

SR3369E升降工作平台 零部件图册

SR3369E AERIAL WORK PLATFORM PARTS CATALOG

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临 工 集 团 济 南 重 机 有 限 公 司

LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

配件与服务Spare parts and services

对于临工集团济南重机的机器所有者来说，只有临工集团济南重机配件和服务才能够使您的机器更好地保持原有的特性。

For the owner of the machines of LGMG,only the spare parts and services of LGMG can make your machine to better maintain the original features.

只有临工集团济南重机才能够为您提供完美匹配且优质纯正的配件和对您的机器了如指掌的专业维修人员。这样才能保证及其可持续的高产能和更长的使用寿命。

Only LGMG is able to provide you with the perfect match of pure quality spare parts for your machine and knowledge of professional maintenance staff.Only in this way it can ensure sustainable high productivity and longer service life.

SR3369E升降工作平台零部件图册 SR3369E AERIAL WORK PLATFORM PARTS CATALOG

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前 言

SR3369E升降工作平台零部件图册，是为了方便用户使用、维修和保养而绘制的，以供在使用过程中查阅及参考，也可帮助用户了解本机的结构和装配关系。发动机的零部件详见其随机资料，图册不再绘出。

本图册按系统划分绘制出了各零部件的图形及相互装配关系。凡装机后不可拆卸的部件（如焊接件、铆合件），只标出部件代号，不另列其组成零件。本图册明细表采用中英文对照编排。

本图册根据SR3369E标准配置编绘，其它非标准配置，可参照执行，详情请咨询临工集团济南重机有限公司、或当地经销商、或登录临工集团济南重机有限公司网站查询。随着科技的进步，产品将会不断改进，故本图册的内容可能会有部分与以后的产品不一致，恕不另行通知。敬请用户在订购配件时，指明所购整车的出厂日期和编号。

编者

2021年1月

FOREWORD

This parts catalog of SR3369E aerial work platform is made for the convenience of users to use, repair and maintain the machine, which can be referred in the process of using. It can also help the users to be familiar with the structure and assembly relation of the machine. Parts of the engine are showed in details in its structure handbook, which are no longer contained in the catalog.

The catalog identifies drawings and assembly relations of different parts according to the system. Components which can not be taken apart, such as welding parts or riveted assemblies, are marked only by their code without the list of their consisting parts. The list in the catalog is arranged in Chinese and English.

This catalog is based on the SR3369E standard product, which can be a reference for the other nonstandard products, for more information, please consult LGMG, the local dealer or LinGong website. With the advancement of technology, we will keep on improving the product, so some content in the catalog may be inconsistent with the future products, which will not notice the users. When ordering the spare parts, please be kindly inform us the manufacturing date and serial number of the machine.

THE COMPILER

2021.1

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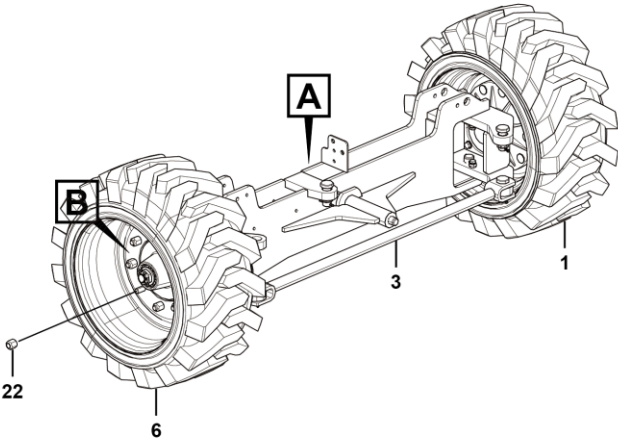
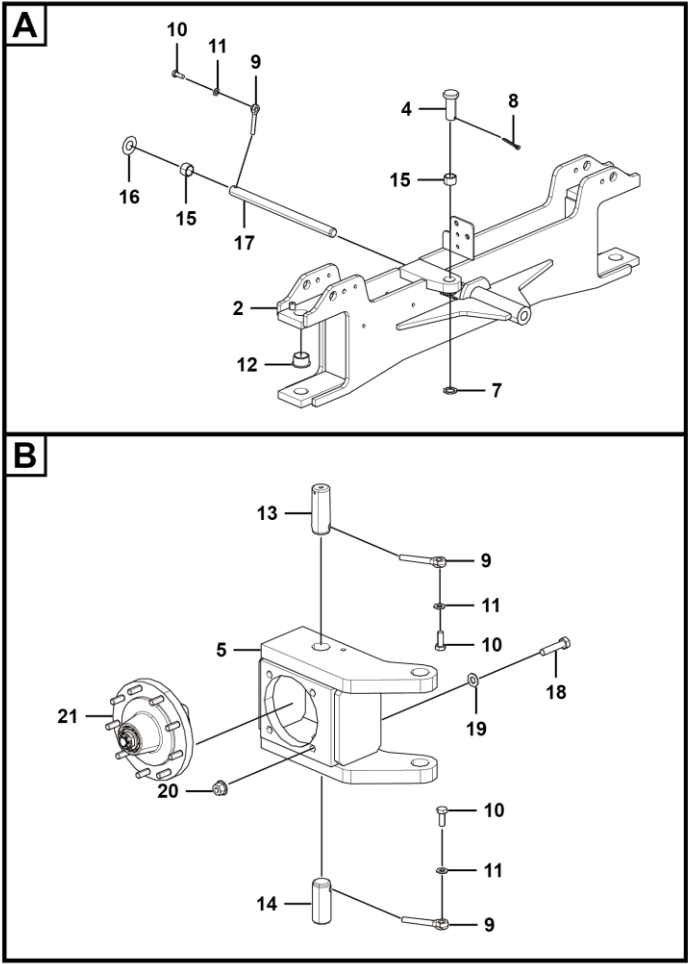
B 驱动桥系统

AXLE SYSTEM

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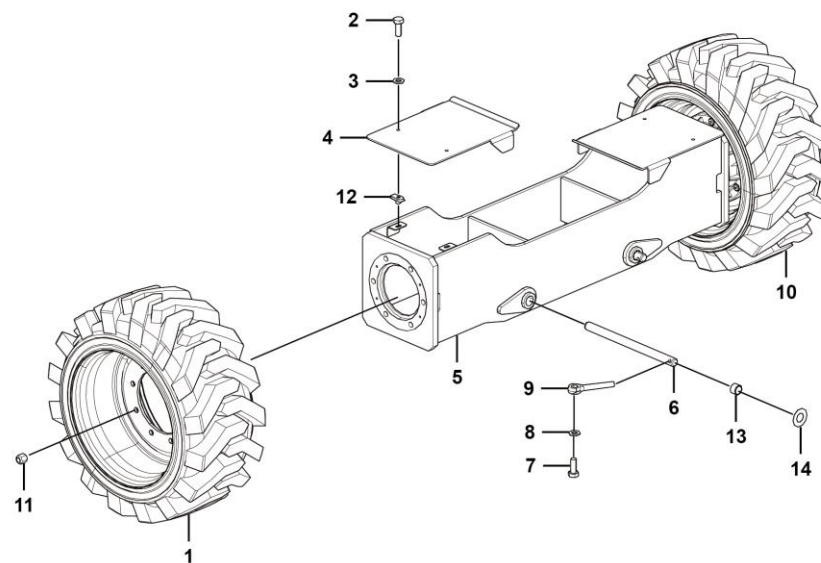
前桥总成 Front axle assembly



B0400-2504000283.S1c

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4110702707	轮胎26×12-16.5GNM	Tyre	Y	1
2	25040001462	前桥焊接	Assembly	Y	1
3	25040001531	转向杆	Pole	Y	1
4	25040000311	拉杆销轴	Pin	Y	4
5	25040002841	转向节	Spindle assembly	Y	2
6	4110702705	轮胎26×12-16.5GNM	Tyre	Y	1
7	25040000291	垫圈	Washer	Y	4
8	4016000127	开口销GB91-5*40EpZn-Q235A	Split pin	N	4
9	25200006221	插销	Pin	Y	5
10	4011000082	螺栓GB5783-M10*25EpZn-8.8	Bolt gb5783-m10*25epzn-8.8	Y	5
11	4015010279	垫圈GB97.1-10flZnyc-480	Washer gb97.1-10flznyc-480	Y	5
12	25040001521	轴套	Axis	Y	4
13	25040003691	电位计销轴	Axis	Y	1
14	25040001511	轴	Axis	Y	3
15	25040000691	油缸轴套	Pin	Y	6
16	25040001541	调整垫圈	Plate	Y	2
17	25040001491	轴	Axis	Y	1
18	4011010236	螺栓GB5782-M12*50EpZn-10.9	Bolt gb5782-m12*50epzn-10.9	Y	8
19	4015000168	垫圈GB97.1-12EpZn-300HV	Washer gb97.1-12epzn-300hv	Y	8
20	4013010322	螺母GB6187-M12EpZn-10	Nut gb6187-m12epzn-10	Y	8
21	25040001481	轮毂合件	Assembly	Y	2
22	25050000401	锥面六角螺母M16×1.5	Nut	Y	18

后桥总成 Rear axle assembly



B0500-2505000119.S1a

序号	零件代号	名称	是否配件	数量	备注
Key	Part No.	Description	Spare parts Y/N	Qty	Remarks
1	4110702705	轮胎26×12-16.5GNM	Tyre	Y	1
2	4011000106	螺栓GB5783-M8*25EpZn-8.8	Bolt gb5783-m8*25epzn-8.8	Y	4
3	4015000072	垫圈GB97.1-8EpZn-300HV	Washer gb97.1-8epzn-300hv	Y	4
4	25050001212	后桥盖板	Plate	Y	2
5	25050001204	后桥焊接	Bridge assembly	Y	1
6	25040001491	轴	Axis	Y	2
7	4011000082	螺栓GB5783-M10*25EpZn-8.8	Bolt gb5783-m10*25epzn-8.8	Y	2
8	4015000162	垫圈GB97.1-10EpZn-300HV	Washer gb97.1-10epzn-300hv	Y	2
9	25200006221	插销	Pin	Y	2
10	4110702707	轮胎26×12-16.5GNM	Tyre	Y	1
11	25050000661	锥面六角螺母5/8-18UNF	Nut	Y	18
12	4014010053	簧片螺母QC339-M8EpZn-8	Nut	Y	4
13	25040000691	油缸轴套	Pin	Y	4
14	25040001541	调整垫圈	Plate	Y	4

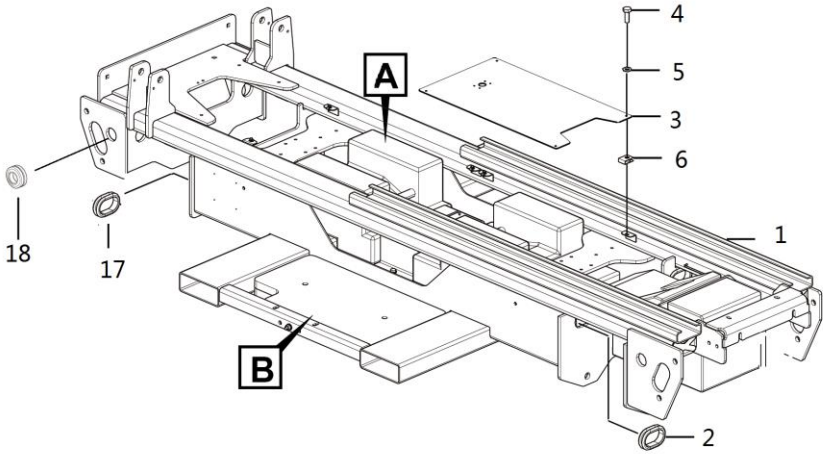
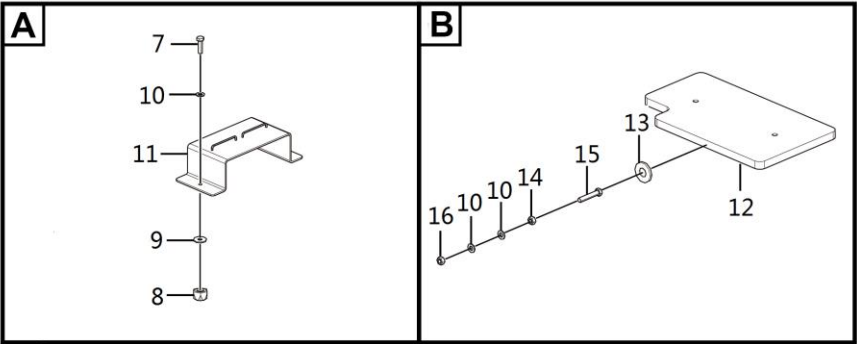
D 底盘系统

CHASSIS SYSTEM

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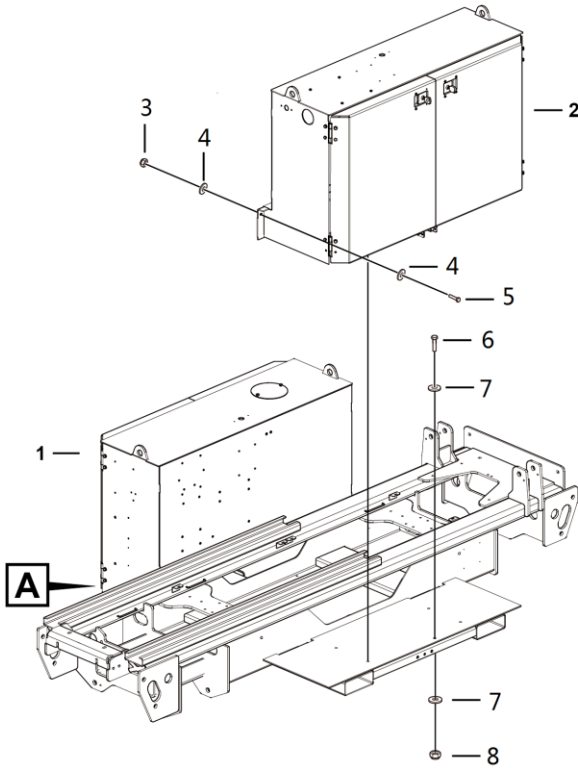
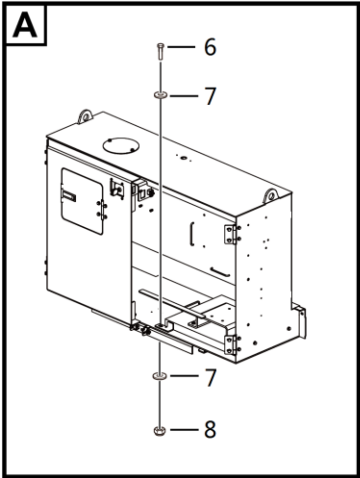
底盘总成 Chassis assembly



D0700-2516002097.S1a

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25160020955	底盘焊合	Y	1	
2	25160010151	橡胶套	Y	2	
3	25160005341	底盘盖板	N	2	
4	4011010747	螺栓GB5783-M6*16flZnyc-8.8-480	Y	8	
5	4015010284	垫圈GB97.1-6flZnyc-480	Y	8	
6	4013010303	簧片螺母QC339-M6flZnyc-8-480	Y	8	
7	4011010980	螺栓GB5783-M12*45flZnyc-8.8-480	Y	2	
8	4013010358	螺母GB6185-M12flZnyc-8-480	Y	2	
9	4015010286	垫圈GB96.1-12flZnyc-480	Y	2	
10	4015010340	垫圈GB97.1-12flZnyc-300HV-480	Y	4	
11	25160005361	盖板焊接	N	1	
12	25160005371	侧配重	N	2	
13	25160009091	压板	Y	1	
14	4013010315	螺母GB6172.1-M12flZnyc-8-480	Y	1	
15	4011011131	螺栓GB5783-M12*65flZnyc-10.9-480	Y	1	
16	4013010295	螺母GB6170-M12flZnyc-8-480	Y	1	
17	25140000731	橡胶套	Y	2	
18	25160014691	橡胶套	Y	2	

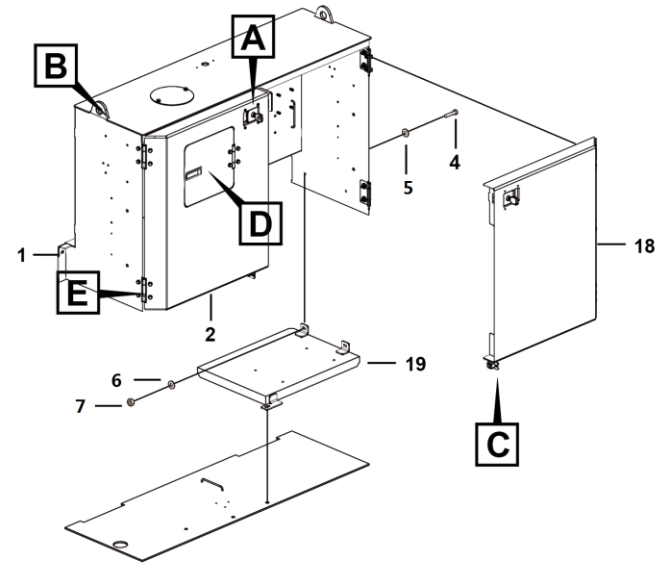
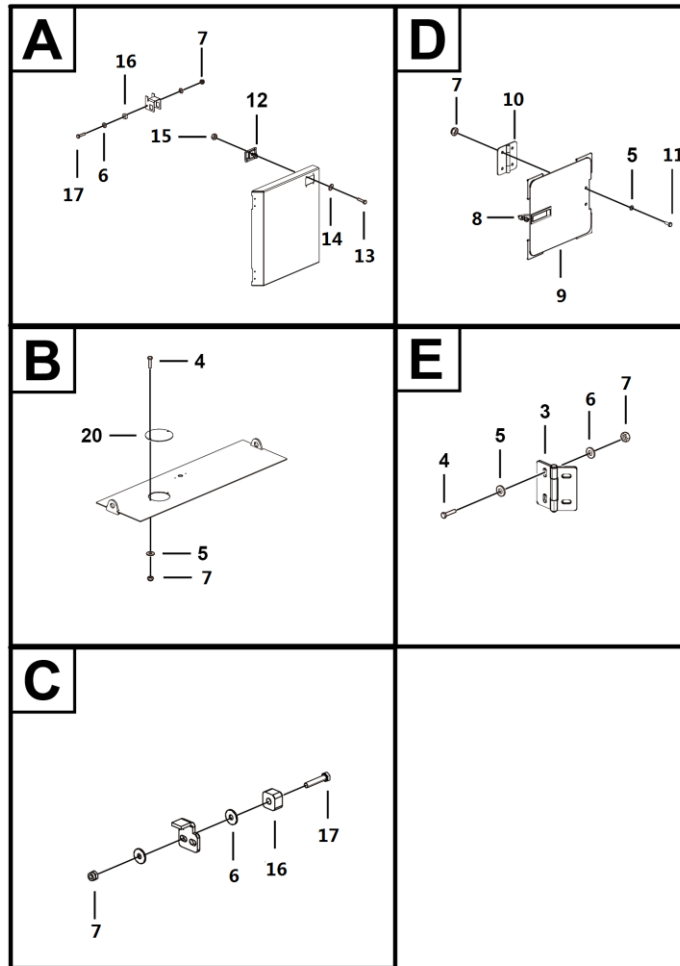
电池油箱侧 Battery side



D0800-2518001452.S1b

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25180014501	油箱侧装配	N	1	
2	25180014491	电池侧装配	N	1	
3	4013010296	螺母GB889.1-M10flZnyc-8	Y	4	
4	4015010278	垫圈GB96.1-10flZnyc-480	Y	8	
5	4011010727	螺栓GB5783-M10*35flZnyc-8.8-480	Y	4	
6	4011010723	螺栓GB5783-M12*40flZnyc-8-480	Y	8	
7	4015010286	垫圈GB96.1-12flZnyc-480	Y	16	
8	4013010301	螺母GB889.1-M12flZnyc-8-480	Y	8	

