

AS4046E升降工作平台 零部件图册

AS4046E AERIAL WORK PLATFORM PARTS CATALOG

临 工 集 团 济 南 重 机 有 限 公 司

LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

配件与服务Spare parts and services

对于临工集团济南重机的机器所有者来说，只有临工集团济南重机配件和服务才能够使您的机器更好地保持原有的特性。

For the owner of the machines of LGMG,only the spare parts and services of LGMG can make your machine to better maintain the original features.

只有临工集团济南重机才能够为您提供完美匹配且优质纯正的配件和对您的机器了如指掌的专业维修人员。这样才能保证及其可持续的高产能和更长的使用寿命。

Only LGMG is able to provide you with the perfect match of pure quality spare parts for your machine and knowledge of professional maintenance staff.Only in this way it can ensure sustainable high productivity and longer service life.

AS1212E升降工作平台零部件图册 AS1212E AERIAL WORK PLATFORM PARTS CATALOG

2020年01月 第1版 第1次印刷

2020-1 Version 1 Printed 1

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前 言

AS1212E升降工作平台零部件图册，是为了方便用户使用、维修和保养而绘制的，以供在使用过程中查阅及参考，也可帮助用户了解本机的结构和装配关系。发动机的零部件详见其随机资料，图册不再绘出。

本图册按系统划分绘制出了各零部件的图形及相互装配关系。凡装机后不可拆卸的部件（如焊接件、铆合件），只标出部件代号，不另列其组成零件。本图册明细表采用中英文对照编排。

本图册根据AS1212E标准配置编绘，其它非标准配置，可参照执行，详情请咨询临工集团济南重机有限公司、或当地经销商、或登录临工集团济南重机有限公司网站查询。随着科技的进步，产品将会不断改进，故本图册的内容可能会有部分与以后的产品不一致，恕不另行通知。敬请用户在订购配件时，指明所购整车的出厂日期和编号。

编者

2020年1月

FOREWORD

This parts catalog of AS1212E aerial work platform is made for the convenience of users to use, repair and maintain the machine, which can be referred in the process of using. It can also help the users to be familiar with the structure and assembly relation of the machine. Parts of the engine are showed in details in its structure handbook, which are no longer contained in the catalog.

The catalog identifies drawings and assembly relations of different parts according to the system. Components which can not be taken apart, such as welding parts or riveted assemblies, are marked only by their code without the list of their consisting parts. The list in the catalog is arranged in Chinese and English.

This catalog is based on the AS1212E standard product, which can be a reference for the other nonstandard products, for more information, please consult LGMG, the local dealer or LinGong website. With the advancement of technology, we will keep on improving the product, so some content in the catalog may be inconsistent with the future products, which will not notice the users. When ordering the spare parts, please be kindly inform us the manufacturing date and serial number of the machine.

THE COMPILER

2020.1

目录 CONTENTS

B. 驱动桥系统 Axle system

| | |
|---------------------------|---|
| B0400-2504000002.S1A 前桥总成 | |
| Front axle assembly | 6 |
| B0500-2505000002.S1B 后桥总成 | |
| Rear axle assembly | 8 |

D. 底盘系统 Chassis system

| | |
|-------------------------------|----|
| D0700-2516000905.S1A 底盘总成 | |
| Chassis | 12 |
| D0800-2518000026.B 电池油箱侧 | |
| Battery and oil box side | 16 |
| D0801-2518000017.B1B 电池侧 | |
| Battery side | 18 |
| D0802-2518000027.B 油箱侧 | |
| Oil box side | 20 |
| D0900-2519000001.B 坑洼保护机构 | |
| Hollow protect system | 22 |
| D0902-2519000027.B1B 坑洼保护机构-左 | |
| Left hollow protect | 24 |
| D0901-2519000026.B1B 坑洼保护机构-右 | |
| Right hollow protect | 28 |
| D0900-2519000028.S1A 压轴总成 | |
| Hollow protect system | 32 |

F. 转向系统 Steering system

F1200-2517000199.S 转向机构

Steering arm1 36

G. 叉架总成 Scissor assy installation assembly

G1300-2520000258.B1F 叉架总成

Scissor assy installation 40

H. 转台系统 Swing system

H1600-2528000007.S1A 配重

Counter weight assembly 50

I. 覆盖件附件 Cover accessory

I1700-2529000507.S 覆盖件附件

Cover accessory 54

K. 平台总成 Platform assembly

K2100-2521002456.S1A 平台总成

Platform assembly 58

K2101-2521002148.S1B 主平台

Main platform 60

K2100-2521001030.S 轮子装配

Wheel assembly 62

K2102-2521002122.S1B 延伸平台

Extension platform 64

K2103-2521002455.S1B 护栏总成

| | |
|---------------------------|----|
| Handrail assembly | 66 |
| K2104-2521002128.S1B 半旋转门 | |
| Revolution door | 68 |
| K2106-2521002962.S 支架 | |
| Plate | 70 |

L. 液压系统 Hydraulic system

| | |
|--------------------------------------|----|
| L2300-2507000310.S1C 行走液压总成 | |
| Drive hydraulic assembly | 74 |
| L2302-4120001281 电动剪叉控制阀ST4773-AC00 | |
| Valve | 78 |
| L2302-2507000337.S1A 转向液压总成 | |
| Steer hydraulic assembly | 80 |
| L2300-4120703457 转向油缸40*20*152.4 | |
| Steering cylinder | 82 |
| L2400-2508000393.S 举升液压总成 | |
| Hydraulic lifting system | 84 |
| L2400-4120703497 举升油缸75*63*1273-1524 | |
| Cylinder lifting assembly | 88 |
| L2400-4120703498 举升油缸75*63*1273-1524 | |
| 0 | 90 |

M. 电气系统 Electric system

| | |
|---------------------------|--|
| M2900-2530000776.S 控制电气总成 | |
|---------------------------|--|

| | |
|----------------------------------|-----|
| Electric assembly | 94 |
| M2901-4130001287 下控制面板 | |
| Ground control unit | 96 |
| M3100-2532001481.S 底盘电气总成 | |
| Chassis electric system | 98 |
| M3102-2532000039.B1C 支架总成 | |
| Bracket | 106 |
| M3300-2533000593.S 平台电源总成（18M欧标） | |
| Electricity assembly | 108 |

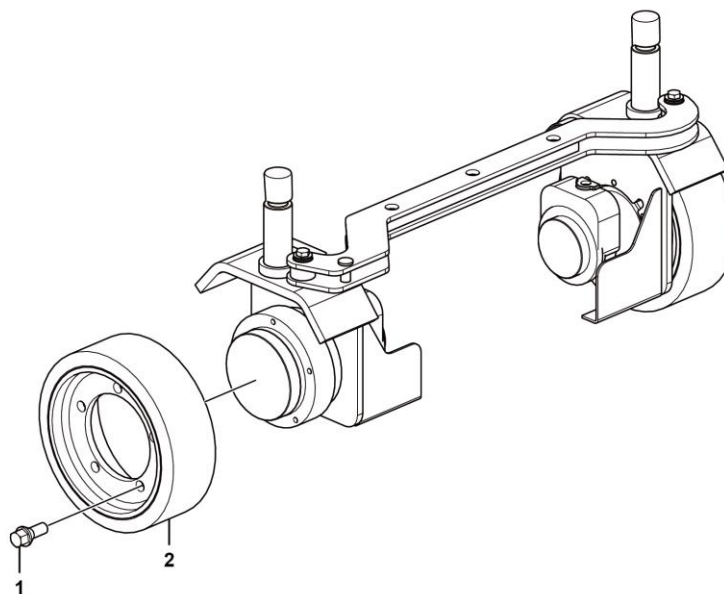
B 驱动桥系统

AXLE SYSTEM

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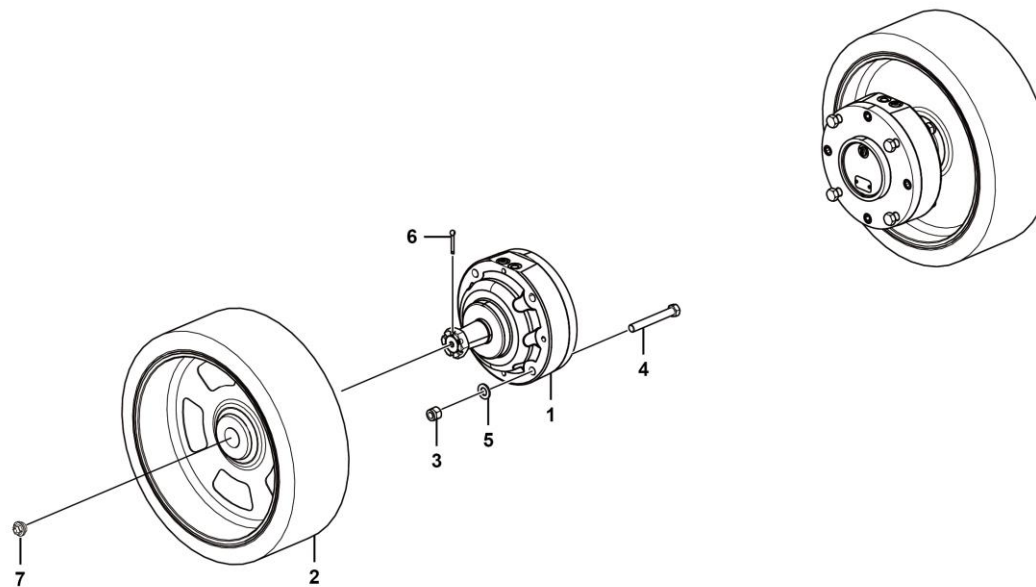
LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

前桥总成 Front axle assembly



B0400-2504000002.S1a

后桥总成 Rear axle assembly



B0500-2505000002.S1b

D 底盘系统
CHASSIS SYSTEM

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LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

底盘总成 Chassis



D0700-2516000905.S1a

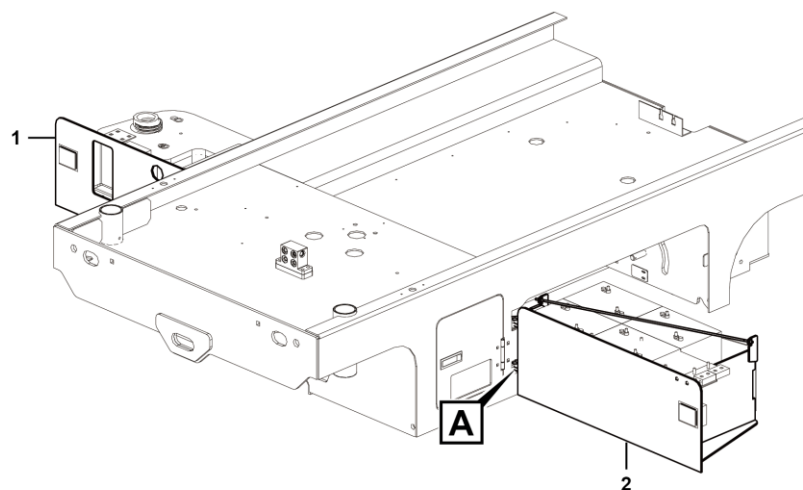
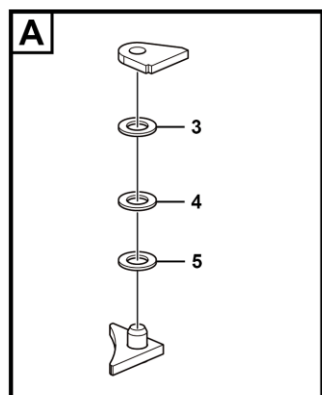
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|-----------|------------------|-------------------------|-------------------------|-----------|---------------|
| 1 | 25160009044 | 底盘合件 | Y | 1 | |
| 2 | 25160001341 | 油缸销轴 | Y | 1 | |
| 3 | 4015010246 | 挡圈GB894.1-19-65Mn | Y | 1 | |
| 4 | 4030100086 | 堵塞465601 | Y | 2 | |
| 5 | 4015000176 | 垫圈GB97.1-20EpZn-300HV | Y | 7 | |
| 6 | 25160000401 | 橡胶套 | Y | 4 | |
| 7 | 25160001371 | 右侧门总成 | N | 1 | |
| 8 | 28219900091 | 橡胶套 | Y | 2 | |
| 9 | 25160000621 | 橡胶套 | Y | 1 | |
| 10 | 25160001361 | 左侧门总成 | N | 1 | |
| 11 | 4016000057 | 开口销GB91-4*45EpZn-Q235A | Y | 2 | |
| 12 | 25160000411 | 橡胶套 | Y | 1 | |
| 13 | 25160000611 | 调整垫 | Y | 2 | |
| 14 | 25160000571 | 调整垫 | Y | 6 | |
| 15 | 25160000481 | 垫块 | Y | 2 | |
| 16 | 4015000072 | 垫圈GB97.1-8EpZn-300HV | Y | 12 | |
| 17 | 4011000106 | 螺栓GB5783-M8*25EpZn-8.8 | Y | 4 | |
| 18 | 25200000402 | 橡胶塞 | Y | 2 | |
| 19 | 4011010306 | 螺栓GB5783-M12*30Epzn-8.8 | Y | 2 | |
| 20 | 4015000168 | 垫圈GB97.1-12EpZn-300HV | Y | 2 | |
| 21 | 25160001003 | 充电器固定板 | Y | 1 | |
| 22 | 4030000107 | 油杯防尘帽JXHF-00006 | Y | 2 | |

底盘总成 Chassis



D0700-2516000905.S1a

电池油箱侧 Battery and oil box side



D0800-2518000026.B

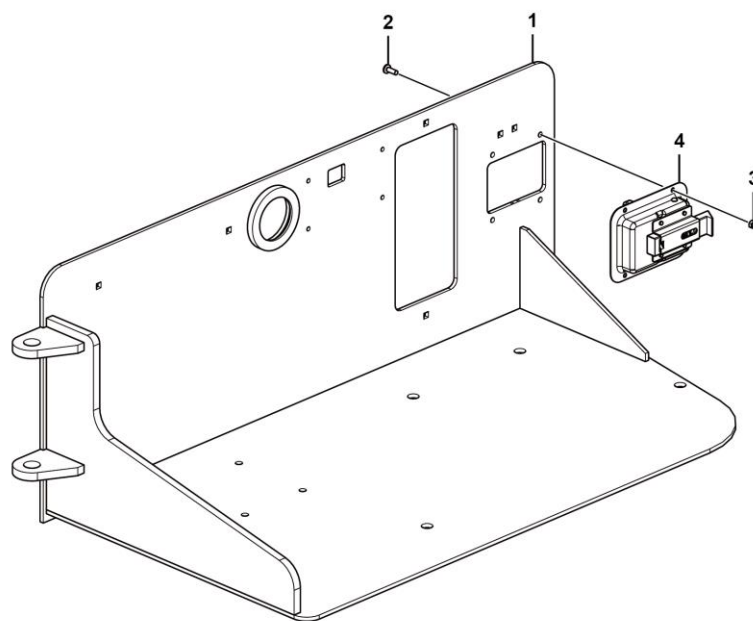
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电池侧 Battery side



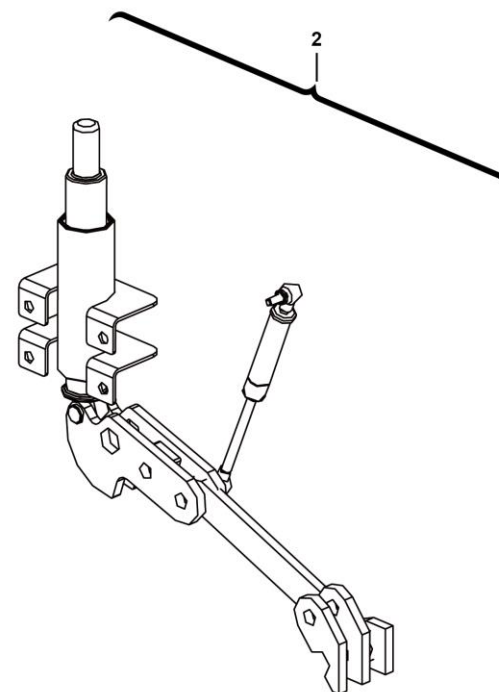
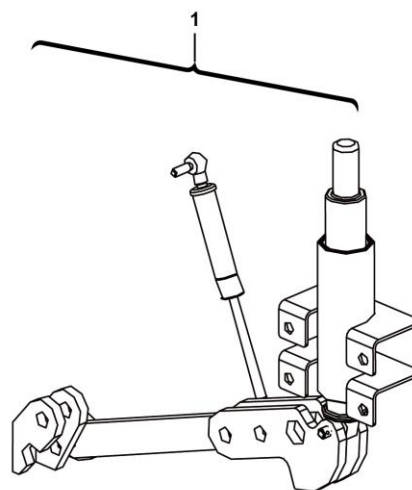
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油箱侧 Oil box side



D0802-2518000027.B

坑洼保护机构 Hollow protect system



D0900-2519000001.B

坑洼保护机构-左 Left hollow protect



D0902-2519000027.B1b

| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|--------------------------|-------------------------|-----------|---------------|
| 1 | 25190000031 | 左保护板 | Y | 1 | |
| 2 | 25190000091 | 连杆 | Y | 1 | |
| 3 | 25190000242 | 销轴16 | Y | 3 | |
| 4 | 4015000181 | 垫圈GB97.1-16EpZn-300HV | Y | 3 | |
| 5 | 4016000122 | 开口销GB91-4*28EpZn-Q235A | Y | 3 | |
| 6 | 25190000171 | 轴套16 | Y | 2 | |
| 7 | 25190000101 | 焊接连杆总成 | Y | 1 | |
| 8 | 25190000201 | 隔套 | Y | 1 | |
| 9 | 25190000221 | 滚轮 | Y | 1 | |
| 10 | 25190000281 | 压轴总成 | N | 1 | |
| 11 | 25190000132 | 轴固定模块 | Y | 1 | |
| 12 | 4016000179 | 开口销GB91-3.2*26EpZn-Q235A | Y | 1 | |
| 13 | 4015000162 | 垫圈GB97.1-10EpZn-300HV | Y | 1 | |
| 14 | 25190000231 | 销轴10 | Y | 1 | |
| 15 | 25190000181 | 轴套20 | Y | 1 | |
| 16 | 4011010427 | 螺栓GB14-M10*30EpZn-8.8 | Y | 4 | |
| 17 | 4013000189 | 螺母GB889.1-M10EpZn-8 | Y | 4 | |
| 18 | 25200000141 | 轴套 | Y | 2 | |
| 19 | 25190000191 | 薄片16 | Y | 2 | |
| 20 | 25190000251 | 气弹簧销轴 | Y | 1 | |
| 21 | 4013000210 | 螺母GB889.1-M8EpZn-8 | Y | 1 | |
| 22 | 25190000212 | 气弹簧 | Y | 1 | |

