

**AS1932E升降工作平台
零部件图册**

AS1932E AERIAL WORK PLATFORM PARTS CATALOG

临 工 集 团 济 南 重 机 有 限 公 司

LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

配件与服务Spare parts and services

对于临工集团济南重机的机器所有者来说，只有临工集团济南重机配件和服务才能够使您的机器更好地保持原有的特性。

For the owner of the machines of LGMG,only the spare parts and services of LGMG can make your machine to better maintain the original features.

只有临工集团济南重机才能够为您提供完美匹配且优质纯正的配件和对您的机器了如指掌的专业维修人员。这样才能保证及其可持续的高产能和更长的使用寿命。

Only LGMG is able to provide you with the perfect match of pure quality spare parts for your machine and knowledge of professional maintenance staff.Only in this way it can ensure sustainable high productivity and longer service life.

AS0607WE升降工作平台零部件图册 AS0607WE AERIAL WORK PLATFORM PARTS CATALOG

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临 工 集 团 济 南 重 机 有 限 公 司
LINGONG GROUP JINAN HEAVY MACHINERY CO.,LTD.

地址：中国·山东省济南市高新区科嘉路2676号

Add : 2676 Kejia Road, high tech Zone, Jinan City, Shandong Province

电话：86-0531-67601108

Tel : 86-0531-67601108

传真：86-0531-67601108

Fax : 86-0531-67601108

技术服务：86-0531-67605016

Web : WWW.LGMG.COM.CN

前 言

AS0607WE升降工作平台零部件图册，是为了方便用户使用、维修和保养而绘制的，以供在使用过程中查阅及参考，也可帮助用户了解本机的结构和装配关系。发动机的零部件详见其随机资料，图册不再绘出。

本图册按系统划分绘制出了各零部件的图形及相互装配关系。凡装机后不可拆卸的部件（如焊接件、铆合件），只标出部件代号，不另列其组成零件。本图册明细表采用中英文对照编排。

本图册根据AS0607WE标准配置编绘，其它非标准配置，可参照执行，详情请咨询临工集团济南重机有限公司、或当地经销商、或登录临工集团济南重机有限公司网站查询。随着科技的进步，产品将会不断改进，故本图册的内容可能会有部分与以后的产品不一致，恕不另行通知。敬请用户在订购配件时，指明所购整车的出厂日期和编号。

编者

2020年1月

FOREWORD

This parts catalog of AS0607WE aerial work platform is made for the convenience of users to use, repair and maintain the machine, which can be referred in the process of using. It can also help the users to be familiar with the structure and assembly relation of the machine. Parts of the engine are showed in details in its structure handbook, which are no longer contained in the catalog.

The catalog identifies drawings and assembly relations of different parts according to the system. Components which can not be taken apart, such as welding parts or riveted assemblies, are marked only by their code without the list of their consisting parts. The list in the catalog is arranged in Chinese and English.

This catalog is based on the AS0607WE standard product, which can be a reference for the other nonstandard products, for more information, please consult LGMG, the local dealer or LinGong website. With the advancement of technology, we will keep on improving the product, so some content in the catalog may be inconsistent with the future products, which will not notice the users. When ordering the spare parts, please be kindly inform us the manufacturing date and serial number of the machine.

THE COMPILER

2020.1

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B 驱动桥系统

AXLE SYSTEM

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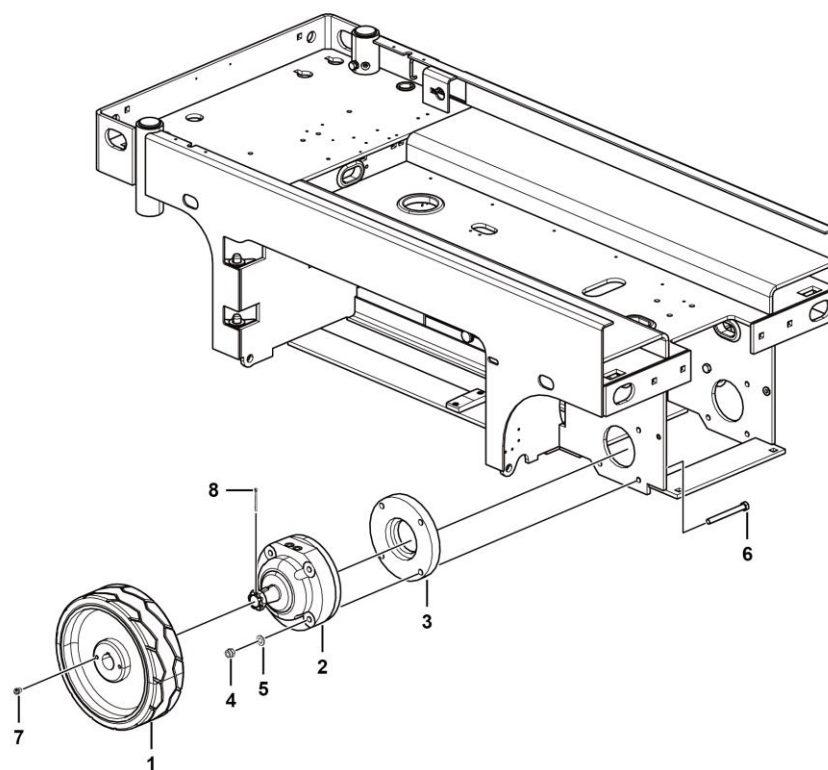
LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

前桥总成 Front axle assembly



B0400-2504000124.S

后桥总成 Rear axle assembly



B0500-2505000138.S

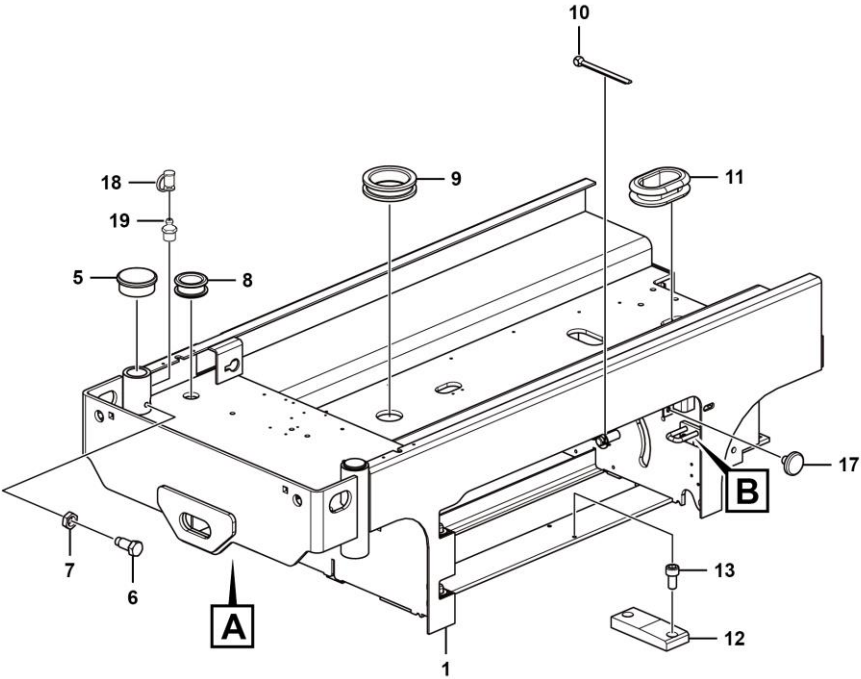
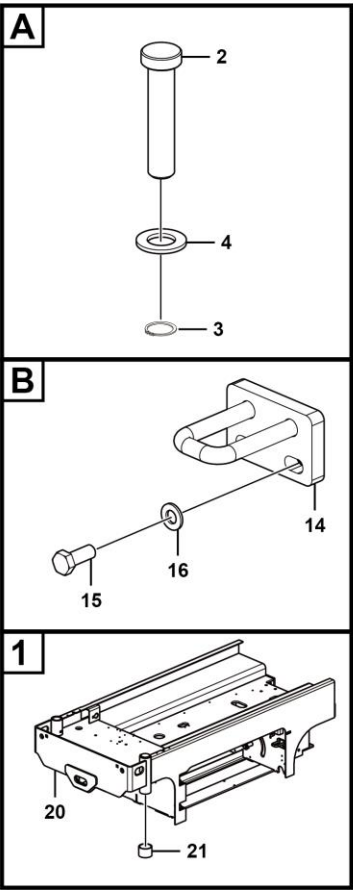
| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|---------------------------|-------------------------------|-----------|---------------|
| 1 | 4110702433 | 轮胎总成（323×100） | Tire | Y | 2 |
| 2 | 4110001320 | 轮毂 | Hub | Y | 2 |
| 3 | 25060000111 | 法兰盘 | Plate | Y | 2 |
| 4 | 4013010167 | 螺母GB889.1-M12EpZn-10.0 | Nut gb889.1-m12epzn-10.0 | Y | 8 |
| 5 | 4015000168 | 垫圈GB97.1-12EpZn-300HV | Washer gb97.1-12epzn-300hv | N | 8 |
| 6 | 4011010475 | 螺栓GB5782-M12*115EpZn-10.9 | Bolt | Y | 8 |
| 7 | 4110001982 | 一字槽密封塞(466974) | Plug | Y | 4 |
| 8 | 4016000057 | 开口销GB91-4*45EpZn-Q235A | Split pin gb91-4*45epzn-q235a | N | 2 |

D 底盘系统
CHASSIS SYSTEM

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LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

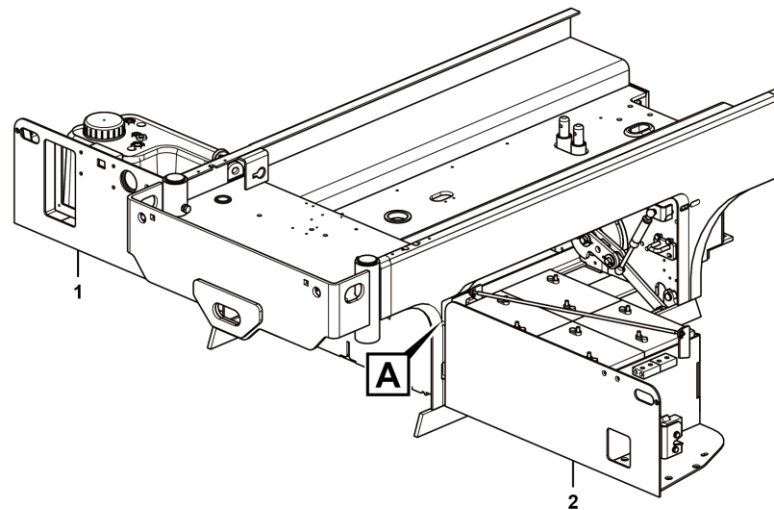
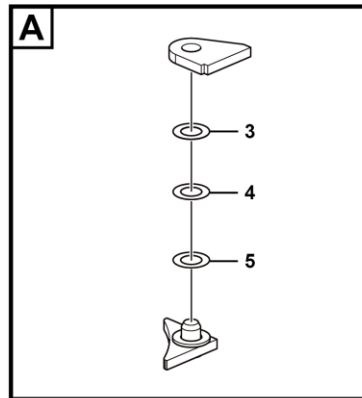
底盘总成 Chassis



D0700-2516000443.S1c

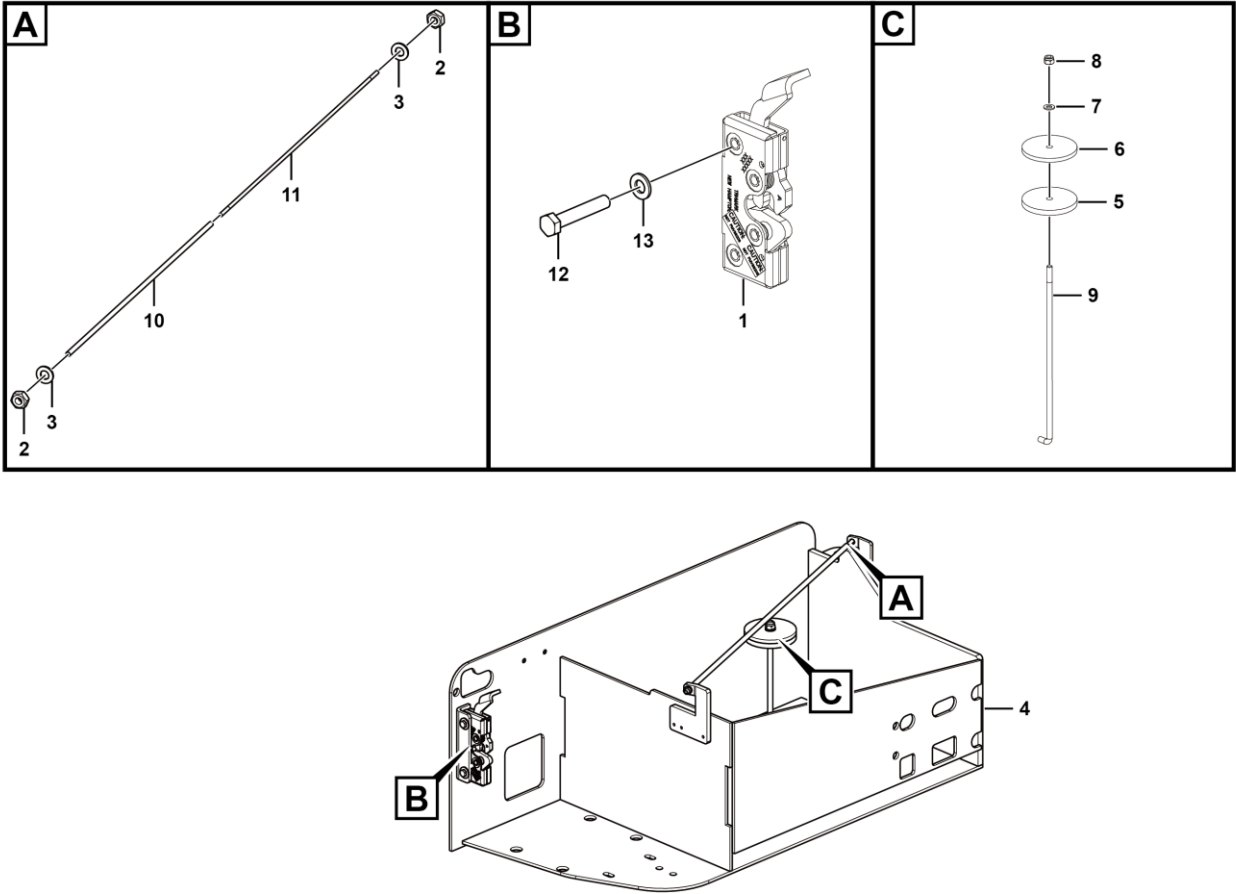
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|-----------|------------------|------------------------|-------------------------|-----------|---------------|
| 1 | 25160004425 | 底盘合件 | Y | 1 | |
| 2 | 25160001341 | 油缸销轴 | Y | 1 | |
| 3 | 4015010246 | 挡圈GB894.1-19-65Mn | N | 1 | |
| 4 | 4015000176 | 垫圈GB97.1-20EpZn-300HV | N | 7 | |
| 5 | 4190001812 | 堵塞111069 | Y | 2 | |
| 6 | 25160000721 | 限位螺栓 | Y | 2 | |
| 7 | 4013000046 | 螺母GB6172.1-M12EpZn-05 | N | 2 | |
| 8 | 25160000731 | 橡胶套 | Y | 2 | |
| 9 | 25160000621 | 橡胶套 | Y | 1 | |
| 10 | 4016000057 | 开口销GB91-4*45EpZn-Q235A | N | 2 | |
| 11 | 25160000401 | 橡胶套 | Y | 2 | |
| 12 | 25160000991 | 垫块 | Y | 2 | |
| 13 | 4014000033 | 螺钉GB70.1-M8*16EpZn-8.8 | N | 4 | |
| 14 | 25160004252 | 锁固定座 | Y | 2 | |
| 15 | 4011000105 | 螺栓GB5783-M8*20EpZn-8.8 | N | 4 | |
| 16 | 4015000072 | 垫圈GB97.1-8EpZn-300HV | N | 4 | |
| 17 | 25200000402 | 橡胶塞 | Y | 2 | |
| 18 | 4030000107 | 油杯防尘帽JXHF-00006 | Y | 2 | |
| 19 | 4030000065 | 油杯JB7940.1-M10*1 | Y | 2 | |
| 20 | 25160004417 | 底盘 | Y | 1 | |
| 21 | 25200000141 | 轴套 | Y | 4 | |