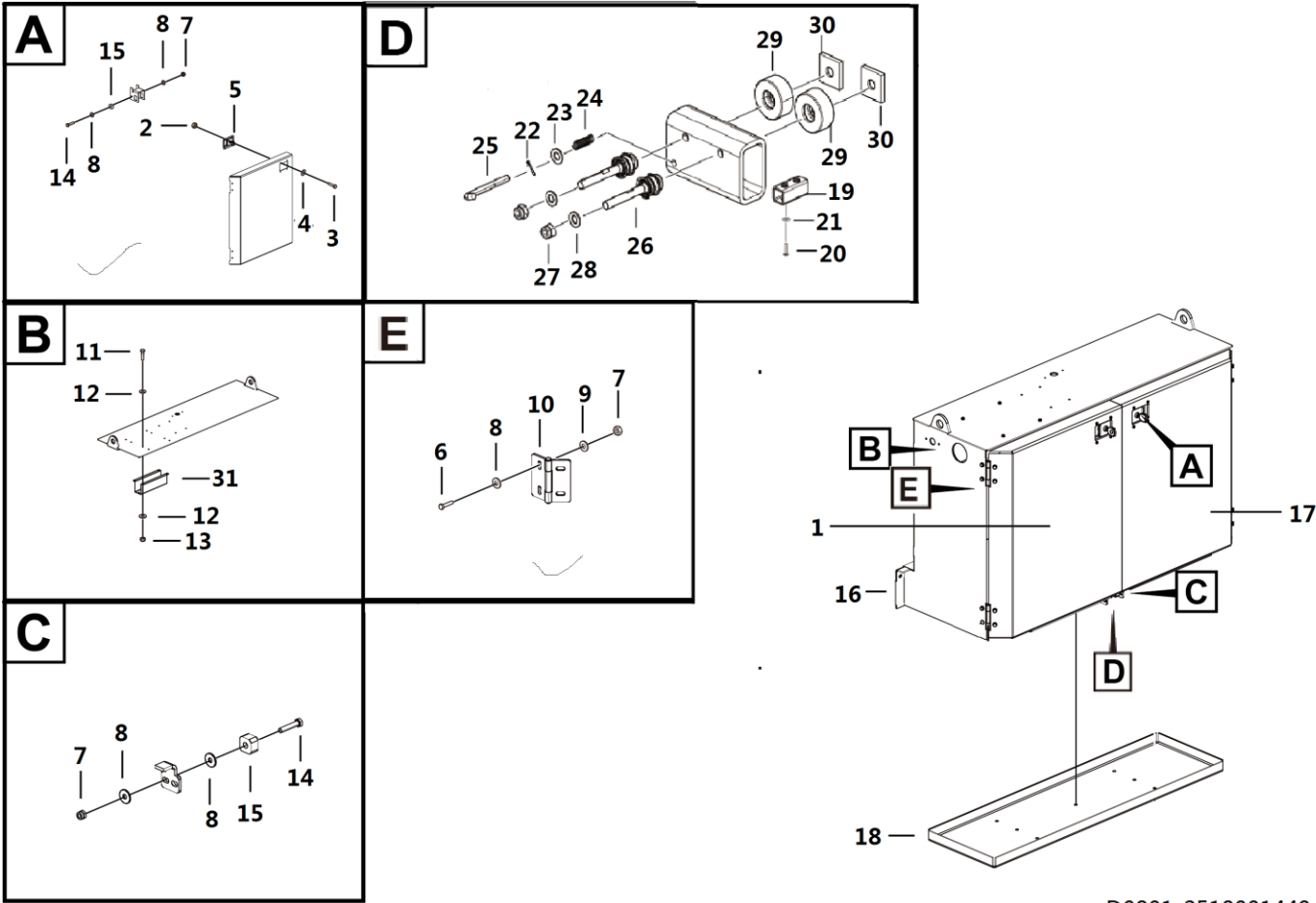
油箱侧装配 Oil box side



D0802-2518001450.S

序号	零件代号	名称	是否配件	数量	备注
Key	Part No.	Description	Spare parts Y/N	Qty	Remarks
1	25180014363	油箱侧焊合	Oil box side	Y	1
2	25180014291	油箱门焊合	Door welding	Y	1
3	25180006761	铰链	Hinge	Y	4
4	4011010743	螺栓GB5783-M8*25flZnyc-8.8-480	Bolt gb5783-m8*25flznyc-8.8-480	Y	20
5	4015010280	垫圈GB97.1-8flZnyc-480	Washergb97.1-10flznyc-480	Y	30
6	4015010289	垫圈GB96.1-8flZnyc-480	Washer gb96.1-8flznyc-480	Y	26
7	4013010297	螺母GB889.1-M8flZnyc-8-480	Nutgb889.1-m8flznyc-8-480	Y	28
8	4190001520	锁MS719-1CA	Lock ms719-1ca	Y	1
9	25180000902	小门	Door	Y	1
10	4190001521	合页CL253-27	Hinge cl253-27	Y	1
11	4011010711	螺栓GB5783-M8*20flZnyc-8.8-480	Boltgb5783-m8*20flznyc-8.8-480	Y	4
12	4190001576	锁MS866-27	Lock ms866-27	Y	2
13	4014010108	螺钉GB818-M5*14flZnyc-4.8-480	Nutgb818-m5*14flznyc-4.8-480	Y	8
14	4015010283	垫圈GB97.1-5flZnyc-480	Washergb97.1-5flznyc-480	Y	8
15	4013010298	螺母GB6170-M5flZnyc-8-480	Nutgb6170-m5flznyc-8-480	Y	8
16	25180001511	限位块	Block	Y	4
17	4011010726	螺栓GB5783-M8*40flZnyc-8.8-480	Boltgb5783-m8*40flznyc-8.8-480	Y	4
18	25180014261	右门焊合	Plate	Y	1
19	25180005371	配重焊合	Counter weight assembly	Y	1
20	25180002581	盖板	Plate	N	1

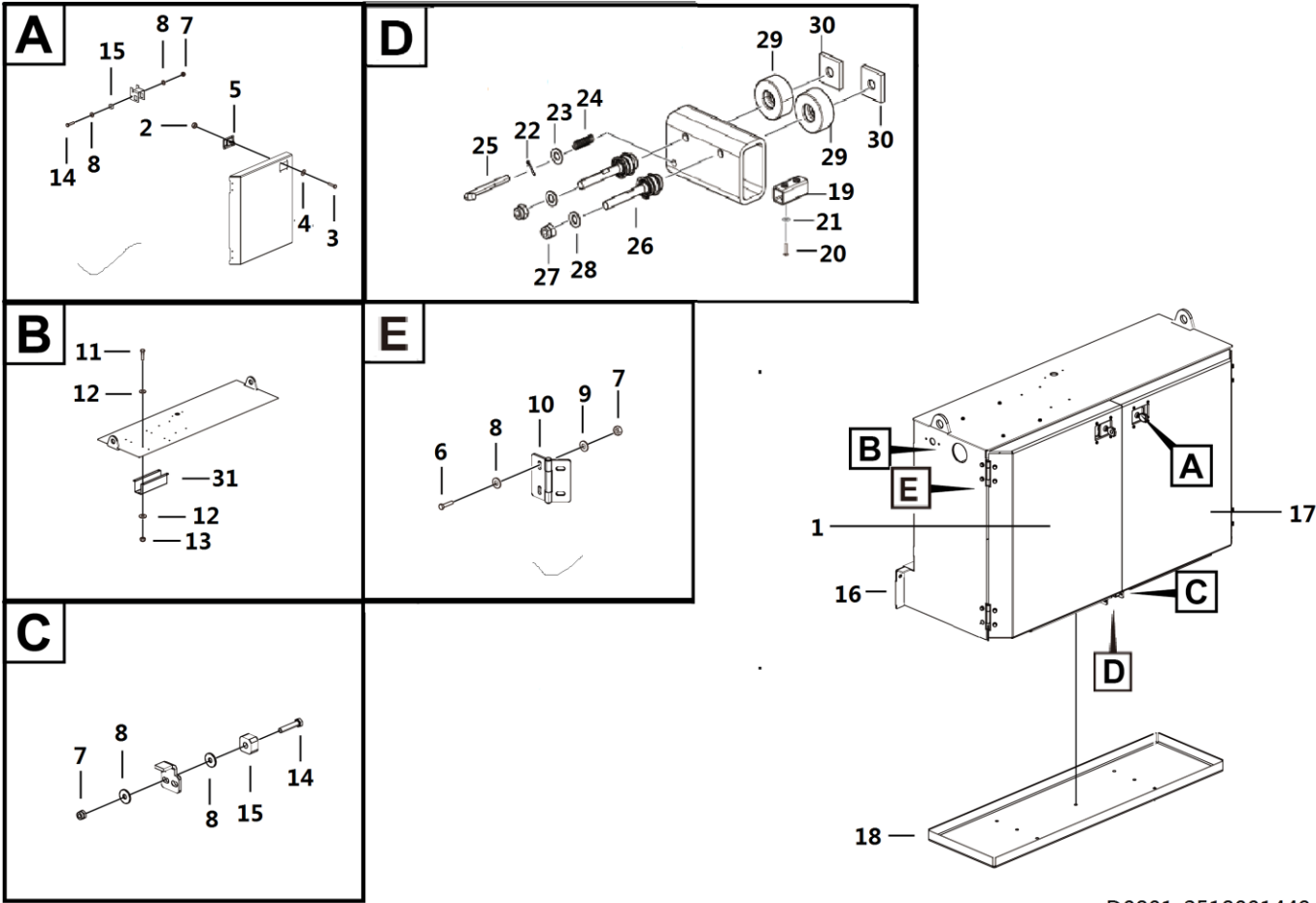
电池侧装配 Battery side



D0801-2518001449.S

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25180014281	电池侧左门焊合	Door welding	Y	1
2	4013010298	螺母GB6170-M5flZnyc-8-480	Nutgb6170-m5flznyc-8-480	Y	8
3	4014010108	螺钉GB818-M5*14flZnyc-4.8-480	Nutgb818-m5*14flznyc-4.8-480	Y	8
4	4015010283	垫圈GB97.1-5flZnyc-480	Washergb97.1-5flznyc-480	Y	8
5	4190001576	锁MS866-27	Lock ms866-27	Y	2
6	4011010743	螺栓GB5783-M8*25flZnyc-8.8-480	Bolt gb5783-m8*25flznyc-8.8-480	Y	16
7	4013010297	螺母GB889.1-M8flZnyc-8-480	Nutgb889.1-m8flznyc-8-480	Y	20
8	4015010289	垫圈GB96.1-8flZnyc-480	Washer gb96.1-8flznyc-480	Y	24
9	4015010280	垫圈GB97.1-8flZnyc-480	Washergb97.1-10flznyc-480	Y	16
10	25180006761	铰链	Hinge	Y	4
11	4011010731	螺栓GB5783-M6*25flZnyc-8.8-480	Bolt	Y	4
12	4015010284	垫圈GB97.1-6flZnyc-480	Washer	Y	8
13	4013010300	螺母GB889.1-M6flZnyc-8-480	Nut	Y	4
14	4011010726	螺栓GB5783-M8*40flZnyc-8.8-480	Boltgb5783-m8*40flznyc-8.8-480	Y	4
15	25180001511	限位块	Block	Y	4
16	25180014353	电池箱侧焊合	Battery box	Y	1
17	25180014261	右门焊合	Plate	Y	1
18	25180013913	托盘焊合	Plate	Y	1
19	25180013971	限位管	Tube	Y	2
20	4011010976	螺栓GB5783-M10*50flZnyc-8.8-480	Screw gb5783-m10*50flznyc-8.8-480	Y	4
21	4015010279	垫圈GB97.1-10flZnyc-480	Washergb97.1-10flznyc-480	Y	4
22	4016010138	开口销GB91-3.2*26flZnyc-480-Q235A	Pin gb91-3.2*26flznyc-480-q235a	Y	2

电池侧装配 Battery side

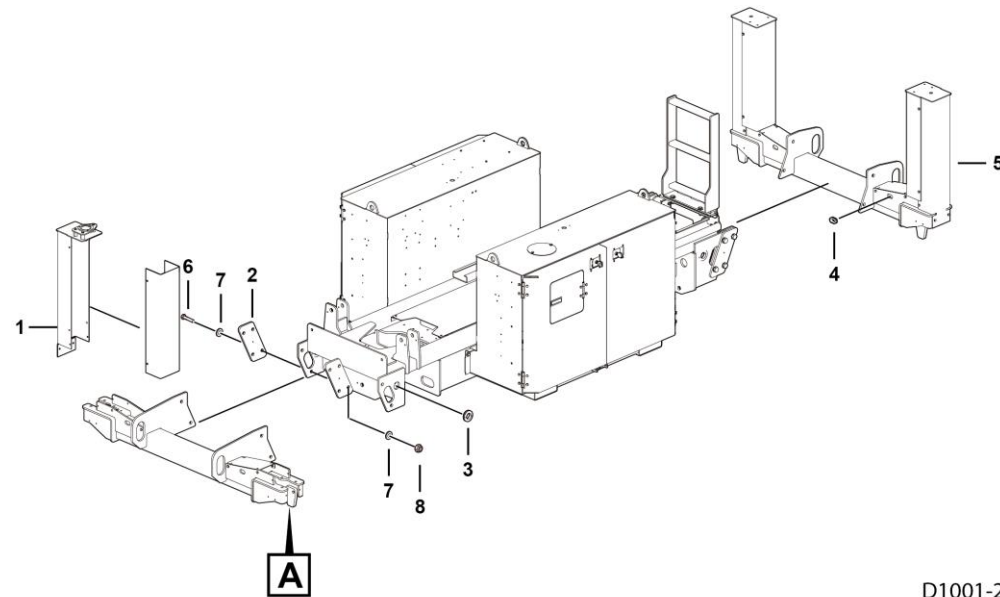


D0801-2518001449.S

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
23	4015010340	垫圈GB97.1-12fZnyc-300HV-480	Y	2	
24	25180013951	弹簧	Y	2	
25	25180013941	限位销	Y	2	
26	25180013931	阶梯螺栓	Y	4	
27	4013010302	螺母GB889.1-M16fZnyc-8-480	Y	4	
28	4015010287	垫圈GB97.1-16fZnyc-480	Y	4	
29	25180013982	拖轮	Y	4	
30	25160001741	隔板	Y	4	
31	25180006411	走线折板	Y	1	



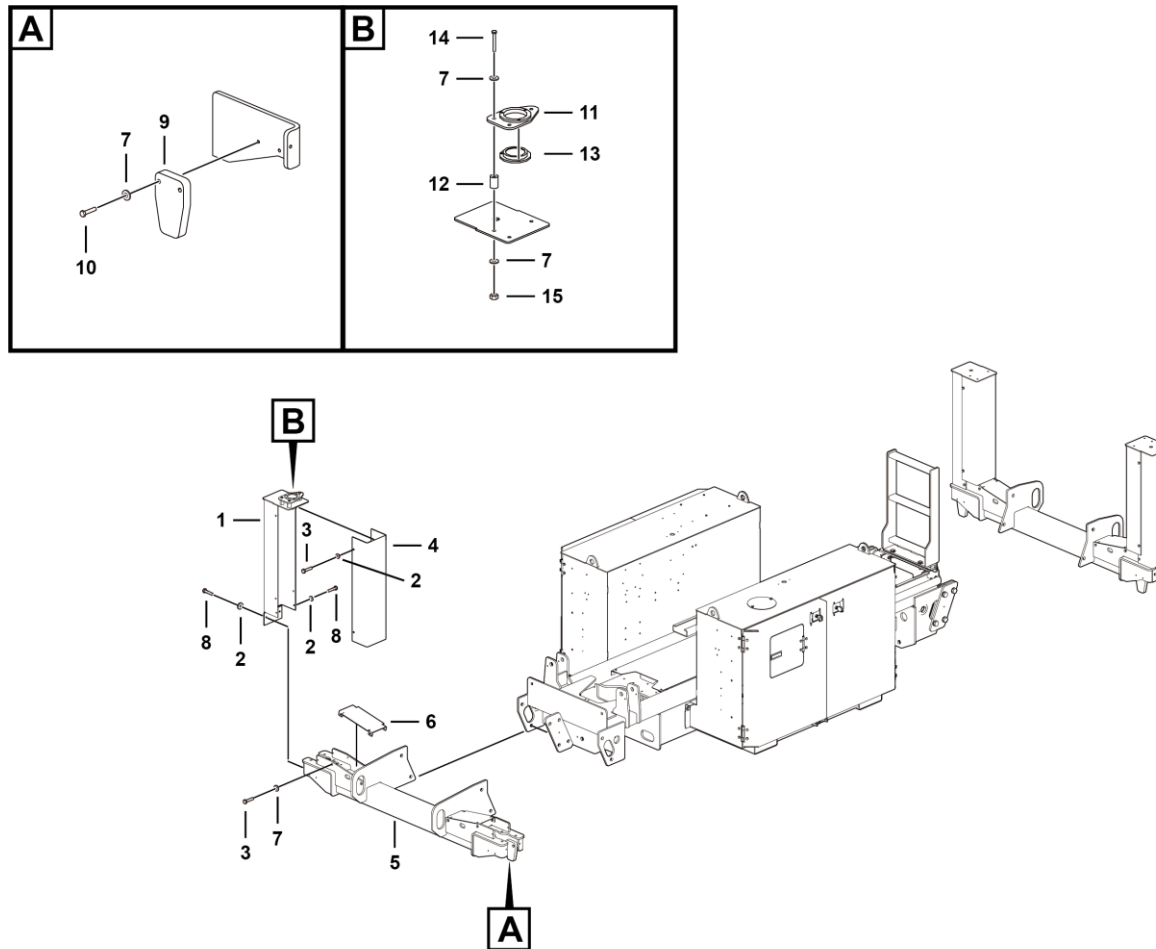
支腿机构 Bracket



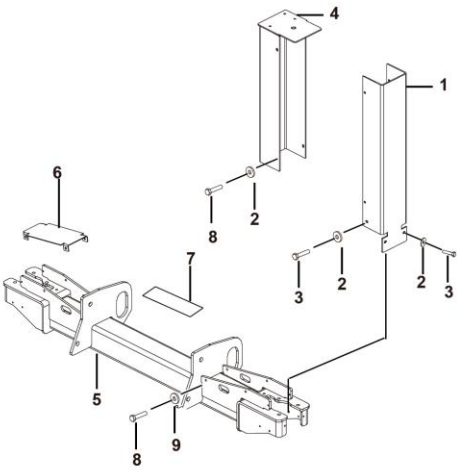
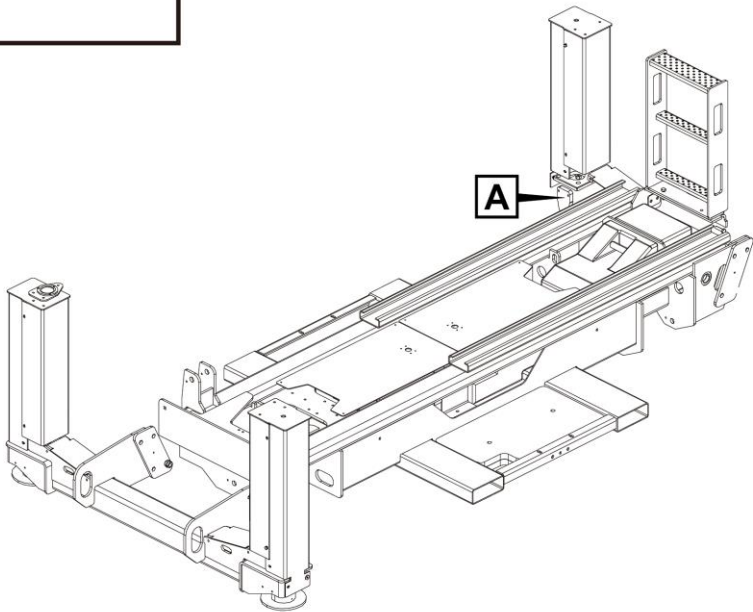
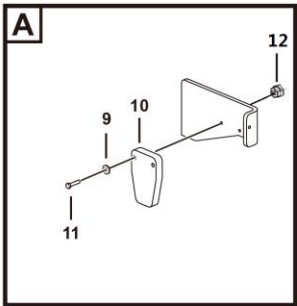
D1001-2514000077.S1a

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25140000791	前支腿装配	N	1	
2	25140000581	连接板	Y	8	
3	25140000731	橡胶套	Y	4	
4	25140001401	橡胶套	Y	4	
5	25140000801	后支腿装配	N	1	
6	4011010207	螺栓GB5783-M20*70EpZn-10.9	Y	16	
7	4015000176	垫圈GB97.1-20EpZn-300HV	Y	32	
8	4013010163	螺母 GB889.1-M20EpZn-10.0	Y	16	