坑洼保护机构-左 Left hollow protect



D0902-2519000027.B1b

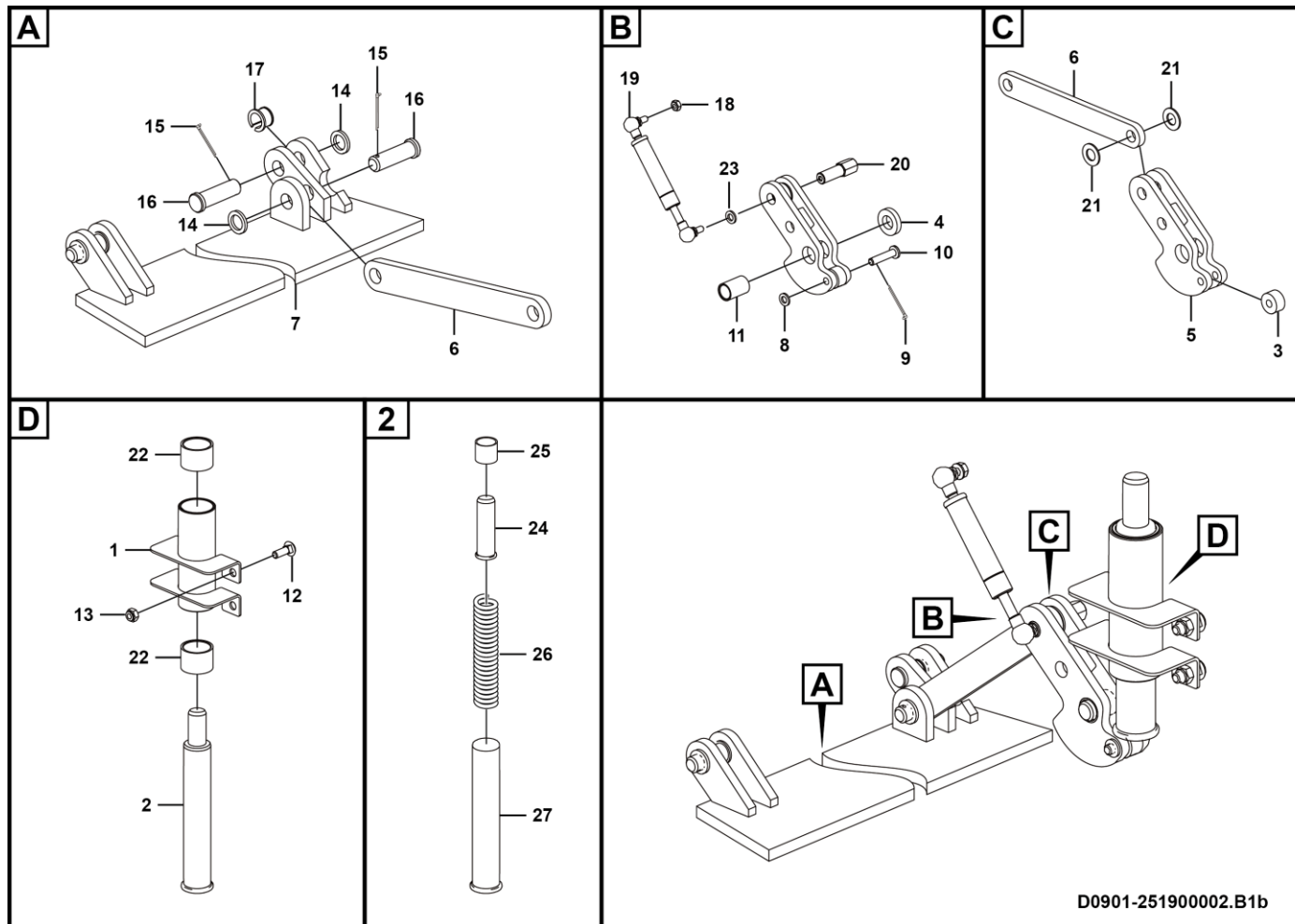
坑洼保护机构-右 Right hollow protect



D0901-251900002.B1b

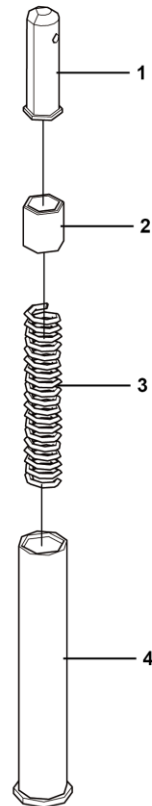
| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|--------------------------|-------------------------------|-----------|---------------|
| 1 | 25190000132 | 轴固定模块 | Fastening assembly | Y | 1 |
| 2 | 25190000281 | 压轴总成 | Shaft assembly | N | 1 |
| 3 | 25190000221 | 滚轮 | Roller | Y | 1 |
| 4 | 25190000201 | 隔套 | Spacer bush | Y | 1 |
| 5 | 25190000101 | 焊接连杆总成 | Connecting rod assembly | Y | 1 |
| 6 | 25190000091 | 连杆 | Connecting rod | Y | 1 |
| 7 | 25190000021 | 右保护板 | Right protect plate | Y | 1 |
| 8 | 4015000162 | 垫圈GB97.1-10EpZn-300HV | Washer gb97.1-10epzn-300hv | Y | 1 |
| 9 | 4016000179 | 开口销GB91-3.2*26EpZn-Q235A | Split pin | Y | 1 |
| 10 | 25190000231 | 销轴10 | Pin | Y | 1 |
| 11 | 25190000181 | 轴套20 | Bushing | Y | 1 |
| 12 | 4011010427 | 螺栓GB14-M10*30EpZn-8.8 | Bolt gb12-m10*30epzn-8.8 | Y | 4 |
| 13 | 4013000189 | 螺母GB889.1-M10EpZn-8 | Nut | Y | 4 |
| 14 | 4015000181 | 垫圈GB97.1-16EpZn-300HV | Washer gb97.1-16epzn-300hv | Y | 3 |
| 15 | 4016000122 | 开口销GB91-4*28EpZn-Q235A | Split pin gb91-4*28epzn-q235a | Y | 3 |
| 16 | 25190000242 | 销轴16 | Pin | Y | 3 |
| 17 | 25190000171 | 轴套16 | Bushing | Y | 2 |
| 18 | 4013000210 | 螺母GB889.1-M8EpZn-8 | Nut gb889.1-m8epzn-8 | Y | 1 |
| 19 | 25190000212 | 气弹簧 | Air spring | Y | 1 |
| 20 | 25190000251 | 气弹簧销轴 | Pin | Y | 1 |
| 21 | 25190000191 | 薄垫片16 | Washer | Y | 2 |
| 22 | 25200000141 | 轴套 | Bushing | Y | 2 |

坑洼保护机构-右 Right hollow protect



D0901-251900002.B1b

压轴总成 Hollow protect system



D0900-2519000028.S1a

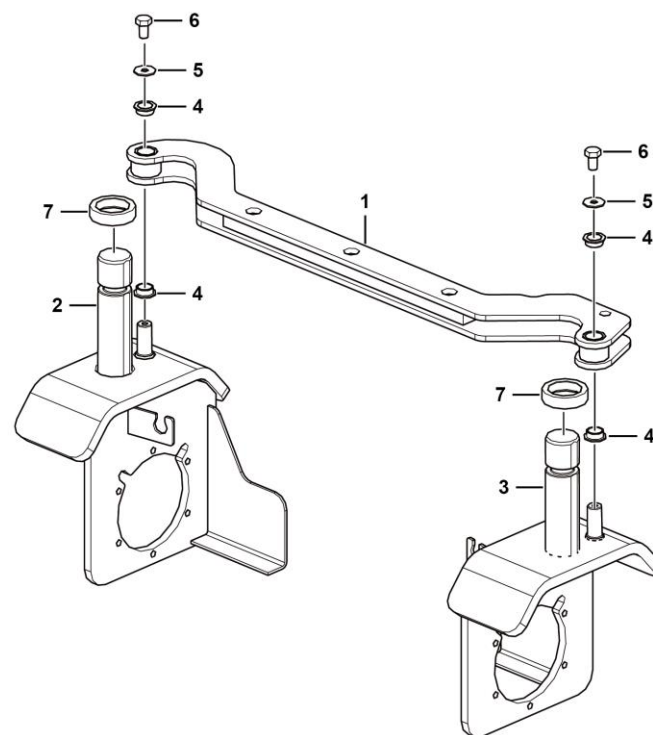
F 转向系统

STEERING SYSTEM

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LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

转向机构 Steering arm1



F1200-2517000199.S

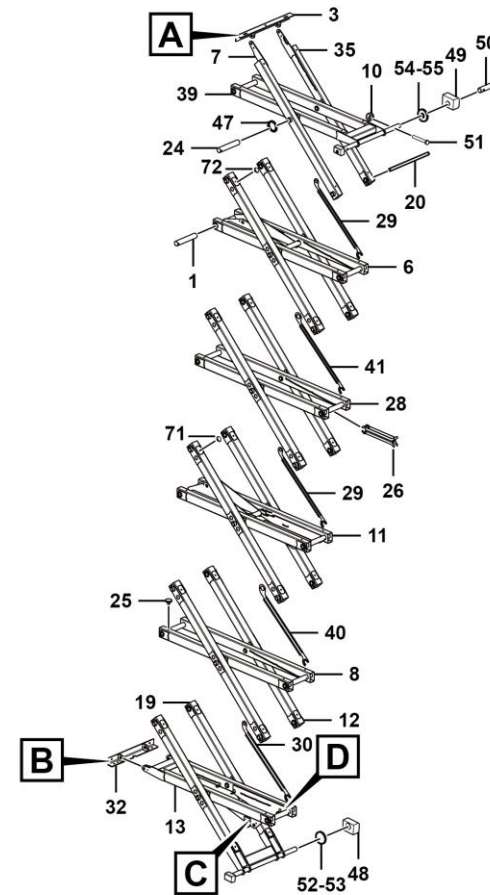
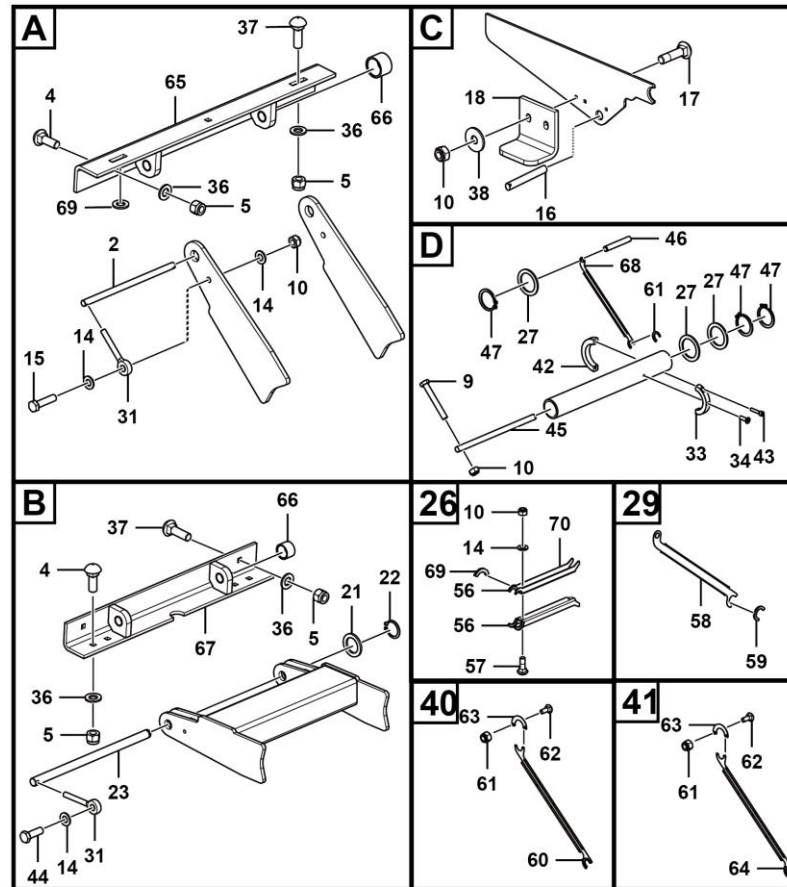
| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|------------------------------|---------------------------------|-----------|---------------|
| 1 | 25170001473 | 转向板焊体 | Steering plate welding | Y | 1 |
| 2 | 25170001973 | 左转向节 | Left spindle | Y | 1 |
| 3 | 25170001983 | 右转向节 | Right spindle | Y | 1 |
| 4 | 25170000151 | 衬套 | Bush | Y | 4 |
| 5 | 4015000186 | 垫圈GB96.1-12EpZn-300HV | Washer gb96.1-12epzn-300hv | Y | 2 |
| 6 | 4011010275 | 螺栓GB5786-M12*1.5*25EpZn-10.9 | Bolt gb5786-m12*1.5*25epzn-10.9 | Y | 2 |
| 7 | 25170000182 | 铜垫 | Washer | Y | 2 |
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G 叉架总成
SCISSOR ASSY INSTALLATION ASSEMBLY

临工集团济南重机有限公司
LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

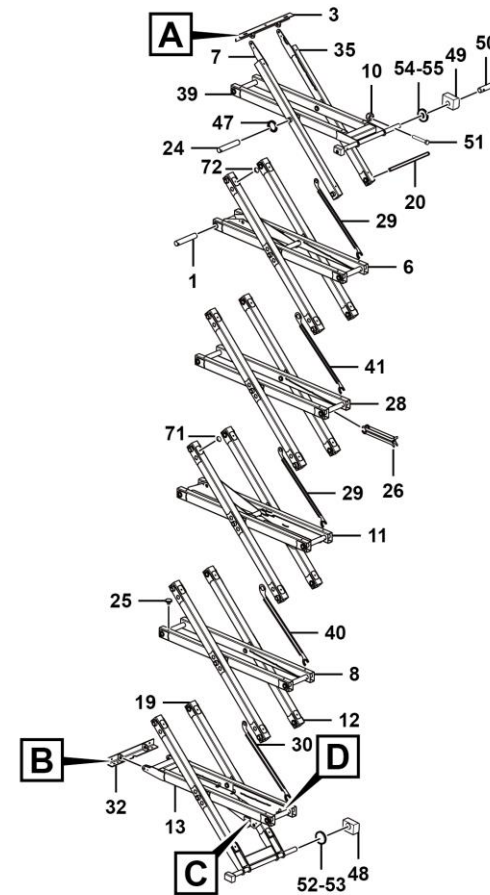
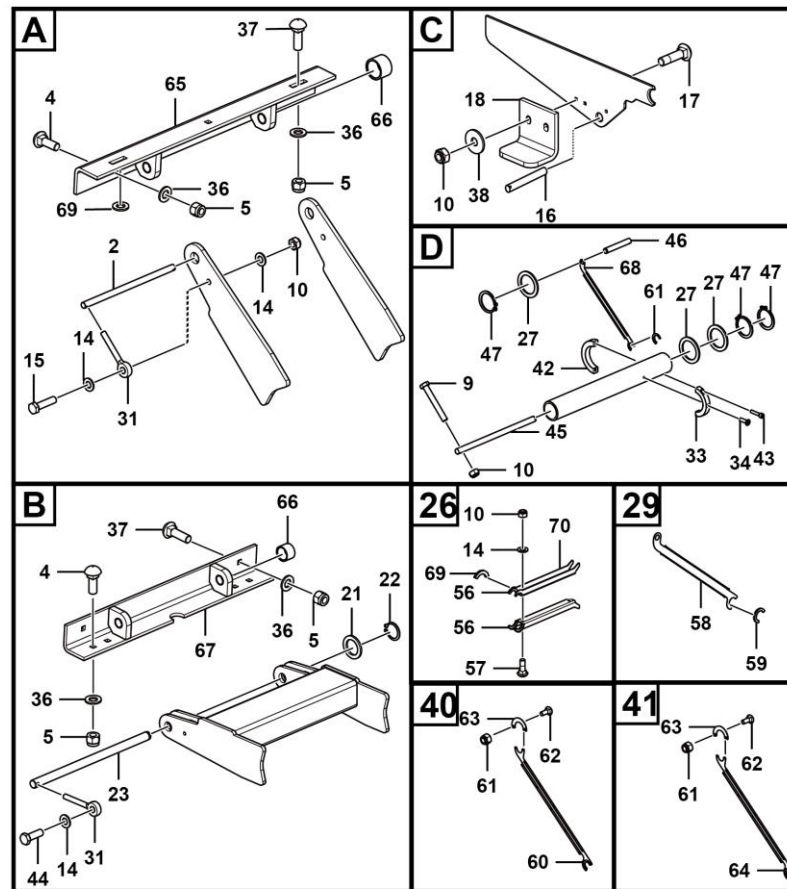
叉架总成 Scissor assy installation



G1300-2520000258.B1f

| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|-------------------------|----------------------------|-----------|---------------|
| 1 | 25200000571 | 轴 | Pin | Y | 3 |
| 2 | 25200001131 | 轴 | Pin | Y | 1 |
| 3 | 25200001071 | 固定板装配 | Plate | Y | 1 |
| 4 | 4011010442 | 螺栓GB14-M12*35EpZn-8.8 | Bolt | Y | 7 |
| 5 | 4013000158 | 螺母GB889.1-M12EpZn-8 | Nut gb889.1-m12epzn-8 | Y | 11 |
| 6 | 25200001192 | 框架装配 | Framework | Y | 1 |
| 7 | 25200000963 | 外梁 | Beam | Y | 1 |
| 8 | 25200001082 | 框架装配 | Framework | Y | 1 |
| 9 | 4011000052 | 螺栓GB5782-M10*75EpZn-8.8 | Bolt gb5782-m10*75epzn-8.8 | Y | 20 |
| 10 | 4013000189 | 螺母GB889.1-M10EpZn-8 | Nut | Y | 32 |
| 11 | 25200001182 | 框架装配 | Framework | Y | 1 |
| 12 | 25200015491 | 外梁 | Beam | Y | 8 |
| 13 | 25200002523 | 框架装配 | Framework | Y | 1 |
| 14 | 4015000162 | 垫圈GB97.1-10EpZn-300HV | Washer gb97.1-10epzn-300hv | Y | 13 |
| 15 | 4011000184 | 螺栓GB5783-M10*40EpZn-8.8 | Bolt gb5783-m10*40epzn-8.8 | Y | 1 |
| 16 | 25200000541 | 轴 | Pin | Y | 1 |
| 17 | 4011010426 | 螺栓GB14-M10*40EpZn-8.8 | Bolt | Y | 4 |
| 18 | 25200000503 | 压板 | Plate | Y | 2 |
| 19 | 25200015482 | 第一外臂 | First outer link assembly | Y | 1 |
| 20 | 25200019321 | 轴 | Pin | Y | 1 |
| 21 | 25200000861 | 垫圈 | Washer | Y | 1 |
| 22 | 4015000130 | 挡圈GB894.1-25-65Mn | Ring snap gb894.1-25-65mn | Y | 1 |