电池油箱侧 Battery and oil box side



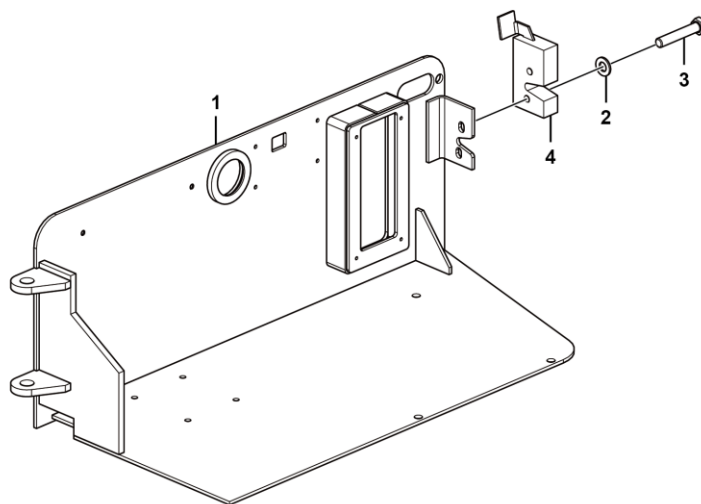
D0800-2518000541.S

电池侧 Battery side



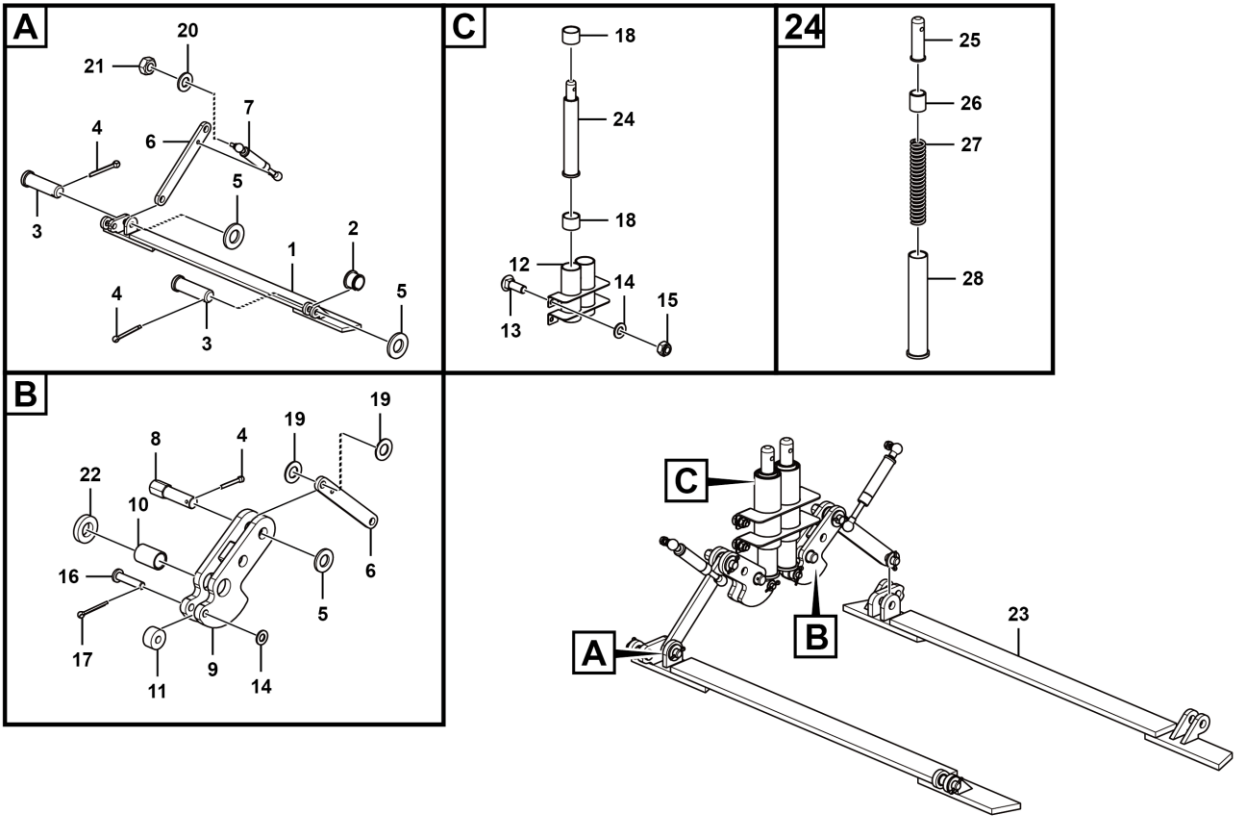
D0801-2518000542.S1a

油箱侧 Oil box side



D0802-2518000031.B1b

坑洼保护机构 Hollow protect system



D0900-2519000093.S1a

| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|--------------------------|-------------------------|-----------|---------------|
| 1 | 25190000952 | 右保护板 | Y | 1 | |
| 2 | 25190000171 | 轴套16 | Y | 4 | |
| 3 | 25190000242 | 销轴16 | Y | 6 | |
| 4 | 4016000122 | 开口销GB91-4*28EpZn-Q235A | N | 8 | |
| 5 | 4015000181 | 垫圈GB97.1-16EpZn-300HV | N | 8 | |
| 6 | 25190001181 | 连杆 | Y | 2 | |
| 7 | 25190000212 | 气弹簧 | Y | 2 | |
| 8 | 25190000431 | 气弹簧销轴 | Y | 2 | |
| 9 | 25190000401 | 焊接连杆总成 | Y | 2 | |
| 10 | 25190000181 | 轴套20 | Y | 2 | |
| 11 | 25190000221 | 滚轮 | Y | 2 | |
| 12 | 25190000441 | 轴固定模块 | Y | 1 | |
| 13 | 4011010427 | 螺栓GB14-M10*30EpZn-8.8 | Y | 4 | |
| 14 | 4015000162 | 垫圈GB97.1-10EpZn-300HV | N | 6 | |
| 15 | 4013000189 | 螺母GB889.1-M10EpZn-8 | N | 4 | |
| 16 | 25190000231 | 销轴10 | Y | 2 | |
| 17 | 4016000179 | 开口销GB91-3.2*26EpZn-Q235A | N | 2 | |
| 18 | 25200000141 | 轴套 | Y | 4 | |
| 19 | 25190000191 | 薄片16 | Y | 4 | |
| 20 | 4015000072 | 垫圈GB97.1-8EpZn-300HV | N | 2 | |
| 21 | 4013000210 | 螺母GB889.1-M8EpZn-8 | N | 2 | |
| 22 | 25190000201 | 隔套 | Y | 2 | |

坑洼保护机构 Hollow protect system



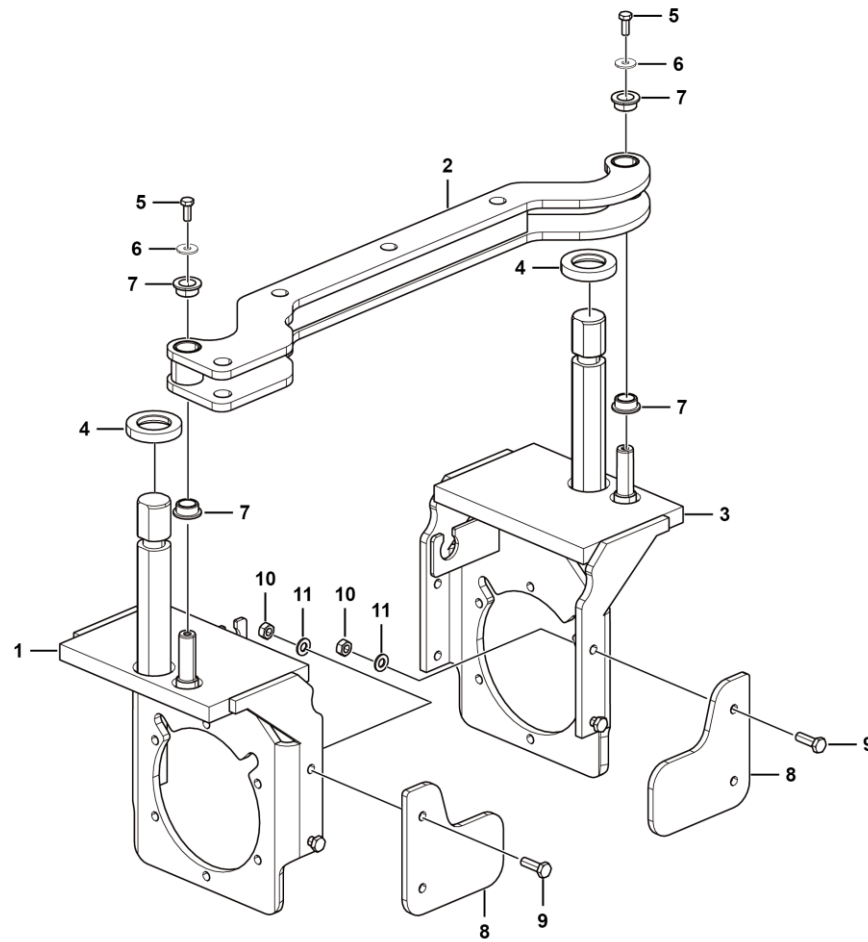
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F 转向系统
STEERING SYSTEM

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转向机构 Steering arm

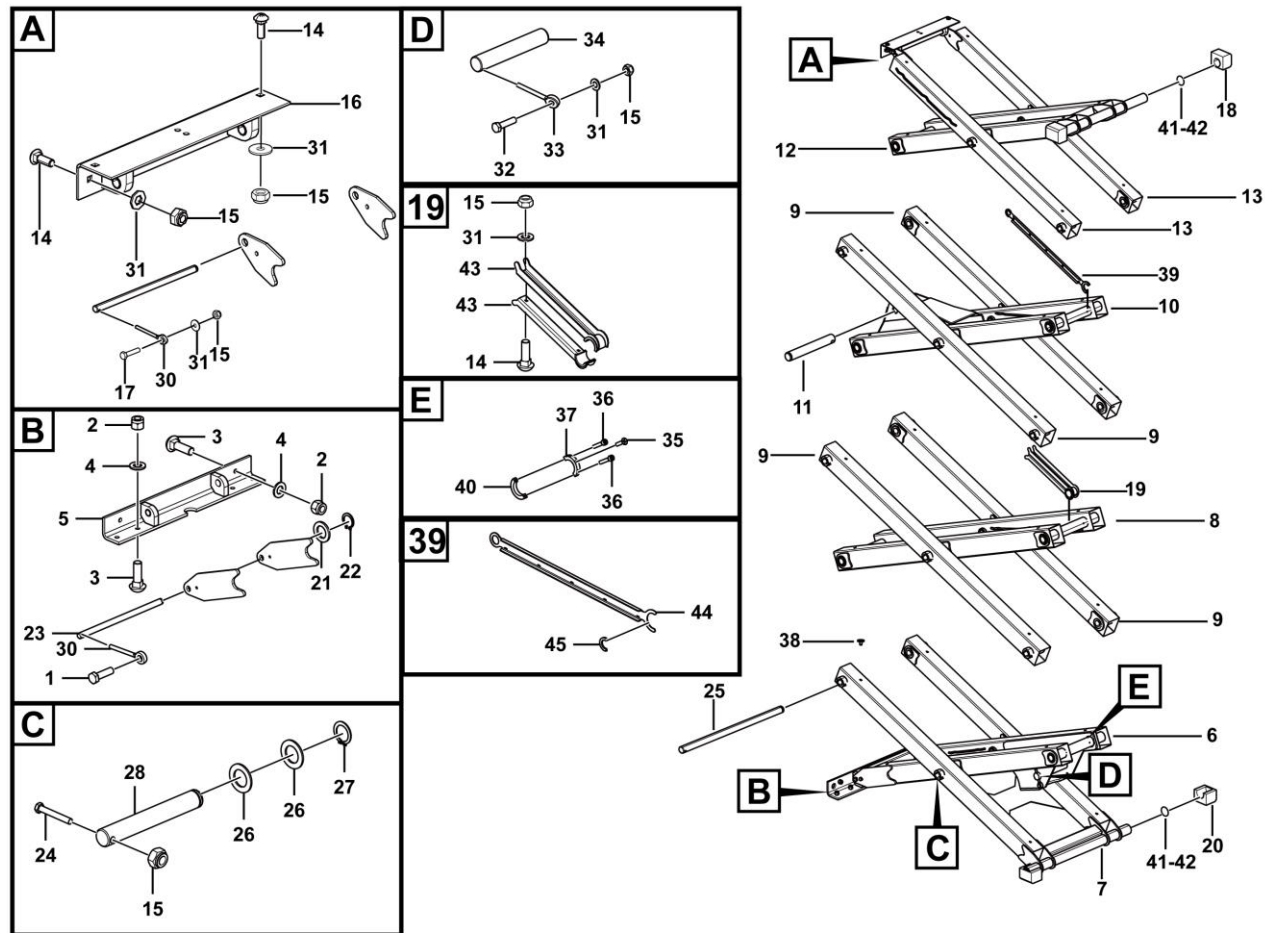


F1200-2517000282.S

G 叉架总成
SCISSOR ASSY INSTALLATION ASSEMBLY

临工集团济南重机有限公司
LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

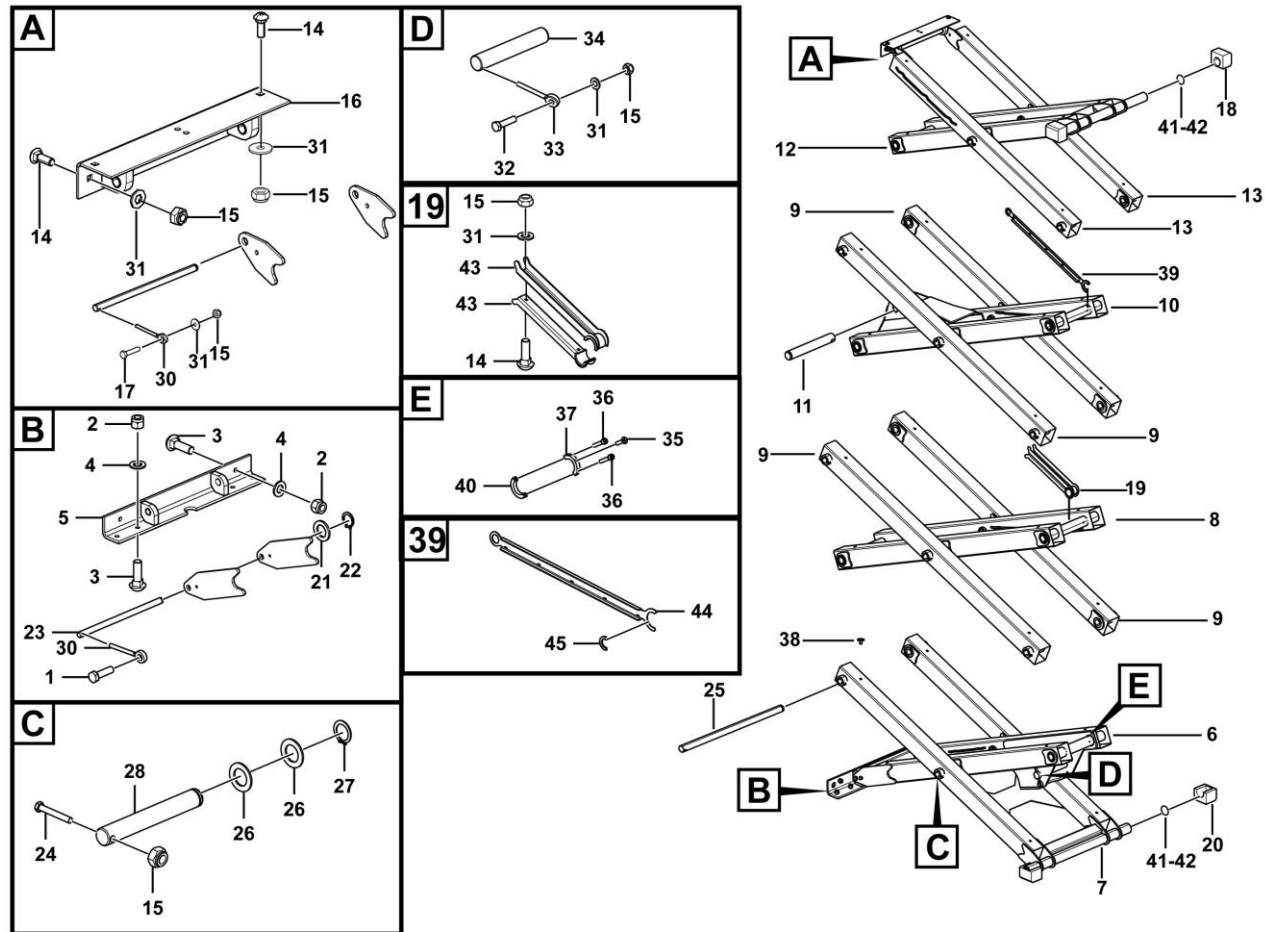
叉架总成 Scissor assy installation



G1300-2520001679.S

| 序号 | 零件代号 | 名称 | 是否配件 | 数量 | 备注 |
|-----|-------------|-------------------------|----------------------------|-----|---------|
| Key | Part No. | Description | Spare parts Y/N | Qty | Remarks |
| 1 | 4011000082 | 螺栓GB5783-M10*25EpZn-8.8 | Bolt gb5783-m10*25epzn-8.8 | N | 1 |
| 2 | 4013000158 | 螺母GB889.1-M12EpZn-8 | Nut gb889.1-m12epzn-8 | N | 6 |
| 3 | 4011010419 | 螺栓GB14-M12*40EpZn-8.8 | Bolt gb12-m12*40epzn-8.8 | Y | 6 |
| 4 | 4015000168 | 垫圈GB97.1-12EpZn-300HV | Washer gb97.1-12epzn-300hv | N | 6 |
| 5 | 25200001921 | 固定板装配 | Plate | Y | 1 |
| 6 | 25200014572 | 框架装配 | Framework | Y | 1 |
| 7 | 25200016813 | 外梁 | Beam | N | 1 |
| 8 | 25200002162 | 框架装配 | Framework | Y | 1 |
| 9 | 25200016842 | 外梁 | Beam | N | 4 |
| 10 | 25200002222 | 框架装配 | Framework | Y | 1 |
| 11 | 25200002781 | 轴 | Pin | Y | 1 |
| 12 | 25200002292 | 框架装配 | Framework | Y | 1 |
| 13 | 25200016852 | 外梁 | Beam | N | 2 |
| 14 | 4011010427 | 螺栓GB14-M10*30EpZn-8.8 | Bolt gb12-m10*30epzn-8.8 | Y | 4 |
| 15 | 4013000189 | 螺母GB889.1-M10EpZn-8 | Nut | N | 22 |
| 16 | 25200002381 | 固定板装配 | Plate | Y | 1 |
| 17 | 4011000085 | 螺栓GB5783-M10*35EpZn-8.8 | Bolt gb5783-m10*35epzn-8.8 | N | 2 |
| 18 | 25200002851 | 滑块 | Block | Y | 2 |
| 19 | 25200002793 | 保护臂 | Arm | N | 1 |
| 20 | 25200002861 | 滑块 | Block | Y | 2 |
| 21 | 25200002822 | 垫圈 | Washer | Y | 1 |
| 22 | 4015010250 | 挡圈JB4342-20-65Mn | Retainer ring | Y | 1 |