前支腿装配 Assembly



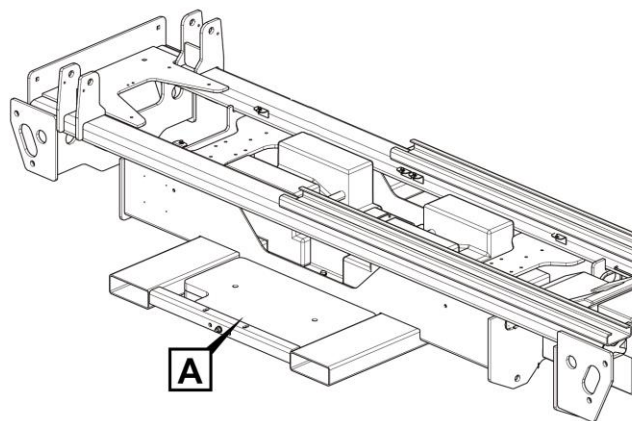
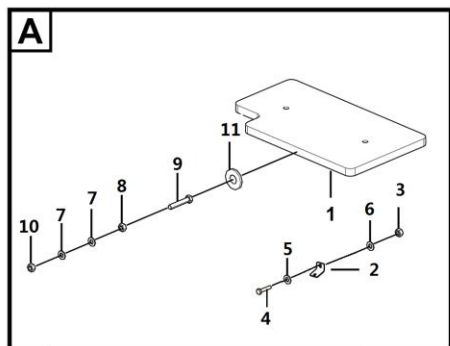
后支腿装配 Assembly



D1001-2514000080.S1b

序号	零件代号		名称	是否配件	数量	备注
Key	Part No.		Description	Spare parts Y/N	Qty	Remarks
1	25140000741	护罩焊合	Guard welding	Y	2	
2	4011010711	螺栓GB5783-M8*20flZnyc-8.8-480	Boltgb5783-m8*20flznyc-8.8-480	Y	8	
3	4015010289	垫圈GB96.1-8flZnyc-480	Washer gb96.1-8flznyc-480	Y	16	
4	25140000662	护板	Plate	Y	2	
5	25140000762	后支腿焊合	Bracket weldment	Y	1	
6	25140000782	盖板焊合	Plate welding	Y	2	
7	25140000821	防滑贴	Anti-slip tape	Y	1	
8	4011010743	螺栓GB5783-M8*25flZnyc-8.8-480	Bolt gb5783-m8*25flznyc-8.8-480	Y	16	
9	4015010280	垫圈GB97.1-8flZnyc-480	Washergb97.1-10flznyc-480	Y	16	
10	25140000722	限位块	Block	Y	2	
11	4011010753	螺栓GB5783-M8*45flZnyc-8.8-480	Bolt gb5783-m8*45flznyc-8.8-480	Y	4	
12	4013010297	螺母GB889.1-M8flZnyc-8-480	Nutgb889.1-m8flznyc-8-480	Y	4	

配重总成 Balance weight

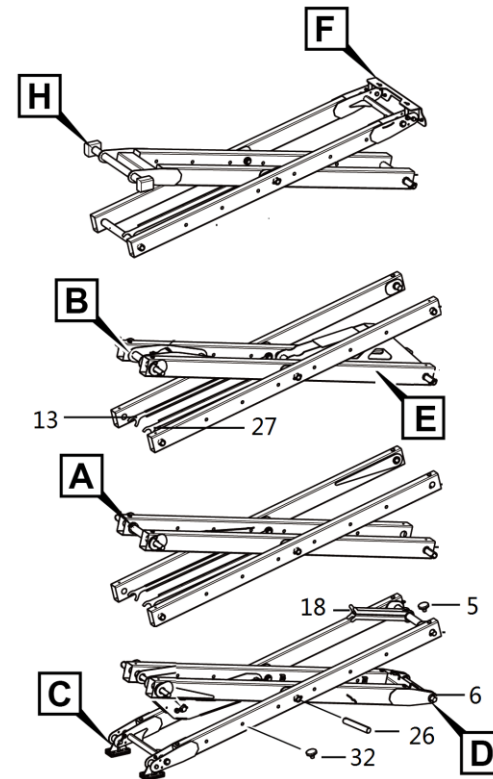
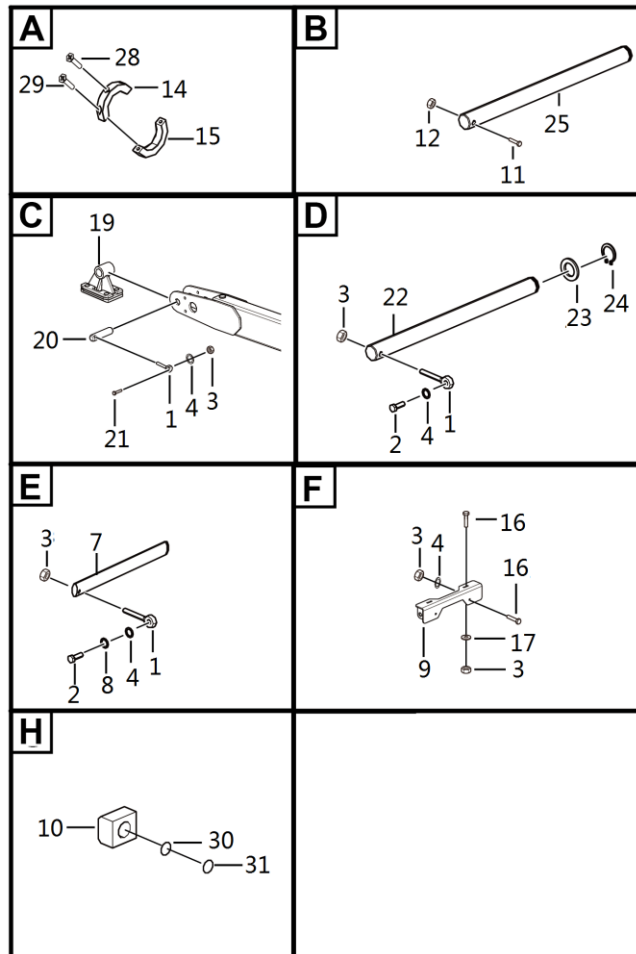


序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25160023881	侧配重	Plate	N	2
2	25180017162	折弯板	Plate	Y	4
3	4013010297	螺母GB889.1-M8fZnyc-8-480	Nutgb889.1-m8flznyc-8-480	Y	2
4	4011010708	螺栓GB5783-M8*30fZnyc-8.8-480	Boltgb5783-m8*30flznyc-8.8-480	Y	2
5	4015010280	垫圈GB97.1-8fZnyc-480	Washergb97.1-10flznyc-480	Y	2
6	4015010289	垫圈GB96.1-8fZnyc-480	Washer gb96.1-8flznyc-480	Y	2
7	4015010340	垫圈GB97.1-12fZnyc-300HV-480	Washer	Y	2
8	4013010315	螺母GB6172.1-M12fZnyc-8-480	Nut gb6172.1-m12flznyc-8-480	Y	1
9	4011011131	螺栓GB5783-M12*65fZnyc-10.9-480	Bolt gb5783-m12*65flznyc-8.8	Y	1
10	4013010295	螺母GB6170-M12fZnyc-8-480	Nutgb6170-m12flznyc-8-480	Y	1
11	25160009091	压板	Plate	Y	1

G 叉架总成
SCISSOR ASSY INSTALLATION ASSEMBLY

临工集团济南重机有限公司
LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

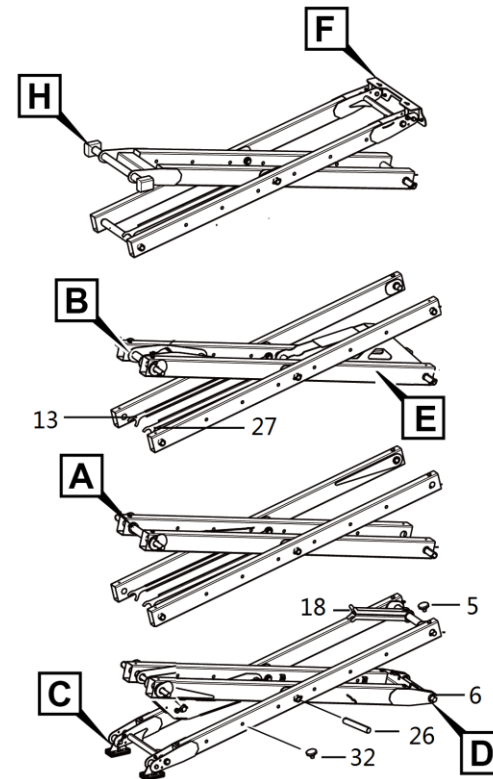
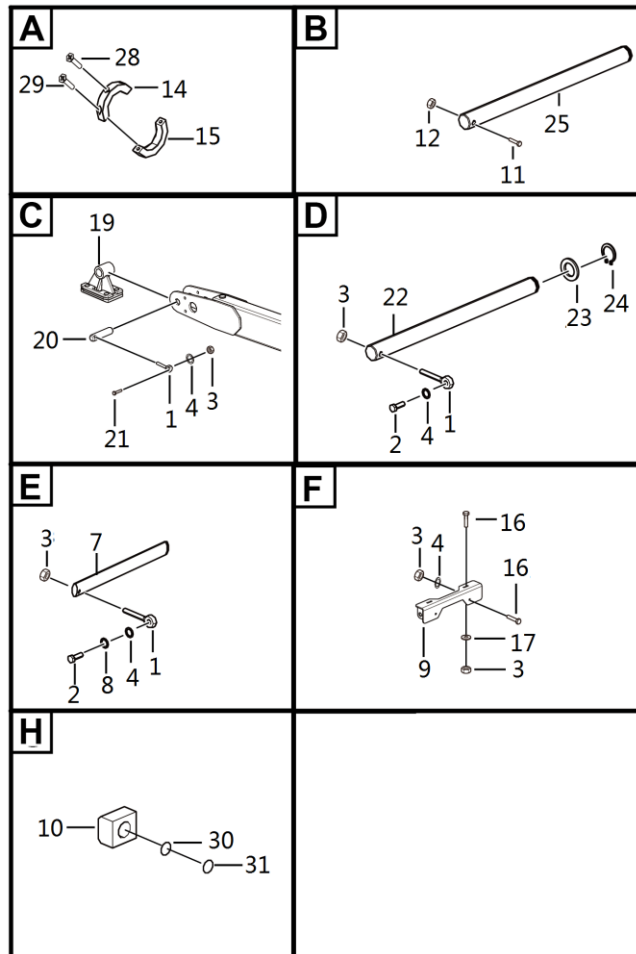
叉架总成 Scissor installation assembly



G1300-2520003108.S1a

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25220000611	插销	Pin	Y	7
2	4011010982	螺栓GB5783-M12*55flZnyc-8.8-480	Screw gb5783-m12*55flznyc-8.8-480	Y	3
3	4013010301	螺母GB889.1-M12flZnyc-8-480	Nutgb889.1-m12flznyc-8-480	Y	13
4	4015010282	垫圈GB97.1-12flZnyc-480	Washergb97.1-12flznyc-480	Y	11
5	25200000402	橡胶塞	Rubber plug	Y	24
6	25200036741	叉架合件	Scissor assy installation	Y	1
7	25200007991	轴1.75 " *7.48 "	Pin	Y	2
8	25200008471	厚垫圈	Washer	Y	2
9	25200007502	上固定座合件	Seat	Y	1
10	25200008182	滑块	Block	Y	2
11	4011010729	螺栓GB5782-M10*65flZnyc-8.8-480	Bolt	Y	14
12	4013010296	螺母GB889.1-M10flZnyc-8	Nut gb889.1-m10flznyc-8	Y	14
13	25200030761	左走线板装配	Plate	Y	2
14	25200030771	固定环	Ring	Y	5
15	25200030781	固定环	Ring	Y	5
16	4011011010	螺栓GB14-M12*40flZnyc-8.8	Boltgb14-m12*40flznyc-8.8	Y	6
17	4015010286	垫圈GB96.1-12flZnyc-480	Washergb96.1-12flznyc-480	Y	2
18	25200007521	保护臂装配	Arm	N	1
19	25200007541	滑块装配	Block	N	2
20	25200007581	轴1.25 " *5 "	Pin	Y	4
21	4011010980	螺栓GB5783-M12*45flZnyc-8.8-480	Screw gb5783-m12*45flznyc-8.8-480	Y	4
22	25200030631	固定板销轴	Pin	Y	1

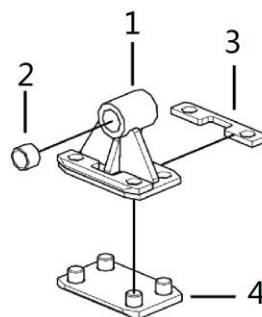
叉架总成 Scissor installation assembly



G1300-2520003108.S1a

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
23	25200000491	垫圈	Washer	Y	18
24	4015010249	挡圈JB4342-38-65Mn	Retainer ring	Y	15
25	25200007981	轴1.5 " *29.69 "	Pin	Y	6
26	25200007971	轴1.5 " *10.41 "	Pin	N	8
27	25200030741	右走线板装配	Plate	Y	3
28	4011011158	螺钉GB819.1-M6*16flZnyc-4.8	Screw gb819.1-m6*16flznyc-4.8	Y	5
29	4014010128	螺钉GB70.1-M5*25flZnyc-8.8-480	Screw gb70.1-m5*25flznyc-8.8-480	Y	10
30	25200009921	板	Plate	Y	2
31	25200009931	板	Plate	Y	2
32	4190704301	热塑性塑料塞	Plastic	Y	32

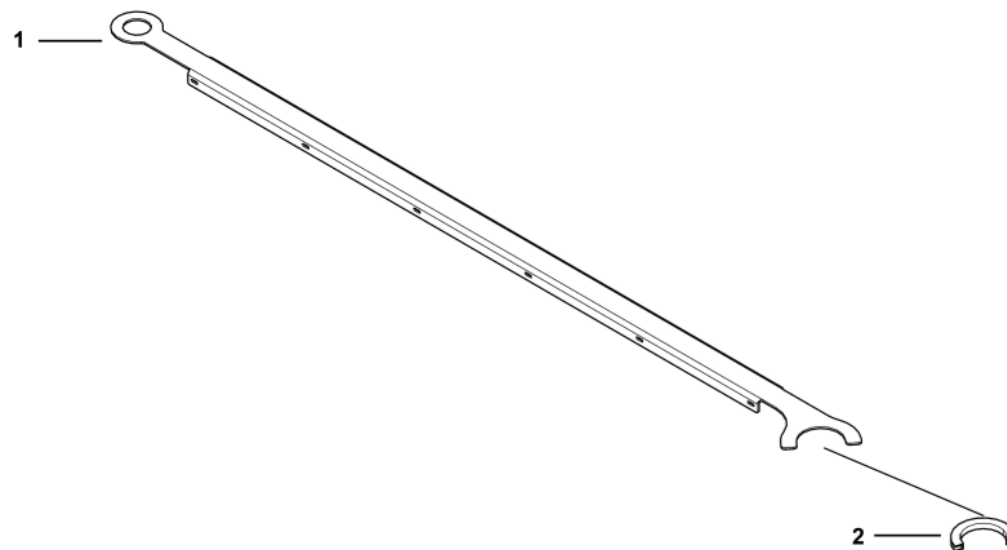
滑块装配 Link slider assembly



G1300-2520000754.S

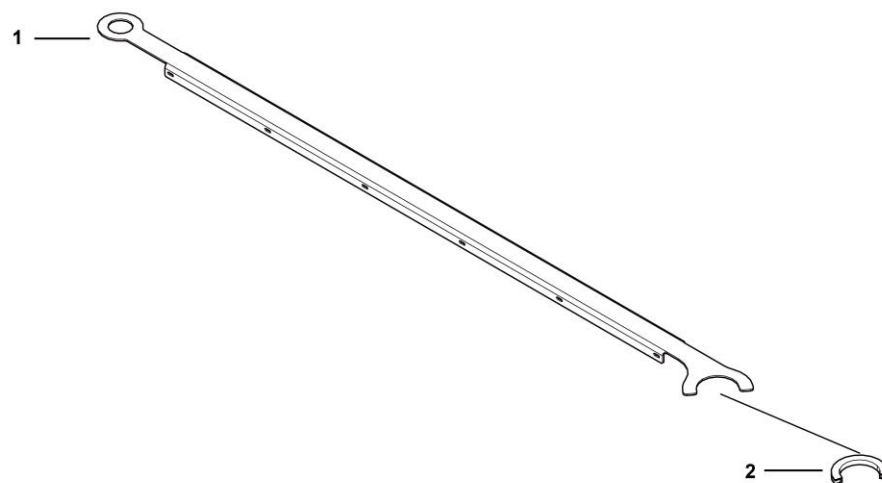
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25200008051	支座	Y	1	
2	25220000661	轴套1.25 " *1.5 " *1 "	Y	2	
3	25200008111	滑块	Y	2	
4	25200008101	滑块	Y	1	