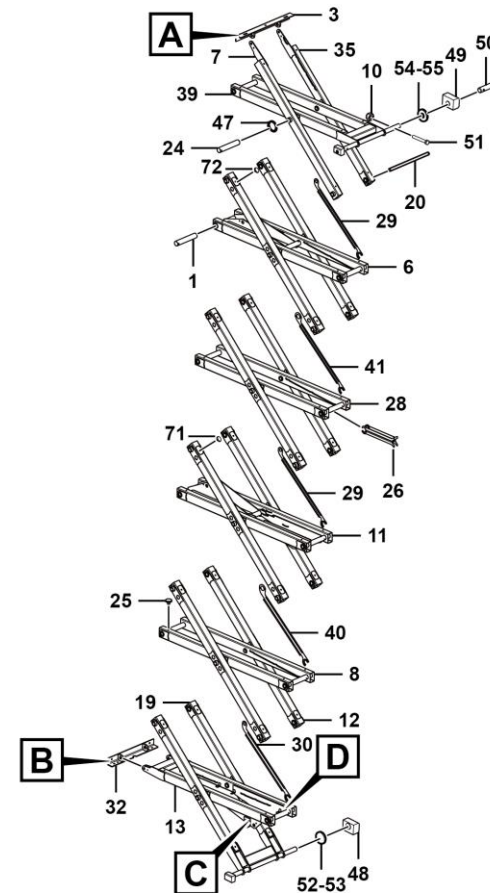
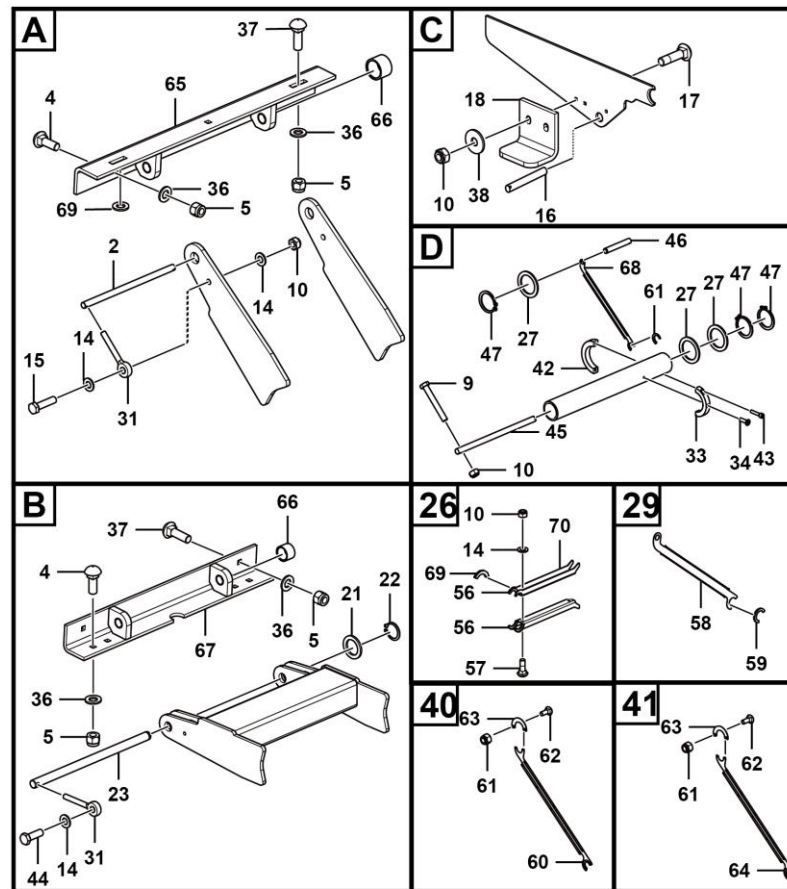
叉架总成 Scissor assy installation



G1300-2520000258.B1f

| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|-------------------------|-------------------------|-----------|---------------|
| 23 | 25200000921 | 轴 | Y | 1 | |
| 24 | 25200017261 | 轴232.5*38 | Y | 2 | |
| 25 | 25200000402 | 橡胶塞 | Y | 20 | |
| 26 | 25200000442 | 保护臂 | N | 1 | |
| 27 | 25200000491 | 垫圈 | Y | 25 | |
| 28 | 25200002962 | 框架装配 | Y | 1 | |
| 29 | 25200000631 | 走线板 | Y | 2 | |
| 30 | 25200004441 | 走线板 | Y | 1 | |
| 31 | 25200000641 | 插销 | Y | 7 | |
| 32 | 25200001062 | 固定板装配 | Y | 1 | |
| 33 | 25200001531 | 固定环 | Y | 5 | |
| 34 | 4014000169 | 螺钉GB819.1-M6*20EpZn-4.8 | Y | 5 | |
| 35 | 25200000913 | 外梁 | Y | 1 | |
| 36 | 4015000168 | 垫圈GB97.1-12EpZn-300HV | Y | 11 | |
| 37 | 4011010419 | 螺栓GB14-M12*40EpZn-8.8 | Y | 4 | |
| 38 | 4015000197 | 垫圈GB96.1-10EpZn-300HV | Y | 4 | |
| 39 | 25200002732 | 框架装配 | Y | 1 | |
| 40 | 25200005621 | 走线板 | Y | 1 | |
| 41 | 25200001301 | 走线板 | Y | 1 | |
| 42 | 25200001541 | 固定环 | Y | 5 | |
| 43 | 4014000249 | 螺钉GB70.1-M5*25EpZn-8.8 | Y | 10 | |
| 44 | 4011000084 | 螺栓GB5783-M10*30EpZn-8.8 | Y | 1 | |

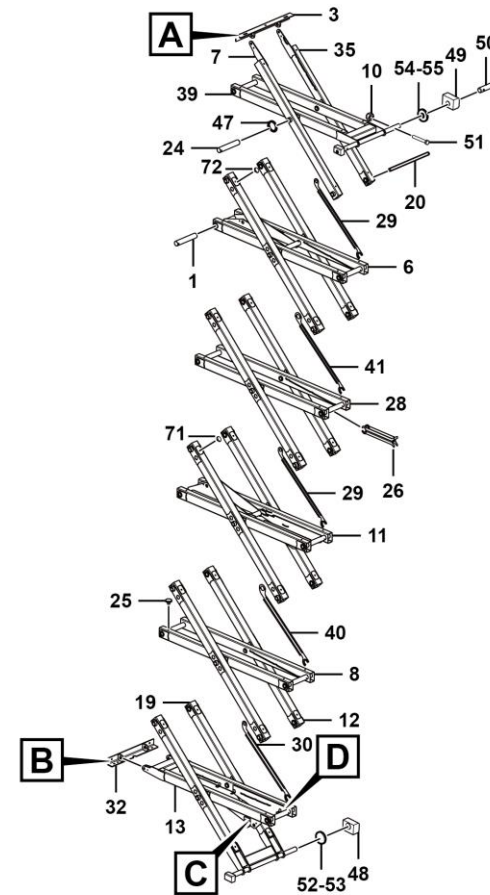
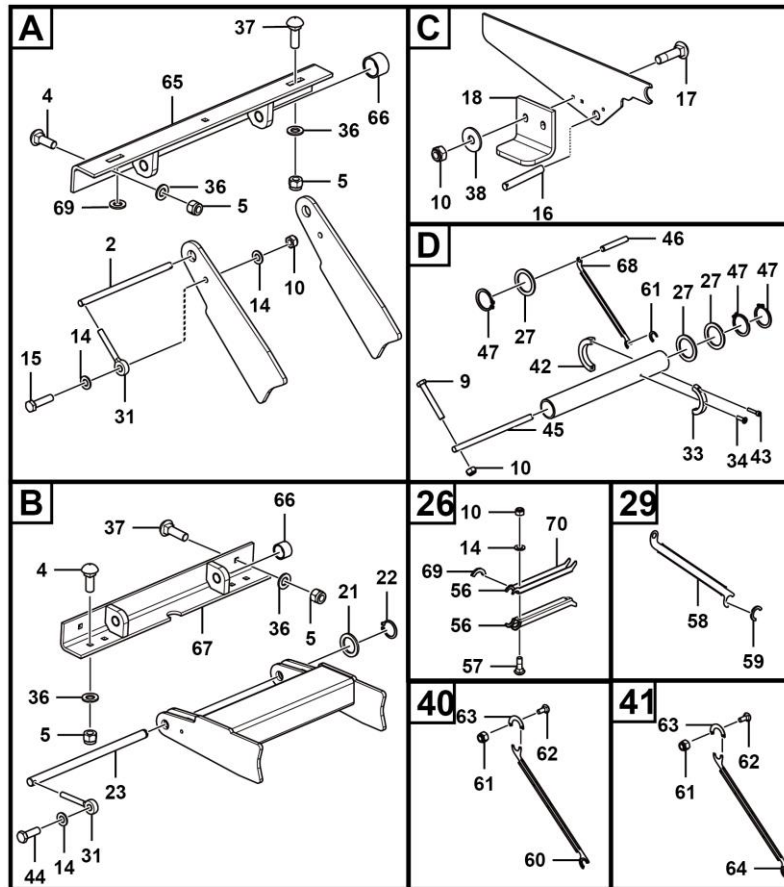
叉架总成 Scissor assy installation



G1300-2520000258.B1f

| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|-------------------------|----------------------------|-----------|---------------|
| 45 | 25200002692 | 轴 | Pin | Y | 11 |
| 46 | 25200002702 | 轴 | Pin | Y | 6 |
| 47 | 4015010249 | 挡圈JB4342-38-65Mn | Retainer ring | Y | 20 |
| 48 | 25200002711 | 滑块 | Block | Y | 2 |
| 49 | 25200002721 | 滑块 | Block | Y | 2 |
| 50 | 25200000601 | 半轴 | Pin | Y | 2 |
| 51 | 4011000051 | 螺栓GB5782-M10*70EpZn-8.8 | Bolt gb5782-m10*70epzn-8.8 | Y | 2 |
| 52 | 25200000031 | 板 | Plate | Y | 2 |
| 53 | 25200001901 | 板 | Plate | Y | 2 |
| 54 | 25200002751 | 垫圈 | Washer | Y | 2 |
| 55 | 25200002761 | 垫圈 | Washer | Y | 2 |
| 56 | 25200001863 | 弯板装配 | Plate | Y | 1 |
| 57 | 4011010427 | 螺栓GB14-M10*30EpZn-8.8 | Bolt gb12-m10*30epzn-8.8 | Y | 1 |
| 58 | 25200001361 | 走线板 | Plate | Y | 1 |
| 59 | 25200001351 | 卡子胶条 | Clip rubber bar | Y | 1 |
| 60 | 25200005631 | 走线板 | Plate | Y | 1 |
| 61 | 4013000211 | 螺母GB889.1-M6EpZn-8 | Nut gb889.1-m6epzn-8 | Y | 1 |
| 62 | 4011010447 | 螺栓GB14-M6*16EpZn-8.8 | Bolt gb12-m6*20epzn-8.8 | Y | 1 |
| 63 | 25200001291 | 弧板 | Plate | Y | 1 |
| 64 | 25200001891 | 走线板 | Plate | Y | 1 |
| 65 | 25200001041 | 固定板 | Plate | N | 1 |
| 66 | 25200001031 | 轴套 | Bushing | N | 1 |

叉架总成 Scissor assy installation



G1300-2520000258.B1f

| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|-------------------|-------------------------|-----------|---------------|
| 67 | 25200001022 | 固定板 | N | 1 | |
| 68 | 25200004451 | 走线板 | Y | 1 | |
| 69 | 25200016881 | 卡子胶套 | Y | 1 | |
| 70 | 25200000453 | 弯板 | Y | 1 | |
| 71 | 25200009382 | 橡胶塞 | Y | 18 | |
| 72 | 25200016372 | 橡胶塞 | Y | 4 | |

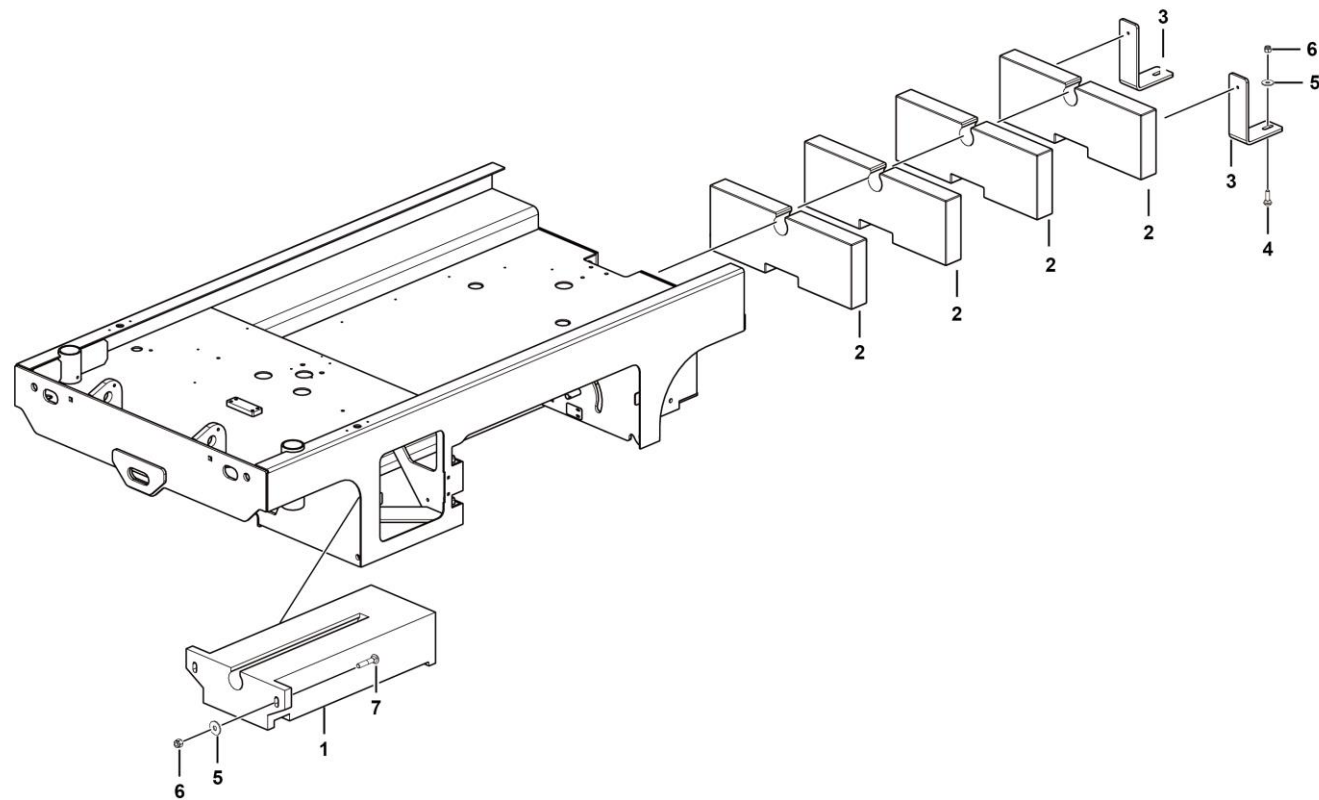
H 转台系统

SWING SYSTEM

临 工 集 团 济 南 重 机 有 限 公 司

LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

配重 Counter weight assembly



H1600-2528000007.S1a

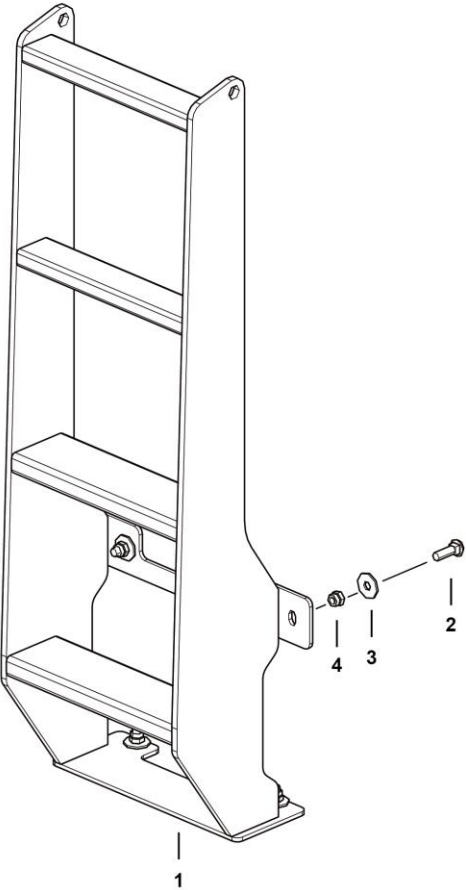
I 覆盖件附件

COVER ACCESSORY

临 工 集 团 济 南 重 机 有 限 公 司

LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

覆盖件附件 Cover accessory



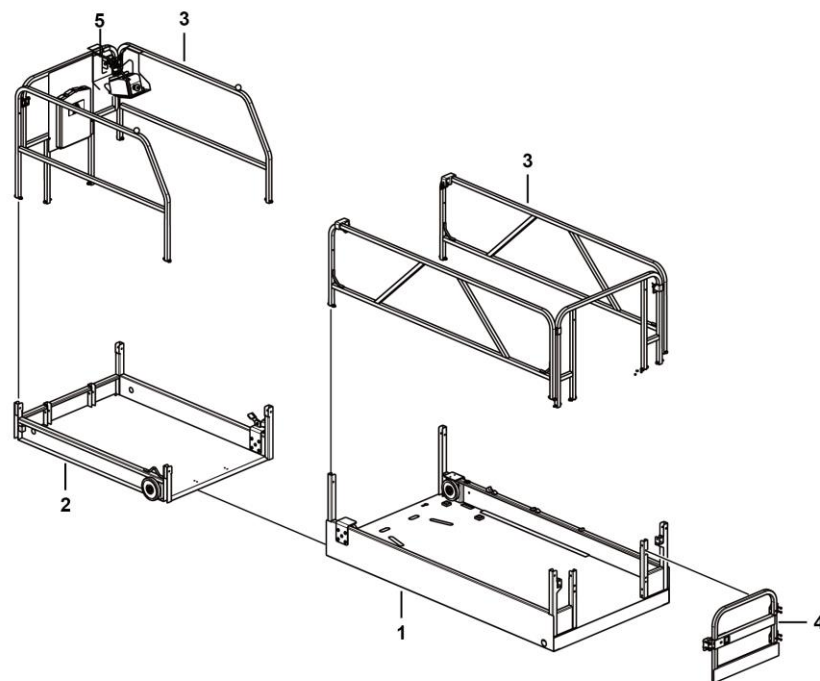
I1700-2529000507.S

K 平台总成
PLATFORM ASSEMBLY

临 工 集 团 济 南 重 机 有 限 公 司

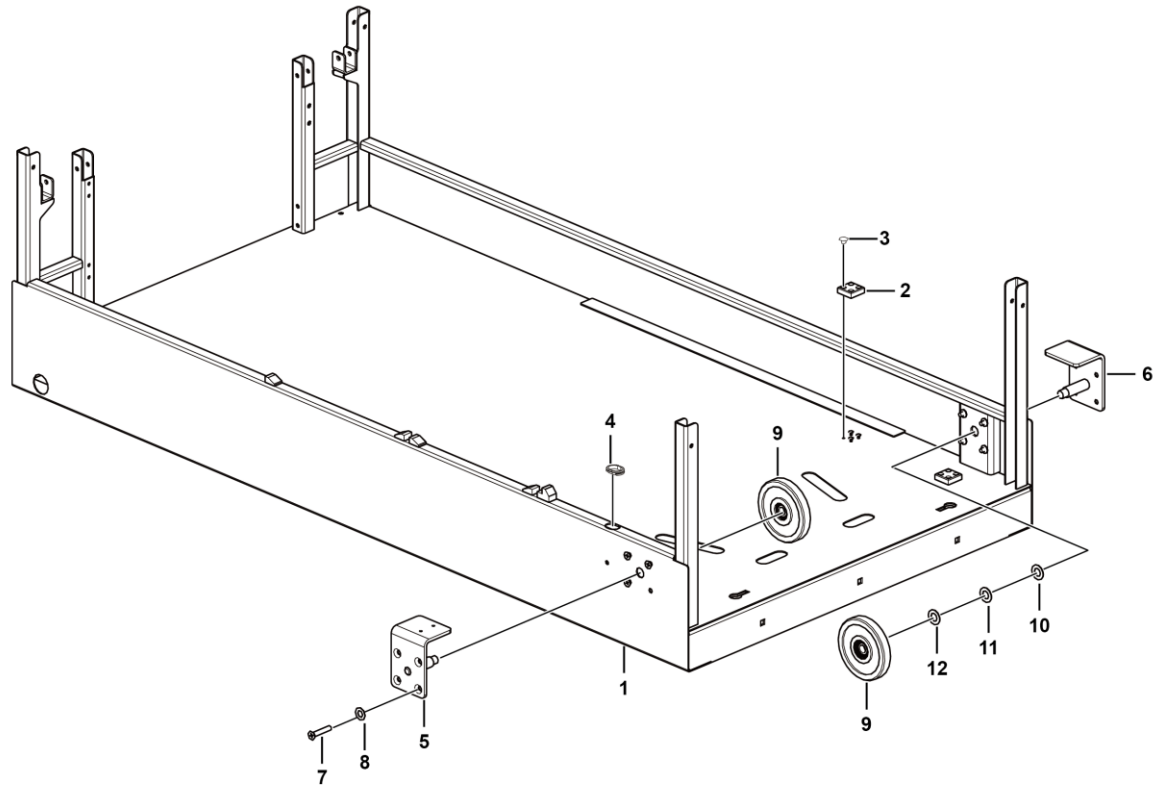
LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