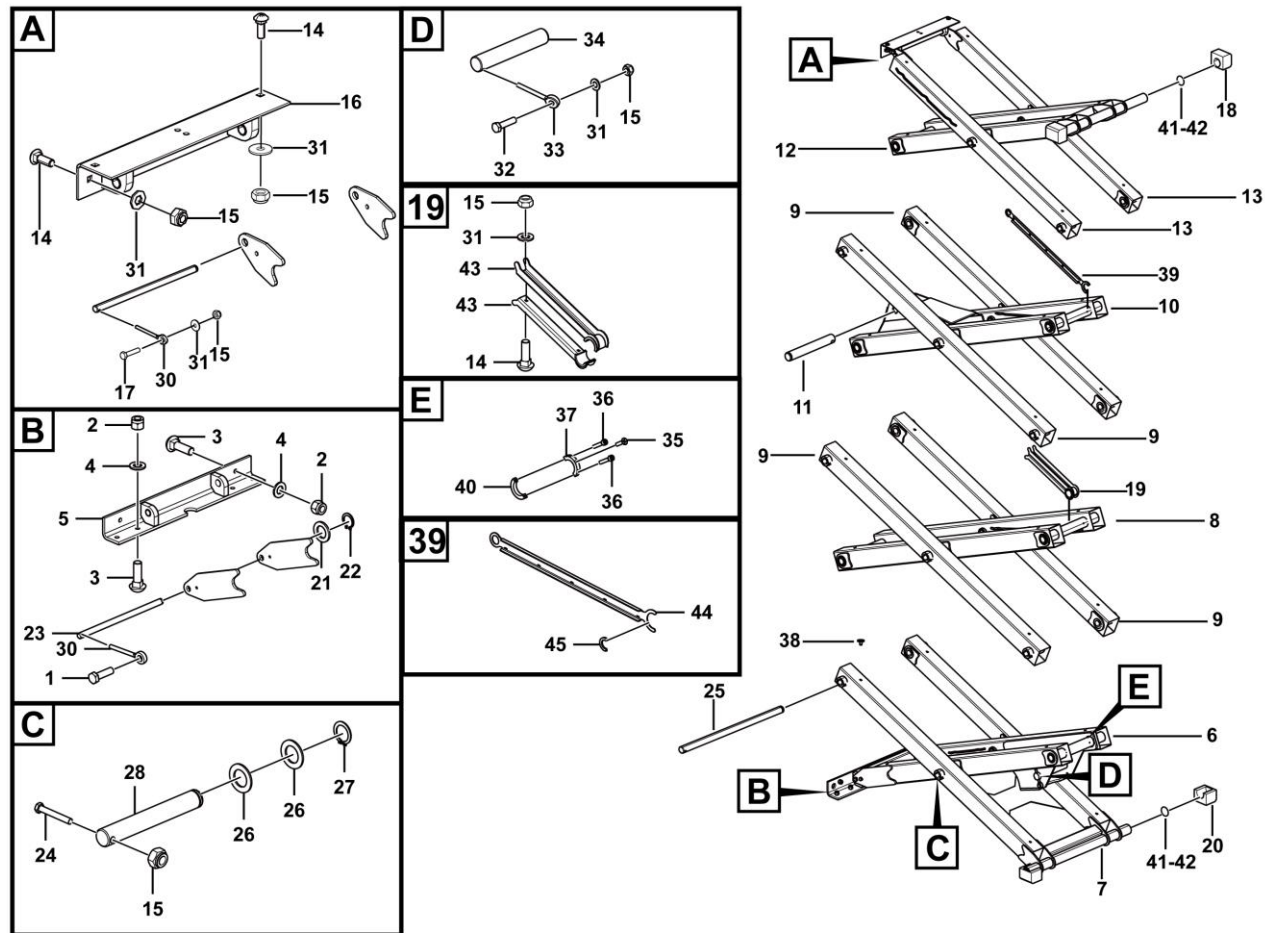
叉架总成 Scissor assy installation



G1300-2520001679.S

| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|-------------------------|-----------------------------|-----------|---------------|
| 23 | 25200002471 | 轴 | Pin | Y | 1 |
| 24 | 4011000497 | 螺栓GB5782-M10*65EpZn-8.8 | Bolt gb5782-m10*65epzn-8.8 | N | 14 |
| 25 | 25200016571 | 轴 | Pin | N | 6 |
| 26 | 25200002832 | 垫圈 | Washer | Y | 19 |
| 27 | 4015010251 | 挡圈JB4342-32-65Mn | Retainer ring | Y | 14 |
| 28 | 25200016591 | 轴 | Pin | N | 8 |
| 29 | 25200002501 | 轴 | Pin | Y | 1 |
| 30 | 25200002841 | 插销 | Pin | Y | 3 |
| 31 | 4015000162 | 垫圈GB97.1-10EpZn-300HV | Washer gb97.1-10epzn-300hv | N | 8 |
| 32 | 4011000184 | 螺栓GB5783-M10*40EpZn-8.8 | Bolt gb5783-m10*40epzn-8.8 | N | 2 |
| 33 | 25200000641 | 插销 | Pin | Y | 2 |
| 34 | 25200002771 | 轴 | Pin | Y | 1 |
| 35 | 4014010054 | 螺钉GB819.1-M5*20EpZn-4.8 | Screw gb819.1-m5*12epzn-4.8 | Y | 3 |
| 36 | 4014000249 | 螺钉GB70.1-M5*25EpZn-8.8 | Screw gb70.1-m5*25epzn-8.8 | N | 6 |
| 37 | 25200002451 | 固定环 | Ring | Y | 3 |
| 38 | 25200000402 | 橡胶塞 | Rubber plug | Y | 24 |
| 39 | 25200002422 | 走线板 | Plate | Y | 3 |
| 40 | 25200002461 | 固定环 | Ring | Y | 3 |
| 41 | 25200000031 | 板 | Plate | Y | 4 |
| 42 | 25200001901 | 板 | Plate | Y | 4 |
| 43 | 25200002803 | 弯板装配 | Plate | Y | 2 |
| 44 | 25200002432 | 走线板 | Plate | Y | 1 |

叉架总成 Scissor assy installation



G1300-2520001679.S

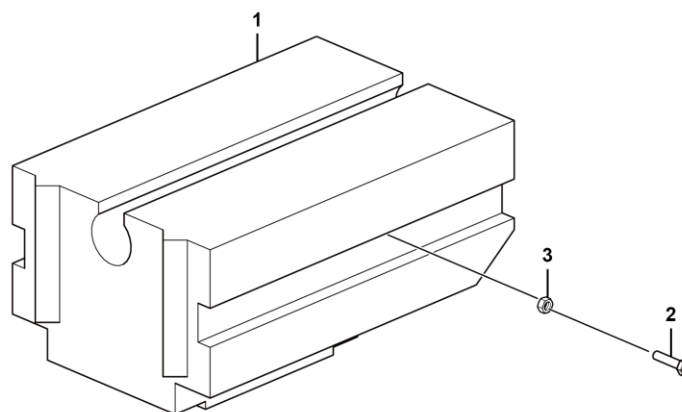
H 转台系统

SWING SYSTEM

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LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

配重 Counter weight assembly



H1600-2528000008.B1a

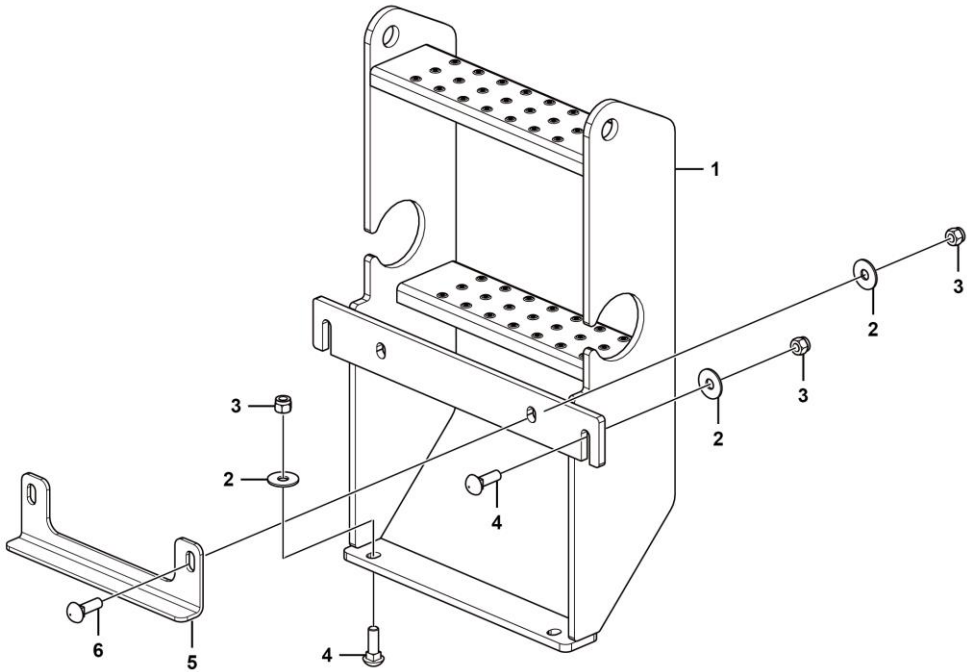
I 覆盖件附件

COVER ACCESSORY

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LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

覆盖件附件 Foot step



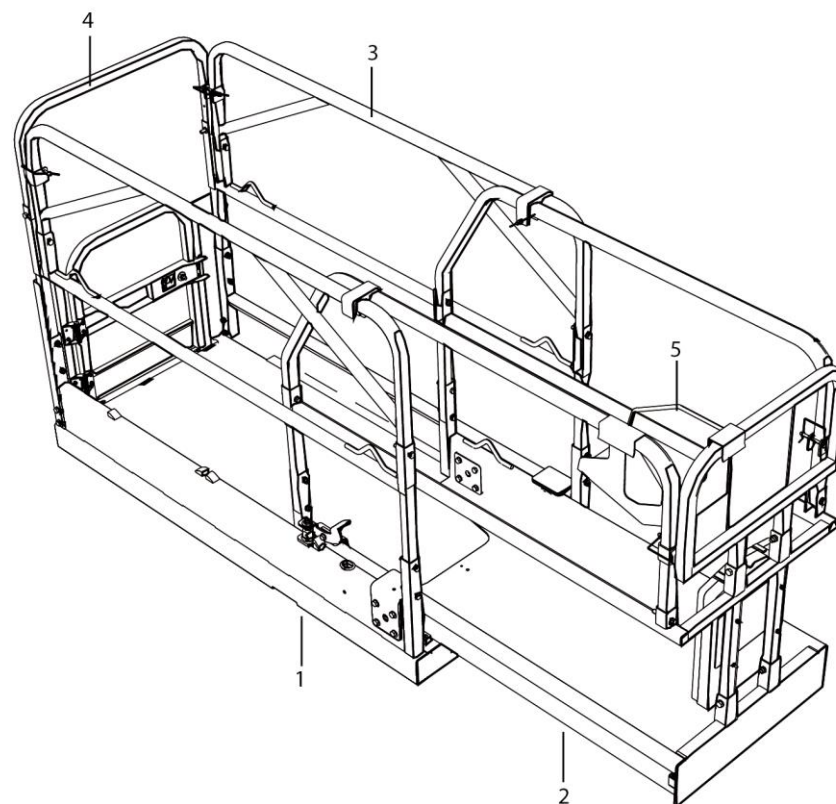
I1700-2529000017.B1c

K 平台总成
PLATFORM ASSEMBLY

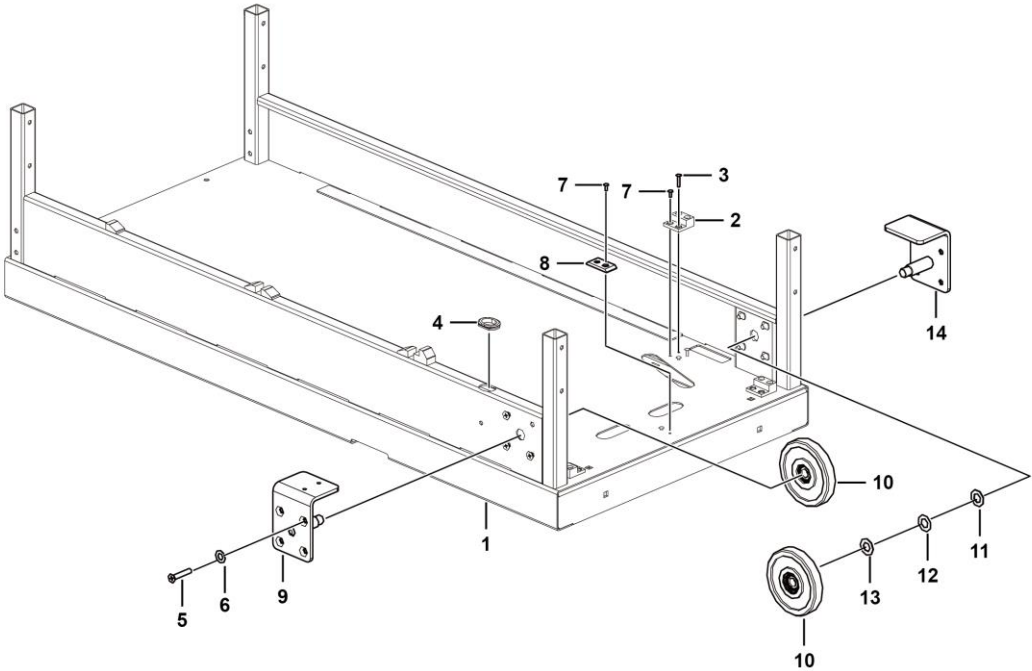
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LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