右走线板装配 Plate



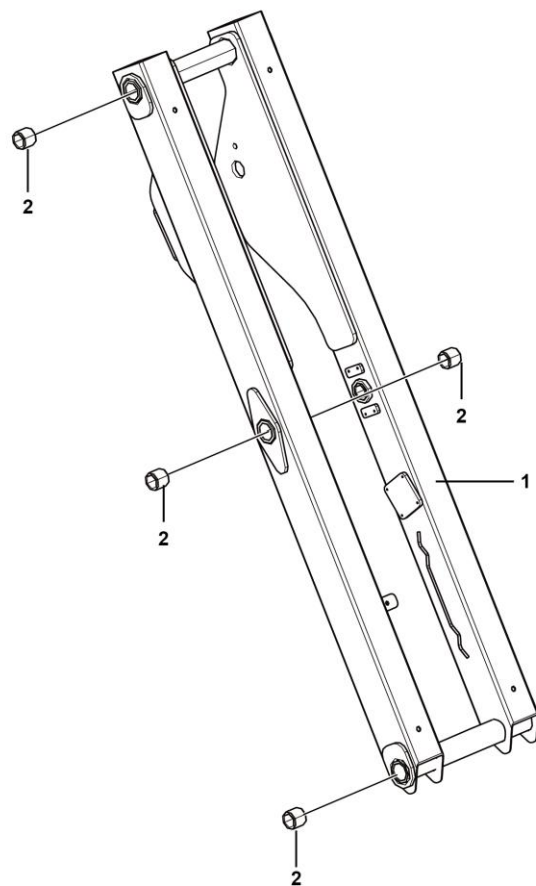
G1300-2520003074.S

左走线板装配 Plate



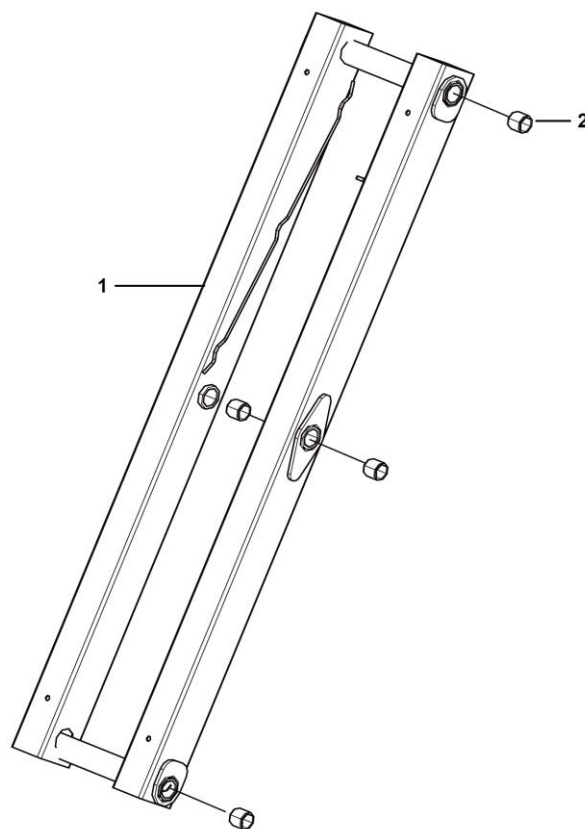
G1300-2520003076.S

第一内臂总成 Inner arm

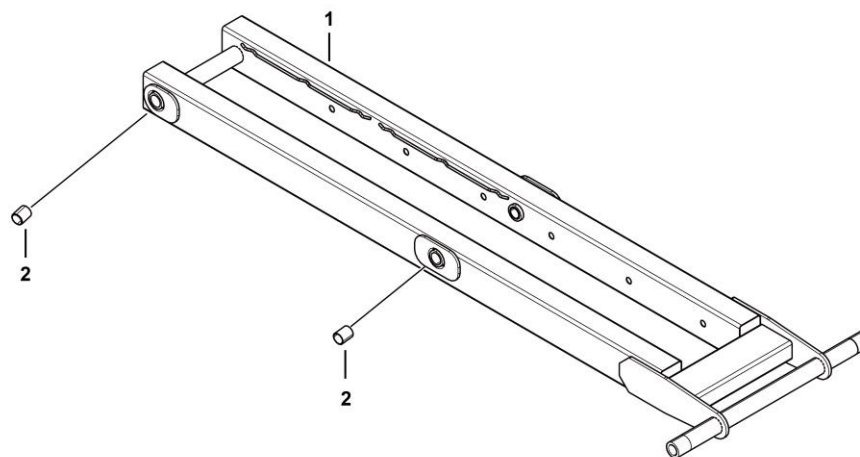


G1300-2520003081.S

第二内臂总成 Inner arm



第五内臂总成 Inner arm



G1300-2520003089.S

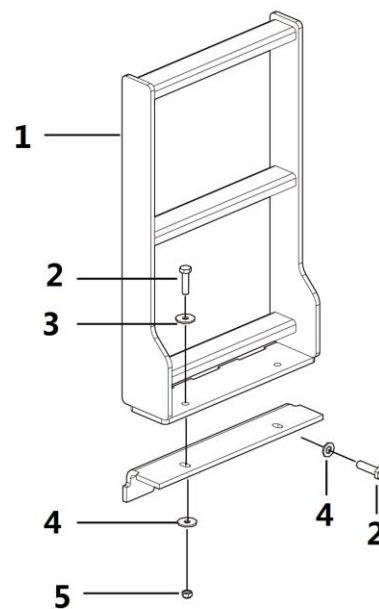
I 覆盖件附件

COVER ACCESSORY

临工集团济南重机有限公司

LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

覆盖件总成 Cover assembly



I1700-2529000449.S1a

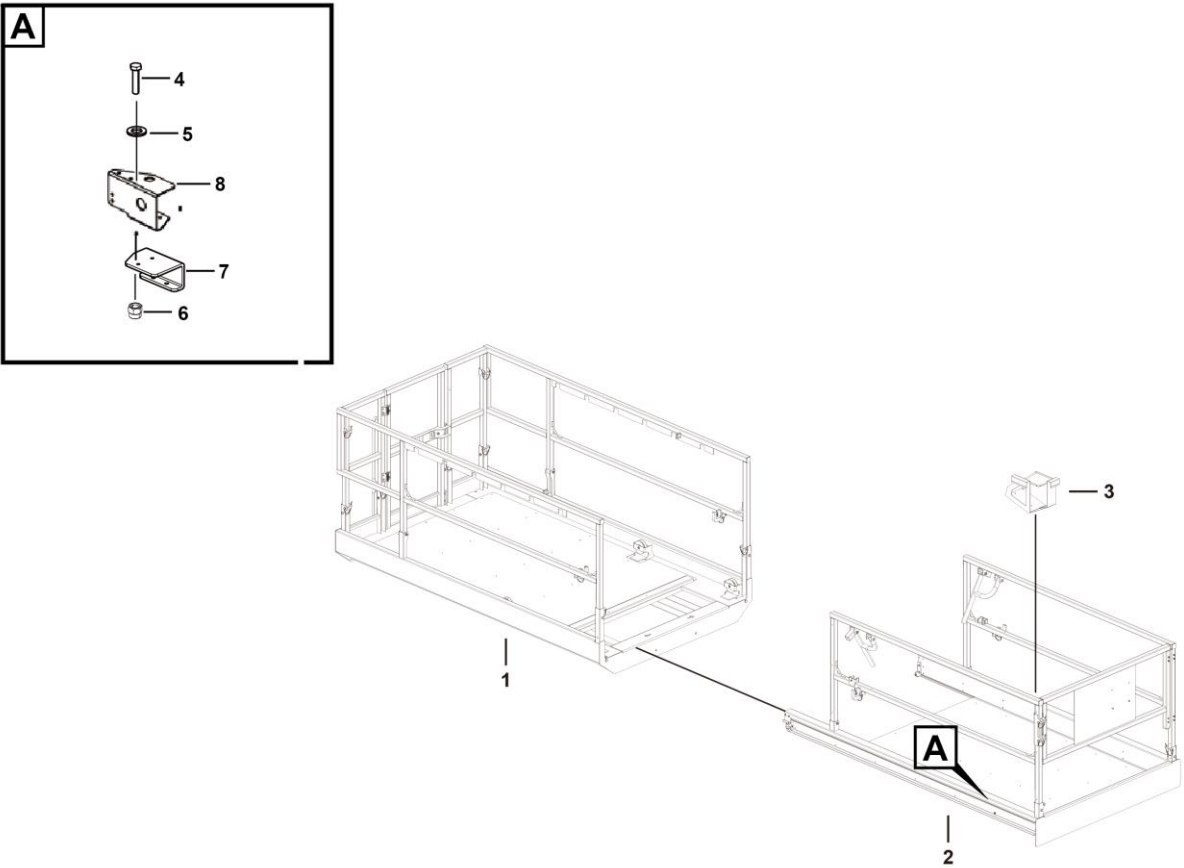
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K 平台总成
PLATFORM ASSEMBLY

临工集团济南重机有限公司

LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

平台总成 Platform

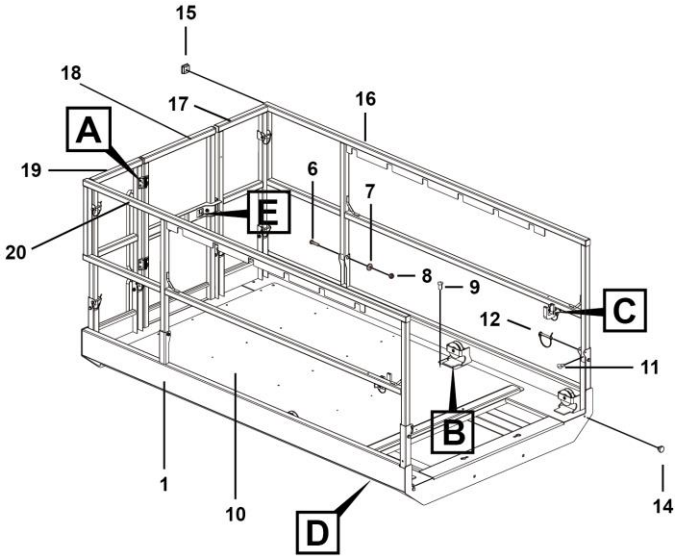
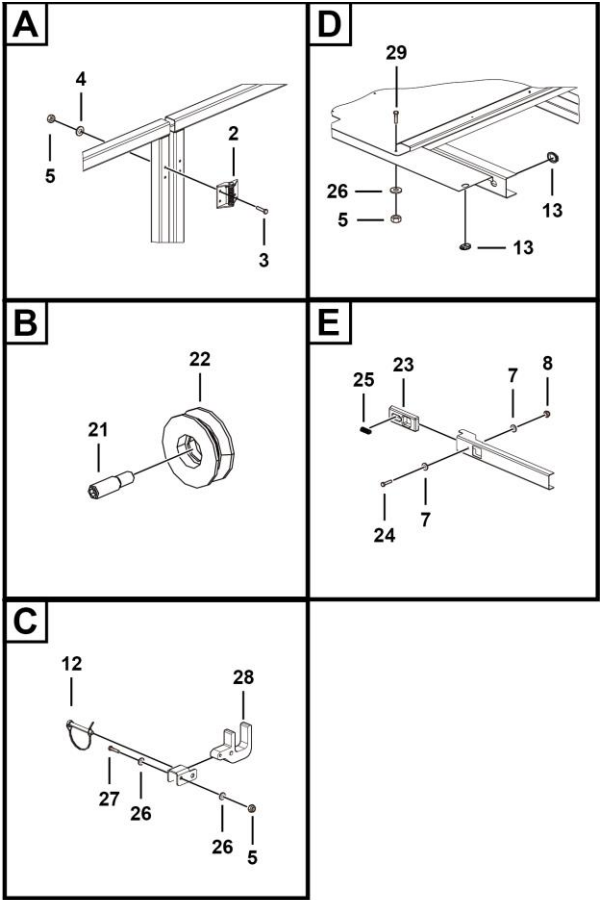


K2100-2521004940.S

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25210012681	主平台	N	1	
2	25210012691	延伸平台	N	1	
3	25210049252	PCU支架焊合	Y	1	
4	4011010743	螺栓GB5783-M8*25flZnyc-8.8-480	Y	2	
5	4015010280	垫圈GB97.1-8flZnyc-480	Y	4	
6	4013010297	螺母GB889.1-M8flZnyc-8-480	Y	2	
7	25180014032	折弯板	Y	1	
8	25210042192	插头固定装配	N	1	



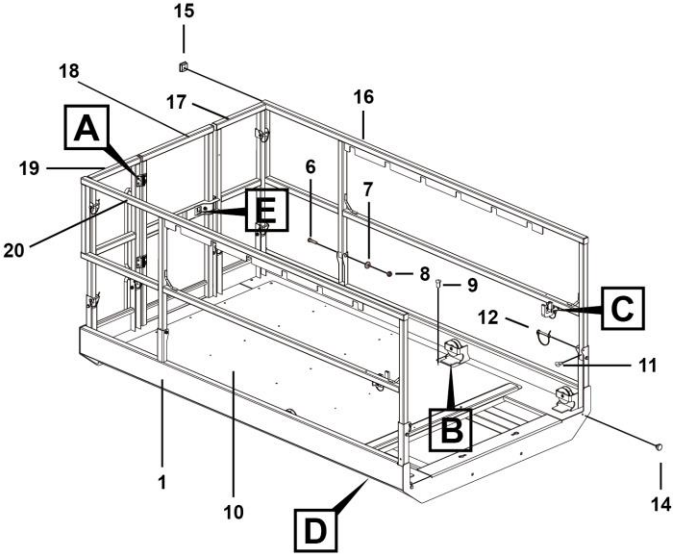
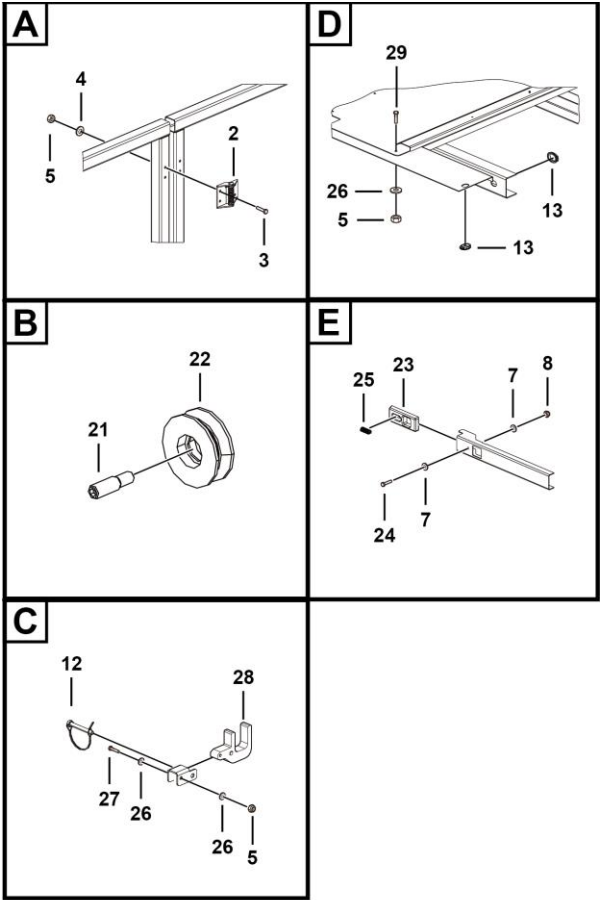
主平台总成 Platform assembly



K2101-2521001268.S1e

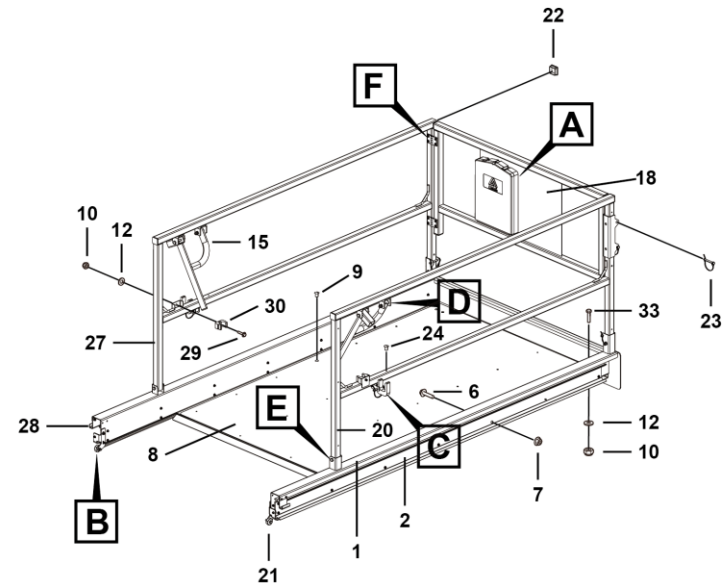
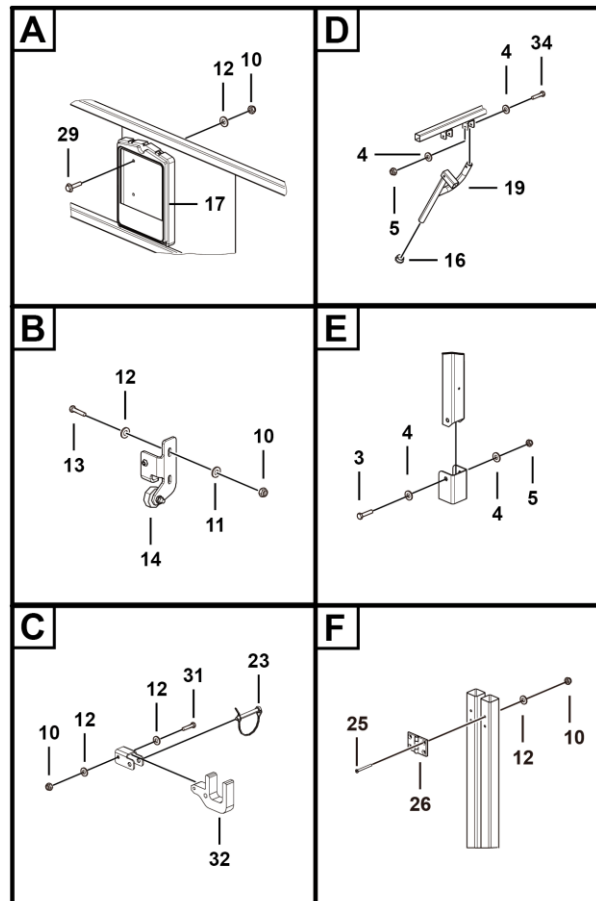
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25210021835	主平台底板焊合	Y	1	
2	4190001525	弹簧铰链X022	Y	2	
3	4011010517	螺栓GB5782-M6*55EpZn-8.8	Y	8	
4	4015000198	垫圈GB96.1-6EpZn-300HV	Y	8	
5	4013000211	螺母GB889.1-M6EpZn-8	Y	14	
6	4011000051	螺栓GB5782-M10*70EpZn-8.8	Y	8	
7	4015000162	垫圈GB97.1-10EpZn-300HV	Y	18	
8	4013000189	螺母GB889.1-M10EpZn-8	Y	9	
9	4019010206	抽芯铆钉GB12619-6×14	Y	29	
10	25210021841	主平台底板	Y	1	
11	4019010209	抽芯铆钉GB12619-5*9	Y	10	
12	4190703890	D型销8*65带200mm链和钢片	Y	10	
13	25210042571	橡胶套	Y	2	
14	4190002363	铆接脚462786	Y	2	
15	4190002358	方形管塞111541	Y	10	
16	25210021871	主平台左侧栏	Y	1	
17	25210021852	左后栏	Y	1	
18	25210021893	平台门	Y	1	
19	25210021861	右后栏	Y	1	
20	25210021881	主平台右侧栏	Y	1	
21	25210012861	轴	Y	4	
22	25210005561	V轮	Y	4	

主平台总成 Platform assembly



K2101-2521001268.S1e

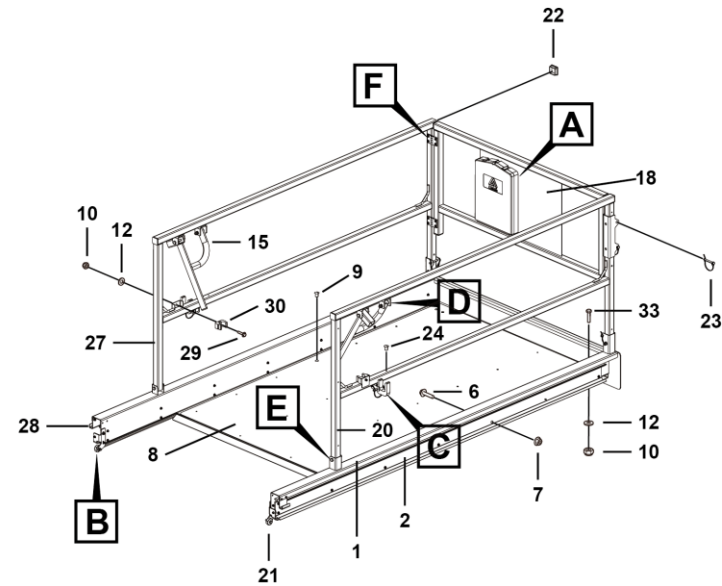
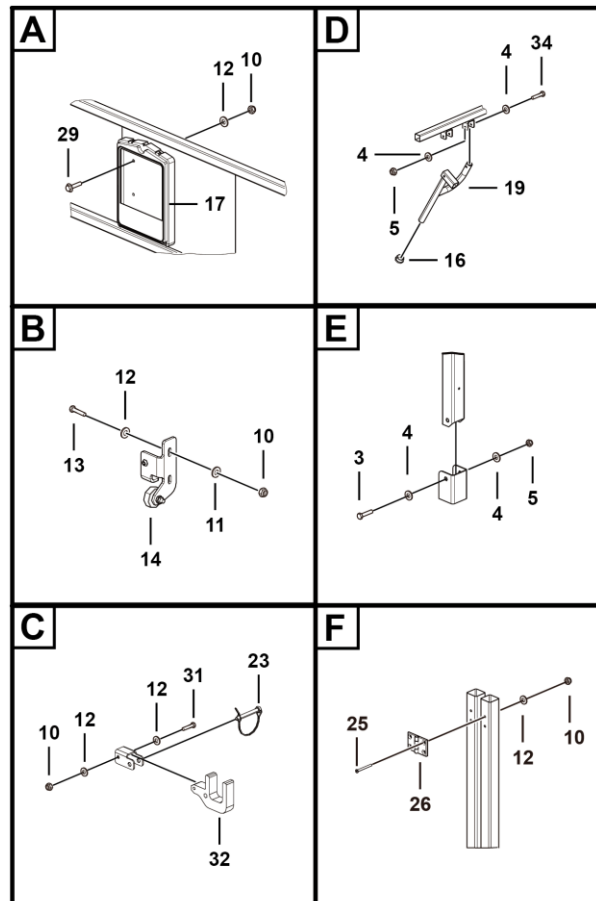
延伸平台总成 Extension platform assembly