平台总成 Platform assembly



K2100-2521002456.S1a

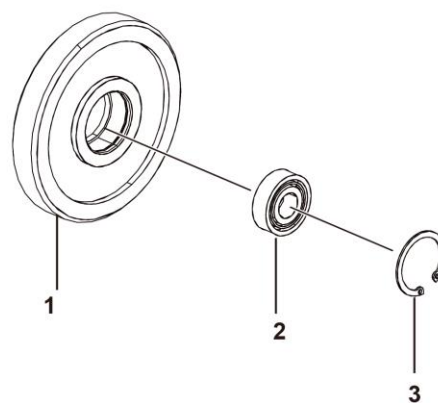
主平台 Main platform



K2101-2521002148.S1b

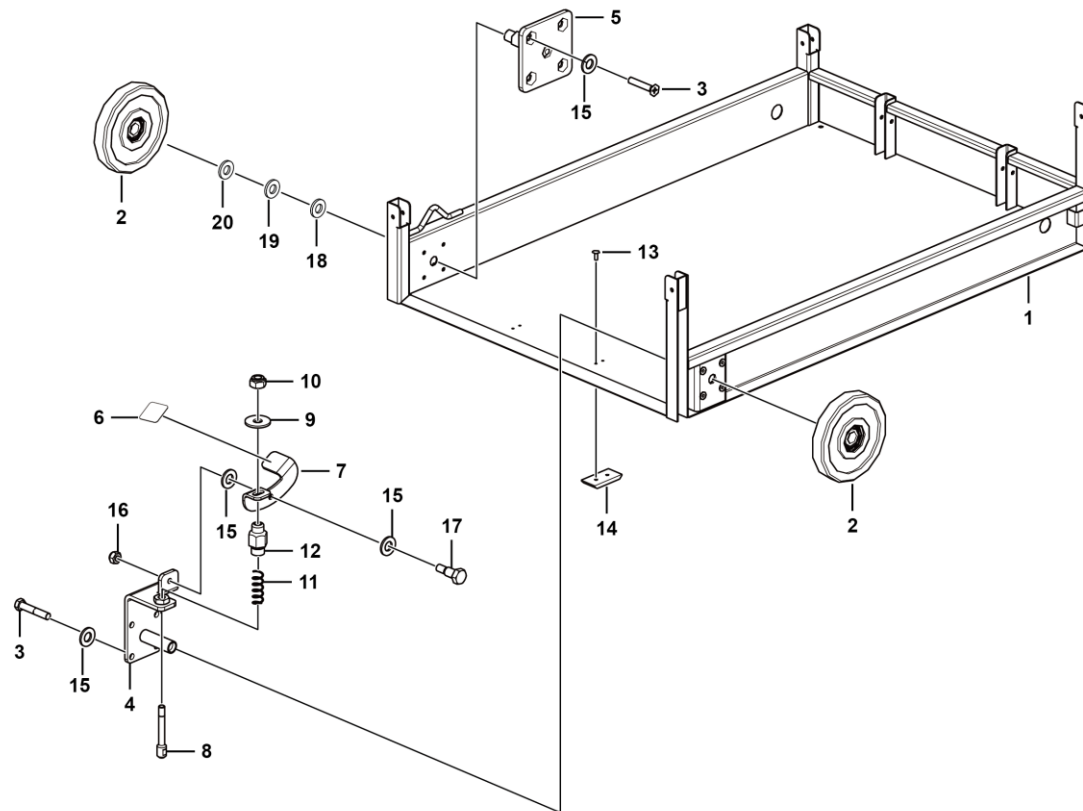
| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|-------------------------|-------------------------|-----------|---------------|
| 1 | 25210021467 | 主平台焊合 | Y | 1 | |
| 2 | 25210025001 | 滑块 | Y | 4 | |
| 3 | 4019010184 | 抽芯铆钉GB12619-6×22 | Y | 16 | |
| 4 | 25210003151 | 橡胶套 | Y | 1 | |
| 5 | 25210021043 | 轮架 | Y | 1 | |
| 6 | 25210030191 | 轮架 | Y | 1 | |
| 7 | 4011000049 | 螺栓GB5782-M10*55EpZn-8.8 | Y | 8 | |
| 8 | 4015000162 | 垫圈GB97.1-10EpZn-300HV | Y | 8 | |
| 9 | 25210010301 | 轮子装配 | N | 2 | |
| 10 | 25210011181 | 调整垫片20*1 | Y | 2 | |
| 11 | 25210011191 | 调整垫片20*0.5 | Y | 2 | |
| 12 | 25210011171 | 调整垫片20*2 | Y | 2 | |

轮子装配 Wheel assembly



K2100-2521001030.S

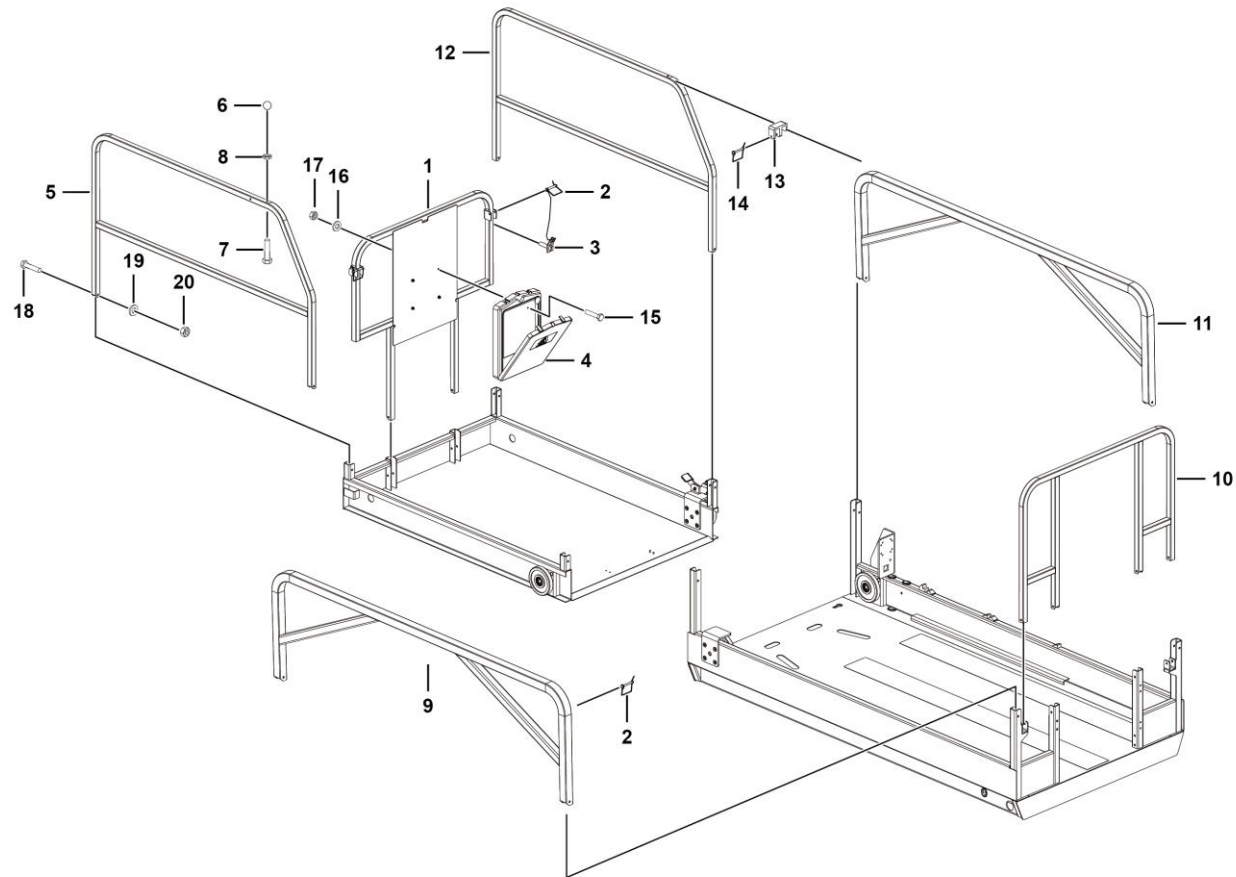
延伸平台 Extension platform



K2102-2521002122.S1a

| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|-------------------------|----------------------------|-----------|---------------|
| 1 | 25210021232 | 延伸平台底板 | Extended platform deck | Y | 1 |
| 2 | 25210024231 | 轮子装配 | Wheel assembly | N | 2 |
| 3 | 4011000049 | 螺栓GB5782-M10*55EpZn-8.8 | Bolt gb5782-m10*55epzn-8.8 | Y | 8 |
| 4 | 25210010242 | 轮架 | Wheel frame | Y | 1 |
| 5 | 25210030211 | 轮架 | Wheel frame | Y | 1 |
| 6 | 25210001131 | 防滑贴 | Antiskid plate | Y | 1 |
| 7 | 25210003011 | 踏板 | Plate | Y | 1 |
| 8 | 25210002911 | 弹簧销 | Pin | Y | 1 |
| 9 | 4015000197 | 垫圈GB96.1-10EpZn-300HV | Washer gb96.1-10epzn-300hv | Y | 1 |
| 10 | 4013000189 | 螺母GB889.1-M10EpZn-8 | Nut | Y | 1 |
| 11 | 25210002901 | 弹簧 | Spring | Y | 1 |
| 12 | 25210002891 | 弹簧座 | Seat | Y | 1 |
| 13 | 4019010177 | 抽芯铆钉GB12619-6×18 | Rivet | Y | 4 |
| 14 | 25210000911 | 滑块 | Block | Y | 2 |
| 15 | 4015000162 | 垫圈GB97.1-10EpZn-300HV | Washer gb97.1-10epzn-300hv | Y | 10 |
| 16 | 4013000210 | 螺母GB889.1-M8EpZn-8 | Nut gb889.1-m8epzn-8 | Y | 1 |
| 17 | 25210001171 | 阶梯螺栓 | Bolt | Y | 1 |
| 18 | 25210011191 | 调整垫片20*0.5 | Adjusting shim | Y | 2 |
| 19 | 25210011181 | 调整垫片20*1 | Adjusting shim | Y | 2 |
| 20 | 25210011171 | 调整垫片20*2 | Adiusting shim | Y | 2 |

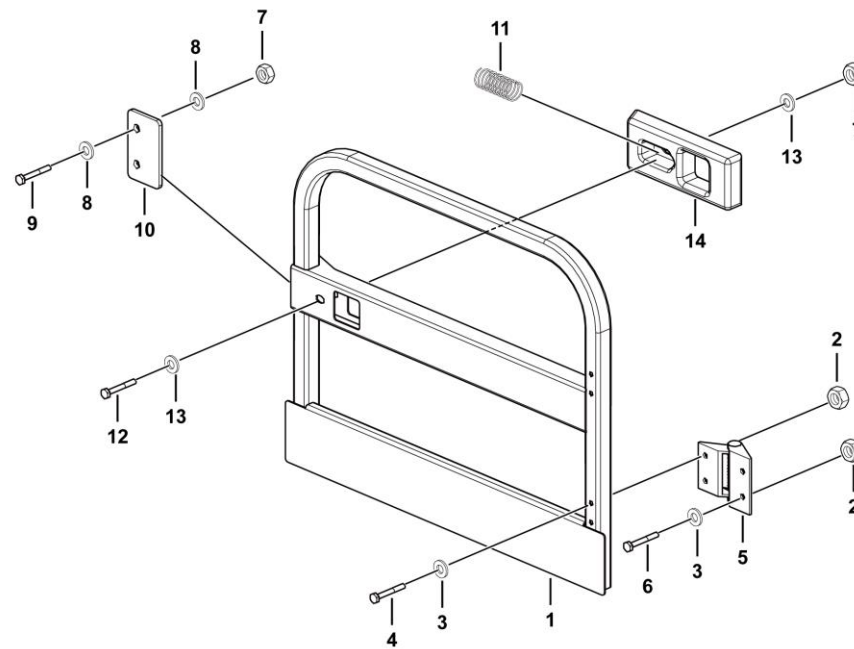
护栏总成 Handrail assembly



K2103-2521002455.S1b

| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|-------------------------|-------------------------|-----------|---------------|
| 1 | 25210003051 | 护栏 | Y | 1 | |
| 2 | 4190703890 | D型销8*65带200mm链和钢片 | Y | 4 | |
| 3 | 4019010209 | 抽芯铆钉GB12619-5*9 | Y | 4 | |
| 4 | 25210000821 | 文件盒 | Y | 1 | |
| 5 | 25210002421 | 左护栏 | Y | 1 | |
| 6 | 4190001587 | 球状手柄462102 | Y | 2 | |
| 7 | 4011000489 | 螺栓GB5783-M10*50EpZn-8.8 | Y | 2 | |
| 8 | 4013000090 | 螺母GB6172.1-M10EpZn-05 | Y | 2 | |
| 9 | 25210002132 | 左护栏 | Y | 1 | |
| 10 | 25210024211 | 门栏 | Y | 1 | |
| 11 | 25210002142 | 右护栏 | Y | 1 | |
| 12 | 25210002431 | 右护栏 | Y | 1 | |
| 13 | 25210013702 | M-固定座 | Y | 2 | |
| 14 | 4190002586 | 销子 | Y | 2 | |
| 15 | 4011000154 | 螺栓GB16674-M6*20EpZn-8.8 | Y | 4 | |
| 16 | 4015000207 | 垫圈GB97.1-6EpZn-300HV | Y | 4 | |
| 17 | 4013000211 | 螺母GB889.1-M6EpZn-8 | Y | 4 | |
| 18 | 4011000050 | 螺栓GB5782-M10*60EpZn-8.8 | Y | 14 | |
| 19 | 4015000162 | 垫圈GB97.1-10EpZn-300HV | Y | 26 | |
| 20 | 4013000189 | 螺母GB889.1-M10EpZn-8 | Y | 12 | |

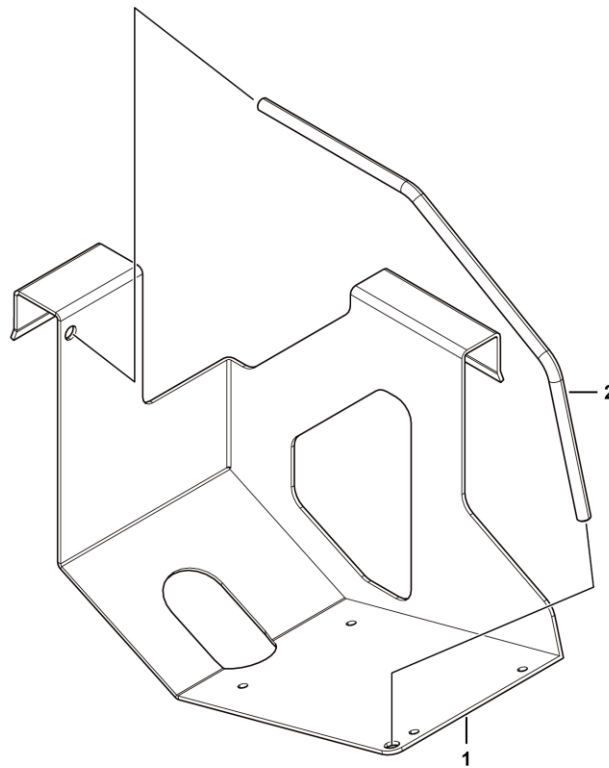
半旋转门 Revolution door



K2104-2521002128.S1b

| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|-------------------------|----------------------------|-----------|---------------|
| 1 | 25210021292 | 旋转门 | Rotate door | Y | 1 |
| 2 | 4013000211 | 螺母GB889.1-M6EpZn-8 | Nut gb889.1-m6epzn-8 | Y | 8 |
| 3 | 4015000207 | 垫圈GB97.1-6EpZn-300HV | Washer gb97.1-6epzn-300hv | Y | 8 |
| 4 | 4011000611 | 螺栓GB5782-M6*45EpZn-8.8 | Bolt | Y | 4 |
| 5 | 4190001525 | 弹簧铰链X022 | Hinge | Y | 2 |
| 6 | 4011010517 | 螺栓GB5782-M6*55EpZn-8.8 | Bolt | Y | 4 |
| 7 | 4013000189 | 螺母GB889.1-M10EpZn-8 | Nut | Y | 3 |
| 8 | 4015000162 | 垫圈GB97.1-10EpZn-300HV | Washer gb97.1-10epzn-300hv | Y | 4 |
| 9 | 4011000497 | 螺栓GB5782-M10*65EpZn-8.8 | Bolt gb5782-m10*65epzn-8.8 | Y | 2 |
| 10 | 25210012391 | 限位板 | Limited block | Y | 1 |
| 11 | 25210002071 | 弹簧 | Spring | Y | 1 |
| 12 | 4011000049 | 螺栓GB5782-M10*55EpZn-8.8 | Bolt gb5782-m10*55epzn-8.8 | Y | 1 |
| 13 | 4015000197 | 垫圈GB96.1-10EpZn-300HV | Washer gb96.1-10epzn-300hv | Y | 2 |
| 14 | 25210011051 | 塑料块 | Block | Y | 1 |