平台总成 Platform assembly

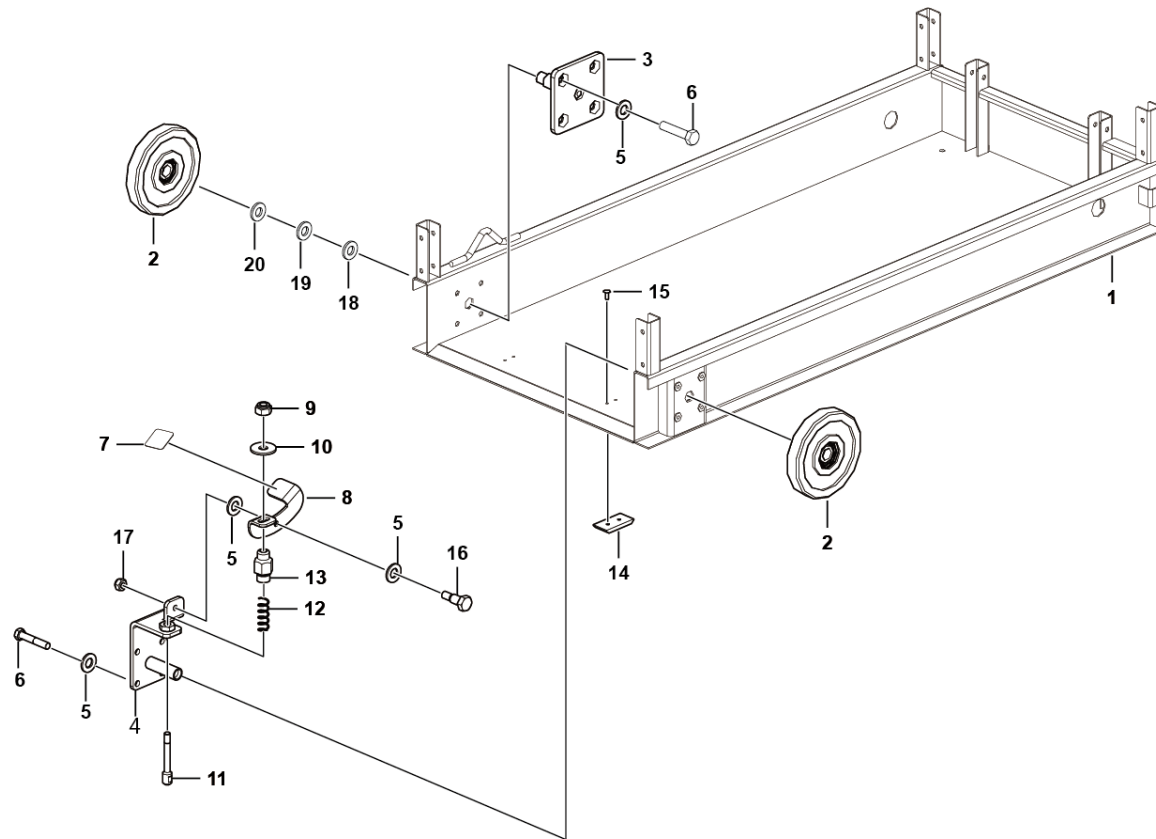


主平台 Main platform



K2101-2521002081.S1a

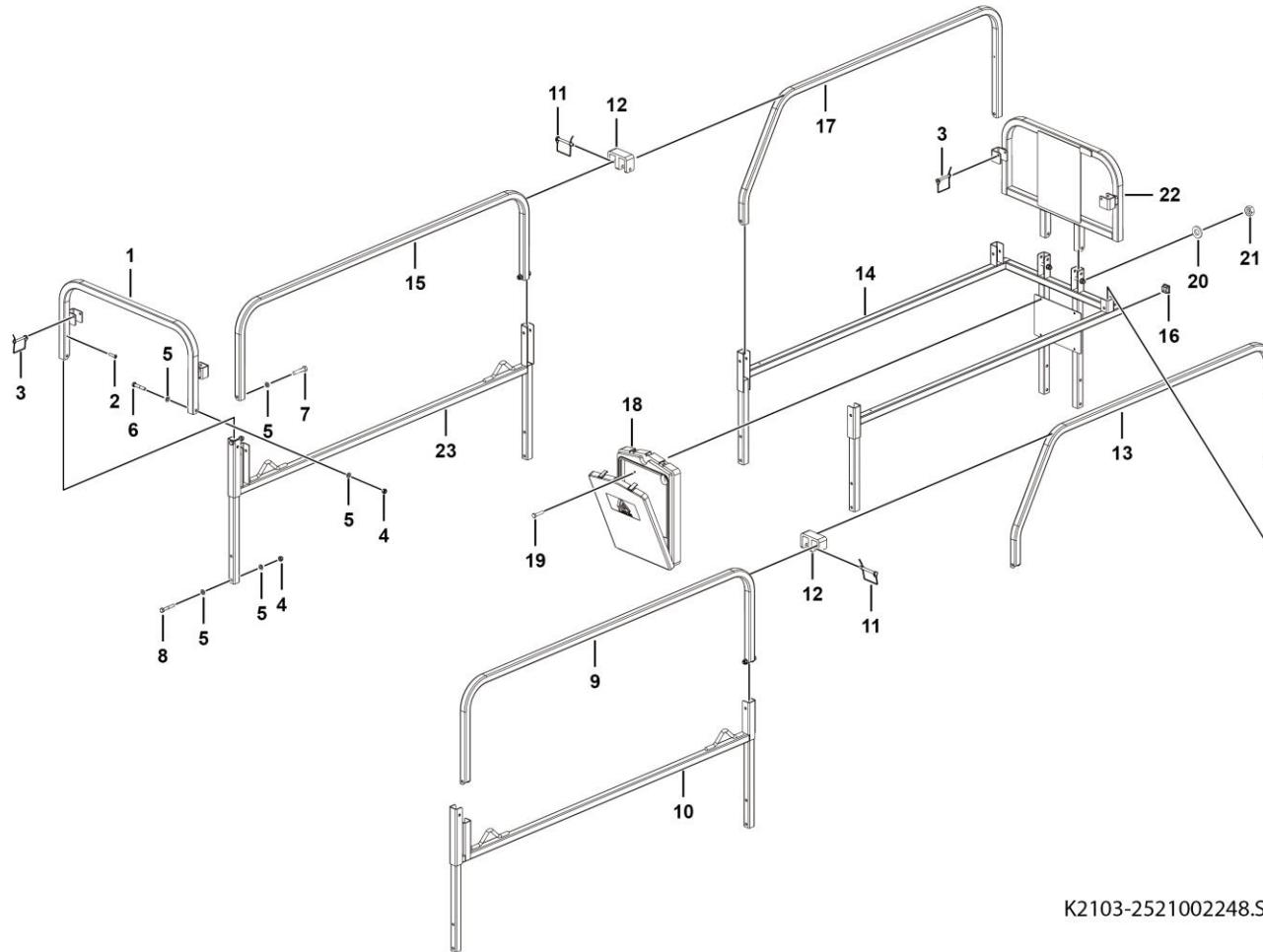
延伸平台 Extension platform



K2102-2521003025.S

| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|-------------------------|----------------------------|-----------|---------------|
| 1 | 25210020571 | 延伸平台底板 | Welding extension deck | Y | 1 |
| 2 | 25210010521 | 轮子装配 | Wheel | Y | 2 |
| 3 | 25210029871 | 轮架 | Wheel frame | Y | 1 |
| 4 | 25210030171 | 轮架 | Wheel frame | N | 1 |
| 5 | 4015000162 | 垫圈GB97.1-10EpZn-300HV | Washer gb97.1-10epzn-300hv | N | 10 |
| 6 | 4011000049 | 螺栓GB5782-M10*55EpZn-8.8 | Bolt gb5782-m10*55epzn-8.8 | N | 8 |
| 7 | 25210001131 | 防滑贴 | Antiskid plate | Y | 1 |
| 8 | 25210003011 | 踏板 | Plate | Y | 1 |
| 9 | 4013000189 | 螺母GB889.1-M10EpZn-8 | Nut | N | 1 |
| 10 | 4015000197 | 垫圈GB96.1-10EpZn-300HV | Washer gb96.1-10epzn-300hv | N | 1 |
| 11 | 25210002911 | 弹簧销 | Pin | Y | 1 |
| 12 | 25210002901 | 弹簧 | Spring | Y | 1 |
| 13 | 25210002891 | 弹簧座 | Seat | Y | 1 |
| 14 | 25210002601 | 滑块 | Block | Y | 1 |
| 15 | 4019010185 | 抽芯铆钉GB12619-5×13 | Rivet | N | 2 |
| 16 | 25210001171 | 阶梯螺栓 | Bolt | Y | 1 |
| 17 | 4013000210 | 螺母GB889.1-M8EpZn-8 | Nut gb889.1-m8epzn-8 | N | 1 |
| 18 | 25210011171 | 调整垫片20*2 | Adjusting shim | Y | 2 |
| 19 | 25210011181 | 调整垫片20*1 | Adjusting shim | Y | 2 |
| 20 | 25210011191 | 调整垫片20*0.5 | Adjusting shim | Y | 2 |

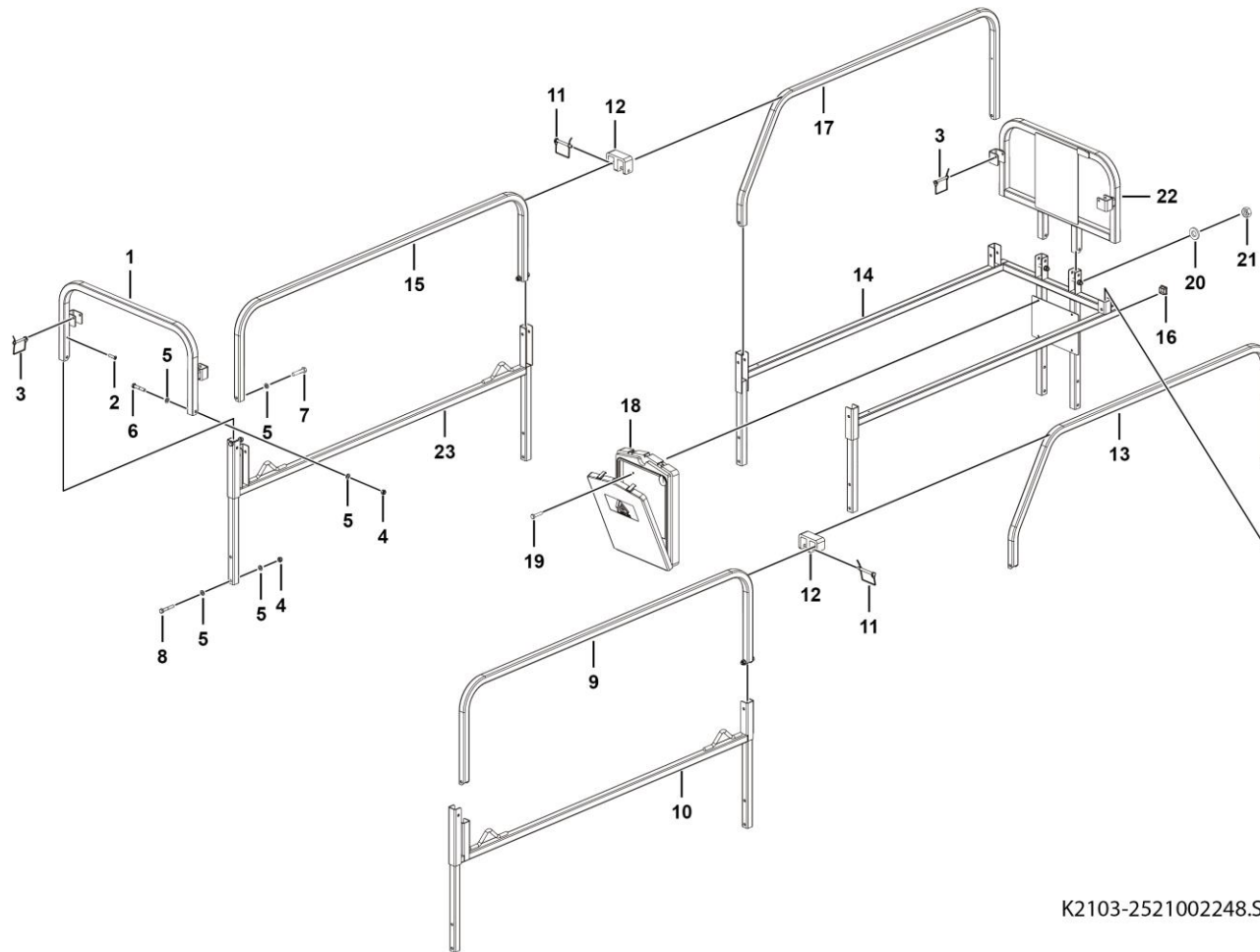
折叠式护栏总成 Folding guardrail



K2103-2521002248.S1c

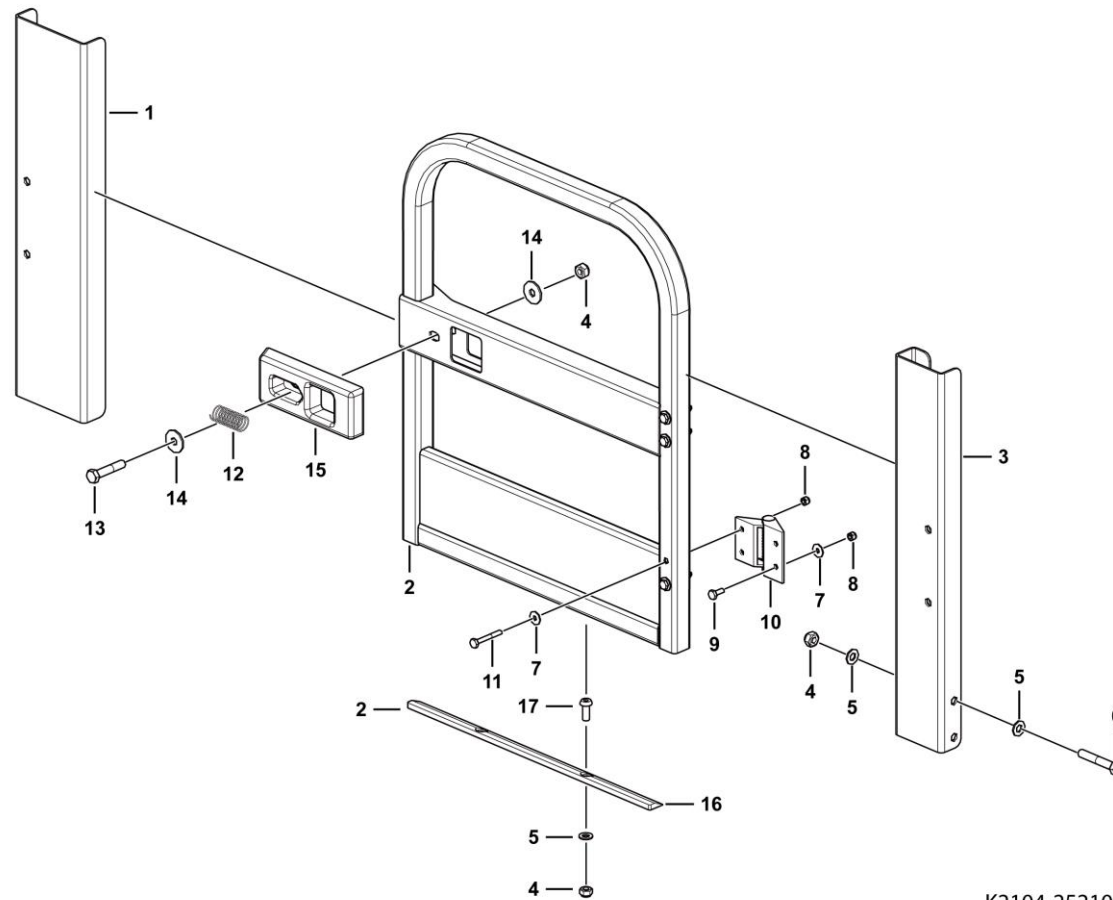
| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|-------------------------|-------------------------|-----------|---------------|
| 1 | 25210024252 | 门栏 | Y | 1 | |
| 2 | 4019010209 | 抽芯铆钉GB12619-5*9 | Y | 6 | |
| 3 | 4190703890 | D型销8*65带200mm链和钢片 | Y | 4 | |
| 4 | 4013000189 | 螺母GB889.1-M10EpZn-8 | N | 26 | |
| 5 | 4015000162 | 垫圈GB97.1-10EpZn-300HV | N | 54 | |
| 6 | 4011000050 | 螺栓GB5782-M10*60EpZn-8.8 | N | 22 | |
| 7 | 4011000049 | 螺栓GB5782-M10*55EpZn-8.8 | N | 2 | |
| 8 | 4011000497 | 螺栓GB5782-M10*65EpZn-8.8 | N | 4 | |
| 9 | 25210029971 | 右护栏焊合 | Y | 1 | |
| 10 | 25210022651 | 右立柱 | Y | 1 | |
| 11 | 4190002586 | 销子 | Y | 2 | |
| 12 | 25210013702 | M-固定座 | Y | 2 | |
| 13 | 25210022852 | 右护栏 | Y | 1 | |
| 14 | 25210022522 | 护栏 | Y | 1 | |
| 15 | 25210029991 | 左护栏焊合 | Y | 1 | |
| 16 | 4190001524 | 方形管塞 | Y | 2 | |
| 17 | 25210022841 | 左护栏 | Y | 1 | |
| 18 | 25210000821 | 文件盒 | Y | 1 | |
| 19 | 4011000517 | 螺栓GB16674-M6*50EpZn-8.8 | N | 4 | |
| 20 | 4015000207 | 垫圈GB97.1-6EpZn-300HV | N | 4 | |
| 21 | 4013000211 | 螺母GB889.1-M6EpZn-8 | N | 4 | |
| 22 | 25210022603 | 前栏 | Y | 1 | |