K2102-2521001269.S1c

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25210022082	延伸平台底板焊合	Y	1	
2	25210012591	导轨	Y	2	
3	4011000051	螺栓GB5782-M10*70EpZn-8.8	Y	4	
4	4015000162	垫圈GB97.1-10EpZn-300HV	Y	16	
5	4013000189	螺母GB889.1-M10EpZn-8	Y	8	
6	4011000153	螺栓GB16674-M6*16EpZn-8.8	Y	28	
7	4013010323	螺母GB6177.1-M6EpZn-8	Y	28	
8	25210022142	延伸平台底板	Y	1	
9	4019010206	抽芯铆钉GB12619-6×14	Y	24	
10	4013000211	螺母GB889.1-M6EpZn-8	Y	28	
11	4015000198	垫圈GB96.1-6EpZn-300HV	Y	4	
12	4015000207	垫圈GB97.1-6EpZn-300HV	Y	34	
13	4011000101	螺栓GB5783-M6*20EpZn-8.8	Y	8	
14	25210013531	左限位装配	N	1	
15	25210012792	左把手	Y	1	
16	4190002360	圆形管塞111530	Y	2	
17	25210000821	文件盒	Y	1	
18	25210012761	前栏	Y	1	
19	25210012802	右把手	Y	1	
20	25210022101	延伸平台右侧栏	Y	1	
21	25210013541	右限位装配	N	1	
22	4190002358	方形管塞111541	Y	7	

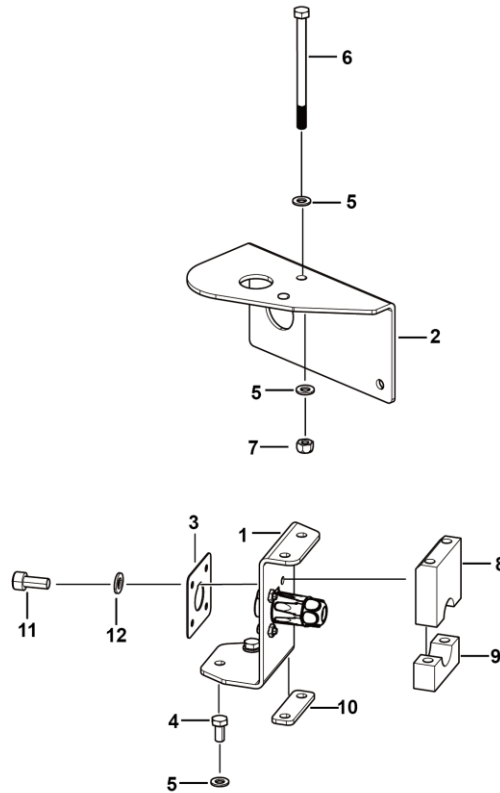
延伸平台总成 Extension platform assembly



K2102-2521001269.S1c

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
23	4190703890	D型销8*65带200mm链和钢片	Pin	Y	6
24	4019010209	抽芯铆钉GB12619-5*9	Rivet	Y	6
25	4014010105	螺钉GB70.3-M6*60EpZn-8.8	Screw	Y	8
26	4190003508	金属合页SR 5506-468163	Hinge sr 5506-468163	N	2
27	25210022091	延伸平台左侧栏	Left guardrail of extension platform	Y	1
28	25210012851	折弯板	Bending plate	Y	2
29	4011000154	螺栓GB16674-M6*20EpZn-8.8	Bolt gb16674-m6*20epzn-8.8	Y	6
30	25210012811	固定块	Fixed block	Y	2
31	4011000611	螺栓GB5782-M6*45EpZn-8.8	Bolt	Y	2
32	25210005791	导向块	Guiding block	Y	2
33	4011010420	螺栓GB12-M6*20EpZn-8.8	Bolt gb12-m6*20epzn-8.8	Y	4
34	4011000052	螺栓GB5782-M10*75EpZn-8.8	Bolt gb5782-m10*75epzn-8.8	Y	4

插头固定装配 Pcu installation assembly



K2107-2521004219.S

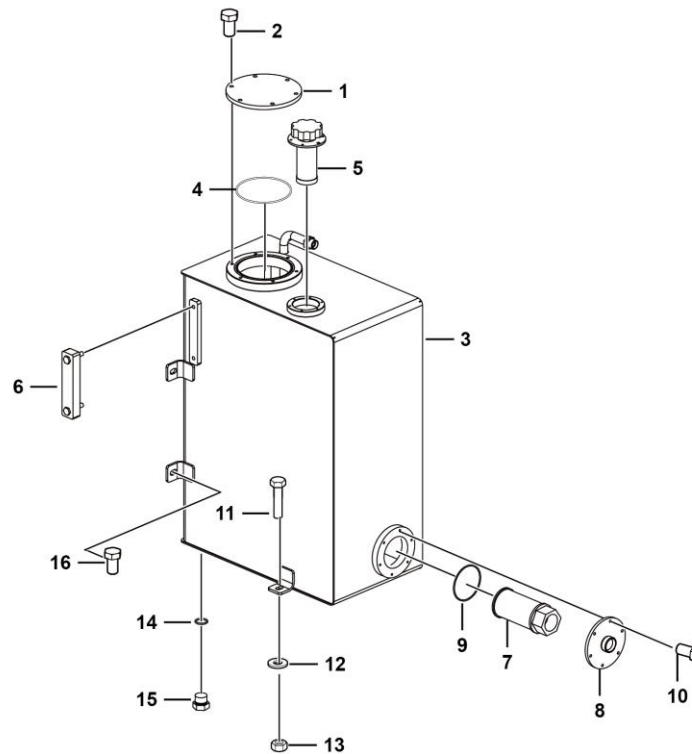
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25210041901	支架焊接	Y	1	
2	25210042182	护板	Y	1	
3	25210041871	插头挡板	Y	1	
4	4011000180	螺栓GB5783-M8*12EpZn-8.8	Y	2	
5	4015000072	垫圈GB97.1-8EpZn-300HV	Y	6	
6	4011000588	螺栓GB5782-M8*110EpZn-8.8	Y	2	
7	4013010118	螺母GB6185-M8EpZn-8	Y	2	
8	25210041911	上插头固定夹	Y	1	
9	25210036671	下插头固定夹	Y	1	
10	25300005821	压板	Y	1	
11	4014010175	螺钉GB70.1-M5*12EpZn-8.8	Y	4	
12	4015000110	垫圈GB97.1-5EpZn-300HV	Y	4	

L 液压系统
HYDRAULIC SYSTEM

临工集团济南重机有限公司

LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

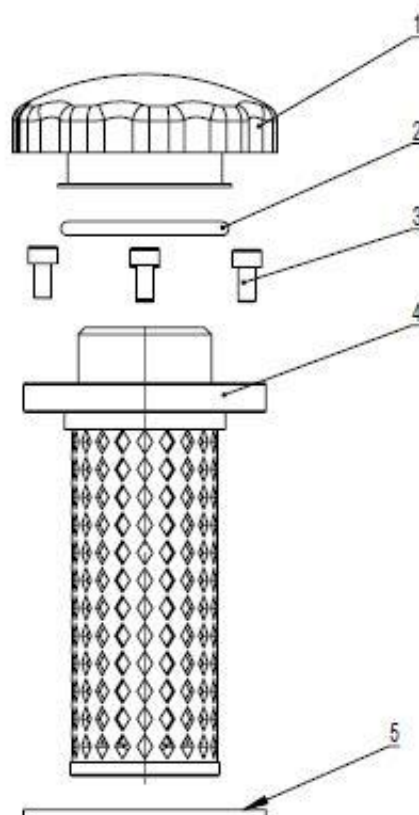
液压油箱总成 Hydraulic oil tank assembly



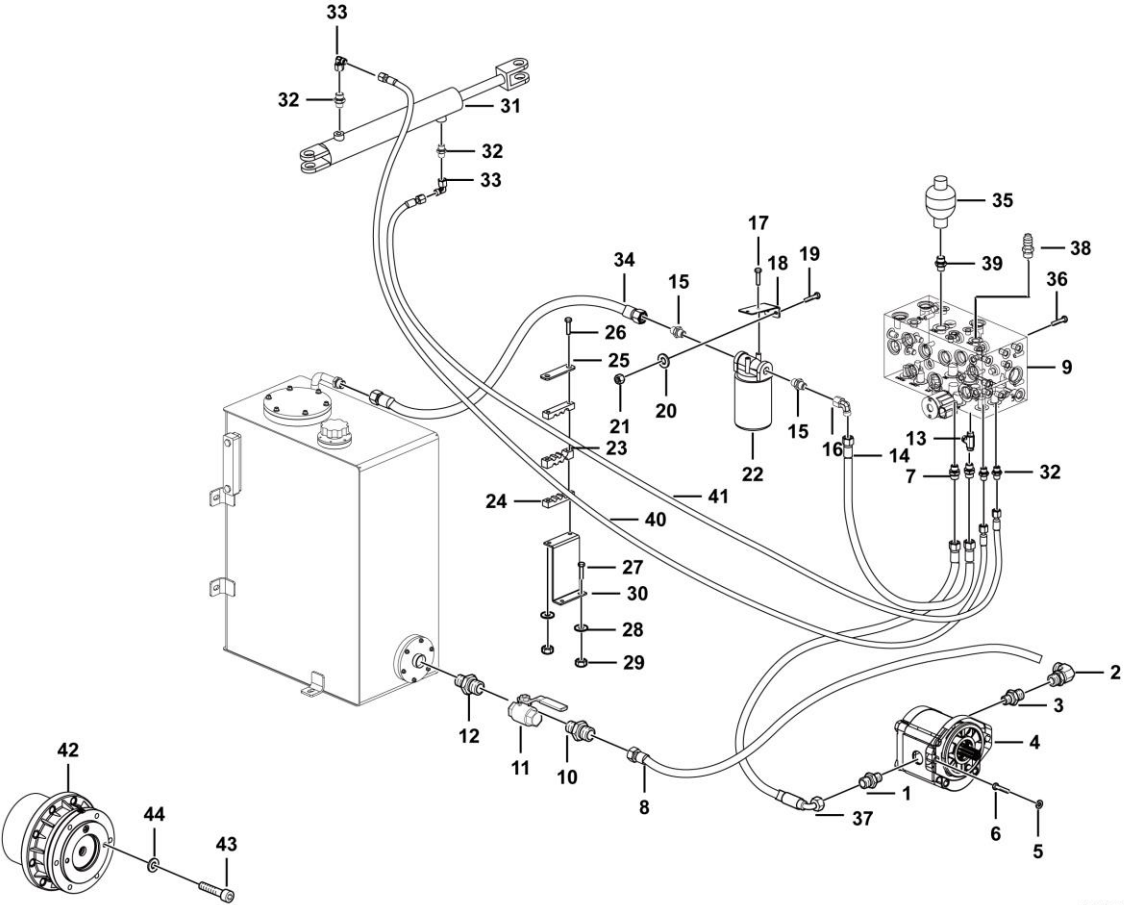
L2200-2510000091.S1a

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25100000571	法兰盘	Flange	Y	1
2	4011000458	螺栓GB16674-M8*20EpZn-8.8	Bolt gb16674-m8*20epzn-8.8	Y	6
3	25100000942	油箱焊接体	Hydraulic tank body	Y	1
4	4030000633	O形圈GB3452.1-128*3.55G	O-ring gb3452.1-128*3.55g	Y	1
5	4120001427	空气滤清器EF2-32	Ari filter	Y	1
6	4120001778	液位计YWZ-127T	Oil level	Y	1
7	4120001424	吸油过滤器WU-63x180-J	Oil filter	Y	1
8	25100001001	吸油法兰总成	Flange assembly	Y	1
9	4030000622	O形圈GB3452.1-77.5*3.55G	O-ring gb3452.1-77.5*3.55g	Y	1
10	4011000153	螺栓GB16674-M6*16EpZn-8.8	Bolt gb16674-m6*16epzn-8.8	Y	6
11	4011000082	螺栓GB5783-M10*25EpZn-8.8	Bolt gb5783-m10*25epzn-8.8	Y	2
12	4015000197	垫圈GB96.1-10EpZn-300HV	Washer gb96.1-10epzn-300hv	Y	3
13	4013000189	螺母GB889.1-M10EpZn-8	Nut	Y	3
14	4041001264	O形圈LGB168-22331	O-ring lgb168-22331	Y	1
15	4041001057	螺塞LGB135-02732	Plug lgb135-02732	Y	1
16	4011000084	螺栓GB5783-M10*30EpZn-8.8	Bolt gb5783-m10*30epzn-8.8	Y	1

空气滤清器EF2-32 Ari filter



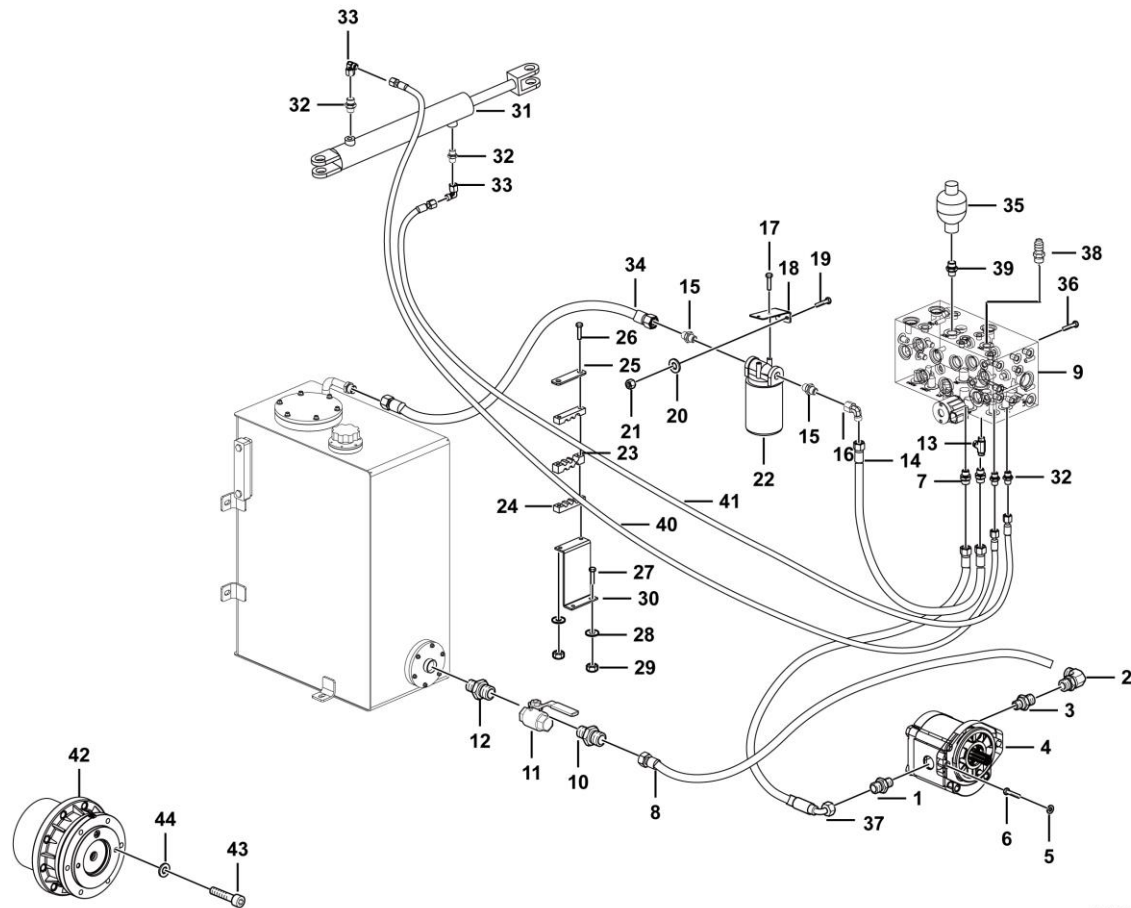
行走液压总成 Drive hydraulic assembly



L2300-2507000383.S1e

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120001500	接头1CB-18-08WD	Joint1cb-18-08wd	Y	1
2	4120002078	直角接头2C9-26Z	Rectangular connector 2c9-26z	Y	1
3	4120001370	直通接头1CB-26-08WD	Joint 1cb-26-08wd	Y	1
4	4120001488	齿轮泵A101098620	Gear pump	Y	1
5	4015000152	垫圈GB97.1-10EpZn-300HV	Washer	Y	2
6	4011010425	螺栓3/8-24UNF-2B*31-10.9	Screw	Y	2
7	4120001499	接头1CB-18-06WD	Joint1cb-18-06wd	Y	2
8	4120704262	软管 J20411-26-10TZ/J20441-26-10TZ*SR1SN-10*660 0	Pipe j20411-26-10tz/j20441-26-10tz*sr1sn-10*660	Y	1
9	4120703335	剪叉平台控制阀ST4830-AC00	Valve manifold	Y	1
10	4120001768	直接头1CB-26-12WD	Nipple 1cb-26-12wd	Y	1
11	4120703476	球阀Q11F-16P-3/4"	Ball valve	Y	1
12	4120703477	端直通组合接头EGE18LR3/4ED	Joint	Y	1
13	4190000997	三通接头CC-18	Nipple	Y	1
14	4120703814	软管J20411-18-08TZ*SR1SN-08*800	Pipej20411-18-08tz*sr1sn-08*800	Y	1
15	25070000091	直接头	Joint	Y	2
16	4190000996	组合接头2C9-18	Nipple	Y	1
17	4011000153	螺栓GB16674-M6*16EpZn-8.8	Bolt gb16674-m6*16epzn-8.8	Y	2
18	25070003551	回油过滤器安装板	Plate	Y	1
19	4011000082	螺栓GB5783-M10*25EpZn-8.8	Bolt gb5783-m10*25epzn-8.8	Y	2
20	4015000162	垫圈GB97.1-10EpZn-300HV	Washer gb97.1-10epzn-300hv	Y	2
21	4013000007	螺母GB6170-M10EpZn-8	Nut gb6170-m10epzn-8	Y	2
22	4120001128	过滤器SP-06×10	Filter	Y	1

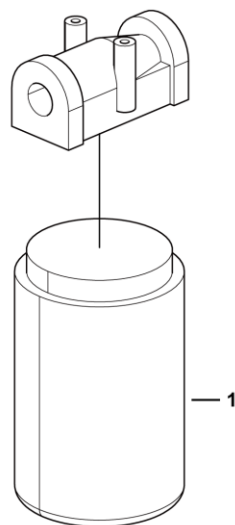
行走液压总成 Drive hydraulic assembly



L2300-2507000383.S1e

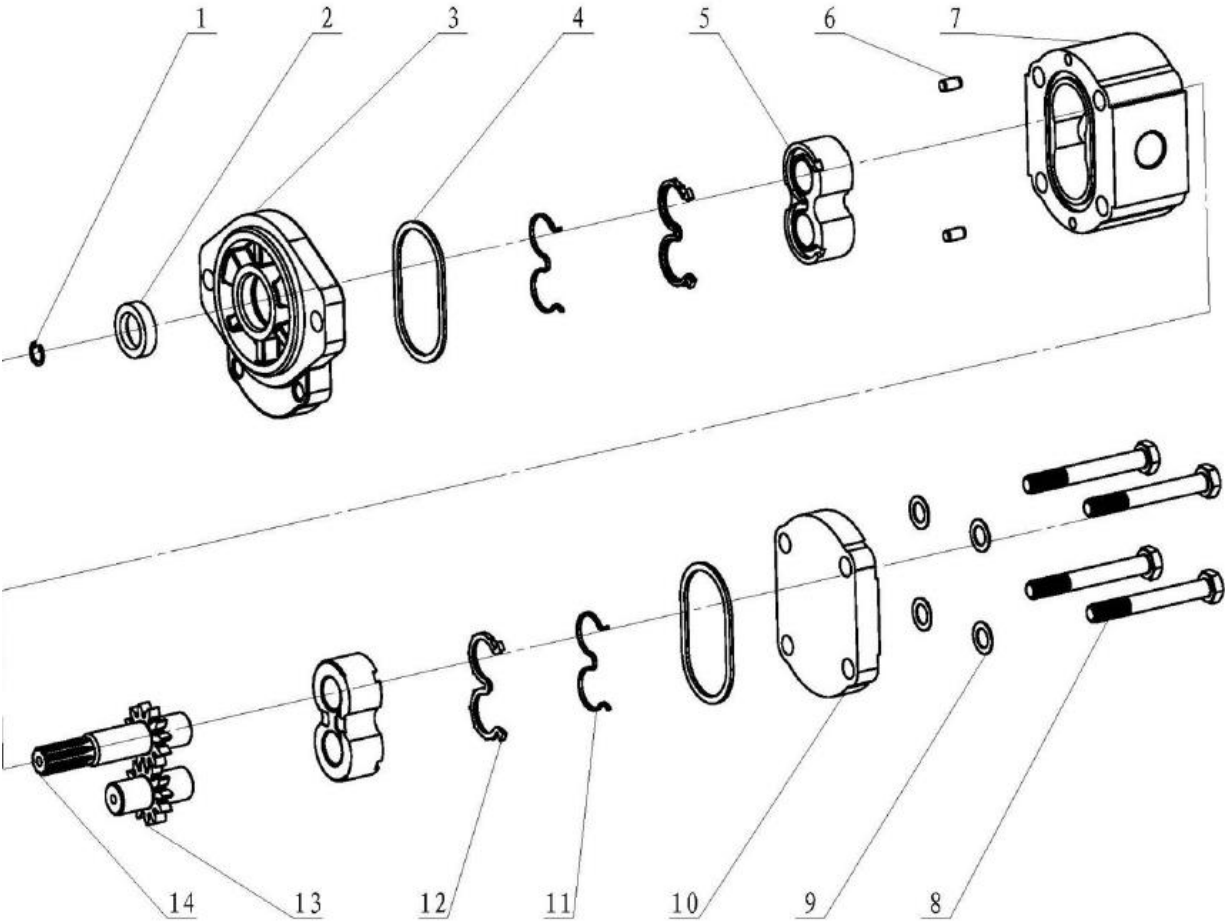
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
23	25070002251	管夹	Y	1	
24	25070002261	管夹1	Y	2	
25	25070002271	板	Y	1	
26	4011000169	螺栓GB16674-M8*70EpZn-8.8	Y	2	
27	4011000455	螺栓GB16674-M8*25EpZn-8.8	Y	2	
28	4015000072	垫圈GB97.1-8EpZn-300HV	Y	8	
29	4013000033	螺母GB6170-M8EpZn-8	Y	4	
30	25070002241	安装板	Y	1	
31	4120706354	转向油缸50*25*244-530	Y	1	
32	4120001368	直通接头1CB-14-04WD	Y	4	
33	4120000868	直角接头2C9-14Z	Y	2	
34	4120704160	软管 J20411-18-08TZ/20411-22-08*SR1SN-08*310	Y	1	
35	4120001434	蓄能器	Y	1	
36	4011010711	螺栓GB5783-M8*20fZnyc-8.8-480	Y	4	
37	4120703604	软管 J20411-18-06TZ/J20491-18-06TZ*SR16SC-06*600	Y	1	
38	4120001227	测压接头EM3/1/4ED	Y	1	
39	4120002540	直接头1B-06-08-2WD	Y	1	
40	4120703816	软管J20411-14-04TZ*SCP3-04*1860	Y	1	
41	4120703817	软管J20411-14-04TZ*SCP3-04*2050	Y	1	
42	4110002071	减速机总成7HB001F0B30057	Y	2	
43	4014010078	螺钉5/8-11UNF-2B*1.5\寸-10.9	Y	12	
44	4015000181	垫圈GB97.1-16EpZn-300HV	Y	12	