支架 Plate



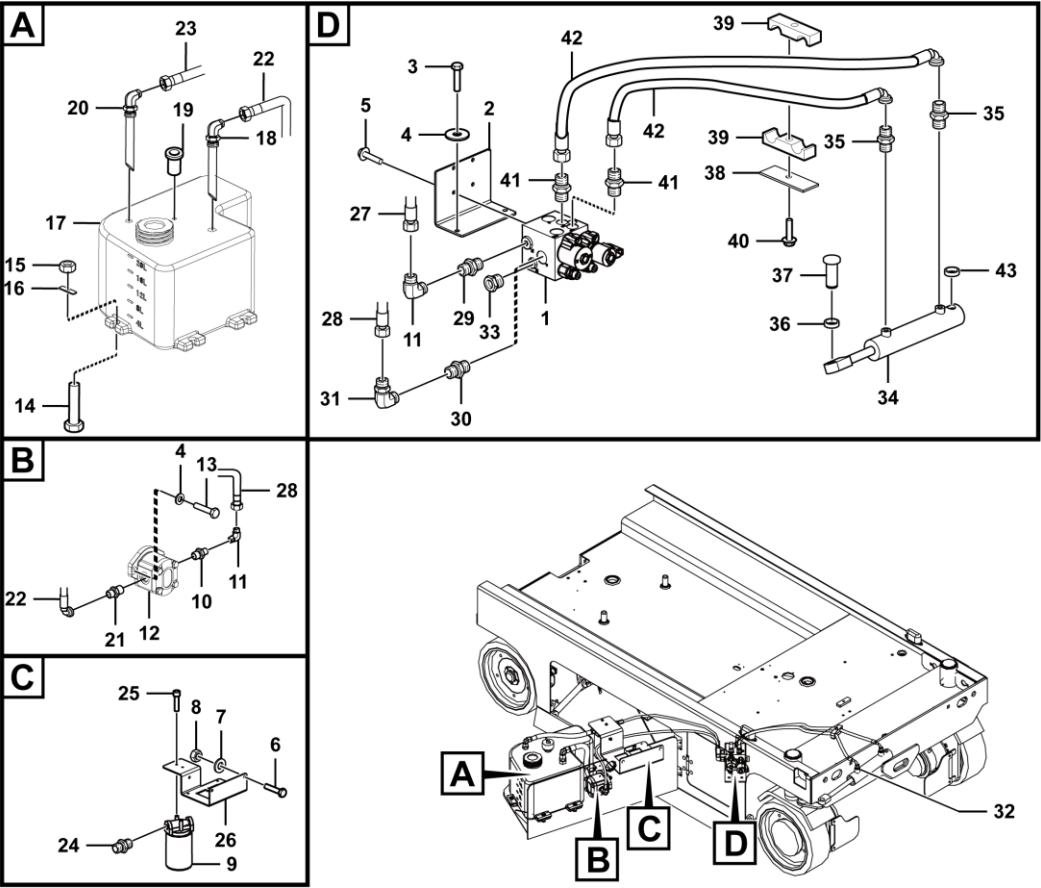
K2106-2521002962.S

L 液压系统
HYDRAULIC SYSTEM

临工集团济南重机有限公司

LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

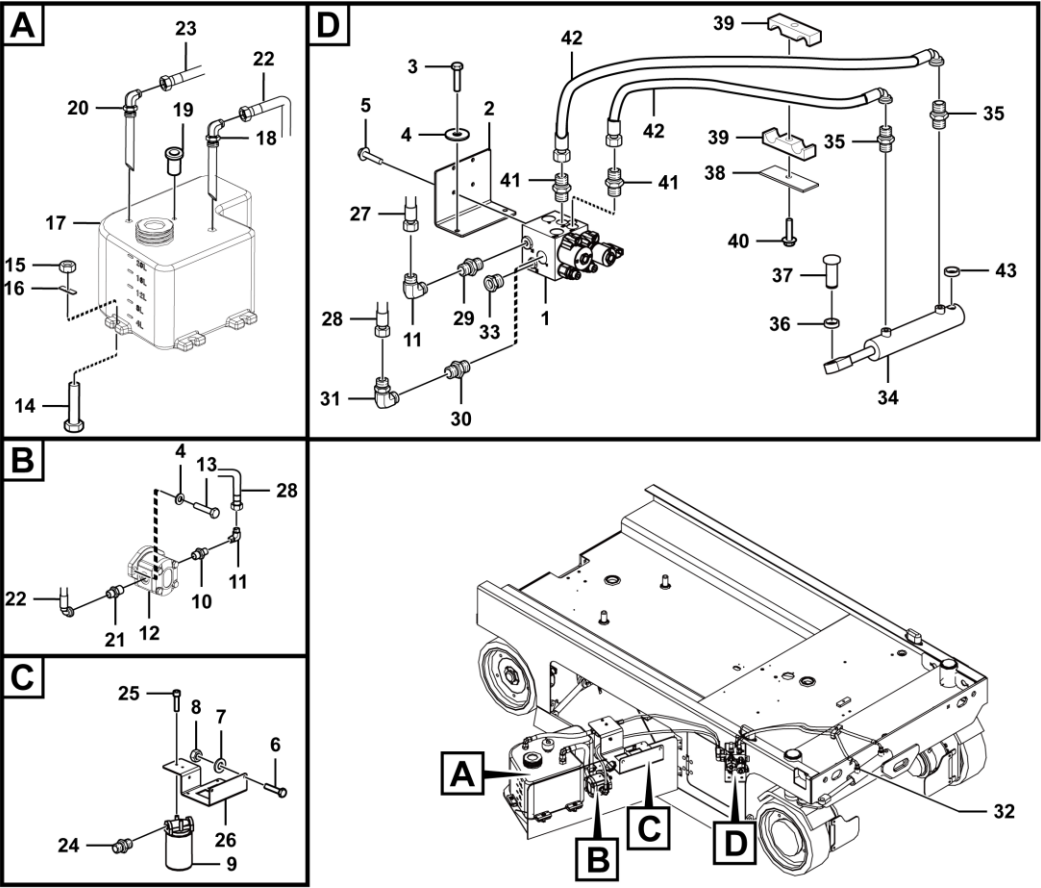
行走液压总成 Drive hydraulic assembly



L2300-2507000310.S1c

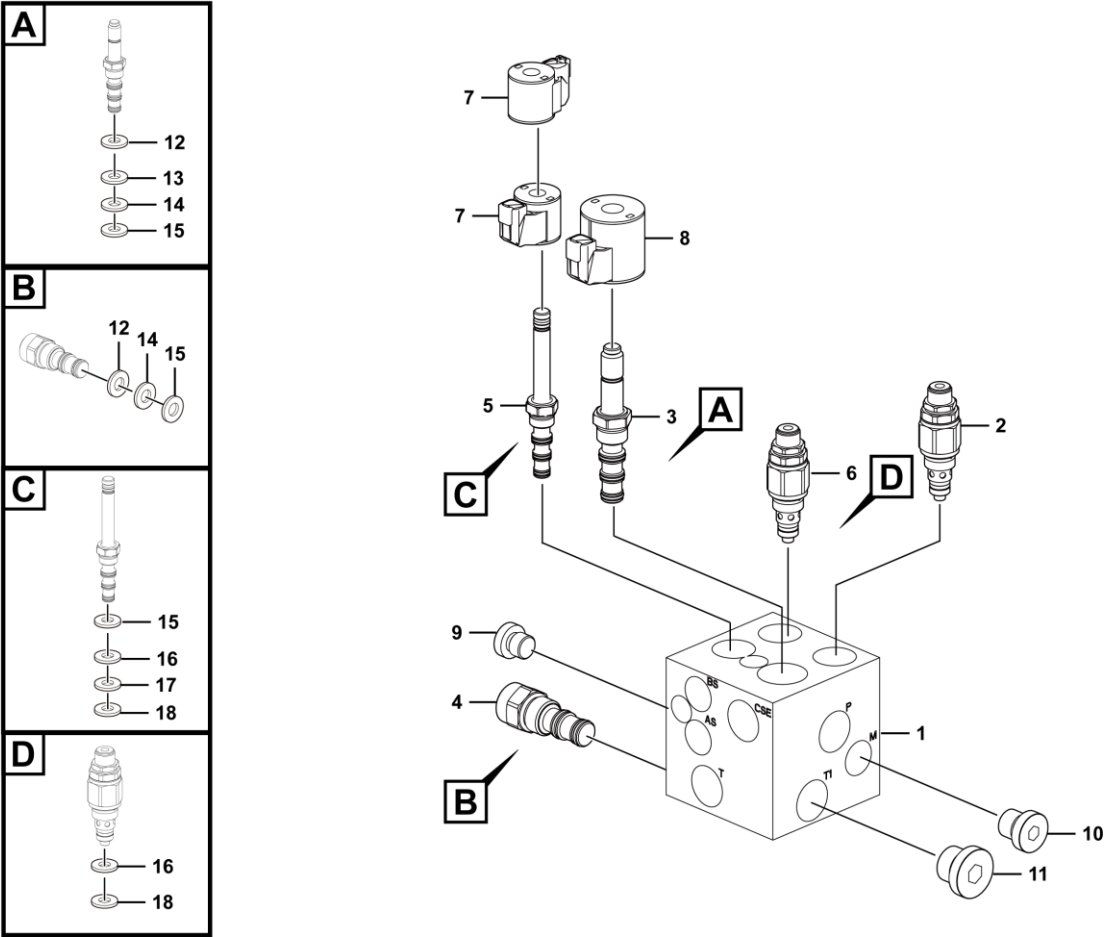
| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|--|----------------------------|-----------|---------------|
| 1 | 4120001281 | 电动剪叉控制阀ST4050-AC00 | Valve | Y | 1 |
| 2 | 25070000291 | 固定板 | Plate | Y | 1 |
| 3 | 4011000084 | 螺栓GB5783-M10*30EpZn-8.8 | Bolt gb5783-m10*30epzn-8.8 | Y | 2 |
| 4 | 4015000162 | 垫圈GB97.1-10EpZn-300HV | Washer gb97.1-10epzn-300hv | Y | 4 |
| 5 | 4011000461 | 螺栓GB16674-M8*16EpZn-8.8 | Bolt gb16674-m8*16epzn-8.8 | Y | 5 |
| 6 | 4014010056 | 螺钉GB70.3-M6*20EpZn-8.8 | Screw | Y | 2 |
| 7 | 4015000207 | 垫圈GB97.1-6EpZn-300HV | Washer gb97.1-6epzn-300hv | Y | 2 |
| 8 | 4013000211 | 螺母GB889.1-M6EpZn-8 | Nut gb889.1-m6epzn-8 | Y | 2 |
| 9 | 4120001128 | 过滤器SP-06×10 | Filter | Y | 1 |
| 10 | 4120001500 | 接头1CB-18-08WD | Joint1cb-18-08wd | Y | 1 |
| 11 | 4190000996 | 组合接头2C9-18 | Nipple | Y | 2 |
| 12 | 4120001488 | 齿轮泵A101098620 | Gear pump | Y | 1 |
| 13 | 4011010425 | 螺栓3/8-24UNF-2B*31-10.9 | Screw | Y | 2 |
| 14 | 4011000514 | 螺栓GB5783-M10*45EpZn-8.8 | Bolt gb5783-m10*45epzn-8.8 | Y | 4 |
| 15 | 4013000189 | 螺母GB889.1-M10EpZn-8 | Nut | Y | 4 |
| 16 | 25070000251 | 油箱固定板 | Plate | Y | 4 |
| 17 | 4120001123 | 油箱 | Tank | Y | 1 |
| 18 | 25070000141 | 吸油钢管总成 | Pipe system | Y | 1 |
| 19 | 4120001155 | 空气滤清器SJXKL-M12-H | Filter | Y | 1 |
| 20 | 25070000111 | 回油钢管总成 | Pipe syetem | Y | 1 |
| 21 | 4120001497 | 接头1CB-22-08WD | Joint1cb-22-08wd | Y | 1 |
| 22 | 4120002363 | 软管 J20411-22-10TZ/J20491-22-10TZ*SR1SN-10*29 0 | Pipe | Y | 1 |

行走液压总成 Drive hydraulic assembly



L2300-2507000310.S1c

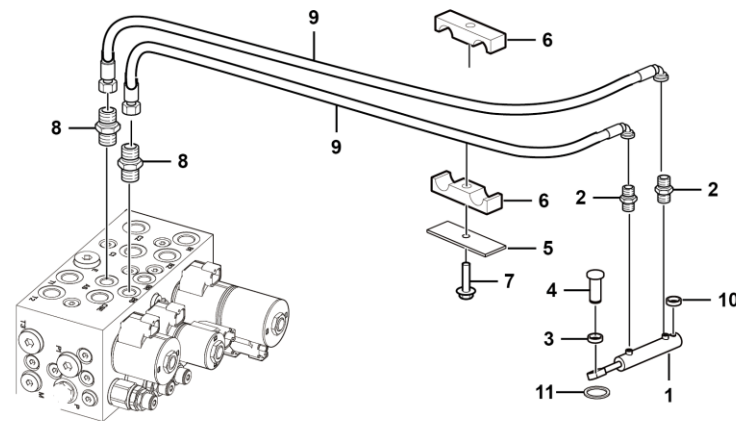
电动剪叉控制阀ST4773-AC00 Valve



L2302-4120001281.S

| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|-----------------------|-------------------------|-----------|---------------|
| 1 | 4120001281013 | 阀块ST4773-A000M | Y | 1 | |
| 2 | 4120001901002 | 溢流阀STRV08-G-210A | Y | 1 | |
| 3 | 4120001281004 | 电磁阀SV10-40-0-N-0 | Y | 1 | |
| 4 | 4120001281014 | 优先阀FR10-30F-0-N/M3.5 | Y | 1 | |
| 5 | 4120001159005 | 三位四通电磁阀SV08-47A-0-N-0 | Y | 1 | |
| 6 | 4120001901001 | 溢流阀STRV08-B-120A | Y | 1 | |
| 7 | 4120001281002 | 线圈4303624 | Y | 2 | |
| 8 | 4120001281003 | 线圈4303724 | Y | 1 | |
| 9 | 4120703102 | 堵头4BN-02WD | Y | 1 | |
| 10 | 4190001419 | 堵头4BN-04WD | Y | 1 | |
| 11 | 4120001493 | 堵头4BN-06WD | Y | 1 | |
| 12 | 4120001281015 | 密封圈19.18 × 2.46 | Y | 2 | |
| 13 | 4120001281016 | 密封圈15.59 × 1.77 | Y | 1 | |
| 14 | 4120001281017 | 密封圈13.99 × 1.77 | Y | 2 | |
| 15 | 4120001281018 | 密封圈12.42 × 1.77 | Y | 3 | |
| 16 | 4120001281019 | 密封圈16.36 × 2.21 | Y | 2 | |
| 17 | 4120001281020 | 密封圈10.82 × 1.77 | Y | 1 | |
| 18 | 4120001281021 | 密封圈9.24 × 1.77 | Y | 2 | |

转向液压总成 Steer hydraulic assembly



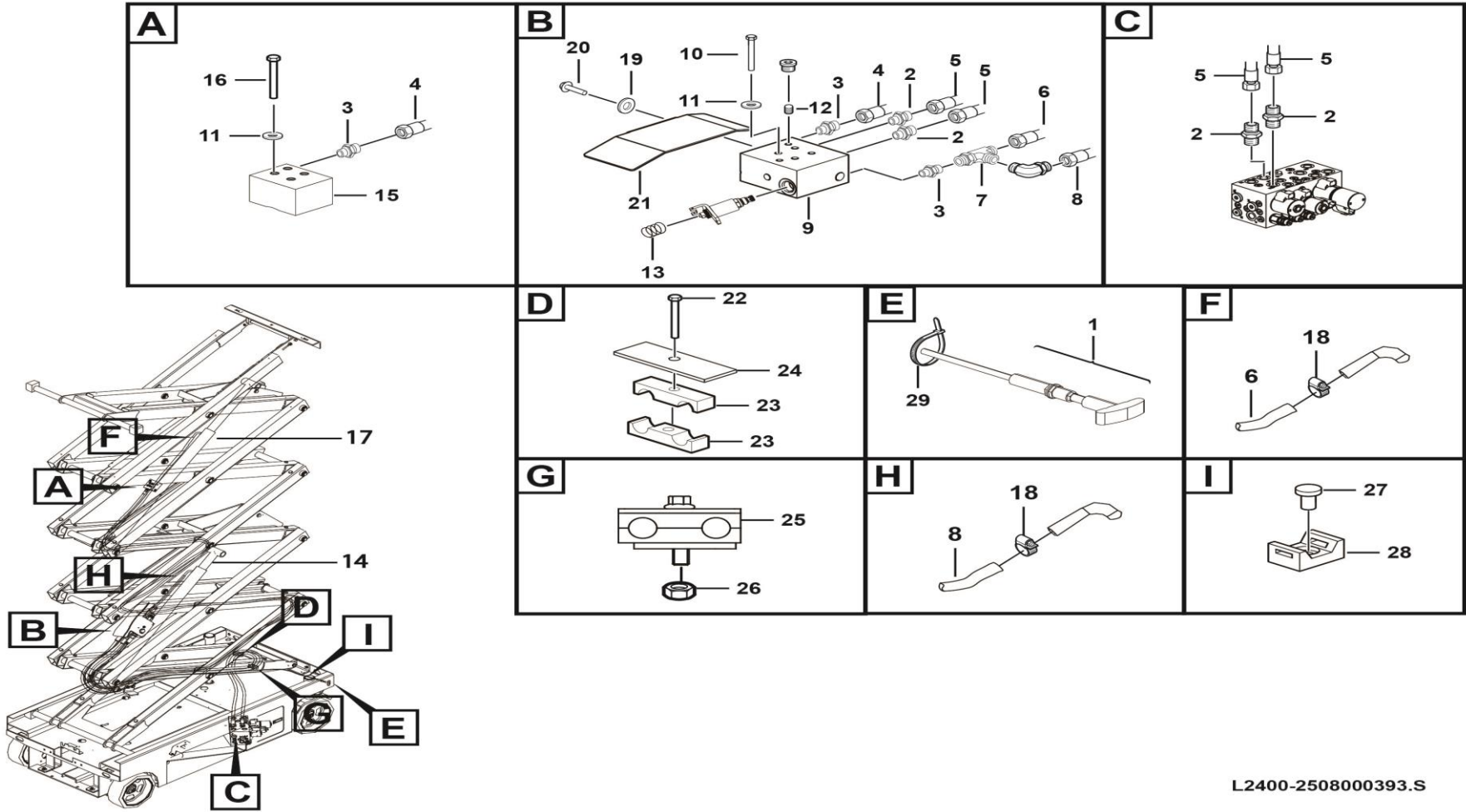
L2302-2507000337.S1a

转向油缸40*20*152.4 Steering cylinder



| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|-----------------------|-------------------------|-----------|---------------|
| 1 | 4120703457002 | 缸筒40*20*152.4 | Cylinder body | Y | 1 |
| 2 | 4120703457003 | 螺母（尼龙）40*20*152.4 | Nut（nylon） | Y | 1 |
| 3 | 4120703457004 | 活塞40*20*152.4 | Piston | Y | 1 |
| 4 | 4120703457005 | 活塞杆40*20*152.4 | Piston body | Y | 1 |
| 5 | 4120703457006 | 衬套40*20*152.4 | Sleeve | Y | 1 |
| 6 | 4120703457007 | 缸盖40*20*152.4 | Cover | Y | 1 |
| 7 | 4120703457008 | 螺母（六角薄，细牙）40*20*152.4 | Nut | Y | 1 |
| 8 | 4120703457009 | 活塞杆头40*20*152.4 | Cover | Y | 1 |
| 9 | 4120703457010 | 关节轴承40*20*152.4 | Bearing | Y | 1 |
| 10 | 4120703457011 | A型轴用挡圈40*20*152.4 | Gasket | Y | 1 |
| 11 | 4120703457012 | 油杯40*20*152.4 | Oil cup | Y | 1 |
| 12 | 4120703457001 | 密封件包24A300540S | Repair box | Y | 1 |