折叠式护栏总成 Folding guardrail



K2103-2521002248.S1c

半旋转门 Revolving door assembly



K2104-2521002636.S

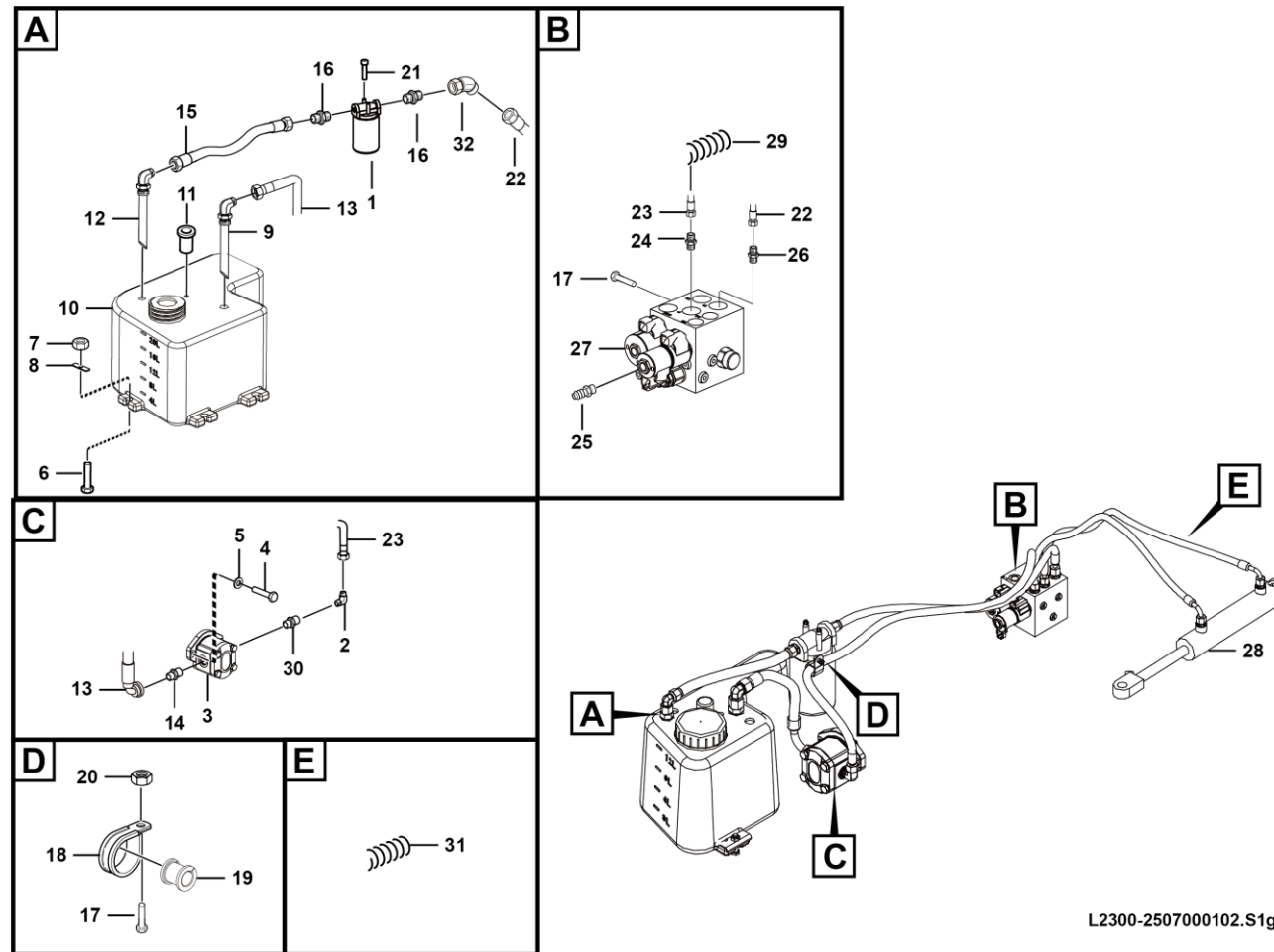
| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|--------------------------|-------------------------|-----------|---------------|
| 1 | 25210020732 | 左门栏 | Y | 1 | |
| 2 | 25210020781 | 旋转门 | Y | 1 | |
| 3 | 25210020752 | 安装板 | Y | 1 | |
| 4 | 4013000189 | 螺母GB889.1-M10EpZn-8 | N | 7 | |
| 5 | 4015000162 | 垫圈GB97.1-10EpZn-300HV | N | 10 | |
| 6 | 4011000497 | 螺栓GB5782-M10*65EpZn-8.8 | N | 4 | |
| 7 | 4015000207 | 垫圈GB97.1-6EpZn-300HV | N | 8 | |
| 8 | 4013000211 | 螺母GB889.1-M6EpZn-8 | N | 8 | |
| 9 | 4011000289 | 螺栓GB5783-M6*16EpZn-8.8 | N | 4 | |
| 10 | 4190001525 | 弹簧铰链X022 | Y | 2 | |
| 11 | 4011000611 | 螺栓GB5782-M6*45EpZn-8.8 | N | 4 | |
| 12 | 25210002071 | 弹簧 | Y | 1 | |
| 13 | 4011000049 | 螺栓GB5782-M10*55EpZn-8.8 | N | 1 | |
| 14 | 4015000197 | 垫圈GB96.1-10EpZn-300HV | N | 2 | |
| 15 | 25210011051 | 塑料块 | Y | 1 | |
| 16 | 25210026351 | 间隙调整板 | Y | 1 | |
| 17 | 4014010142 | 螺钉GB70.2-M10*25EpZn-10.9 | N | 2 | |
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L 液压系统
HYDRAULIC SYSTEM

临工集团济南重机有限公司

LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

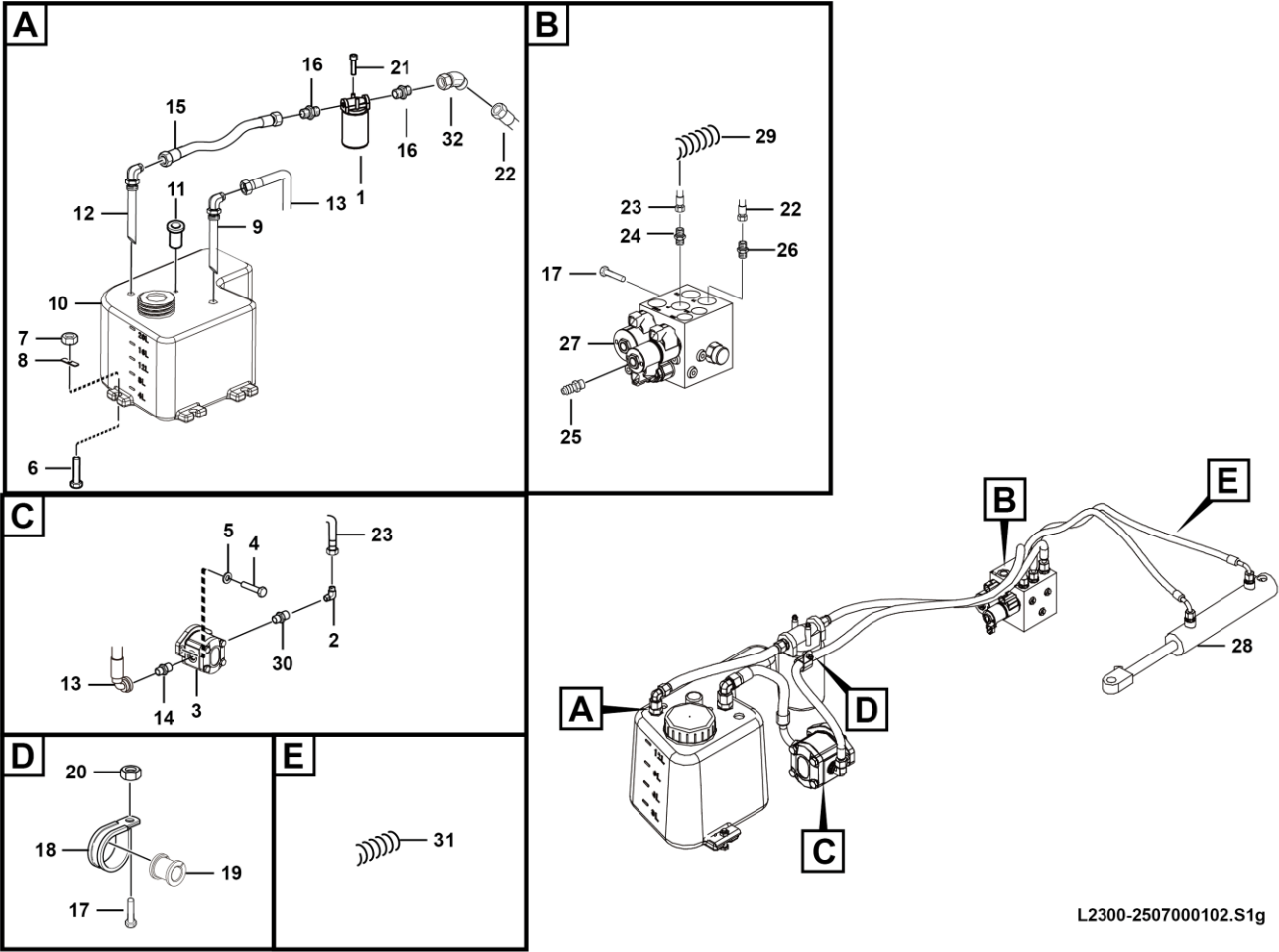
行走液压总成 Travel system



L2300-2507000102.S1g

| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|--|--|-----------|---------------|
| 1 | 4120001128 | 过滤器SP-06×10 | Filter | Y | 1 |
| 2 | 4120001373 | 接头GE12LR1/2EDOMDCF | Jiont | Y | 1 |
| 3 | 4120001431 | 齿轮泵 | Function pump | Y | 1 |
| 4 | 4011010425 | 螺栓3/8-24UNF-2B*31-10.9 | Screw | Y | 2 |
| 5 | 4015000162 | 垫圈GB97.1-10EpZn-300HV | Washer gb97.1-10epzn-300hv | N | 2 |
| 6 | 4011000514 | 螺栓GB5783-M10*45EpZn-8.8 | Bolt gb5783-m10*45epzn-8.8 | N | 3 |
| 7 | 4013000189 | 螺母GB889.1-M10EpZn-8 | Nut | N | 3 |
| 8 | 25070000251 | 油箱固定板 | Plate | Y | 3 |
| 9 | 25070000351 | 吸油钢管总成 | Pipe | Y | 1 |
| 10 | 4120001349 | 油箱 | Tank | Y | 1 |
| 11 | 4120001375 | 空气呼吸器KKL-6X1CL | Ari filter | Y | 1 |
| 12 | 25070000111 | 回油钢管总成 | Pipe syetem | Y | 1 |
| 13 | 4120001376 | 软管F481CACF181510-320 | Pipe | Y | 1 |
| 14 | 4120002235 | 接头GE15LREDOMDCF | Nipple | Y | 1 |
| 15 | 4120001440 | 软管F481CACA121208-320 | Pipe | Y | 1 |
| 16 | 25070000091 | 直接头 | Joint | Y | 2 |
| 17 | 4011000461 | 螺栓GB16674-M8*16EpZn-8.8 | Bolt gb16674-m8*16epzn-8.8 | N | 4 |
| 18 | 4041001132 | 管夹LGB167-0116 | Clamp lgb167-0116 | Y | 2 |
| 19 | 4041001252 | 缓冲套LGB123-0116 | Cushion lgb123-0116 | Y | 2 |
| 20 | 4013000033 | 螺母GB6170-M8EpZn-8 | Nut gb6170-m8epzn-8 | N | 2 |
| 21 | 4011000153 | 螺栓GB16674-M6*16EpZn-8.8 | Bolt gb16674-m6*16epzn-8.8 | N | 2 |
| 22 | 4120702869 | 软管 J20411-18-08TZ/20441-18-08TZ*SR1SN-08*850 +HPS450 | Pipe j20411-18-08tz/20441-18-08tz*sr1sn-08*850+hps450 | Y | 1 |

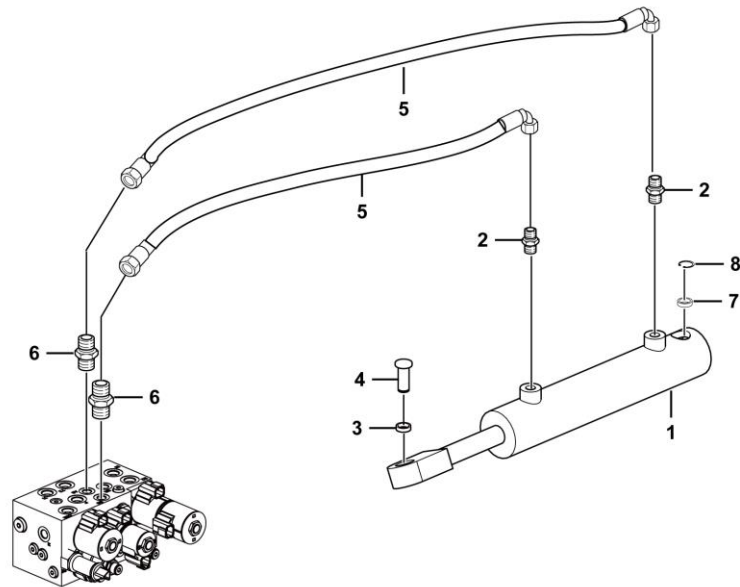
行走液压总成 Travel system



L2300-2507000102.S1g

| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|---|-------------------------|-----------|---------------|
| 23 | 4120704139 | 软管 J20411-18-06TZ/20411-16-06TZ*SR16SC-06*1200 00 | Y | 1 | |
| 24 | 4120001165 | 接头GE10LR3/8EDOMDCF | Y | 1 | |
| 25 | 4120001227 | 测压接头EM3/1/4ED | Y | 1 | |
| 26 | 4120001224 | 接头GE12LREDOMDCF | Y | 1 | |
| 27 | 4120002040 | 剪叉平台控制阀ST4500-AC00 | Y | 1 | |
| 28 | 25070002891 | 转向液压总成 | N | 1 | |
| 29 | 4120001316 | 软管护套PG-138 (300) | Y | 1 | |
| 30 | 4129900314 | 接头EW12LOMDA3C | Y | 1 | |
| 31 | 4120001532 | 软管护套PG-062(300) | Y | 2 | |
| 32 | 4120702865 | 组合接头2C4-18Z | Y | 1 | |