过滤器SP-06×10 Filter



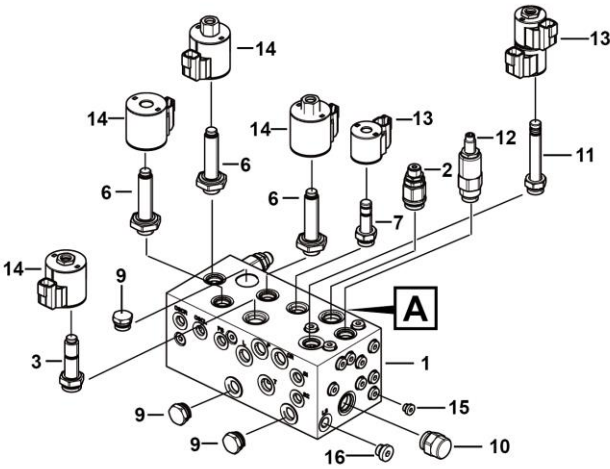
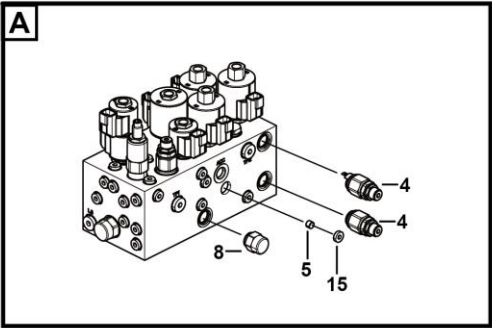
L2300-4120001128

齿轮泵A101098620 Pump



序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120001431005	孔用弹性挡圈P03700013	Y	1	
2	4120001431002	油封P01200050	Y	1	
3	4120001431006	前盖A012010236	Y	1	
4	4120001431003	外密封圈P01010072	Y	2	
5	4120001431007	轴套总成(无倒角)A012460054	Y	2	
6	4120001431008	定位销P03420002	Y	2	
7	4120001488001	单泵体A012107630	Y	1	
8	4120001488002	六角头螺栓P03100114	Y	4	
9	4120001488003	鞍形弹性垫圈P03610032	Y	4	
10	4120001488004	后盖A012020121	Y	1	
11	4120001431004	E型挡圈P01100025	Y	2	
12	4120001431013	E型密封圈P01020077	Y	2	
13	4120001488005	从动齿轮A012300223	Y	1	
14	4120001488006	主动齿轮A012203638	Y	1	

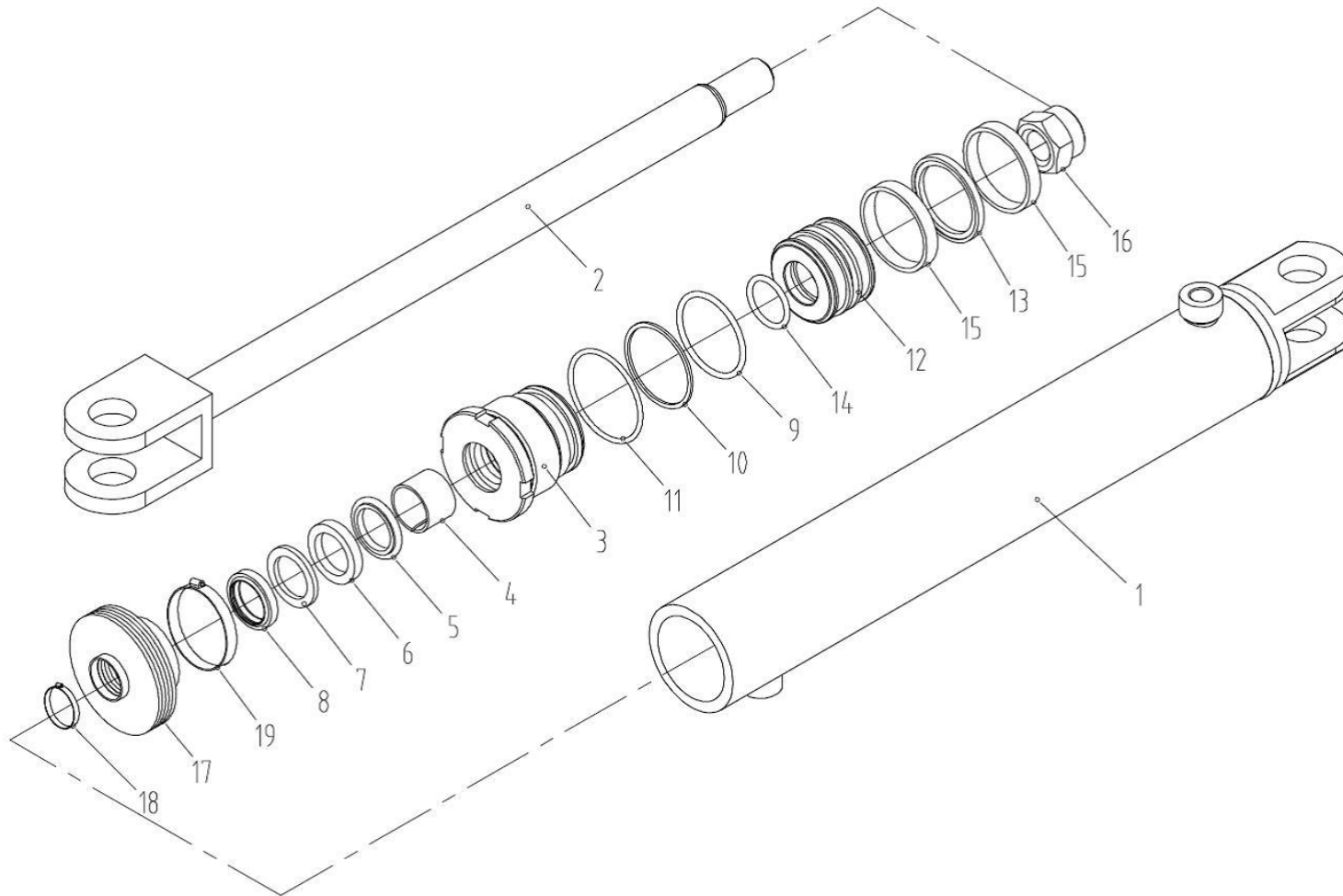
剪叉平台控制阀ST4830-AC00 Valve manifold



L2300-4120703335

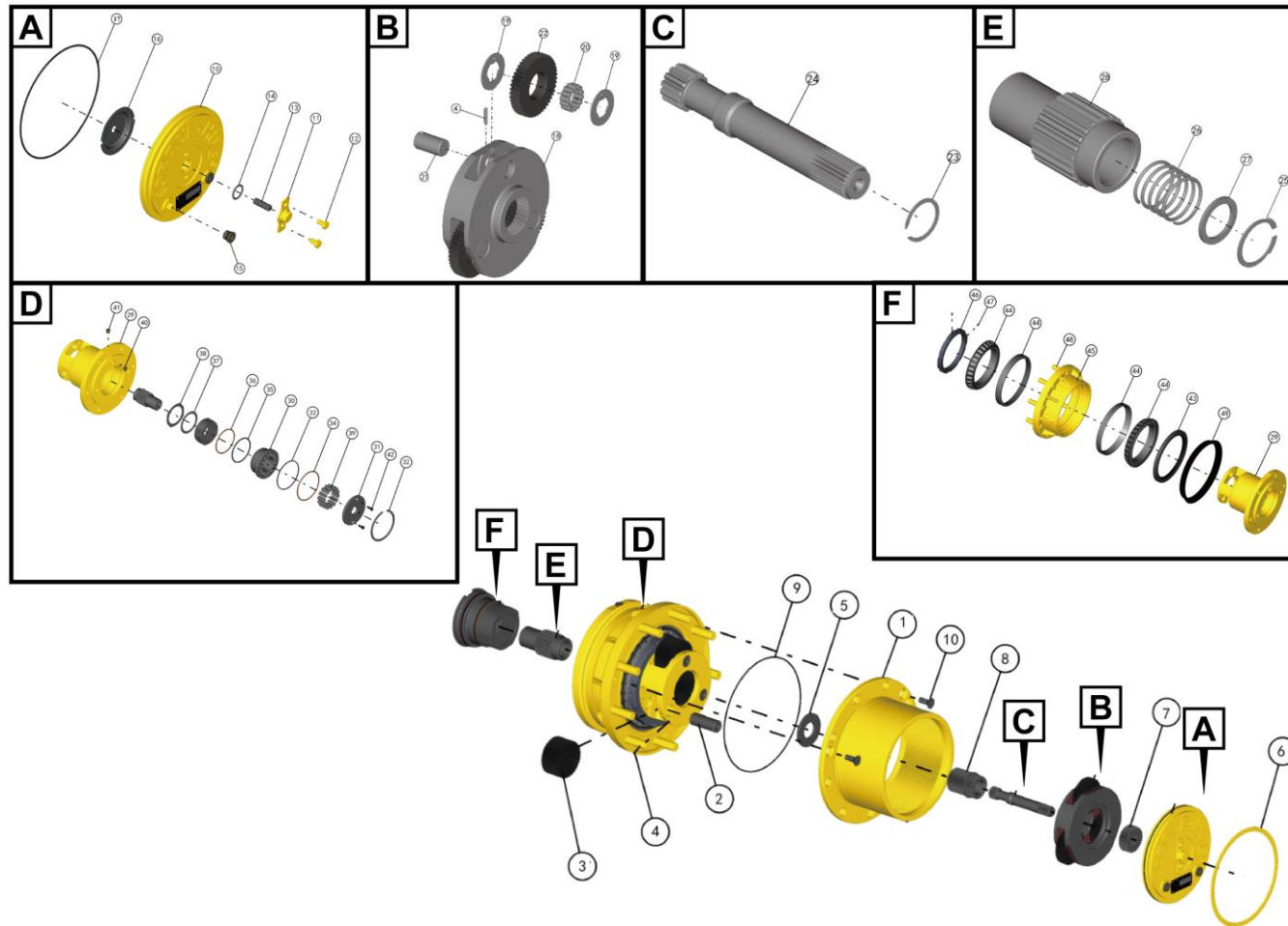
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120703335001	阀块ST4629-A000M	Valve st4629-a000m	Y	1
2	4120703335002	溢流阀RVS0.S10.0W.250	Valve rvs0.s10.0w.250	Y	1
3	4120703335003	开关电磁阀SV10-34-0-N-0	Valve sv10-34-0-n-0	Y	1
4	4120001490002	溢流阀STRV08-G-240A	Valve strv08-g-240a	N	2
5	4120703639019	M6阻尼STTY002-0.8	Damping stty002-0.8	Y	1
6	4120002007001	电磁阀阀芯SV38-38-0-N-0	Valve	Y	3
7	4120002602005	电磁阀SV08-30-0-N-0	Valve sv08-30-0-n-0	Y	1
8	4120703335004	节流阀FR08-20F-0-N/M3.8	Fr08-20f-0-n/m3.8	Y	1
9	4120001490007	单向阀STCV08-0-000A	Valve stcv08-0-000a	N	3
10	4120705239	流量阀FR10-20F-0-N/M7.6	Flow valve	Y	1
11	4120703639007	电磁阀SV08-58C-0-N-0	Valve sv08-58c-0-n-0	Y	1
12	4120703335005	双向溢流阀CR08-38A-0-N-30	Valve cr08-38a-0-n-30	Y	1
13	4120001159014	线圈4303624	Coil	Y	3
14	4120001159015	线圈4303724	Coil	Y	4
15	4190001419	堵头4BN-04WD	Plug	Y	25
16	4129900116002	4BN-02WD	4bn-02wd	Y	3

转向油缸50*25*244-530 Cylinder



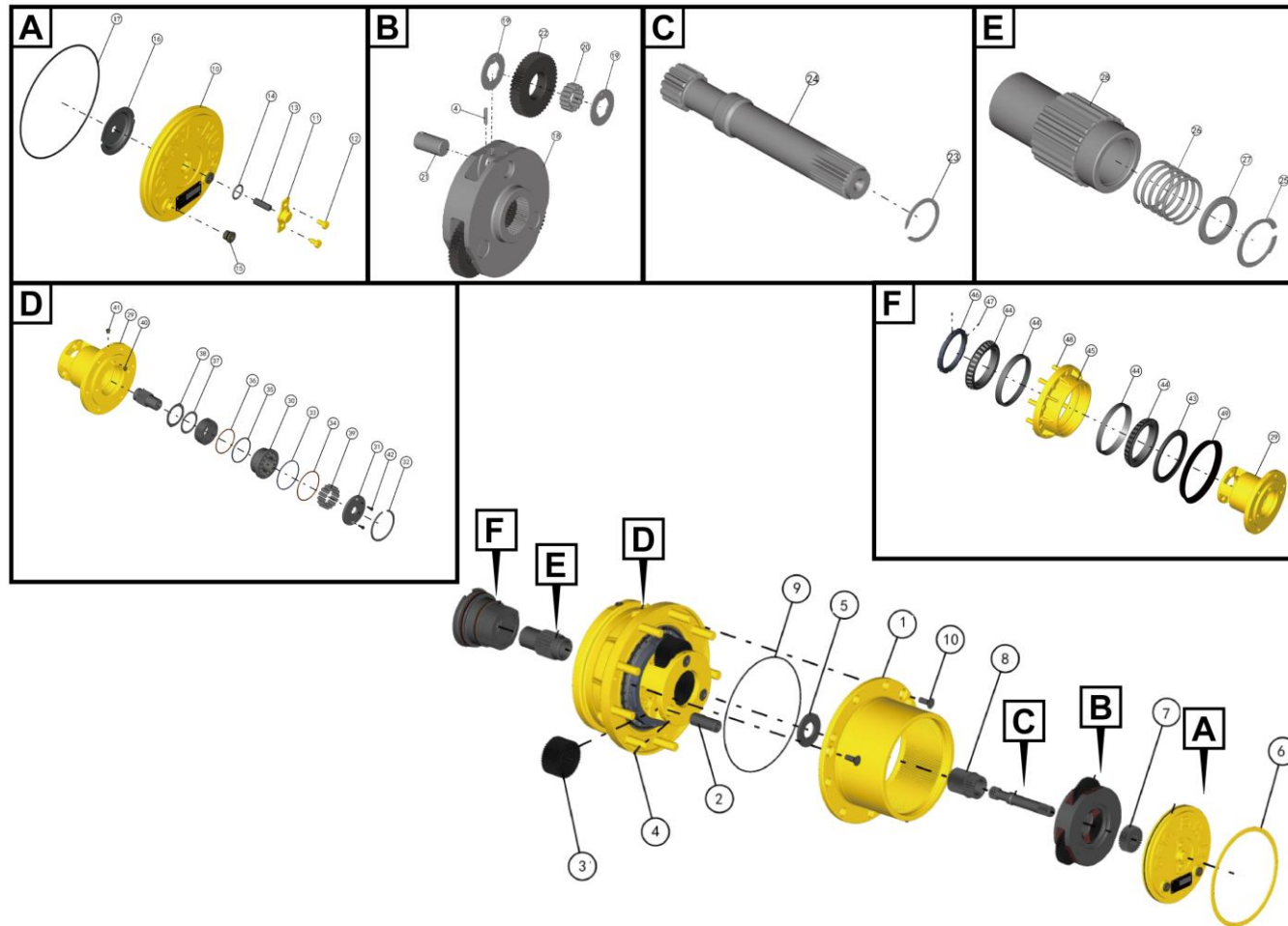
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120002495019	缸筒总成24A332000	Cylinder assembly	Y	1
2	4120002495020	活塞杆总成24A311200	Piston body assembly	Y	1
3	4120002495021	缸盖24A370210	Cylinder cover	Y	1
4	4120002047011	衬套24S225201	Bushing	Y	1
5	4120002047014	斯特封24F902501	Seal	Y	1
6	4120706355001	密封件-活塞杆24F202503	Seal 24f202503	Y	1
7	4120002047016	挡圈-U形圈24E00251C	U-washer	Y	1
8	4120706355002	密封件-防尘24D50251J	Seal 24d50251j	Y	1
9	4120002047018	O形圈24K10450A	O-ring	Y	1
10	4120002047019	挡圈-O形圈24M10500C	O-ring	Y	1
11	4120002047020	O形圈24K305011	O-ring	Y	1
12	4120002495022	活塞24A380260	Piston	Y	1
13	4120002047022	密封件-活塞24P205002	Seal	Y	1
14	4120002047021	O形圈24K10250A	O-ring	Y	1
15	4120002495018	支承环24G205015	Ring	Y	2
16	4120002047013	螺母-尼龙401800093	Nut	Y	1
17	4120706354004	护套24W720220	Rubber sleeve	N	1
18	4120706354002	喉箍401400010	Clamp	N	1
19	4120706354003	喉箍401400007	Clamp	N	1