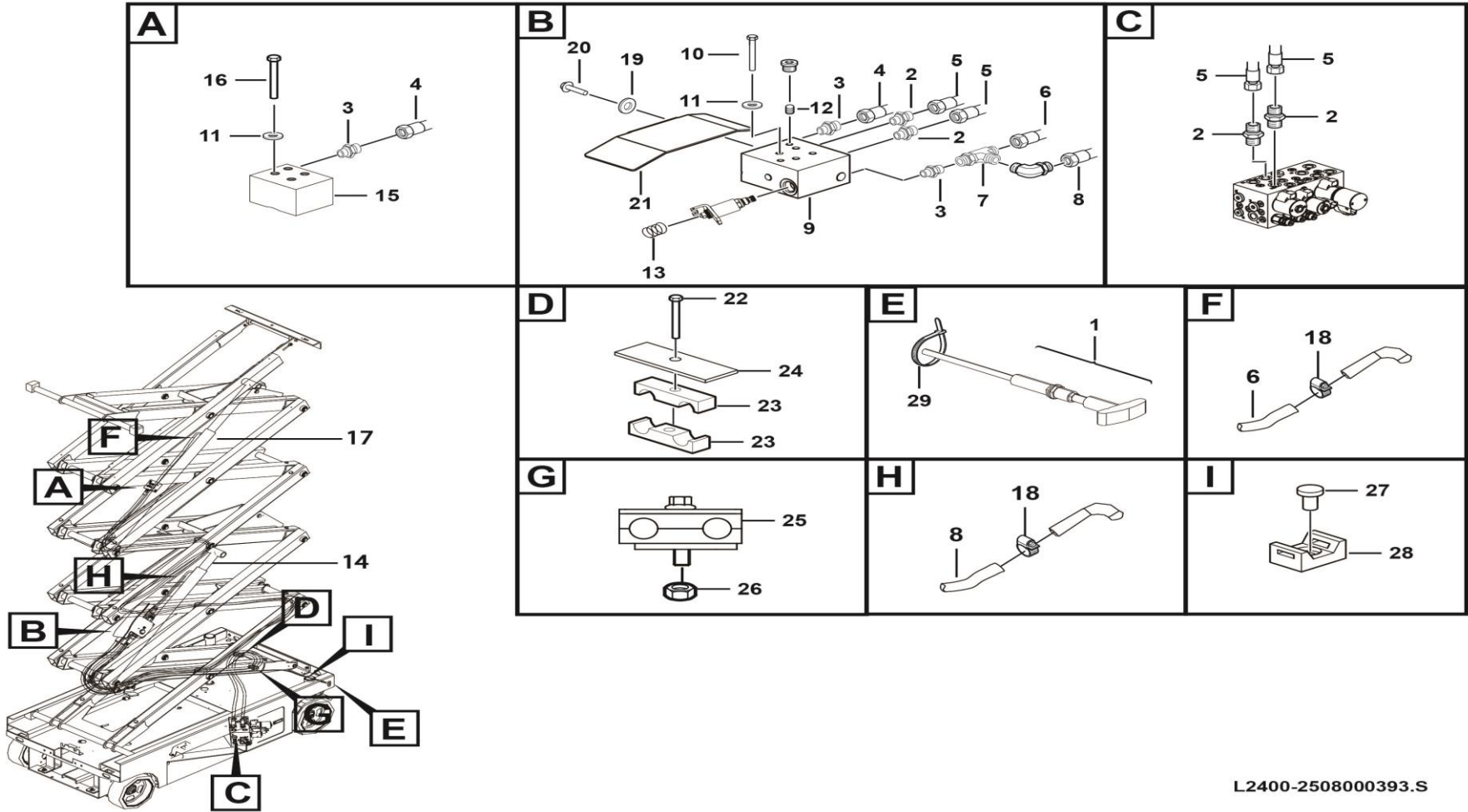
举升液压总成 Hydraulic lifting system



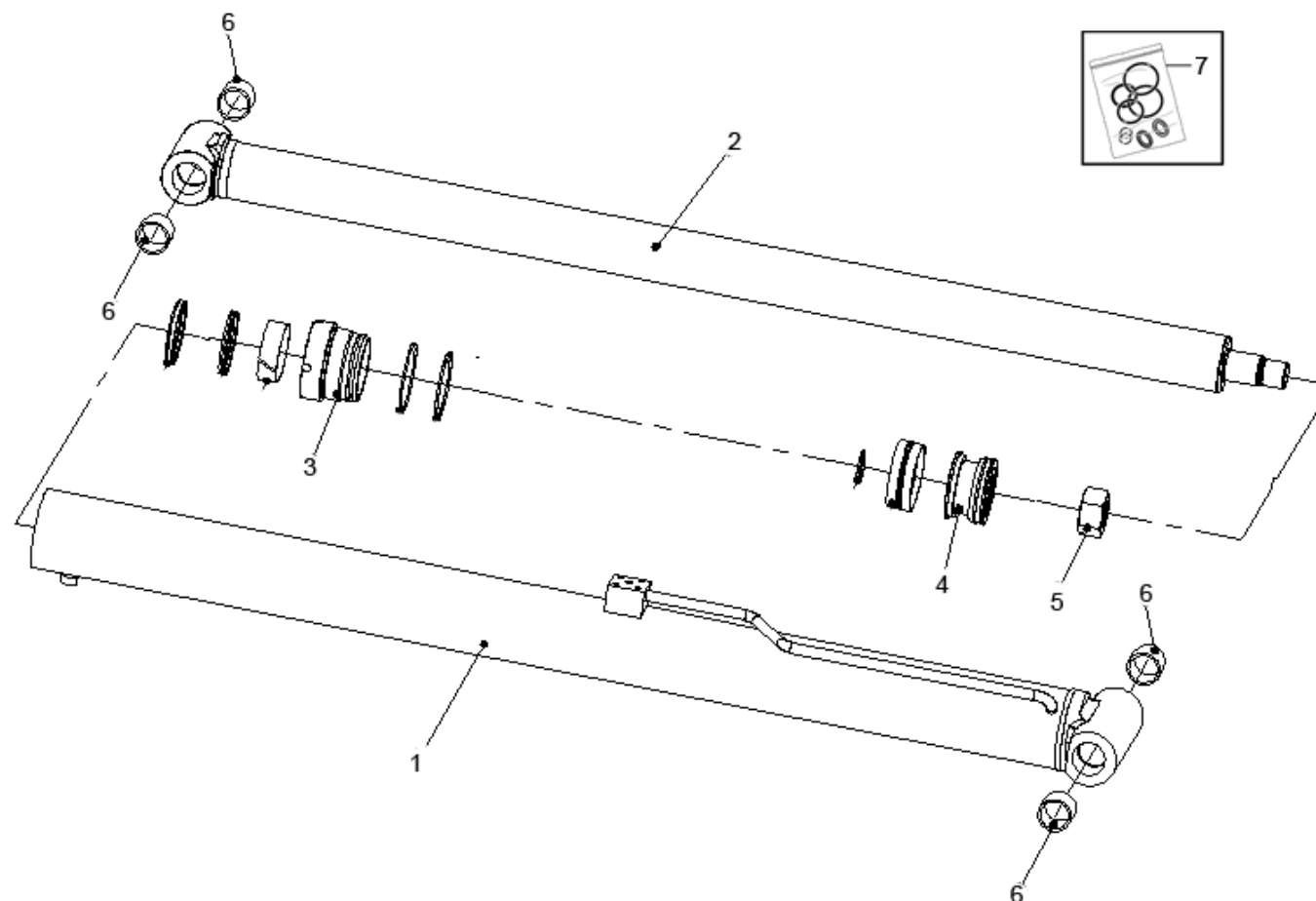
L2400-2508000393.S

| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|-------------------------------------|--|-----------|---------------|
| 1 | 25080001572 | 拉线总成 | Wire assembly | Y | 1 |
| 2 | 4120001499 | 接头1CB-18-06WD | Joint1cb-18-06wd | Y | 4 |
| 3 | 4120001799 | 直通接头1CB-16-06WD | Fitting | Y | 3 |
| 4 | 4120703652 | 软管J20411-16-05TZ*SCP3-05*8080 | Pipej20411-16-05tz*scp3-05*8080 | Y | 1 |
| 5 | 4120703129 | 软管J20411-18-06TZ*SCP3-06*4050 | Hose assembly | Y | 2 |
| 6 | 4120704030 | 软管J20411-16-06TZ/不装配接头*SCP3-06*8800 | Pipe j20411-16-06tz/不装配接头*scp3-06*8800 | Y | 1 |
| 7 | 4190001018 | 三通接头CC-16 | Joint | Y | 1 |
| 8 | 4120704029 | 软管J20491-16-06TZ/不装配接头*SCP3-06*820 | Pipe j20491-18-06tz/不装配接头*scp3-06*820 | Y | 1 |
| 9 | 4120703742 | 油缸阀块总成ST4846-AC0A | Cylinder block assembly | Y | 1 |
| 10 | 4011010821 | 螺栓GB5782-M8*80fZnyc-12.9-480 | Bolt gb5782-m8*80fznyc-12.9-480 | Y | 4 |
| 11 | 25080002881 | M8硬垫片 | M8 nut | Y | 8 |
| 12 | 4120703898 | 阻尼1.5-M6 | Damping1.5 | Y | 1 |
| 13 | 25080001331 | 弹簧1.5*15*30 | Spring | Y | 1 |
| 14 | 4120703497 | 举升油缸75*63*1273-1524 | Lifting cylinder | Y | 1 |
| 15 | 4120704028 | 上油缸阀块总成ST4960-AC00 | Cylinder block assembly st4960-ac00 | Y | 1 |
| 16 | 4014010232 | 螺栓GB5782-M8*70fZnyc-12.9-480 | Bolt gb5782-m8*70fznyc-12.9-480 | Y | 4 |
| 17 | 4120703498 | 举升油缸75*63*1273-1524 | Lifting cylinder | Y | 1 |
| 18 | 4017000010 | 喉箍JB8870-d20 | Throat shoe jb8870-d20 | Y | 2 |
| 19 | 4015000207 | 垫圈GB97.1-6EpZn-300HV | Washer gb97.1-6epzn-300hv | Y | 2 |
| 20 | 4014000120 | 螺钉GB70.1-M6*12EpZn-8.8 | Bolt gb70.1-m6*12epzn-8.8 | Y | 2 |
| 21 | 25080003741 | 阀块护板总成 | Anti explosion valve plate | Y | 1 |
| 22 | 4011000277 | 螺栓GB16674-M8*40EpZn-8.8 | Bolt gb16674-m8*40epzn-8.8 | Y | 1 |

举升液压总成 Hydraulic lifting system



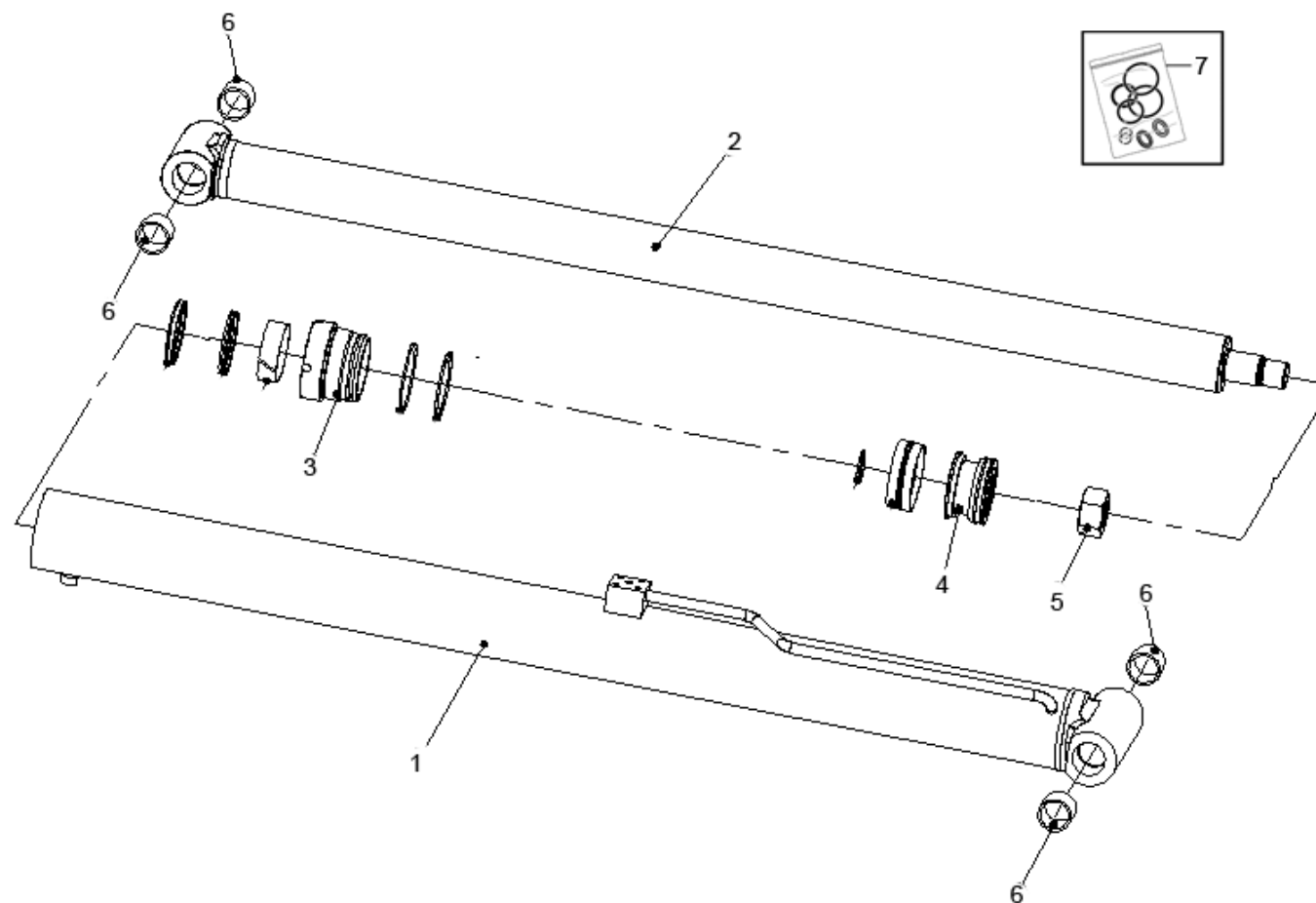
举升油缸75*63*1273-1524 Cylinder lifting assembly



| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|------------------------------|-------------------------|-----------|---------------|
| 1 | 4120703497001 | 缸筒总成 24A331220 | Cylinder tube assembly | Y | 1 |
| 2 | 4120703497002 | 活塞杆总成 24A310150 | Piston rod assembly | Y | 1 |
| 3 | 4120703497003 | 缸盖 24A370040 | Cylinder head group | Y | 1 |
| 4 | 4120703497009 | 活塞 24A380000 | Piston | Y | 1 |
| 5 | 4120703503003 | 螺母90*75*1273 | Nut | Y | 1 |
| 6 | 4120703499002 | 轴套φ38 | Sleeve | Y | 1 |
| 7 | 4120703497014 | 密封件维修包 24A300580S 24A300590S | Pack | Y | 1 |
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举升油缸75*63*1273-1524 0

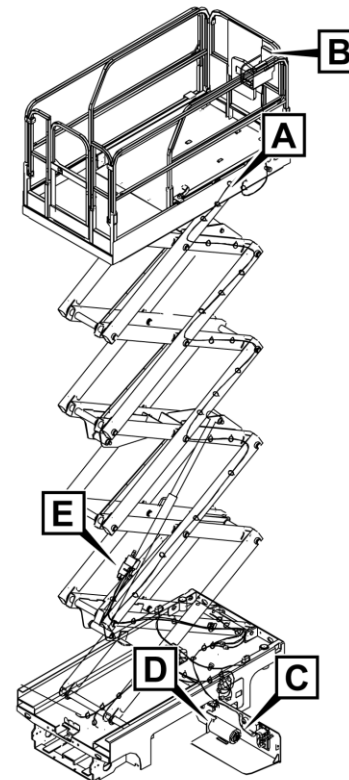
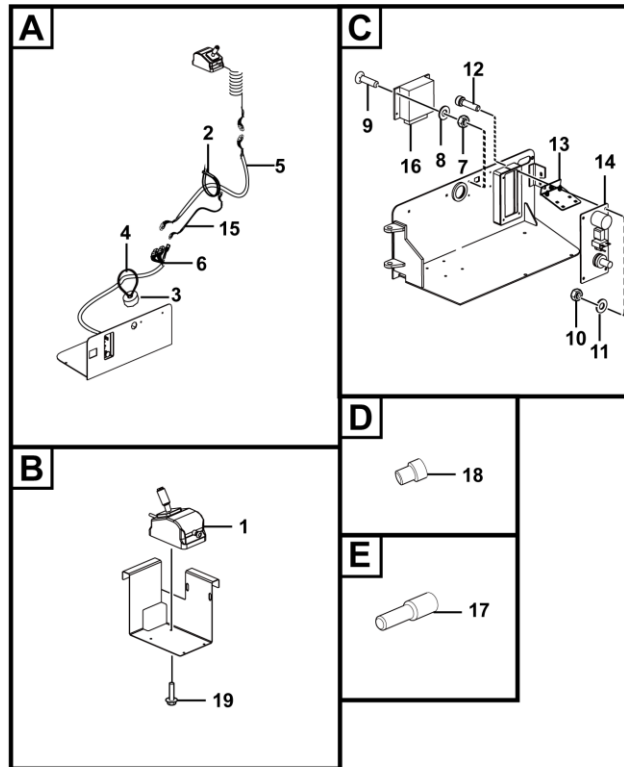