转向液压总成 Hydraulic steer system



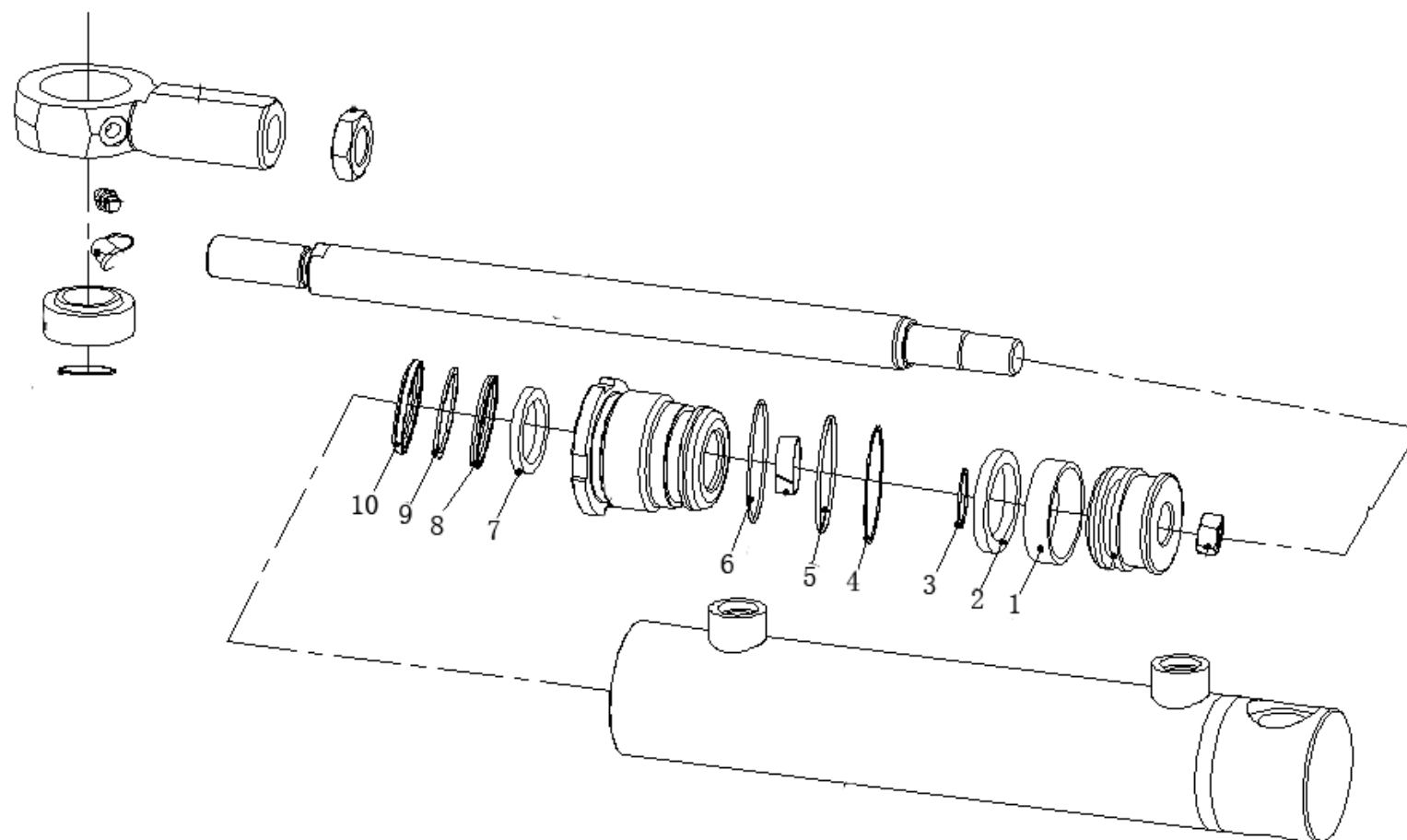
L2300-2507000289.S1a

转向油缸40*20*152.4 Steering cylinder



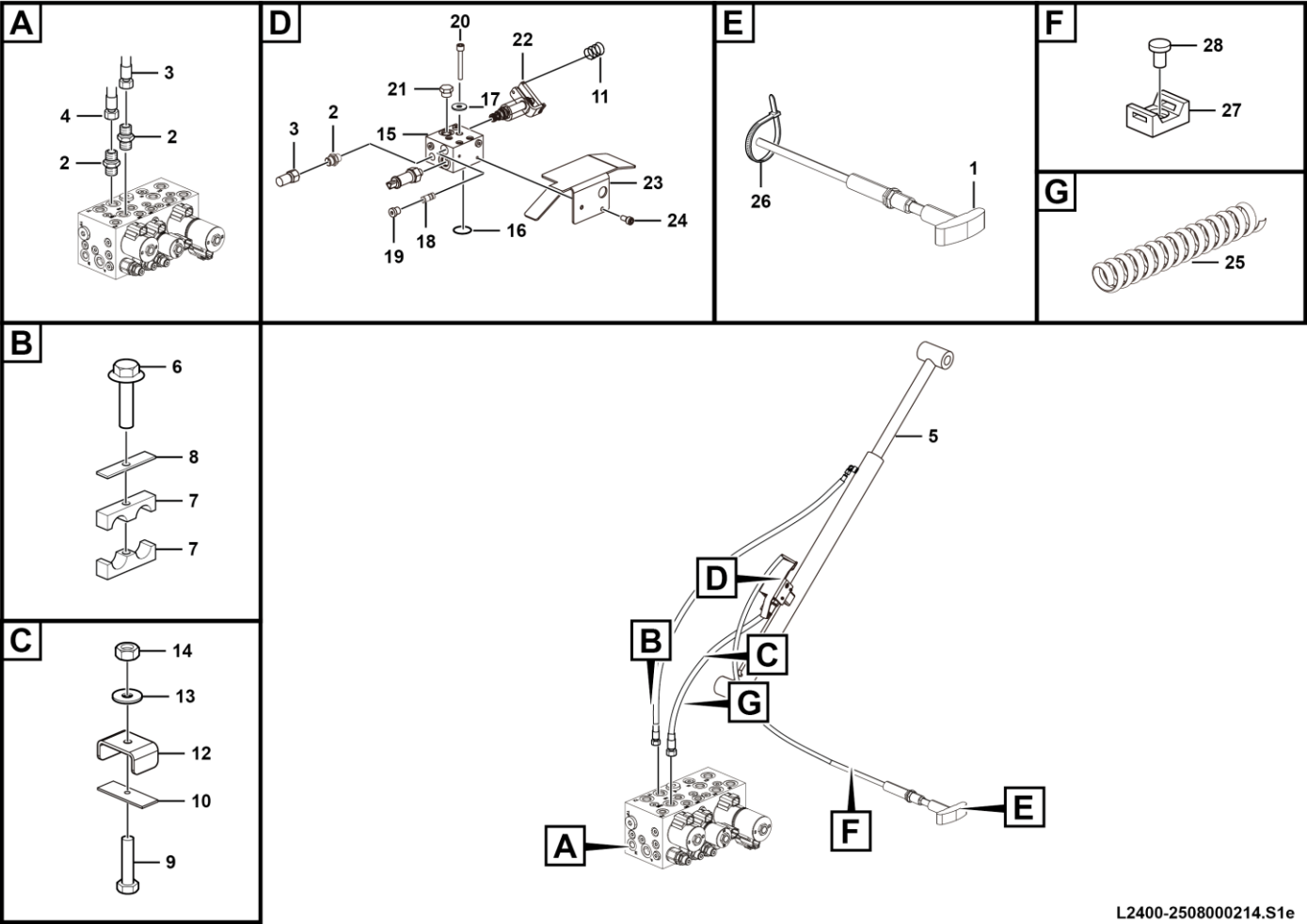
| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|-----------------------|-------------------------|-----------|---------------|
| 1 | 4120703457002 | 缸筒40*20*152.4 | Cylinder body | Y | 1 |
| 2 | 4120703457003 | 螺母（尼龙）40*20*152.4 | Nut（nylon） | Y | 1 |
| 3 | 4120703457004 | 活塞40*20*152.4 | Piston | Y | 1 |
| 4 | 4120703457005 | 活塞杆40*20*152.4 | Piston body | Y | 1 |
| 5 | 4120703457006 | 衬套40*20*152.4 | Sleeve | Y | 1 |
| 6 | 4120703457007 | 缸盖40*20*152.4 | Cover | Y | 1 |
| 7 | 4120703457008 | 螺母（六角薄，细牙）40*20*152.4 | Nut | Y | 1 |
| 8 | 4120703457009 | 活塞杆头40*20*152.4 | Cover | Y | 1 |
| 9 | 4120703457010 | 关节轴承40*20*152.4 | Bearing | Y | 1 |
| 10 | 4120703457011 | A型轴用挡圈40*20*152.4 | Gasket | Y | 1 |
| 11 | 4120703457012 | 油杯40*20*152.4 | Oil cup | Y | 1 |
| 12 | 4120703457001 | 密封件包24A300540S | Repair box | Y | 1 |

密封件包24A300540S Repair box



| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|-------------------|-------------------------|-----------|---------------|
| 1 | 4120703457022 | 支承环 24G204015 | Bearing ring | N | 1 |
| 2 | 4120703457021 | 密封件-活塞 24P204002 | Sealing-piston | N | 1 |
| 3 | 4120703457020 | O形圈 24K301511 | O-ring | N | 1 |
| 4 | 4120703457018 | 挡圈-O形圈 24M10400C | Snap-o | N | 1 |
| 5 | 4120703457017 | O形圈 24K10350A | O-ring | N | 1 |
| 6 | 4120703457019 | O形圈 24K304011 | O-ring | N | 1 |
| 7 | 4120703457013 | 斯特封 24F902001 | Step seal | N | 1 |
| 8 | 4120703457014 | 密封件-活塞杆 24F202003 | Sealing-piston rod | N | 1 |
| 9 | 4120703457015 | 24E00202C 挡圈-U形圈 | Snap-u | N | 1 |
| 10 | 4120703457016 | 密封件-防尘 24D50202J | Sealing | N | 1 |

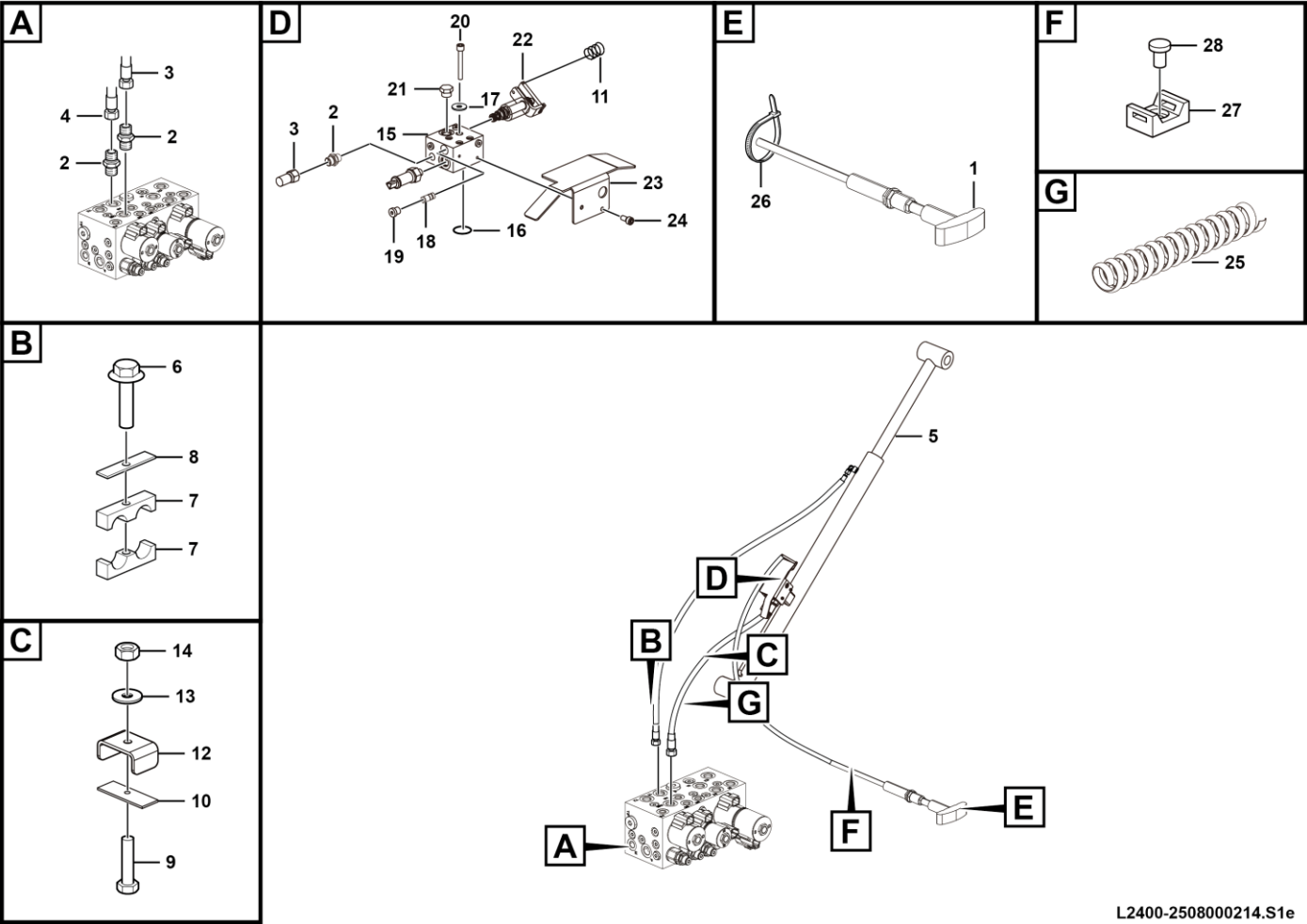
举升液压总成 Hydraulic lifting system



L2400-2508000214.S1e

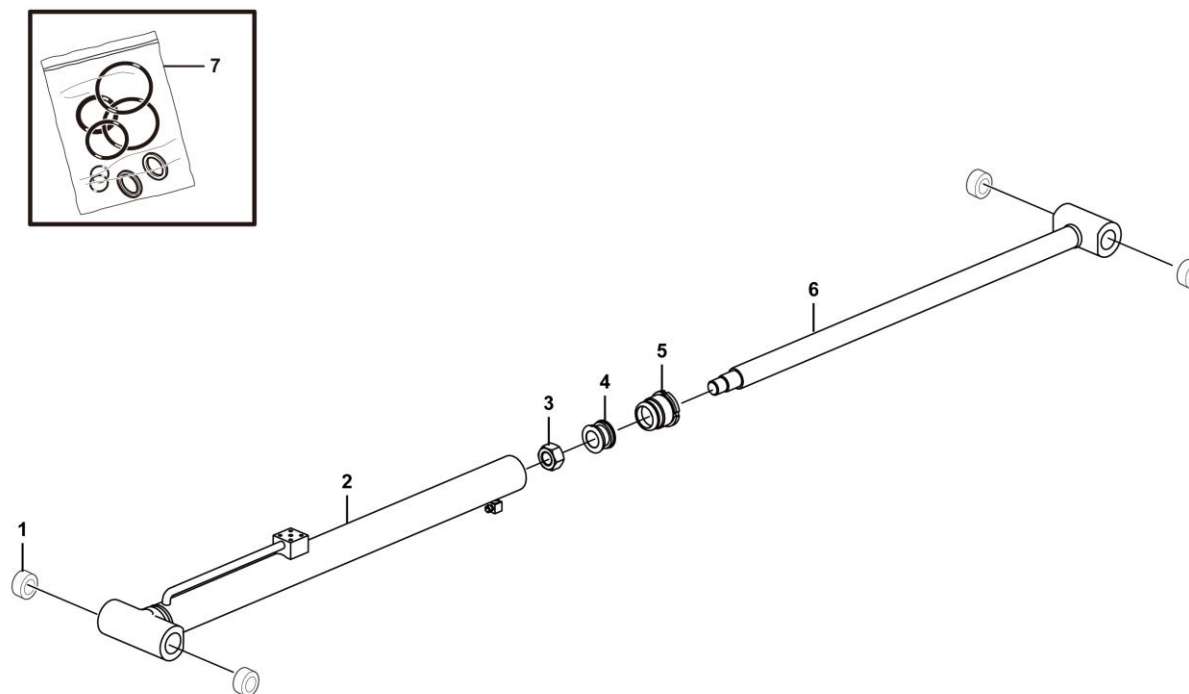
| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|--|----------------------------------|-----------|---------------|
| 1 | 25080002072 | 拉线总成 | Wire assembly | Y | 1 |
| 2 | 4120001499 | 接头1CB-18-06WD | Joint1cb-18-06wd | Y | 3 |
| 3 | 4120702872 | 软管J20411-18-05TZ*SCP3-05*2600 | Hose assembly | Y | 1 |
| 4 | 4120702873 | 软管 J20411-18-05TZ/J20411-14-05TZ*SCP3-05*3250 | Hose assembly | Y | 1 |
| 5 | 4120703500 | 举升油缸60*45*883-1124 | Lifting cylinder | Y | 1 |
| 6 | 4011000527 | 螺栓GB16674-M8*45EpZn-8.8 | Bolt gb16674-m8*45epzn-8.8 | N | 1 |
| 7 | 25060000391 | 管夹4 | Clamp 1 | Y | 2 |
| 8 | 25080000151 | 板 | Plate | Y | 1 |
| 9 | 4011000440 | 螺栓GB5783-M6*40EpZn-8.8 | Bolt gb5783-m6*40epzn-8.8 | N | 1 |
| 10 | 25080000121 | 橡胶垫 | Rubber mat | Y | 1 |
| 11 | 25080001331 | 弹簧1.5*15*30 | Spring | Y | 1 |
| 12 | 25080000282 | 扣板 | Plate | Y | 1 |
| 13 | 4015000207 | 垫圈GB97.1-6EpZn-300HV | Washer gb97.1-6epzn-300hv | N | 3 |
| 14 | 4013000163 | 螺母GB6170-M6EpZn | Nut | N | 1 |
| 15 | 25080002252 | 油缸阀块 | Cylinder block | Y | 1 |
| 16 | 4120002399 | O型圈10.77*2.62 | O-ring | Y | 1 |
| 17 | 25080002881 | M8硬垫片 | M8 nut | Y | 4 |
| 18 | 4120001531 | 单向节流阀1.1 | Check valve | Y | 1 |
| 19 | 4120002398 | 堵头4MN-14WD | Plug | Y | 1 |
| 20 | 4014010231 | 螺栓GB5782-M8*65flZnyc-12.9-480 | Bolt gb5782-m8*65flznyc-12.9-480 | Y | 4 |
| 21 | 4120001130 | 单向阀CV08-20-0-N-10 | Check valve | Y | 1 |
| 22 | 4120002350 | 换向比例阀 | Reversing proportional valve | Y | 1 |

举升液压总成 Hydraulic lifting system



L2400-2508000214.S1e

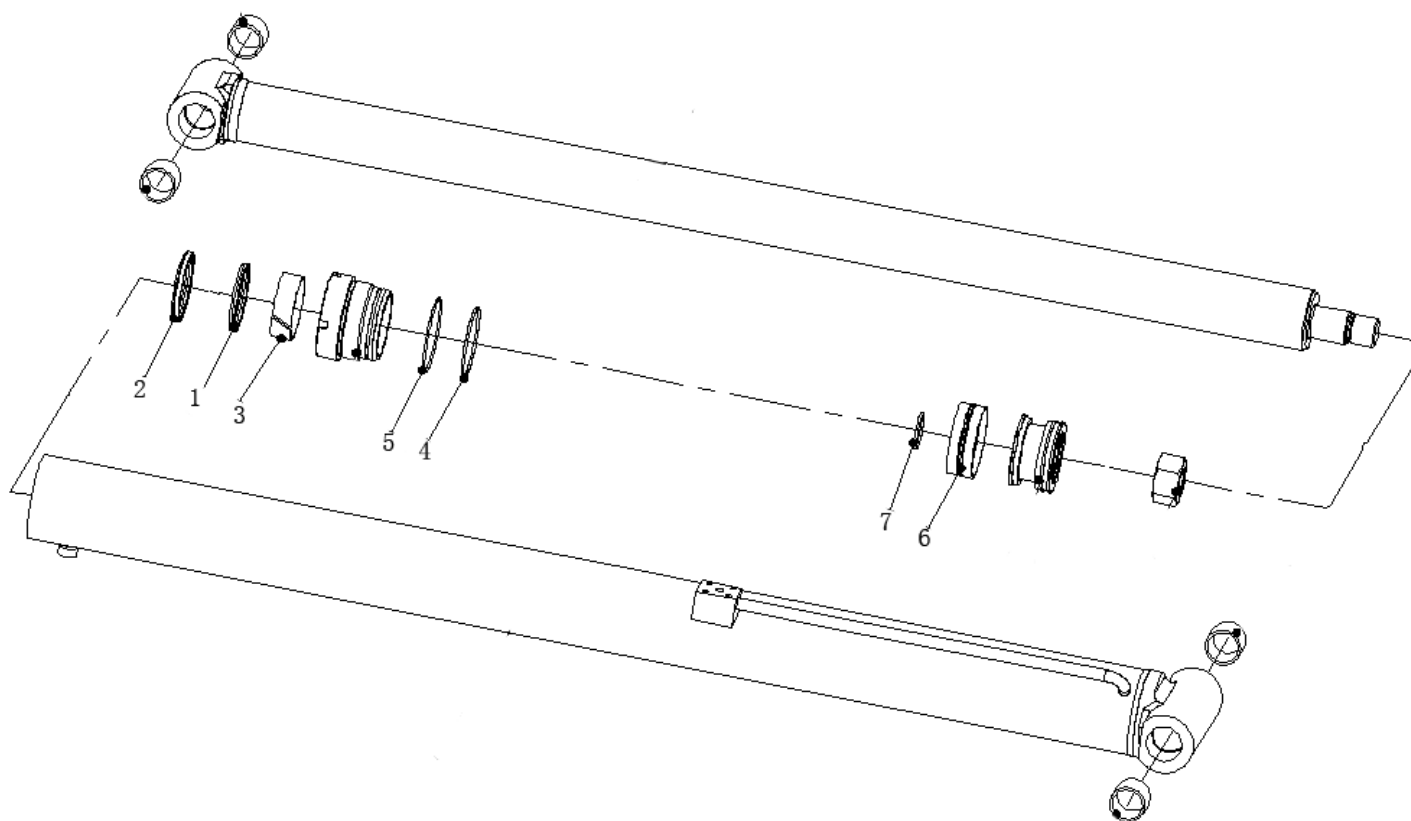
举升油缸60*45*883-1124 Lifting cylinder



| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|-------------------|-------------------------|-----------|---------------|
| 1 | 4120703499002 | 轴套φ38 | Sleeve | Y | 1 |
| 2 | 4120703500002 | 缸筒60*45*883 | Cylinder body | Y | 1 |
| 3 | 4120703499004 | 螺母60*45*620 | Nut | Y | 1 |
| 4 | 4120703499005 | 活塞60*45*620 | Piston | Y | 1 |
| 5 | 4120703499006 | 缸盖60*45*620 | Cover | Y | 1 |
| 6 | 4120703500003 | 活塞杆总成60*45*883 | Piston body | Y | 1 |
| 7 | 4120703500001 | 密封件包24A300600S | Repair box | Y | 1 |
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密封件维修包 24A300610S 24A300600S Pack