减速机总成7HB001F0B30057 Wheel drive



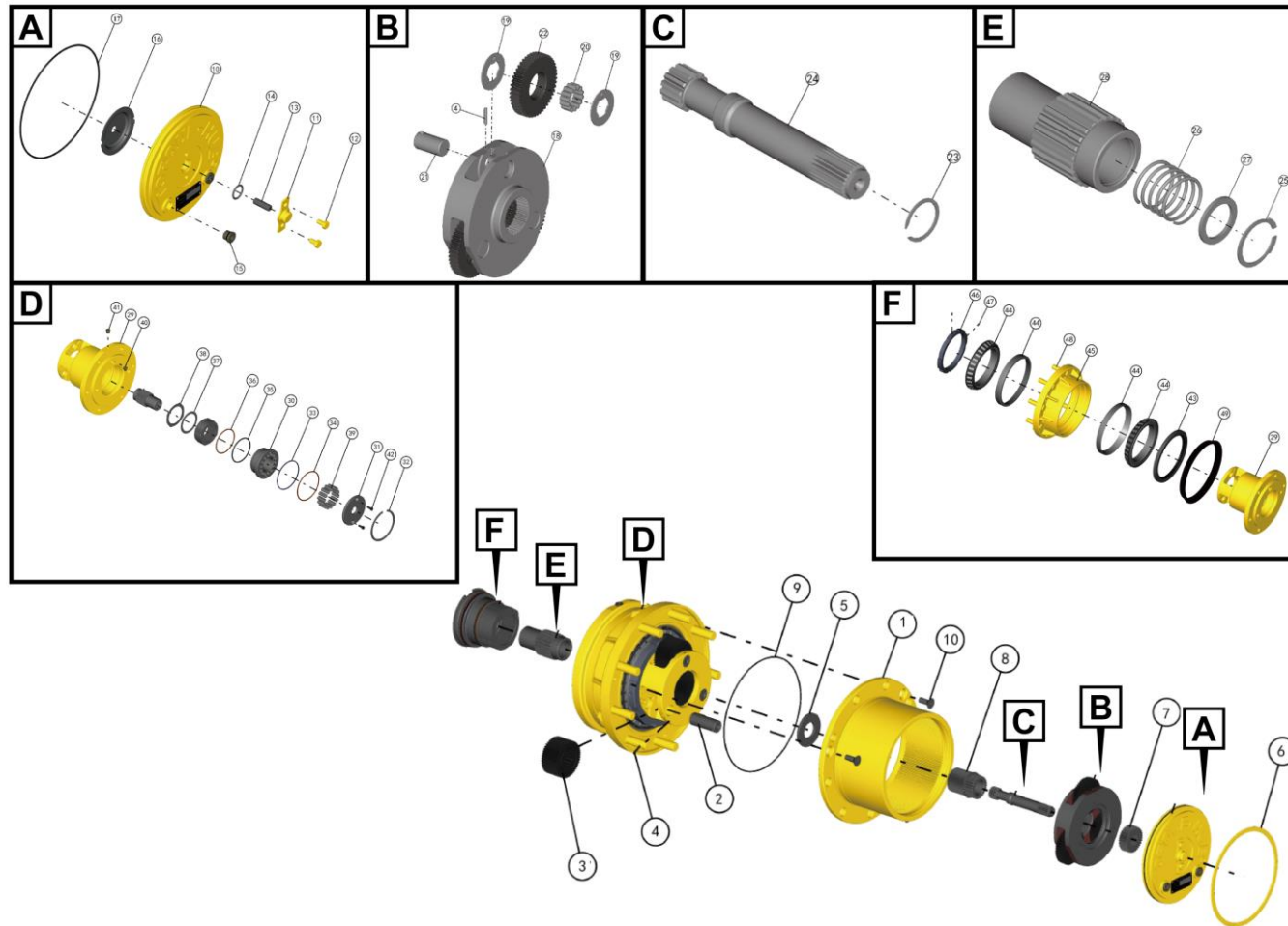
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4110002071001	轮架7HB001F0B30057-1E	Y	1	
2	4110002071002	行星轴7HB001F0B30057-4E	Y	3	
3	4110002071003	行星齿轮7HB001F0B30057-4F	Y	3	
4	4110002071004	销7HB001F0B30057-4G	Y	3	
5	4110002071005	挡圈7HB001F0B30057-6G	Y	1	
6	4110002071006	太阳轮7HB001F0B30057-10	Y	1	
7	4110002071007	太阳轮7HB001F0B30057-11	Y	1	
8	4110002071008	O型圈7HB001F0B30057-18	Y	1	
9	4110002071009	螺栓7HB001F0B30057-19	Y	3	
10	4110002071010	盖7HB001F0B30057-6A	Y	1	
11	4110002071011	分离盖7HB001F0B30057-6B	Y	1	
12	4110002071012	螺栓7HB001F0B30057-6C	Y	2	
13	4110002071013	销7HB001F0B30057-6D	Y	1	
14	4110002071014	O型圈7HB001F0B30057-6E	Y	1	
15	4110002071015	螺塞7HB001F0B30057-6F	Y	2	
16	4110002071016	止退隔环7HB001F0B30057-2	Y	1	
17	4110002071017	O型圈7HB001F0B30057-17	Y	1	
18	4110002071018	支架7HB001F0B30057-3A	Y	1	
19	4110002071019	止推垫圈7HB001F0B30057-3B	Y	6	
20	4110002071020	滚针轴承7HB001F0B30057-3C	Y	42	
21	4110002071021	行星轴7HB001F0B30057-3E	Y	3	
22	4110002071022	行星齿轮7HB001F0B30057-3F	Y	3	

减速机总成7HB001F0B30057 Wheel drive

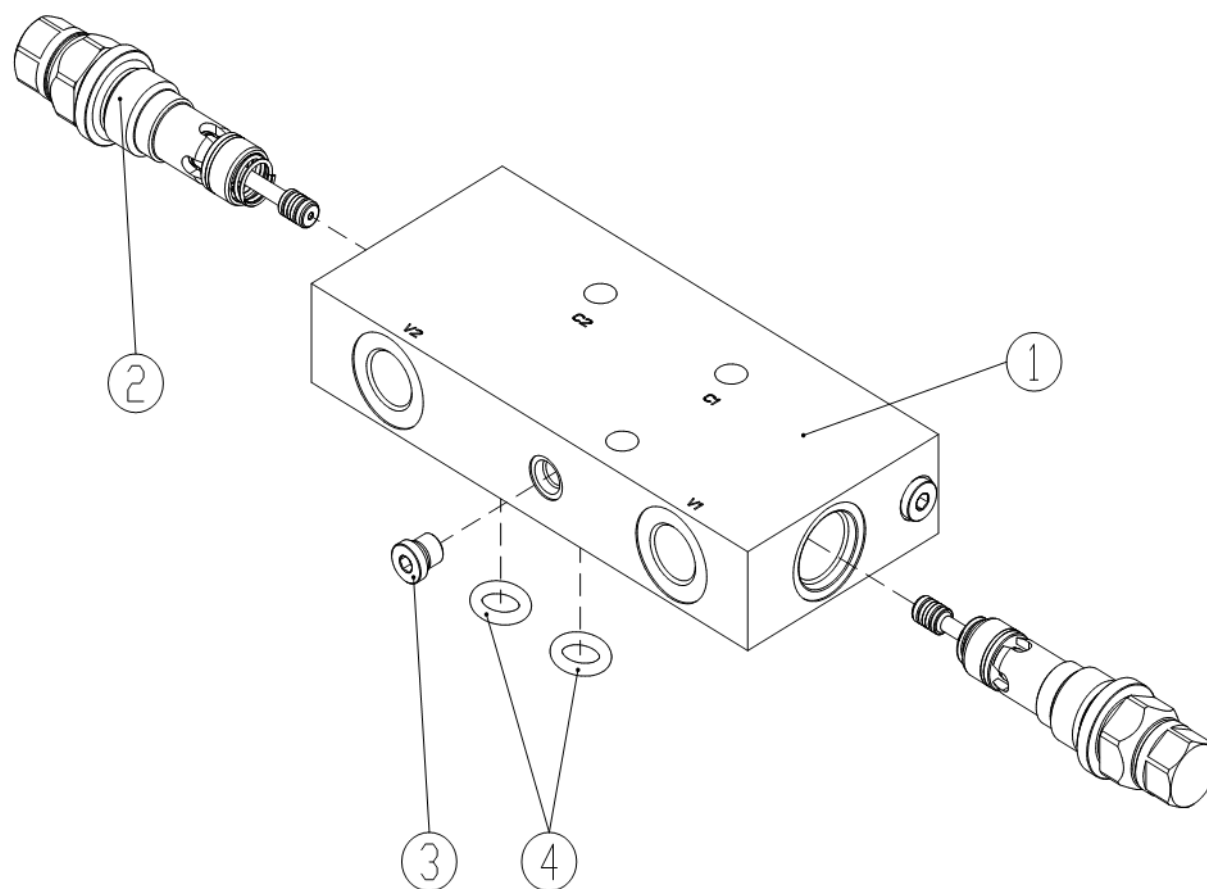


序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
23	4110002071023	挡圈7HB001F0B30057-5	Retaining ring – ext .875	Y	1
24	4110002071024	输入轴7HB001F0B30057-9	Input shaft	Y	1
25	4110002071025	挡圈7HB001F0B30057-1K	Retaining ring – int 1.250	Y	1
26	4110002071026	弹簧7HB001F0B30057-1L	Spring (1.225,1.500)	Y	1
27	4110002071027	止推垫圈7HB001F0B30057-1M	Thrust washer	Y	1
28	4110002071028	接头7HB001F0B30057-7	Coupling	Y	1
29	4110002071029	转向节7HB001F0B30057-1A	Spindle	Y	1
30	4110002071030	制动活塞7HB001F0B30057-8A	Brake piston	Y	1
31	4110002071031	压板7HB001F0B30057-8B	Pressure plate	Y	1
32	4110002071032	挡圈7HB001F0B30057-8C	Retaining ring – int 4.000	Y	1
33	4110002071033	O型圈7HB001F0B30057-8D	O-ring	Y	1
34	4110002071034	支承环7HB001F0B30057-8E	Back-up ring	Y	1
35	4110002071035	O型圈7HB001F0B30057-8F	O-ring	Y	1
36	4110002071036	支承环7HB001F0B30057-8H	Back-up ring	Y	1
37	4110002071037	制动齿轮7HB001F0B30057-8J	Brake rotor	Y	8
38	4110002071038	制动定子7HB001F0B30057-8K	Brake stator	Y	9
39	4110002071039	弹簧7HB001F0B30057-8L	Spring, h.d.(.492,1.260)	Y	1
40	4110002071040	O型圈&螺塞组件7HB001F0B30057-12	O-ring plug or plastic plug	Y	1
41	4110002071041	O型螺塞7HB001F0B30057-21	O-ring plug	Y	1
42	4110002071042	圆柱头螺柱7HB001F0B30057-22	Socket head cap screws	Y	2
43	4110002071043	密封圈7HB001F0B30057-1B	Lip seal	Y	1
44	4110002071044	锥形轴承7HB001F0B30057-1C	Tapered bearing assembly	Y	2

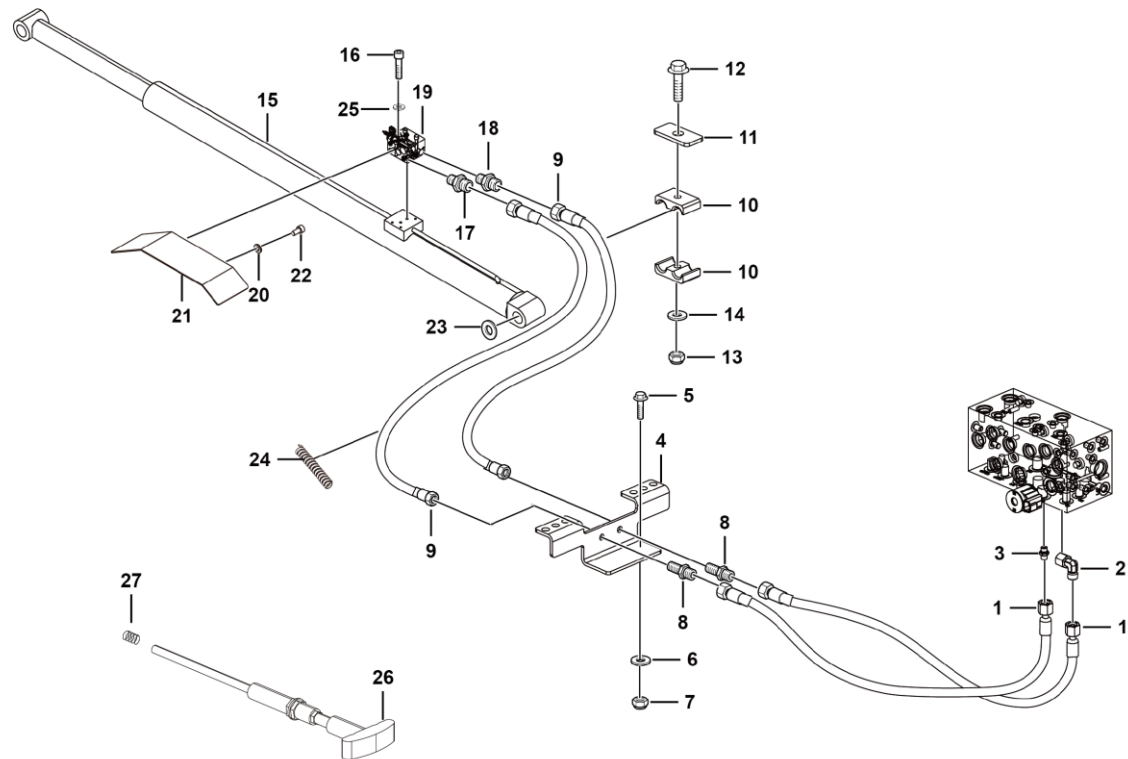
减速机总成7HB001F0B30057 Wheel drive



浮动平衡阀ST8107-A000 Valve



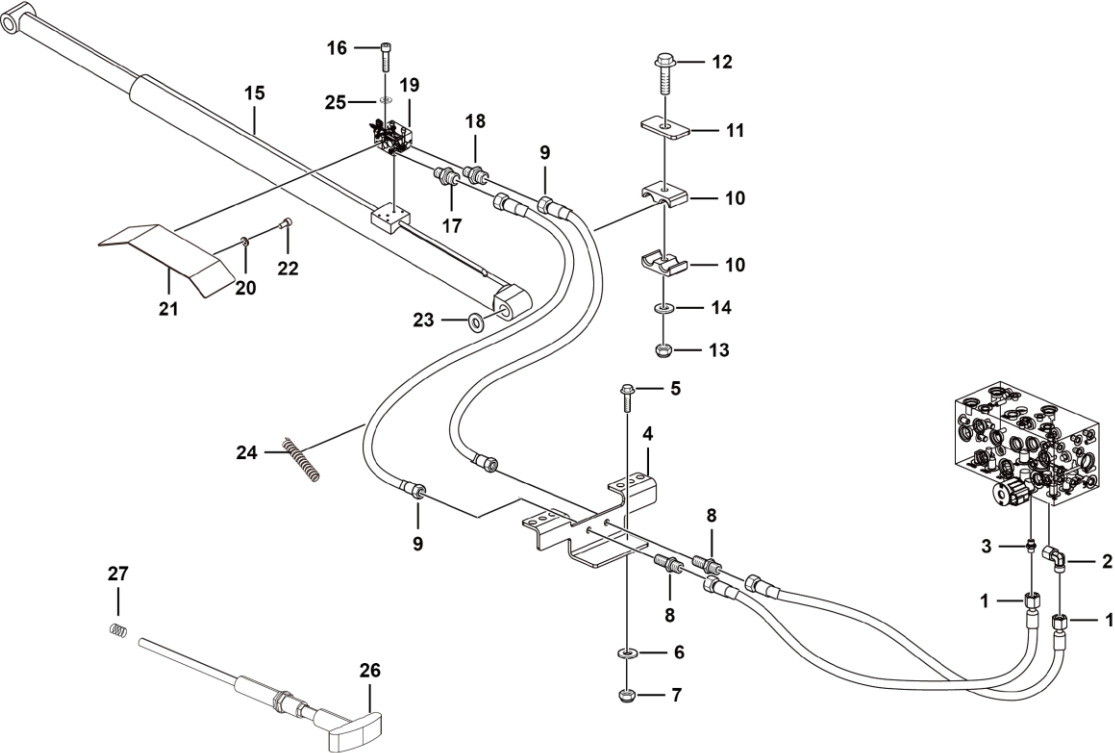
举升液压总成 Lifting hydraulic system



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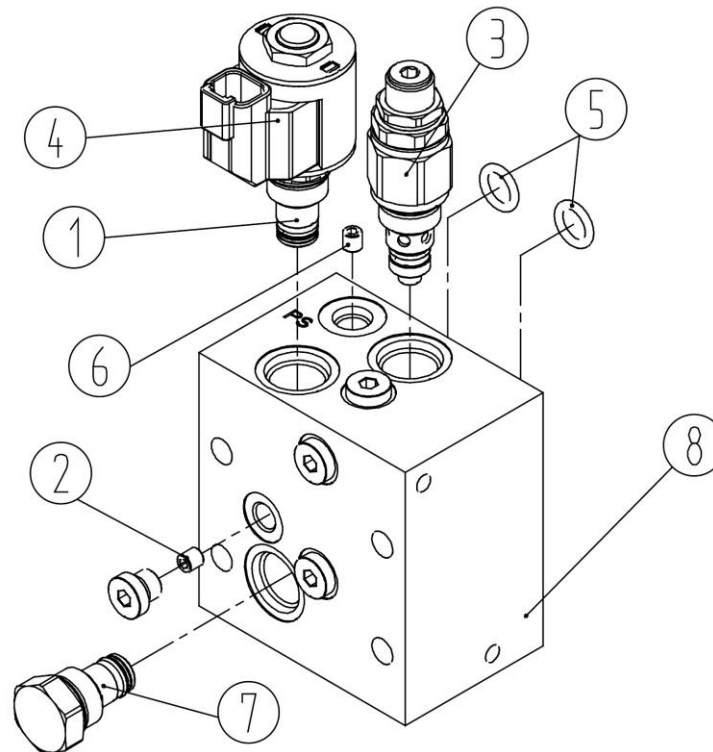
序号	零件代号	名称	是否配件	数量	备注
Key	Part No.	Description	Spare parts Y/N	Qty	Remarks
1	4120703818	软管 J20411-18-05TZ/20411-16-05TZ*SCP3-05*1480	Pipej20411-18-05tz/20411-16-05tz*scp3-05*1480	Y	2
2	4190000996	组合接头2C9-18	Nipple	Y	1
3	4120001499	接头1CB-18-06WD	Joint1cb-18-06wd	Y	1
4	25080001461	喇叭安装板	Plate	Y	1
5	4011000184	螺栓GB5783-M10*40EpZn-8.8	Bolt gb5783-m10*40epzn-8.8	Y	2
6	4015000152	垫圈GB97.1-10EpZn-300HV	Washer	Y	2
7	4013000007	螺母GB6170-M10EpZn-8	Nut gb6170-m10epzn-8	Y	2
8	4120001791	直通过板接头6C-16LN	Fitting	Y	2
9	4120703823	软管J20411-16-05TZ*SCP3-05*3700	Pipej20411-16-05tz*scp3-05*3700	Y	2
10	25080002611	管夹	Clamp	Y	6
11	25080003981	压板	Plate	Y	3
12	4011010705	螺栓GB12-M8*50EpZn-8.8	Bolt	Y	3
13	4013000210	螺母GB889.1-M8EpZn-8	Nut gb889.1-m8epzn-8	Y	3
14	4015000072	垫圈GB97.1-8EpZn-300HV	Washer gb97.1-8epzn-300hv	Y	3
15	4120704494	下举升油缸76.2*88.9*1555*1914	Down lift cylinder	Y	1
16	4014010233	螺栓GB5782-M8*75fZnyc-12.9-480	Bolt gb5782-m8*75flznyc-12.9-480	Y	4
17	4120001369	直通接头1CB-16-04WD	Joint 1cb-16-04wd	Y	1
18	4120001799	直通接头1CB-16-06WD	Fitting	Y	1
19	4120706589	下举升油缸控制阀ST4639-AC0D	Valve	Y	1
20	4015010327	垫圈GB97.1-6EpZn-300HV	Plain	Y	2
21	25080004031	举升阀块保护板总成	Anti explosion valve plate	Y	1
22	4014000120	螺钉GB70.1-M6*12EpZn-8.8	Bolt gb70.1-m6*12epzn-8.8	Y	2

举升液压总成 Lifting hydraulic system



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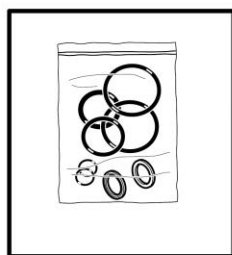
电磁控制阀ST4639-AC0B Valve