M 电气系统
ELECTRIC SYSTEM

临 工 集 团 济 南 重 机 有 限 公 司

LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

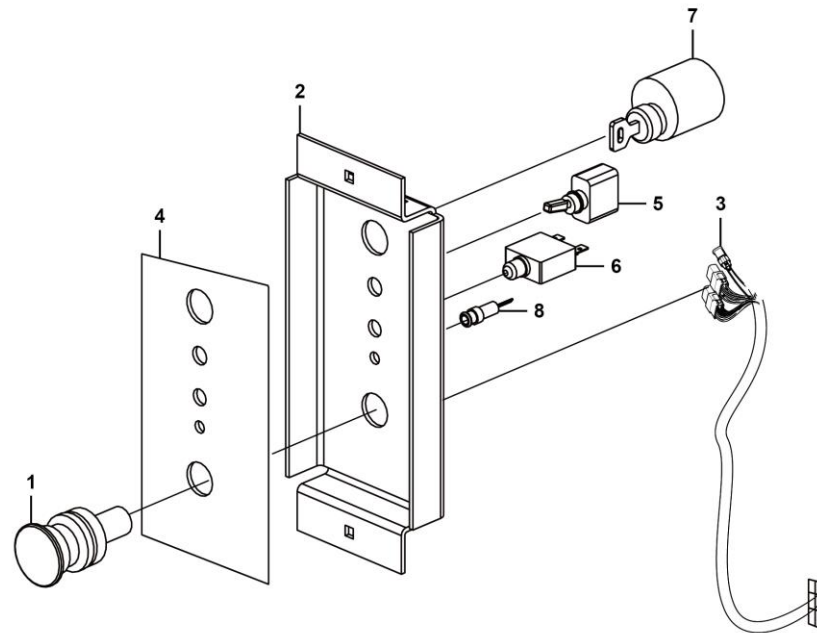
控制电气总成 Electric assembly



M2900-2530000776.S

| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|-------------------------|----------------------------|-----------|---------------|
| 1 | 4130001286 | 平台控制器 | Pcu | Y | 1 |
| 2 | 4190000020 | 扎丝LG13-ZS4*250 | Clip | N | 50 |
| 3 | 4120000226 | 隔环 | Retainer | Y | 8 |
| 4 | 4190000145 | 扎带 8*430 | Rubber line 8*430 | N | 8 |
| 5 | 25300000202 | PCU线束 | Wire | Y | 1 |
| 6 | 25300007672 | 主线束 | Main wire | Y | 1 |
| 7 | 4013000025 | 螺母GB6170-M4EpZn-8 | Nut gb6710-m4epzn-8 | Y | 4 |
| 8 | 4015000135 | 垫圈GB97.1-4EpZn-300HV | Washer gb97.1-4epzn-300hv | Y | 4 |
| 9 | 4014000087 | 螺钉GB818-M4*16EpZn-4.8 | Bolt gb818-m4*16epzn-4.8 | Y | 4 |
| 10 | 4013000211 | 螺母GB889.1-M6EpZn-8 | Nut gb889.1-m6epzn-8 | Y | 8 |
| 11 | 4015000207 | 垫圈GB97.1-6EpZn-300HV | Washer gb97.1-6epzn-300hv | Y | 8 |
| 12 | 4014010056 | 螺钉GB70.3-M6*20EpZn-8.8 | Screw | Y | 4 |
| 13 | 25300000061 | 板 | Plate | Y | 1 |
| 14 | 4130001287 | 下控制面板 | Ground control unit | Y | 1 |
| 15 | 25300005641 | 叉架线束 | Wire | Y | 1 |
| 16 | 4130701602 | 电气控制单元 | Ecu | Y | 1 |
| 17 | 4130001234 | 压力传感器 | Pressure sensor | Y | 1 |
| 18 | 4120702931 | 压力开关 | Pressure switch | Y | 1 |
| 19 | 4011010234 | 螺栓GB16674-M6*12EpZn-8.8 | Bolt gb16674-m6*12epzn-8.8 | Y | 4 |
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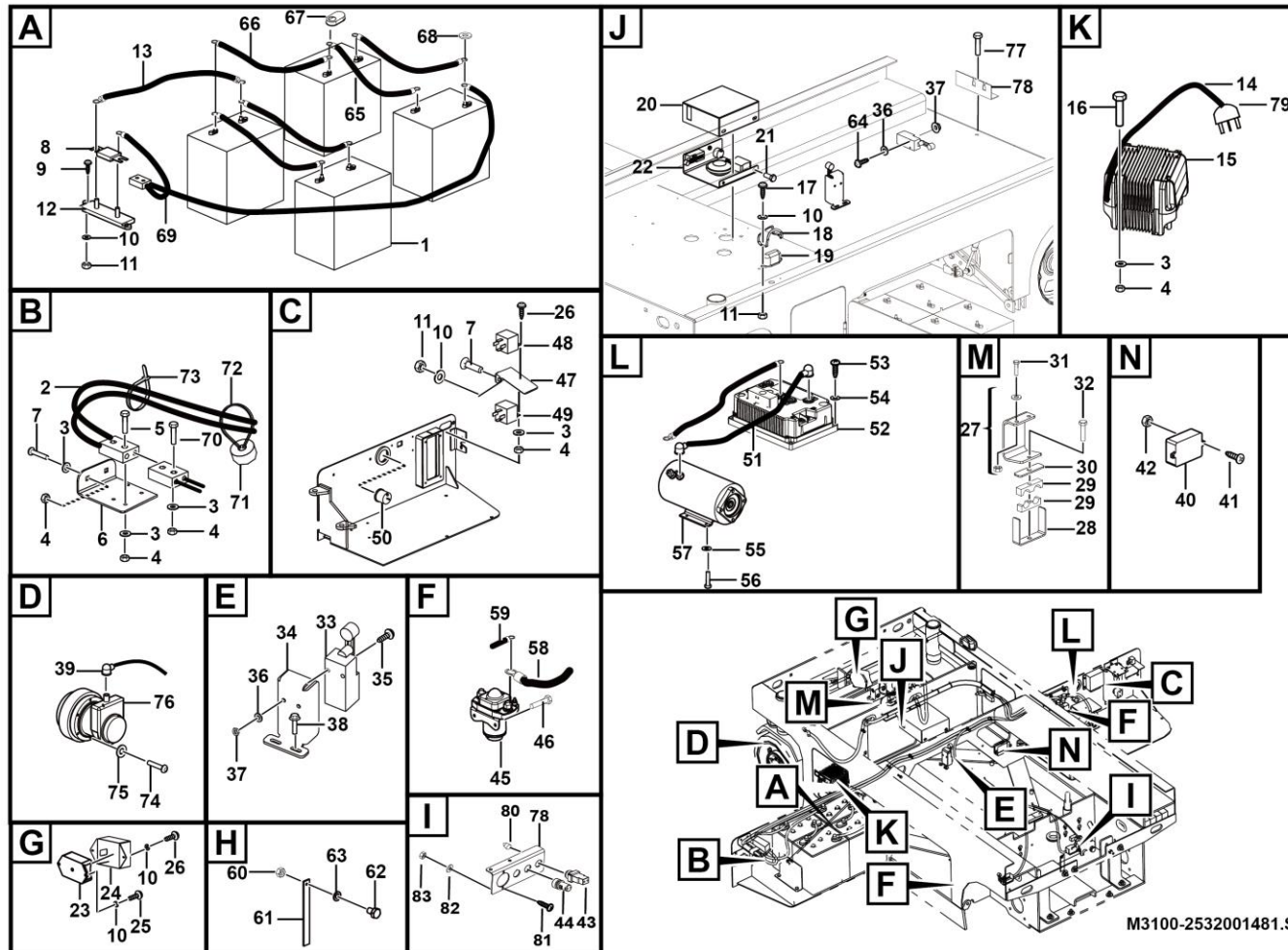
下控制面板 Ground control unit



M2901-4130001287

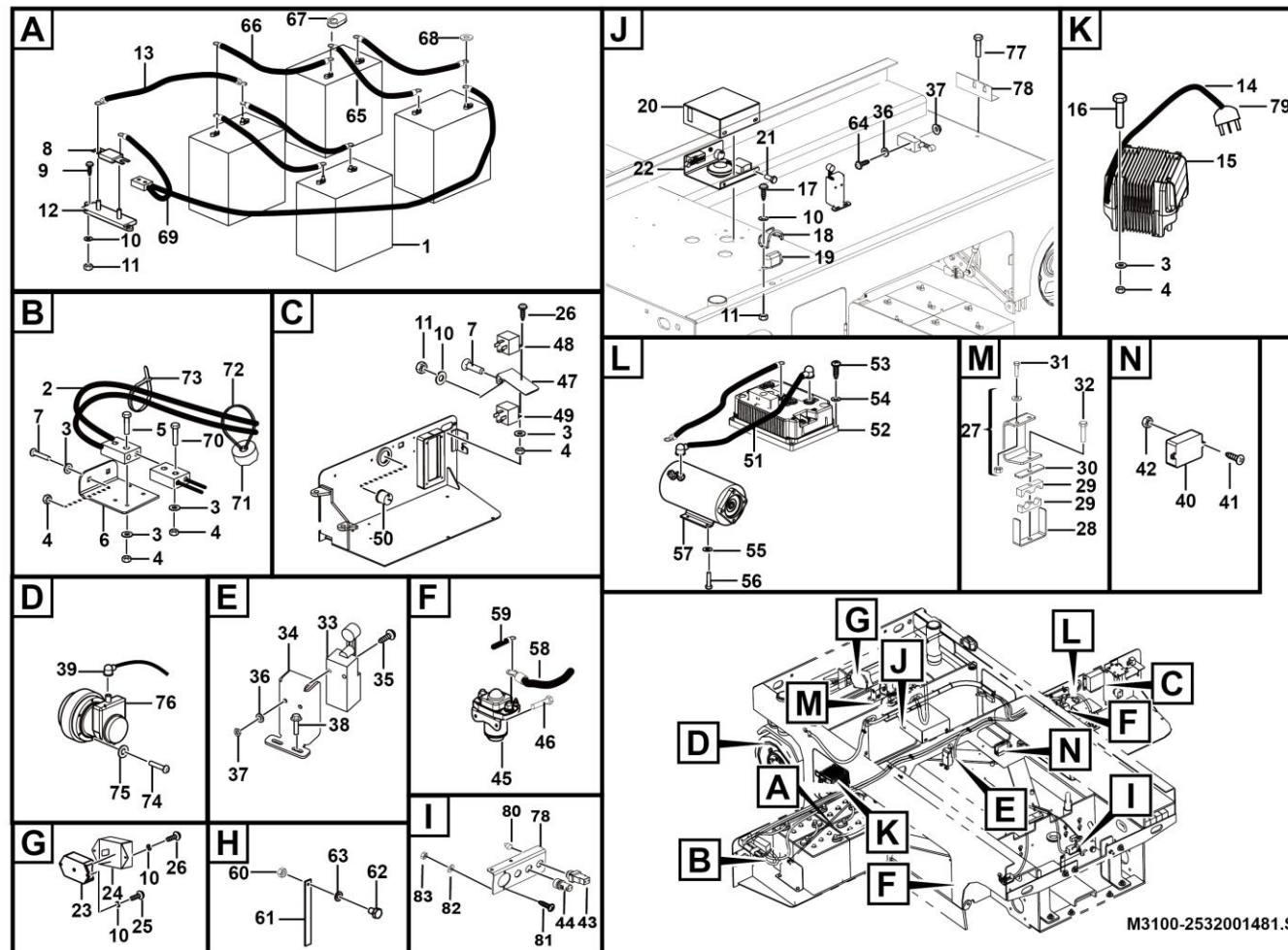
| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|-------------------|-------------------------|-----------|---------------|
| 1 | 4130001280 | 急停开关 | Y | 1 | |
| 2 | 4130000793 | 面板 | Y | 1 | |
| 3 | 4130000795 | 下控面板线束 | Y | 1 | |
| 4 | 4130000798 | 贴膜 | Y | 1 | |
| 5 | 4130000720 | 摇头开关 | Y | 1 | |
| 6 | 4130000721 | 7A自复位保险丝 | Y | 1 | |
| 7 | 4130000723 | 钥匙开关 | Y | 1 | |
| 8 | 4130000773 | 超载指示灯 | Y | 1 | |

底盘电气总成 Chassis electric system



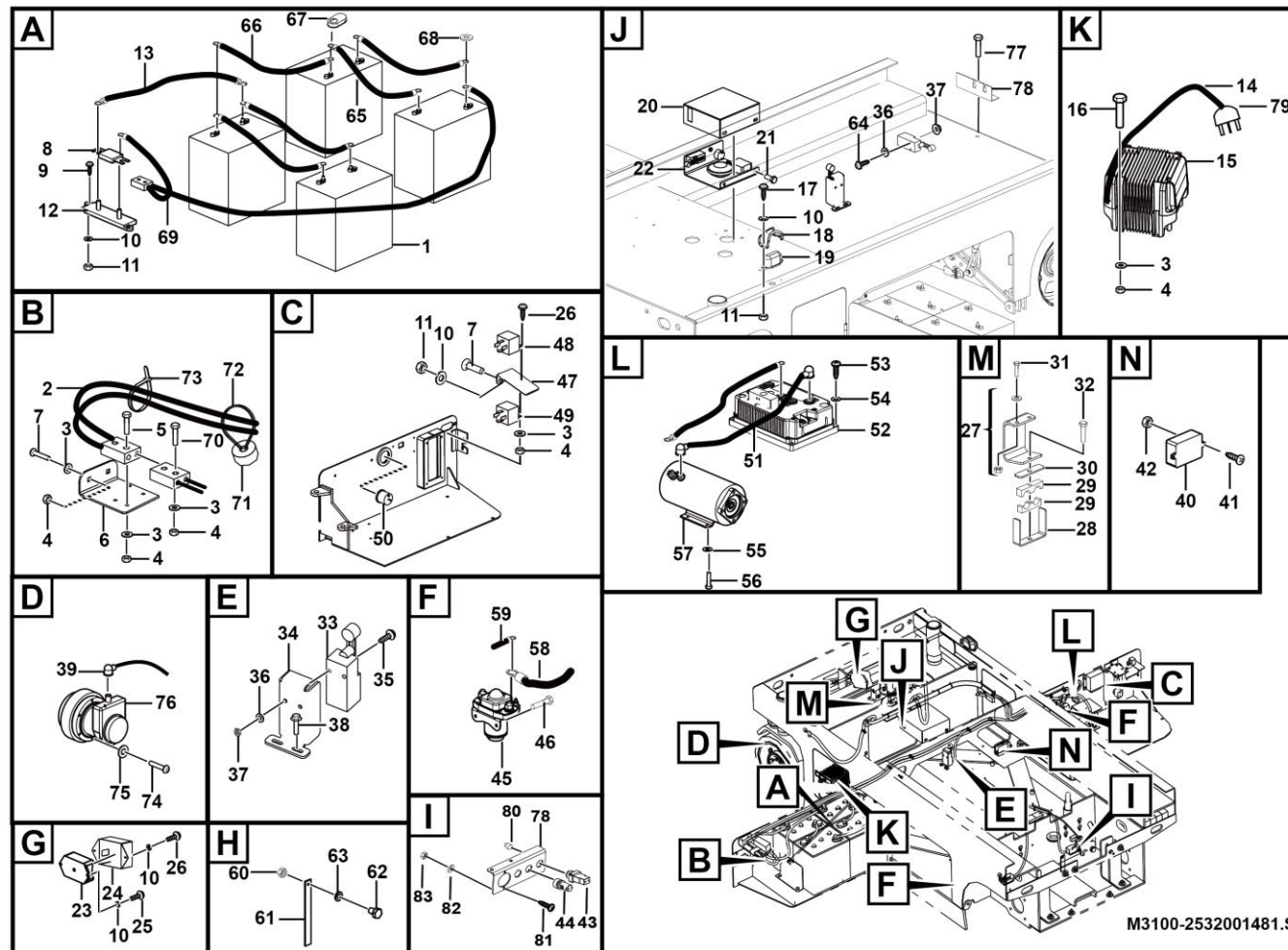
| 序号 | 零件代号 | 名称 | 是否配件 | 数量 | 备注 |
|-----|-------------|-------------------------|----------------------------|-----|---------|
| Key | Part No. | Description | Spare parts Y/N | Qty | Remarks |
| 1 | 4130000712 | 电池T-1275 | Battery | Y | 4 |
| 2 | 25320001862 | 电源线组件 | Wire | Y | 1 |
| 3 | 4015000207 | 垫圈GB97.1-6EpZn-300HV | Washer gb97.1-6epzn-300hv | Y | 15 |
| 4 | 4013000211 | 螺母GB889.1-M6EpZn-8 | Nut gb889.1-m6epzn-8 | Y | 13 |
| 5 | 4011000286 | 螺栓GB5783-M6*35EpZn-8.8 | Bolt gb5783-m6*35epzn-8.8 | Y | 2 |
| 6 | 25320002191 | CE保险丝固定板 | Plate | Y | 1 |
| 7 | 4014010056 | 螺钉GB70.3-M6*20EpZn-8.8 | Screw | Y | 4 |
| 8 | 4130000836 | 力特保险丝0298300 | Fuse | Y | 1 |
| 9 | 4014000087 | 螺钉GB818-M4*16EpZn-4.8 | Bolt gb818-m4*16epzn-4.8 | Y | 2 |
| 10 | 4015000135 | 垫圈GB97.1-4EpZn-300HV | Washer gb97.1-4epzn-300hv | Y | 17 |
| 11 | 4013000025 | 螺母GB6170-M4EpZn-8 | Nut gb6710-m4epzn-8 | Y | 9 |
| 12 | 4130000956 | 保险丝座02981001ZXT | Fuse seat | Y | 1 |
| 13 | 25320002982 | 电源线P35*360 | Wire | Y | 1 |
| 14 | 25320012761 | 充电线束 | Wire | Y | 1 |
| 15 | 4130000869 | 充电器GPTC30-24V-AWP | Battery charger | Y | 1 |
| 16 | 4014000278 | 螺钉GB70.1-M6*25EpZn-8.8 | Screw gb70.1-m6*25epzn-8.8 | Y | 4 |
| 17 | 4014000022 | 螺钉GB818-M4*20EpZn-4.8 | Screw gb818-m4*20epzn-4.8 | Y | 4 |
| 18 | 25320000192 | 护罩 | Plate | Y | 2 |
| 19 | 4130000729 | 工作指示灯 | Working light | Y | 2 |
| 20 | 25320000341 | 护罩 | Plate | Y | 1 |
| 21 | 4011000807 | 螺栓GB16674-M8*12EpZn-8.8 | Bolt gb16674-m8*12epzn-8.8 | Y | 3 |
| 22 | 25320000391 | 支架总成 | Bracket | N | 1 |