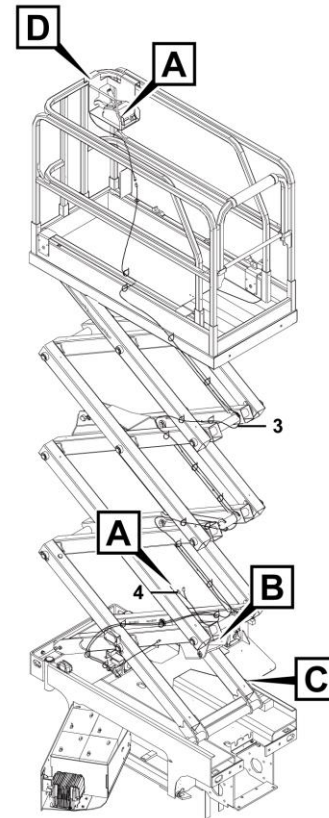
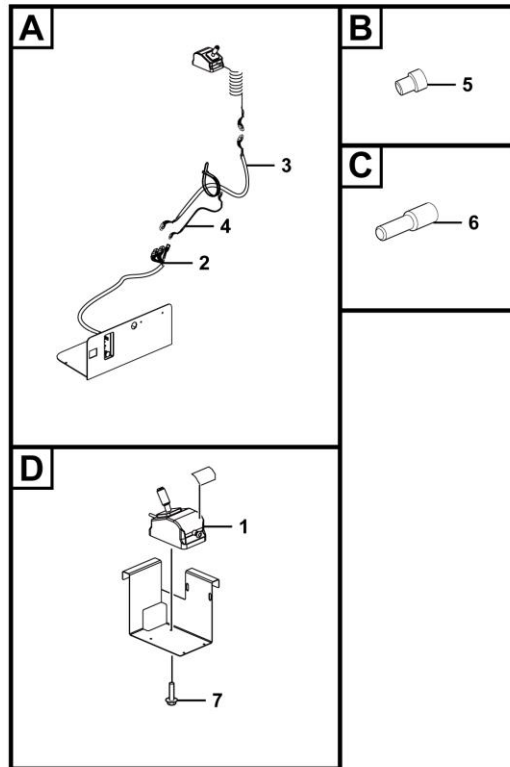
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M 电气系统
ELECTRIC SYSTEM

临 工 集 团 济 南 重 机 有 限 公 司

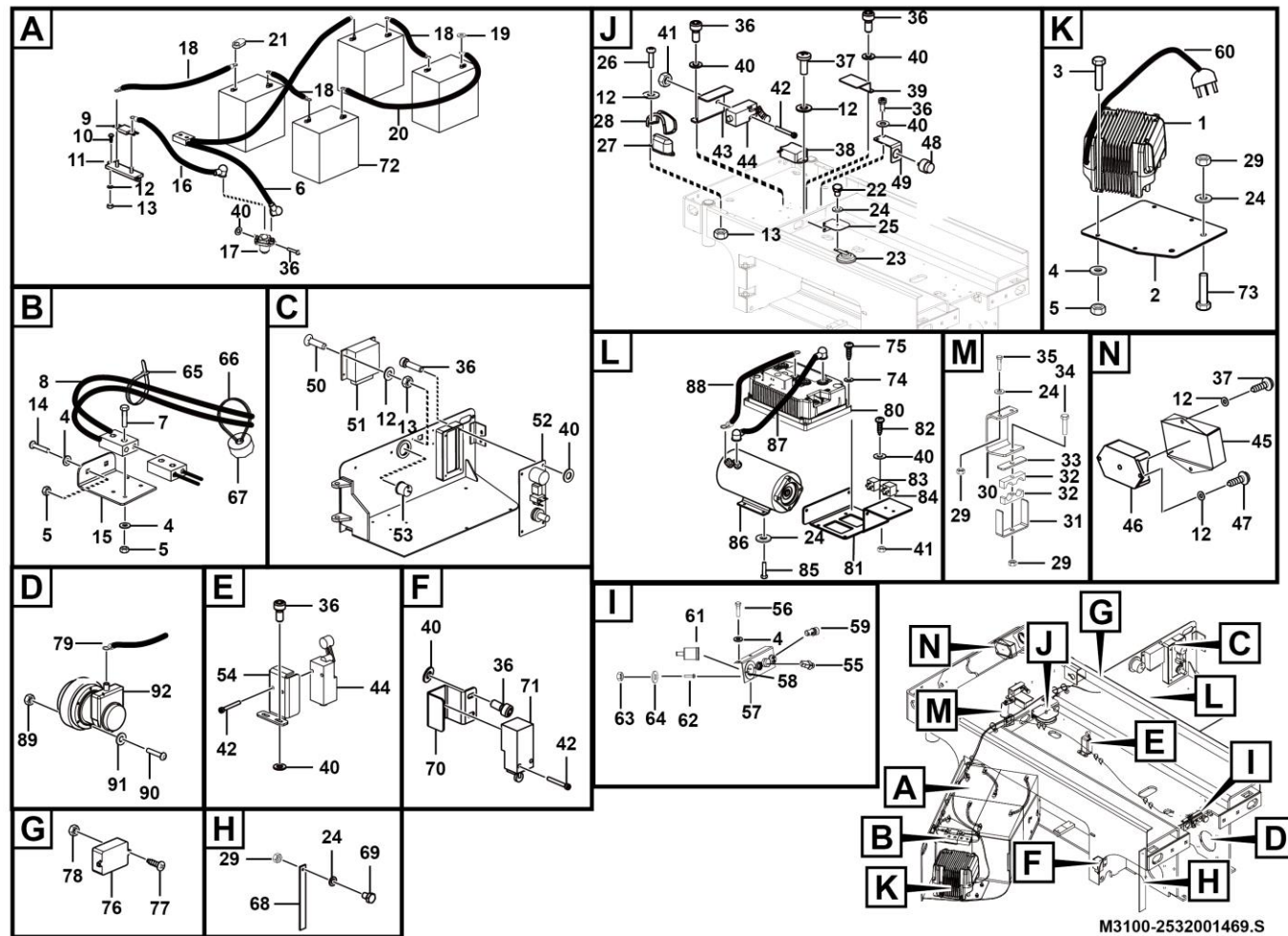
LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

控制电气总成 Electric assembly



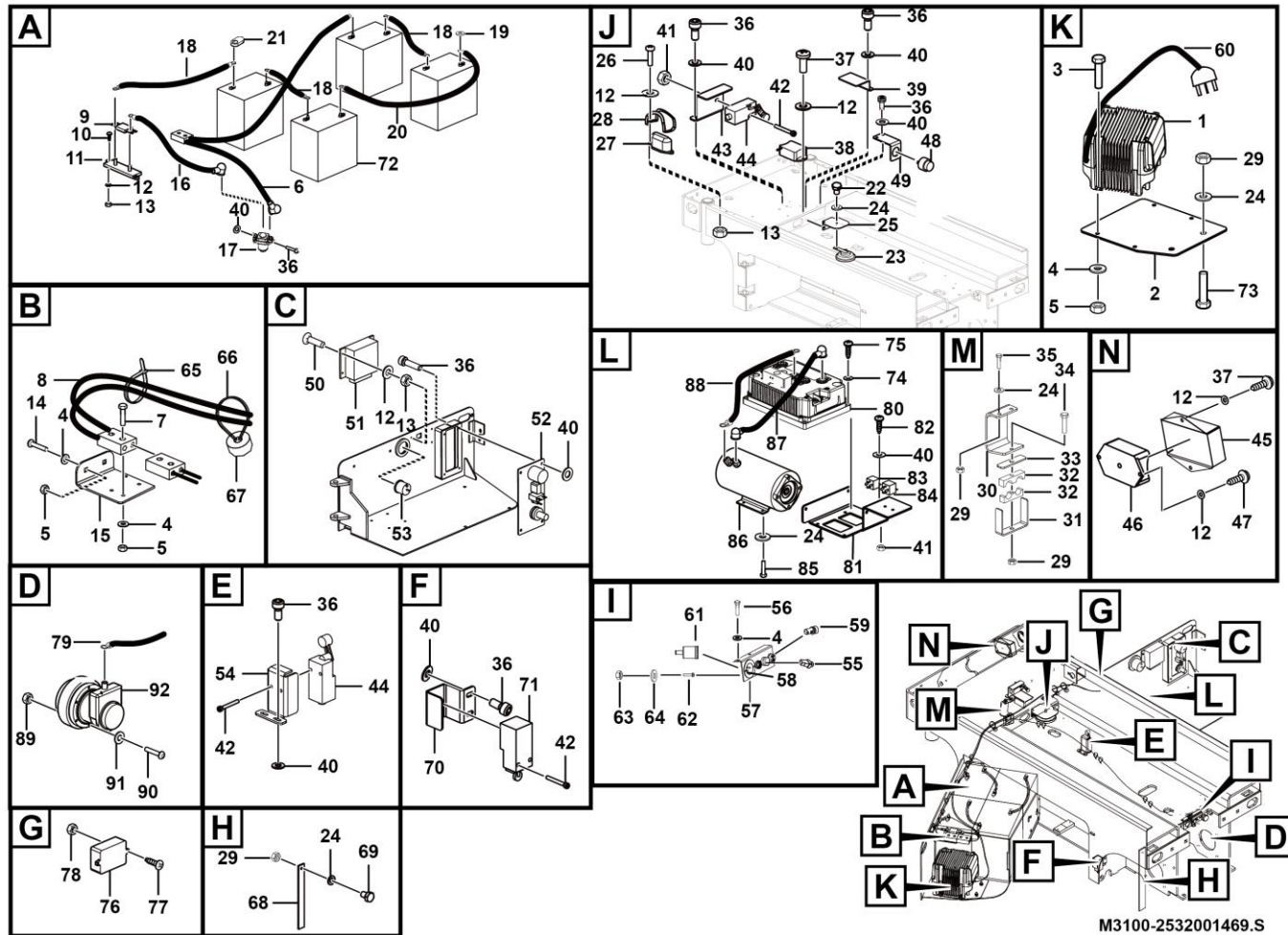
M2900-2530000772.S

底盘电气总成 Chassis electric system



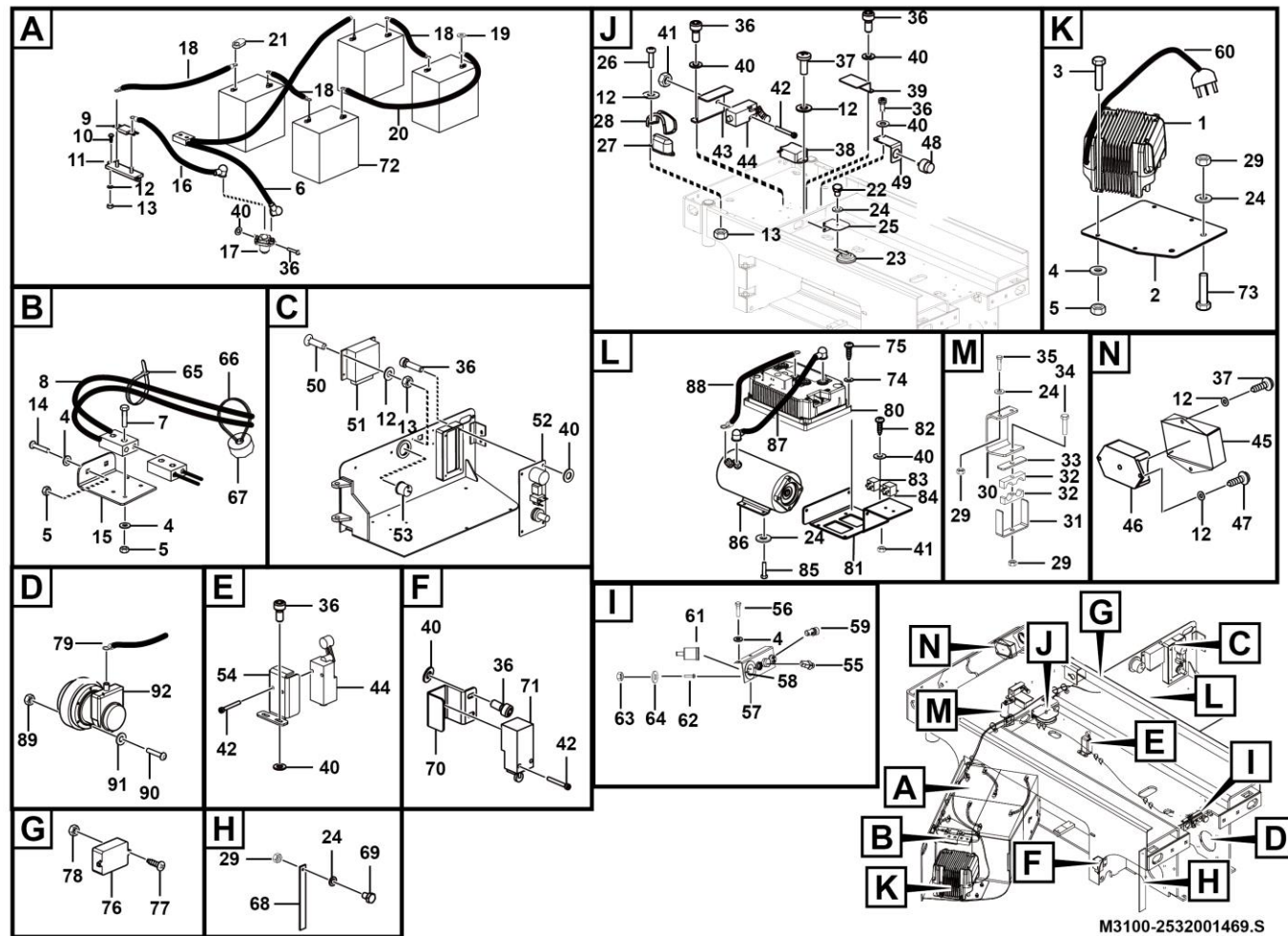
| 序号 | 零件代号 | 名称 | 是否配件 | 数量 | 备注 |
|-----|-------------|------------------------|----------------------------|-----|---------|
| Key | Part No. | Description | Spare parts Y/N | Qty | Remarks |
| 1 | 4130000869 | 充电器GPTC30-24V-AWP | Battery charger | Y | 1 |
| 2 | 25320000511 | 充电器固定板 | Plate | Y | 1 |
| 3 | 4014000278 | 螺钉GB70.1-M6*25EpZn-8.8 | Screw gb70.1-m6*25epzn-8.8 | N | 4 |
| 4 | 4015000207 | 垫圈GB97.1-6EpZn-300HV | Washer gb97.1-6epzn-300hv | N | 16 |
| 5 | 4013000211 | 螺母GB889.1-M6EpZn-8 | Nut gb889.1-m6epzn-8 | N | 14 |
| 6 | 25320014062 | 电源线组件 | Wire | Y | 1 |
| 7 | 4011000286 | 螺栓GB5783-M6*35EpZn-8.8 | Bolt gb5783-m6*35epzn-8.8 | N | 2 |
| 8 | 25320000633 | 电源线组件 | Wire | Y | 1 |
| 9 | 4130000836 | 力特保险丝0298300 | Fuse | Y | 1 |
| 10 | 4014000087 | 螺钉GB818-M4*16EpZn-4.8 | Bolt gb818-m4*16epzn-4.8 | N | 2 |
| 11 | 4130000956 | 保险丝座02981001ZXT | Fuse seat | Y | 1 |
| 12 | 4015000135 | 垫圈GB97.1-4EpZn-300HV | Washer gb97.1-4epzn-300hv | N | 18 |
| 13 | 4013000025 | 螺母GB6170-M4EpZn-8 | Nut gb6710-m4epzn-8 | N | 10 |
| 14 | 4014010056 | 螺钉GB70.3-M6*20EpZn-8.8 | Screw | Y | 4 |
| 15 | 25320007622 | 保险丝固定板 | Plate | Y | 1 |
| 16 | 25320000652 | 电源线P35*150 | Wire | Y | 1 |
| 17 | 4130702085 | 主接触器-24V | Main contactor-24v | Y | 1 |
| 18 | 25320000662 | 电源线P35*170 | Wire | Y | 3 |
| 19 | 25320003561 | 平垫8 | Washer | Y | 8 |
| 20 | 25320000672 | 电源线P35*290 | Wire | Y | 1 |
| 21 | 25320000171 | 电池护套 | Sleeve | Y | 8 |
| 22 | 4011000102 | 螺栓GB5783-M8*16EpZn-8.8 | Bolt gb5783-m8*16epzn-8.8 | N | 1 |

底盘电气总成 Chassis electric system



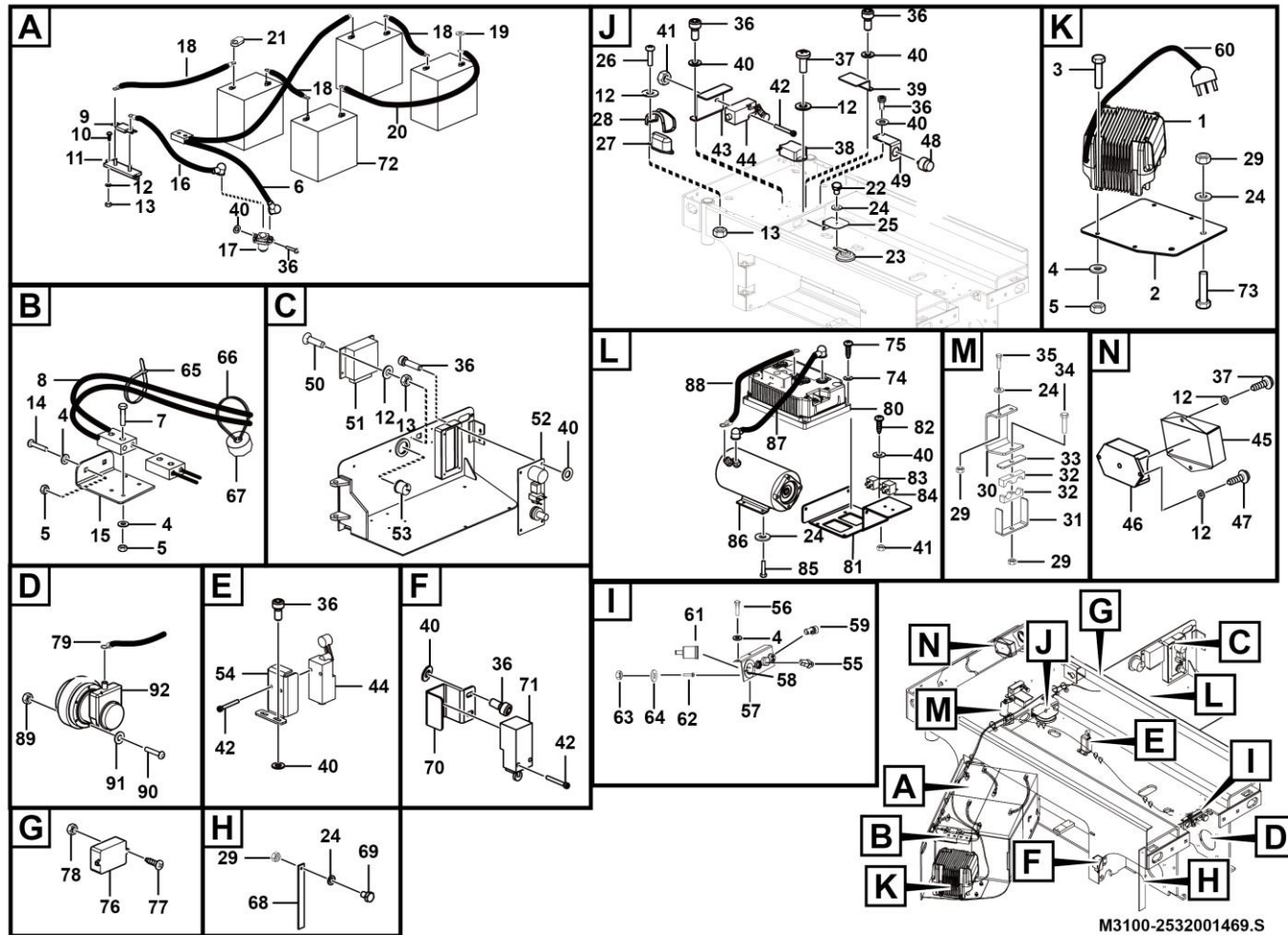
| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|-------------------------|----------------------------|-----------|---------------|
| 23 | 4130001194 | 单音盆喇叭DL125-100L | Horn | Y | 1 |
| 24 | 4015000256 | 垫圈GB96.1-8EpZn-300HV | Wsher gb96.1-8epzn-300hv | N | 10 |
| 25 | 25320001141 | 喇叭安装板 | Palte | Y | 1 |
| 26 | 4014000022 | 螺钉GB818-M4*20EpZn-4.8 | Screw gb818-m4*20epzn-4.8 | N | 4 |
| 27 | 4130000729 | 工作指示灯 | Working light | Y | 2 |
| 28 | 25320000192 | 护罩 | Plate | Y | 2 |
| 29 | 4013000210 | 螺母GB889.1-M8EpZn-8 | Nut gb889.1-m8epzn-8 | N | 6 |
| 30 | 25320003431 | U型板 | Plate | Y | 1 |
| 31 | 25320003442 | 压板 | Plate | Y | 1 |
| 32 | 25080000142 | 管夹2 | Clamp | Y | 2 |
| 33 | 25080000151 | 板 | Plate | Y | 1 |
| 34 | 4011000527 | 螺栓GB16674-M8*45EpZn-8.8 | Bolt gb16674-m8*45epzn-8.8 | N | 1 |
| 35 | 4011000106 | 螺栓GB5783-M8*25EpZn-8.8 | Bolt gb5783-m8*25epzn-8.8 | N | 2 |
| 36 | 4014000241 | 螺钉GB70.1-M5*10EpZn-8.8 | Screw gb70.1-m5*10epzn-8.8 | N | 18 |
| 37 | 4014010003 | 螺钉GB818-M4*10EpZn-Z-8.8 | Bolt | N | 4 |
| 38 | 4130000808 | 倾角开关SYST-1.5-3 | Switch | Y | 1 |
| 39 | 25320000521 | 倾角开关保护板 | Tilt sensor board | Y | 1 |
| 40 | 4015000110 | 垫圈GB97.1-5EpZn-300HV | Washer gb97.1-5epzn-300hv | N | 26 |
| 41 | 4013000212 | 螺母GB889.1-M5EpZn-8 | Nut gb889.1-m5epzn-8 | N | 6 |
| 42 | 4014010052 | 螺钉GB70.1-M5*40EpZn-8.8 | Screw | Y | 8 |
| 43 | 25320000502 | 下限位开关安装板 | Switchl plate | Y | 1 |
| 44 | 4130000796 | 行程开关CLS-121 | Switch | Y | 2 |

底盘电气总成 Chassis electric system



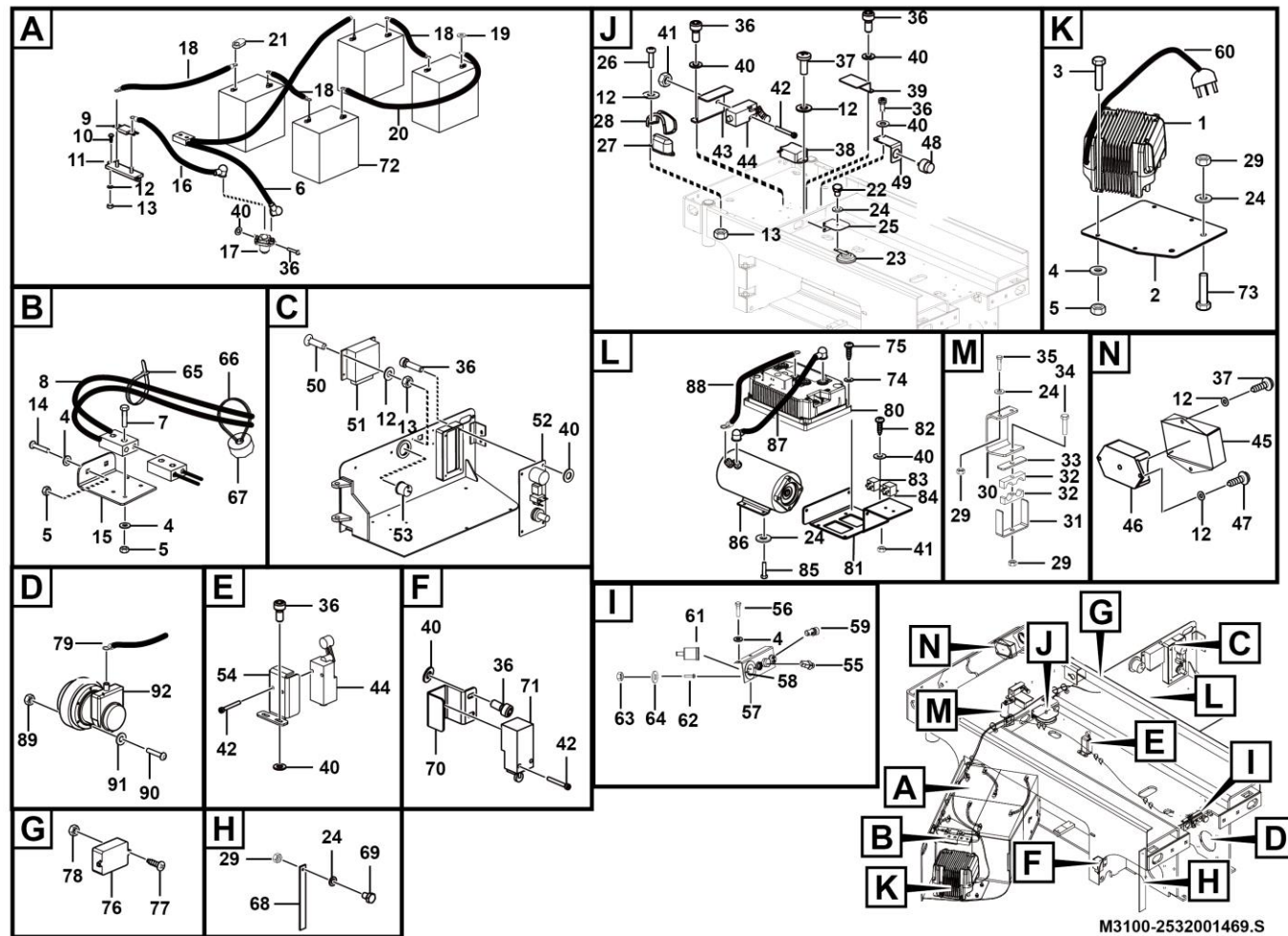
| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|-------------------------|---------------------------|-----------|---------------|
| 45 | 25320000351 | 角度传感器护罩 | Plate | Y | 1 |
| 46 | 4130000734 | 角度传感器SYSA | Angle sensor | Y | 1 |
| 47 | 4014000121 | 螺钉GB818-M4*6EpZn-4.8 | Bolt gb818-m4*6epzn-4.8 | N | 2 |
| 48 | 4130000797 | 蜂鸣器CY-3631-24V | Alarm | Y | 1 |
| 49 | 25320000531 | 蜂鸣器固定板 | Alarm board | Y | 1 |
| 50 | 4014010058 | 螺钉GB70.3-M4*16EpZn-8.8 | Screw | Y | 4 |
| 51 | 4130701602 | 电气控制单元 | Ecu | Y | 1 |
| 52 | 4130001288 | 下控制面板 | Ground control unit | Y | 1 |
| 53 | 4130000726 | 时间表 | Time indicator | Y | 1 |
| 54 | 25320000542 | 上限位开关安装板 | Limit switch | Y | 1 |
| 55 | 4130000723 | 钥匙开关 | Key switch | Y | 1 |
| 56 | 4011010538 | 螺栓GB16674-M6*25EpZn-8.8 | Bolt | Y | 2 |
| 57 | 25320014721 | 电驱安装板（美标） | Plate | Y | 1 |
| 58 | 4130701992 | 固定式美标插头J501 | Plug | Y | 1 |
| 59 | 4130000866 | 蜂鸣器XB2BSBC | Alarm | Y | 1 |
| 60 | 25320012761 | 充电线束 | Wire | Y | 1 |
| 61 | 25320012751 | 橡胶护套 | Plug | Y | 1 |
| 62 | 4014010073 | 螺钉GB818-M3*12EpZn-4.8 | Screm gb818-m3*10epzn-4.8 | N | 2 |
| 63 | 4013010317 | 螺母 GB889.1-M3EpZn-8.8 | Nut | N | 2 |
| 64 | 4015000200 | 垫圈GB97.1-3EpZn-300HV | Washer gb97.1-3epzn-300hv | N | 6 |
| 65 | 4190000020 | 扎丝LG13-ZS4*250 | Clip | N | 20 |
| 66 | 4190000145 | 扎带 8*430 | Rubber line 8*430 | N | 7 |

底盘电气总成 Chassis electric system



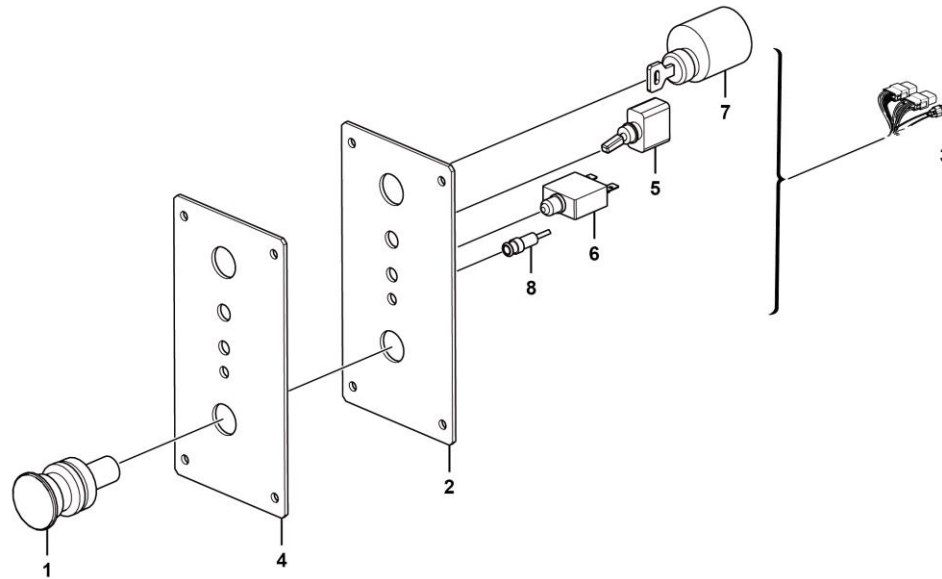
| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|--------------------------|-------------------------|-----------|---------------|
| 67 | 4120000226 | 隔环 | Y | 7 | |
| 68 | 25320002461 | 导电带 | Y | 1 | |
| 69 | 4011010432 | 螺栓GB12-M8*30EpZn-8.8 | Y | 1 | |
| 70 | 25320000571 | 板 | Y | 2 | |
| 71 | 4130000880 | 行程开关CLS-103 | Y | 2 | |
| 72 | 4130000709 | 电池T-105 | Y | 4 | |
| 73 | 4011000455 | 螺栓GB16674-M8*25EpZn-8.8 | N | 2 | |
| 74 | 4015000205 | 垫圈GB96.1-5EpZn-300HV | N | 4 | |
| 75 | 4014000042 | 螺钉GB818-M5*20EpZn-4.8 | N | 4 | |
| 76 | 4130000864 | 刹车保护盒 | Y | 1 | |
| 77 | 4014000183 | 螺钉GB818-M3*20EpZn-4.8 | N | 2 | |
| 78 | 4013000159 | 螺母GB6170-M3EpZn-8 | N | 2 | |
| 79 | 25320003733 | 驱动电机线束 | Y | 1 | |
| 80 | 4130000843 | 马达控制器AF5CI0BA | Y | 1 | |
| 81 | 25320003271 | 马达控制器安装板 | Y | 1 | |
| 82 | 4014000170 | 螺钉GB70.1-M5*16EpZn-8.8 | N | 2 | |
| 83 | 4130000722 | 继电器 | Y | 3 | |
| 84 | 4130702007 | 延时继电器 | Y | 1 | |
| 85 | 4011010424 | 六角螺栓1/4-20UNC-2B*18-10.9 | Y | 4 | |
| 86 | 4130000710 | 电机GE5.5 (24V) | Y | 1 | |
| 87 | 25320001762 | 电源线P35*470 | Y | 1 | |
| 88 | 25320003312 | 电源线P35*350 | Y | 1 | |

底盘电气总成 Chassis electric system



| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|-------------------------|----------------------------|-----------|---------------|
| 89 | 4013000247 | 螺母GB6170-M10-8 | Nut gb6170-m10-8 | Y | 12 |
| 90 | 4011000514 | 螺栓GB5783-M10*45EpZn-8.8 | Bolt gb5783-m10*45epzn-8.8 | N | 12 |
| 91 | 4015000162 | 垫圈GB97.1-10EpZn-300HV | Washer gb97.1-10epzn-300hv | N | 12 |
| 92 | 4130000823 | 驱动电机总成 | Drive motor assembly | Y | 2 |

下控制面板 Ground control unit



M3101-4130001288

| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|-------------------|-------------------------|-----------|---------------|
| 1 | 4130001280 | 急停开关 | Y | 1 | |
| 2 | 4130000889 | 面板 | Y | 1 | |
| 3 | 25320007961 | 下控面板线束 | Y | 1 | |
| 4 | 4130000941 | 贴膜 | Y | 1 | |
| 5 | 4130000720 | 摇头开关 | Y | 1 | |
| 6 | 4130000721 | 7A自复位保险丝 | Y | 1 | |
| 7 | 4130701532 | 钥匙开关XB2BG33C | Y | 1 | |
| 8 | 4130000773 | 超载指示灯 | Y | 1 | |
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