底盘电气总成 Chassis electric system



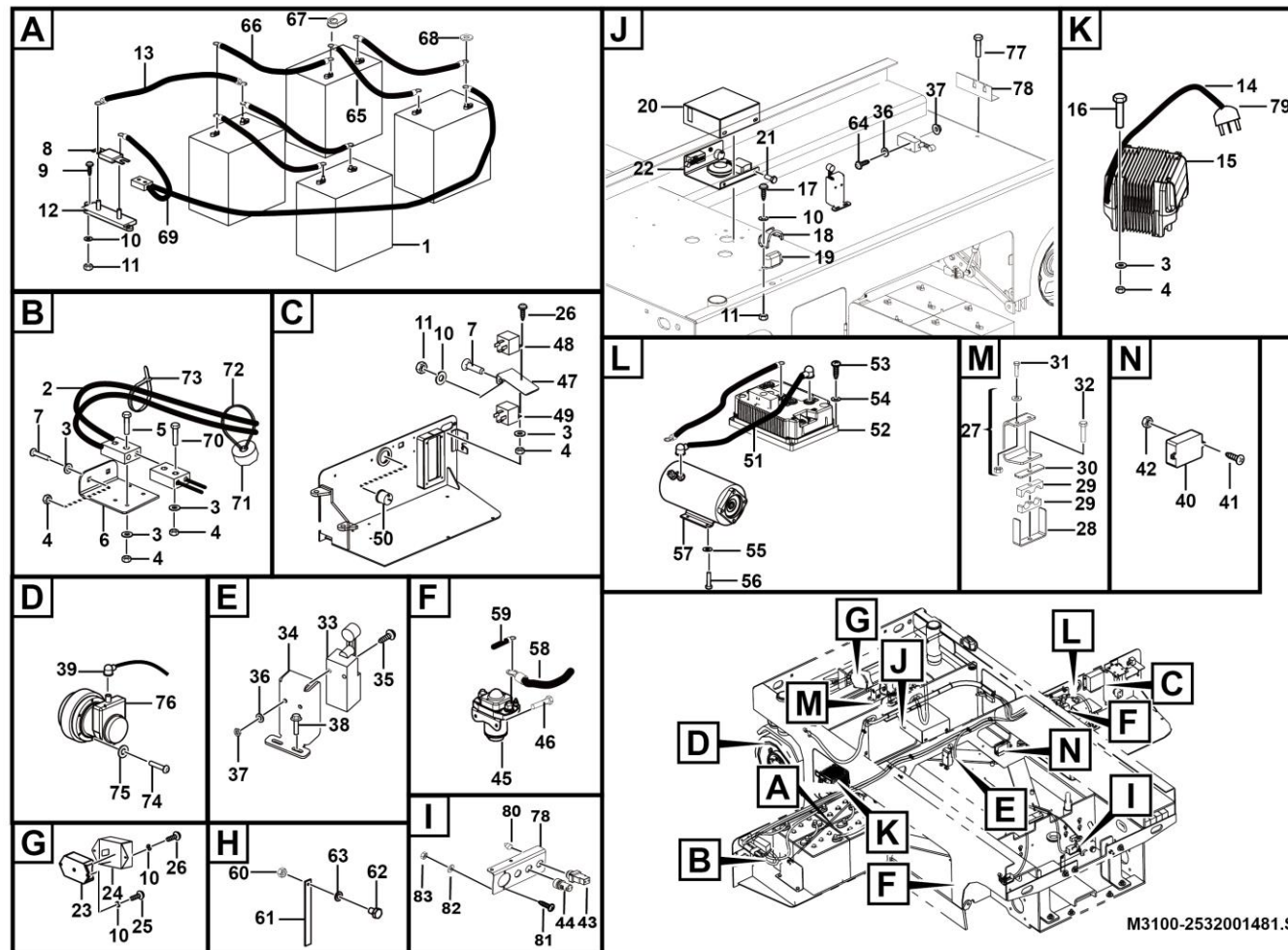
| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|-------------------------|----------------------------|-----------|---------------|
| 23 | 4130000734 | 角度传感器SYSA | Angle sensor | Y | 1 |
| 24 | 25320000351 | 角度传感器护罩 | Plate | Y | 1 |
| 25 | 4014000121 | 螺钉GB818-M4*6EpZn-4.8 | Bolt gb818-m4*6epzn-4.8 | Y | 2 |
| 26 | 4014000061 | 螺钉GB818-M4*10EpZn-4.8 | Screw gb818-m4*10epzn-4.8 | Y | 5 |
| 27 | 25320005721 | 固定板总成 | Plate | Y | 1 |
| 28 | 25320003442 | 压板 | Plate | Y | 1 |
| 29 | 25080000143 | 管夹2 | Clamp | Y | 2 |
| 30 | 25080000151 | 板 | Plate | Y | 1 |
| 31 | 4011000458 | 螺栓GB16674-M8*20EpZn-8.8 | Bolt gb16674-m8*20epzn-8.8 | Y | 2 |
| 32 | 4011000527 | 螺栓GB16674-M8*45EpZn-8.8 | Bolt gb16674-m8*45epzn-8.8 | Y | 1 |
| 33 | 4130000796 | 行程开关CLS-121 | Switch | Y | 3 |
| 34 | 25320000362 | 板 | Plate | Y | 1 |
| 35 | 4014010052 | 螺钉GB70.1-M5*40EpZn-8.8 | Screw | Y | 2 |
| 36 | 4015000110 | 垫圈GB97.1-5EpZn-300HV | Washer gb97.1-5epzn-300hv | Y | 12 |
| 37 | 4013000212 | 螺母GB889.1-M5EpZn-8 | Nut gb889.1-m5epzn-8 | Y | 6 |
| 38 | 4011010372 | 螺栓GB16674-M5*16EpZn-8.8 | Bolt gb16674-m5*16epzn-8.8 | Y | 2 |
| 39 | 25320005643 | 驱动电机线束 | Wire | Y | 1 |
| 40 | 4130000864 | 刹车保护盒 | Braking protect box | Y | 1 |
| 41 | 4014000183 | 螺钉GB818-M3*20EpZn-4.8 | Screw gb818-m3*20epzn-4.8 | Y | 2 |
| 42 | 4013000159 | 螺母GB6170-M3EpZn-8 | Nut | Y | 2 |
| 43 | 4130000723 | 钥匙开关 | Key switch | Y | 1 |
| 44 | 4130000866 | 蜂鸣器XB2BSBC | Alarm | Y | 1 |

底盘电气总成 Chassis electric system



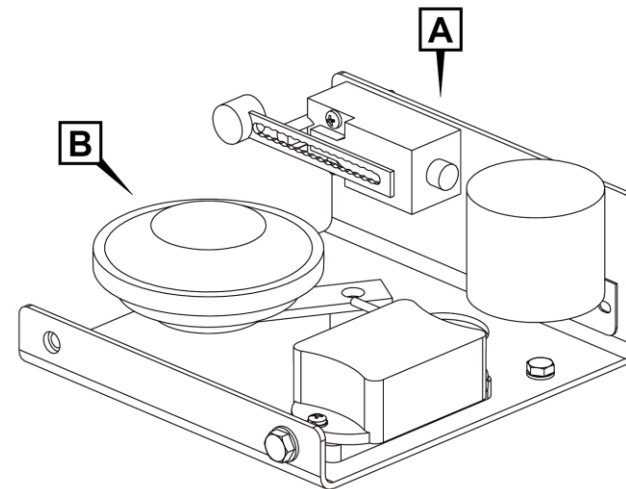
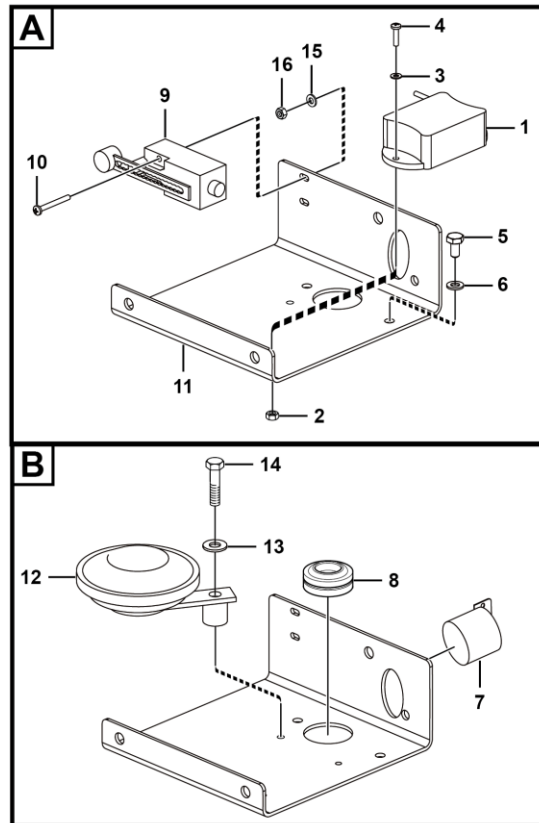
| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|--------------------------|-------------------------|-----------|---------------|
| 45 | 4130702085 | 主接触器-24V | Y | 1 | |
| 46 | 4014000023 | 螺钉GB818-M5*10EpZn-4.8 | Y | 2 | |
| 47 | 25320001571 | 板 | Y | 1 | |
| 48 | 4130000722 | 继电器 | Y | 3 | |
| 49 | 4130702007 | 延时继电器 | Y | 1 | |
| 50 | 4130000726 | 时间表 | Y | 1 | |
| 51 | 25320001762 | 电源线P35*470 | Y | 1 | |
| 52 | 4130000843 | 马达控制器AF5CI0BA | Y | 1 | |
| 53 | 4014000042 | 螺钉GB818-M5*20EpZn-4.8 | Y | 4 | |
| 54 | 4015000205 | 垫圈GB96.1-5EpZn-300HV | Y | 4 | |
| 55 | 4015000072 | 垫圈GB97.1-8EpZn-300HV | Y | 4 | |
| 56 | 4011010424 | 六角螺栓1/4-20UNC-2B*18-10.9 | Y | 4 | |
| 57 | 4130000710 | 电机GE5.5 (24V) | Y | 1 | |
| 58 | 25320001752 | 电源线P35*150 | Y | 1 | |
| 59 | 25320001742 | 电源线P35*375 | Y | 1 | |
| 60 | 4013000210 | 螺母GB889.1-M8EpZn-8 | Y | 1 | |
| 61 | 25320002461 | 导电带 | Y | 1 | |
| 62 | 4011010432 | 螺栓GB12-M8*30EpZn-8.8 | Y | 1 | |
| 63 | 4015000256 | 垫圈GB96.1-8EpZn-300HV | Y | 2 | |
| 64 | 4014000244 | 螺钉GB70.1-M5*45EpZn-8.8 | Y | 4 | |
| 65 | 25320014092 | 电源线P35*200 | Y | 4 | |
| 66 | 25320000752 | 电源线P35*370 | Y | 1 | |

底盘电气总成 Chassis electric system



| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|--------------------------|-------------------------|-----------|---------------|
| 67 | 25320000171 | 电池护套 | Y | 8 | |
| 68 | 25320003561 | 平垫8 | Y | 8 | |
| 69 | 25320000763 | 电源线组件 | Y | 1 | |
| 70 | 4011000153 | 螺栓GB16674-M6*16EpZn-8.8 | Y | 2 | |
| 71 | 4120000226 | 隔环 | Y | 7 | |
| 72 | 4190000145 | 扎带 8*430 | N | 7 | |
| 73 | 4190000020 | 扎丝LG13-ZS4*250 | N | 20 | |
| 74 | 4011010513 | 六角螺栓3/8-16UNC-2B*32-10.9 | Y | 12 | |
| 75 | 4015000162 | 垫圈GB97.1-10EpZn-300HV | Y | 12 | |
| 76 | 4130000823 | 驱动电机总成 | Y | 2 | |
| 77 | 4011010538 | 螺栓GB16674-M6*25EpZn-8.8 | Y | 2 | |
| 78 | 25320014721 | 电驱安装板（美标） | Y | 1 | |
| 79 | 4130701992 | 固定式美标插头J501 | Y | 1 | |
| 80 | 25320012751 | 橡胶护套 | Y | 1 | |
| 81 | 4014010073 | 螺钉GB818-M3*12EpZn-4.8 | Y | 2 | |
| 82 | 4015000200 | 垫圈GB97.1-3EpZn-300HV | Y | 2 | |
| 83 | 4013010317 | 螺母 GB889.1-M3EpZn-8.8 | Y | 2 | |
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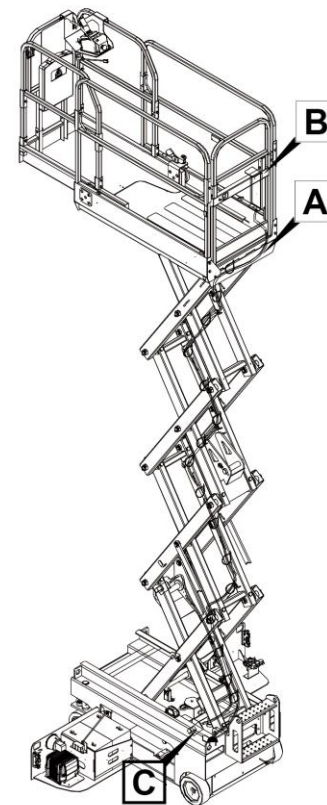
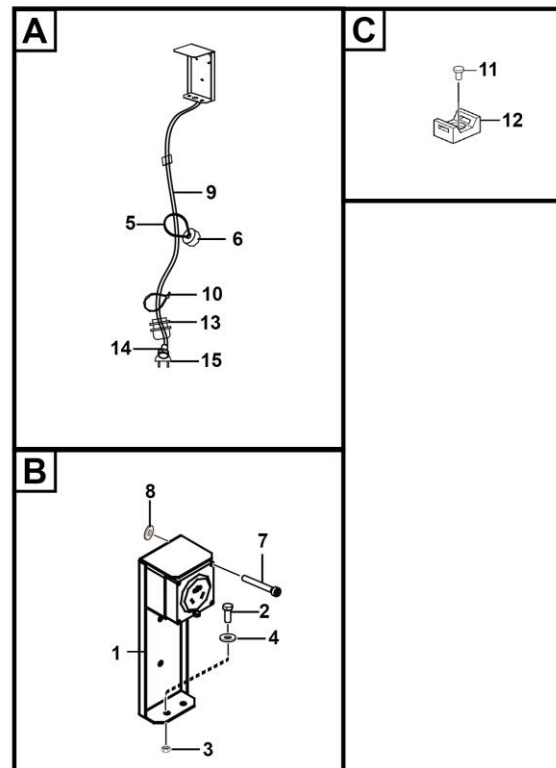
支架总成 Bracket



M3102-2532000039.B1c

| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|------------------------|---------------------------|-----------|---------------|
| 1 | 4130000808 | 倾角开关SYST-1.5-3 | Switch | Y | 1 |
| 2 | 4013000025 | 螺母GB6170-M4EpZn-8 | Nut gb6710-m4epzn-8 | Y | 2 |
| 3 | 4015000135 | 垫圈GB97.1-4EpZn-300HV | Washer gb97.1-4epzn-300hv | Y | 4 |
| 4 | 4014000021 | 螺钉GB818-M4*12EpZn-4.8 | Screw gb818-m4*12epzn-4.8 | Y | 2 |
| 5 | 4011000276 | 螺栓GB5783-M6*25EpZn-8.8 | Bolt gb5783-m6*25epzn-8.8 | Y | 3 |
| 6 | 4015000207 | 垫圈GB97.1-6EpZn-300HV | Washer gb97.1-6epzn-300hv | Y | 3 |
| 7 | 4130000797 | 蜂鸣器CY-3631-24V | Alarm | Y | 1 |
| 8 | 28179900031 | 橡胶套 | Rubber sleeve | Y | 1 |
| 9 | 4130000796 | 行程开关CLS-121 | Switch | Y | 1 |
| 10 | 4014010052 | 螺钉GB70.1-M5*40EpZn-8.8 | Screw | Y | 2 |
| 11 | 25320000321 | 支架焊合 | Bracket | Y | 1 |
| 12 | 4130001193 | 单音盆喇叭DL125-100LW-04 | Horn | Y | 1 |
| 13 | 4015000315 | 垫圈GB97.1-8-300HV | Washer gb97.1-8-300hv | Y | 1 |
| 14 | 4011000180 | 螺栓GB5783-M8*12EpZn-8.8 | Bolt gb5783-m8*12epzn-8.8 | Y | 1 |
| 15 | 4015000110 | 垫圈GB97.1-5EpZn-300HV | Washer gb97.1-5epzn-300hv | Y | 2 |
| 16 | 4013000212 | 螺母GB889.1-M5EpZn-8 | Nut gb889.1-m5epzn-8 | Y | 2 |

平台电源总成（18m欧标） Electricity assembly



M3300-2533000593.S

| 序号 Key | 零件代号 Part No. | 名称 Description | 是否配件 Spare parts Y/N | 数量 Qty | 备注 Remarks |
|-----------|------------------|-------------------------|----------------------------|-----------|---------------|
| 1 | 25320015021 | AS平台电源支架 | Plat | Y | 1 |
| 2 | 4011000153 | 螺栓GB16674-M6*16EpZn-8.8 | Bolt gb16674-m6*16epzn-8.8 | Y | 2 |
| 3 | 4013000211 | 螺母GB889.1-M6EpZn-8 | Nut gb889.1-m6epzn-8 | Y | 2 |
| 4 | 4015000207 | 垫圈GB97.1-6EpZn-300HV | Washer gb97.1-6epzn-300hv | Y | 2 |
| 5 | 4190000145 | 扎带 8*430 | Rubber line 8*430 | N | 2 |
| 6 | 4120000226 | 隔环 | Retainer | Y | 2 |
| 7 | 4014000140 | 螺钉GB70.1-M8*12-8.8 | Bolt | Y | 2 |
| 8 | 4015000072 | 垫圈GB97.1-8EpZn-300HV | Washer gb97.1-8epzn-300hv | Y | 2 |
| 9 | 25330000501 | 平台电源线 | Wire | Y | 1 |
| 10 | 4190000777 | 扎丝LG13-ZS3*150 | Cable tie | Y | 7 |
| 11 | 4090100053 | 铆钉SR-5095 | Screw | Y | 7 |
| 12 | 4090100054 | 扎线带底座FTH-14R-01 | Seat | Y | 7 |
| 13 | 4019010208 | 防水接头PG13.5 | Plug | Y | 1 |
| 14 | 4130701458 | KST E2508 BLUE | Kst e2508 blue | Y | 6 |
| 15 | 4190704602 | 467250 防水接头 M20 | Plug | Y | 1 |
| 16 | 25340018281 | 平台电源警示标识（110V） | Decal | N | 1 |