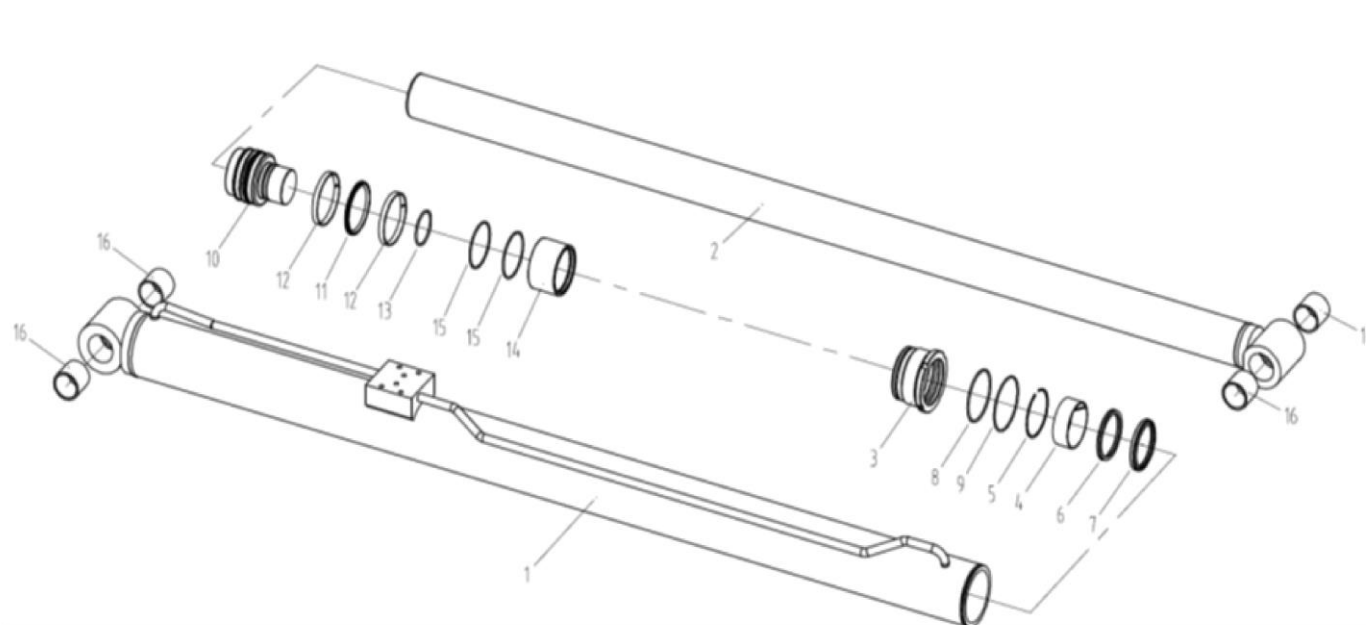
L2400-4120703996

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120703996001	电磁阀SP08-20-0-N-00	Valve sp08-20-0-n-00	Y	1
2	4120001159017	M6阻尼STTY002-1.8	Damping	Y	1
3	4120001901001	溢流阀STRV08-B-120A	Relief valve	Y	1
4	4120001159014	线圈4303624	Coil	Y	1
5	4120002545003	停用-O型圈O-RING 10.77*2.62 NBR 90SH	O-ring 10.77*2.62 nbr 90sh	N	2
6	4120001159010	M6阻尼STTY002-0.6	Damping	Y	1
7	4120001490007	单向阀STCV08-0-000A	Valve stcv08-0-000a	N	1
8	4120703996002	阀块ST4639-A00AM	Valve st4639-a00am	Y	1

下举升油缸 Cylinder

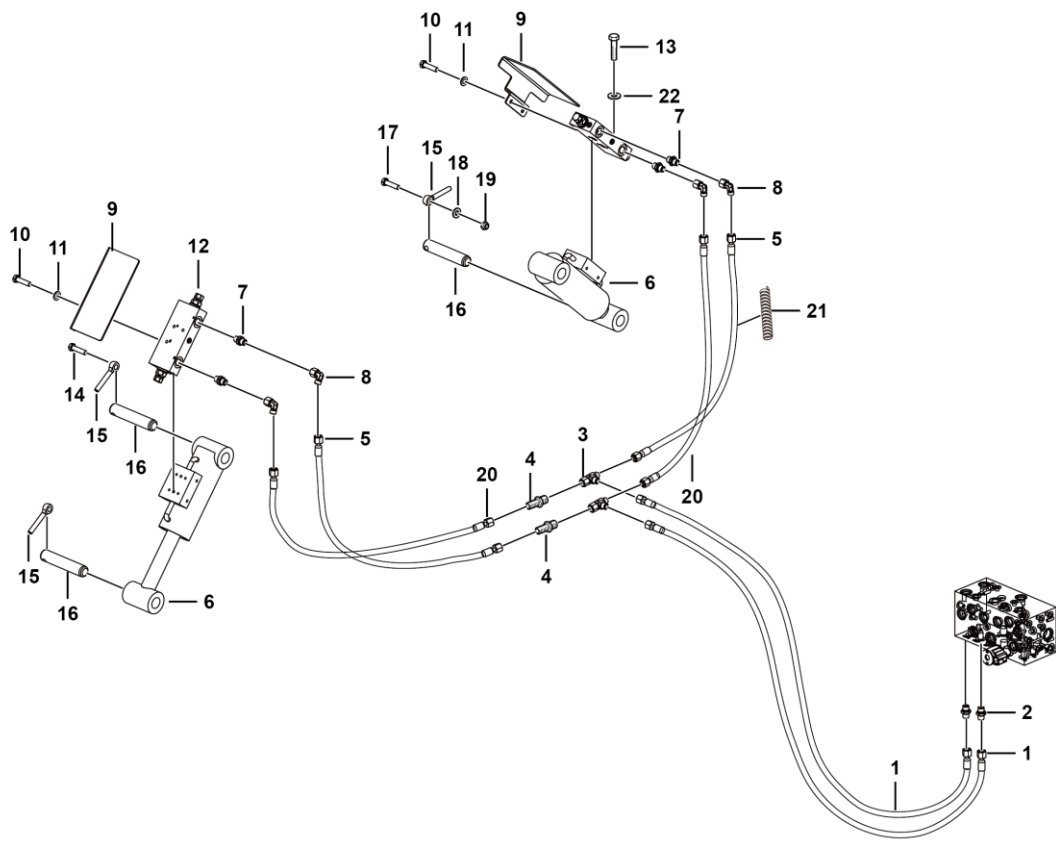


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序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120704494009	缸筒总成24A334110	Cylinder assenbly	Y	1
2	4120704494010	活塞杆总成24A312590	Piston rod assembly	Y	1
3	4120704494011	缸盖24A370510	Cover	Y	1
4	4120704494012	衬套24S275301	Sleeve	Y	1
5	4120704494013	钢丝挡圈-孔用24C090190	Ring	Y	1
6	4120703503008	密封件-活塞杆 24F207503	Sealing-piston rod	N	1
7	4120703503010	密封件-防尘 24D507502	Sealing-dustproof	N	1
8	4120703503011	O形圈 24K10850A	O-ring	N	1
9	4120703503013	O形圈 24K309001	O-ring	N	1
10	4120704494014	活塞24A380760	Piston	Y	1
11	4120704494001	密封件-活塞24P909001	Seal 24p909001	Y	1
12	4120704494002	支承环24G20902C	Support ring 24g20902c	Y	2
13	4120703499009	O形圈 24K10550A	O-ring	N	1
14	4120704494015	隔套24A352300	Sleeve	Y	1
15	4120703497008	O形圈 24K307501	O-ring	N	2
16	4120704494016	轴套24C046090	Sleeve	Y	4
17	4120704494003	举升油缸密封件包24A301320S	Seal package	Y	1

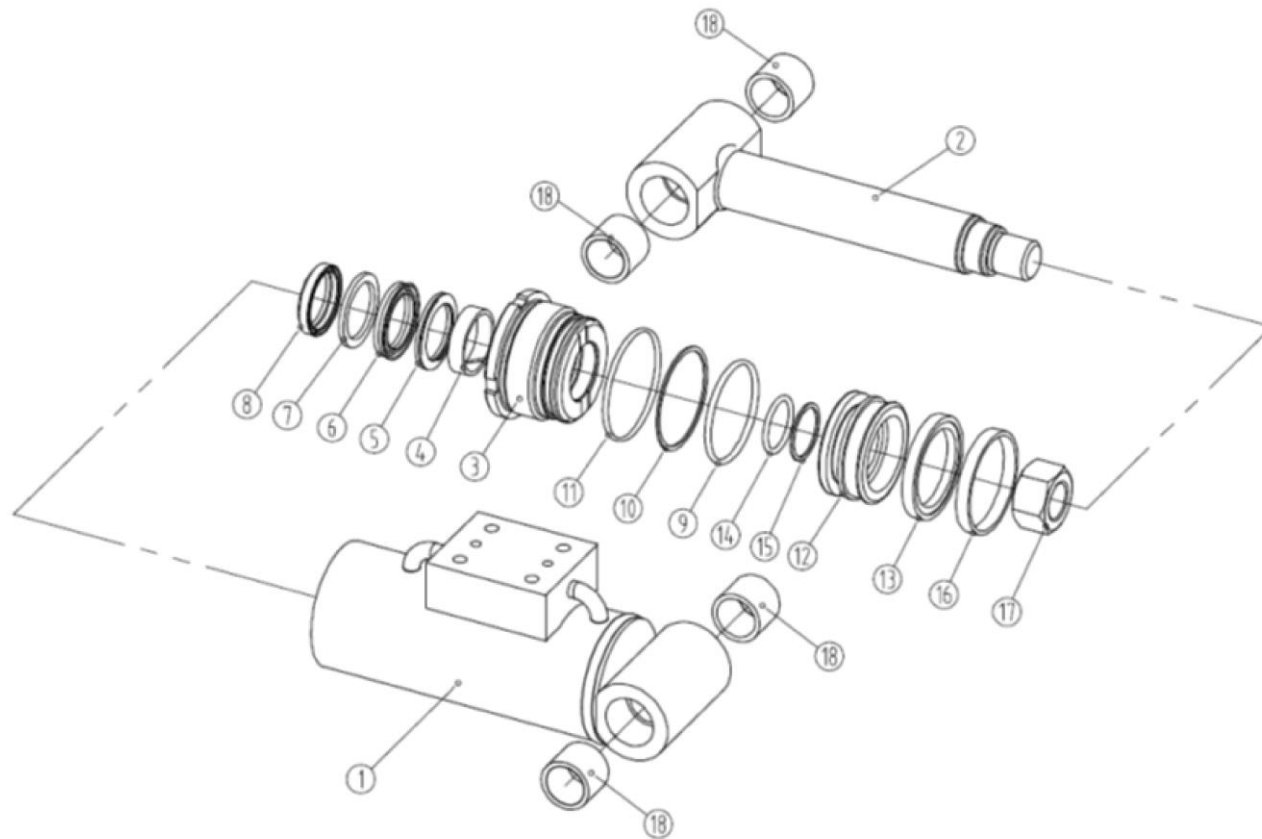
车桥摆动液压总成 Steering axle hydraulic assembly



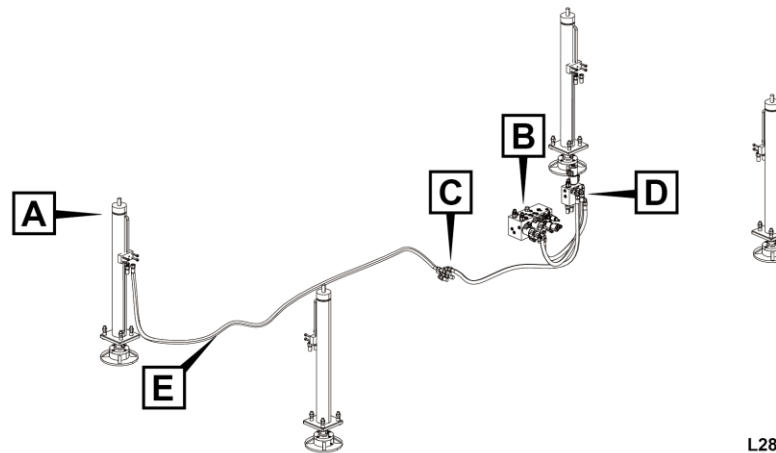
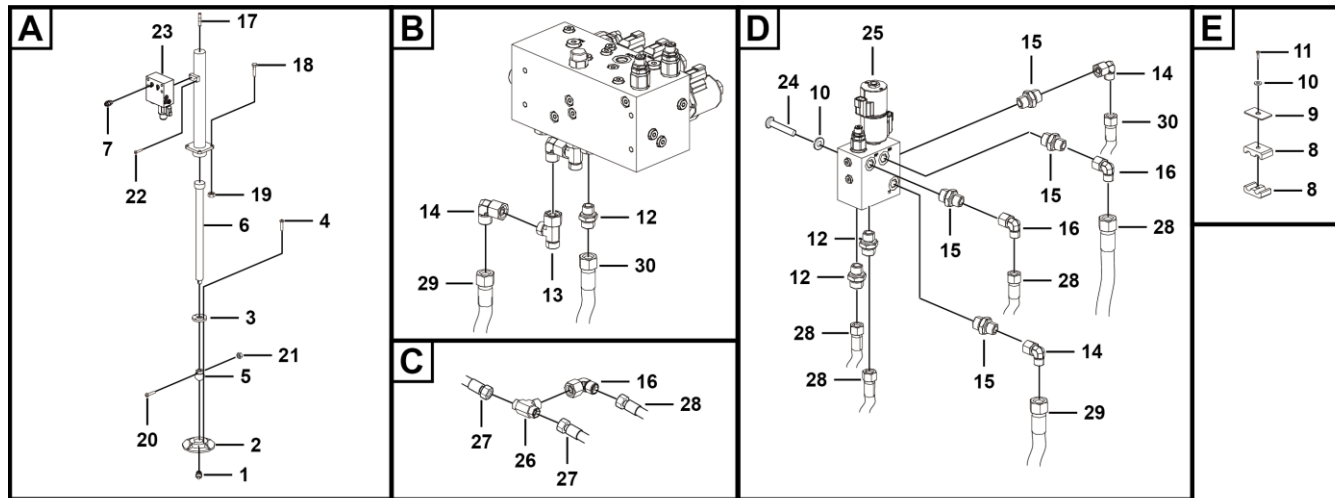
L2600-2511000012.S1b

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120002589	软管J20411-14-04TZ*SCP3-04*2000	Pipe	Y	2
2	4120001368	直通接头1CB-14-04WD	Joint 1cb-14-04wd	Y	2
3	4190001020	三通接头CC-14	Nipple	Y	2
4	4120001813	直通过板接头6C-14LN	Jiont	Y	2
5	4120002591	软管J20411-14-04TZ*SCP3-04*700	Pipe	Y	2
6	4120002494	浮动油缸	Oscillate cylinder	Y	2
7	4120001495	直通接头1CB-14-06WD	Joint 1cb-14-06wd	Y	4
8	4120000868	直角接头2C9-14Z	Rectangular connector	Y	4
9	25110000141	浮动阀安装板	Plate	Y	2
10	4011000180	螺栓GB5783-M8*12EpZn-8.8	Bolt gb5783-m8*12epzn-8.8	Y	4
11	4015000072	垫圈GB97.1-8EpZn-300HV	Washer gb97.1-8epzn-300hv	Y	4
12	4120002534	浮动平衡阀ST8107-A000	Valve	Y	2
13	4011010704	螺栓GB5783-M8*45EpZn-10.9	Bolt	Y	8
14	4011000082	螺栓GB5783-M10*25EpZn-8.8	Bolt gb5783-m10*25epzn-8.8	Y	2
15	25200006221	插销	Pin	Y	4
16	25110000151	轴	Pin	Y	4
17	4011000184	螺栓GB5783-M10*40EpZn-8.8	Bolt gb5783-m10*40epzn-8.8	Y	2
18	4015000152	垫圈GB97.1-10EpZn-300HV	Washer	Y	2
19	4013000189	螺母GB889.1-M10EpZn-8	Nut	Y	2
20	4120703827	软管J20411-14-04TZ*SCP3-04*660	Pipej20411-14-04tz*scp3-04*660	Y	2
21	4120001986	软管护套PG-050 (300)	Sleeve	Y	4
22	25080002881	M8硬垫片	M8 nut	Y	8

浮动油缸 Cylinder



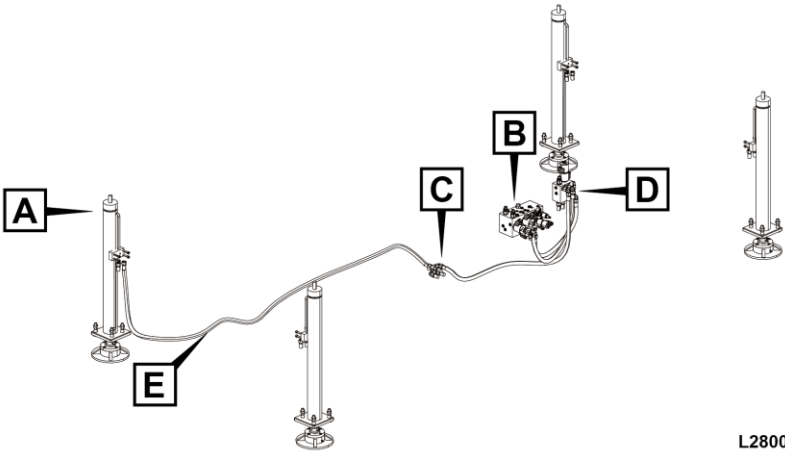
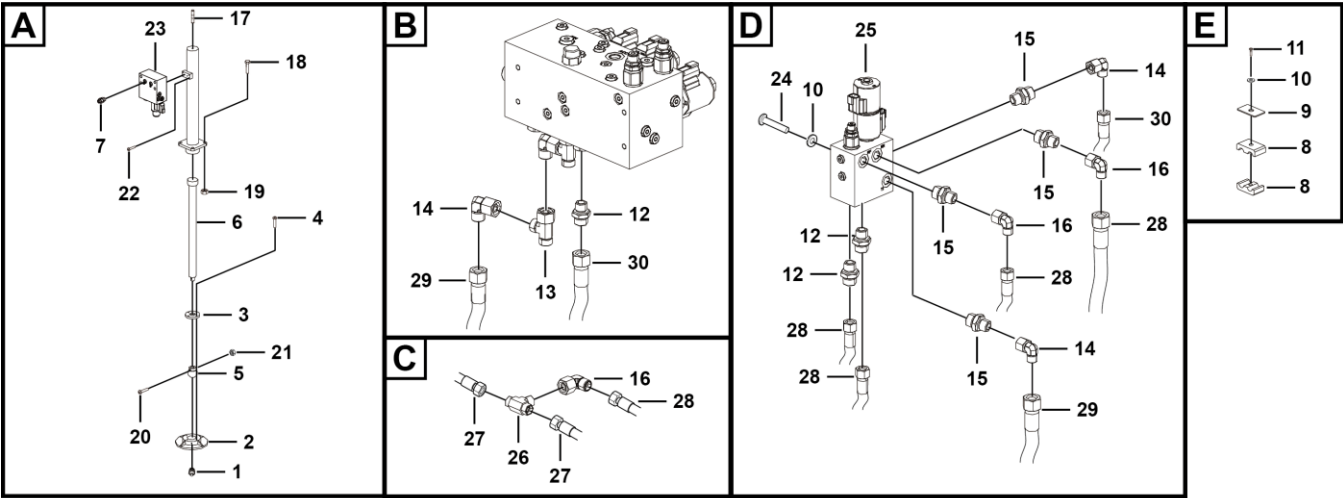
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120002494010	缸筒总成 24A332040	Y	1	
2	4120002494011	活塞杆总成 24A311220	Y	1	
3	4120002494012	缸盖 24A370220	Y	1	
4	4120002494013	支承环 24G303522	Y	1	
5	4120002494014	密封件-缓冲 24H003504	Y	1	
6	4120002494015	密封件-活塞杆 24F203503	Y	1	
7	4120002494016	挡圈-U形圈 24E00352C	Y	1	
8	4120002494017	密封件-防尘 24D503502	Y	1	
9	4120002494018	O形圈 24K10580A	Y	1	
10	4120002494019	挡圈-O形圈 24M10630C	Y	1	
11	4120002494020	O形圈 24K306501	Y	1	
12	4120002494021	活塞 24A380270	Y	1	
13	4120002494022	密封件-活塞 24P206302	Y	1	
14	4120002494023	O形圈 24K10300A	Y	1	
15	4120002494024	挡圈-O形圈 24M10350C	Y	1	
16	4120002494025	支承环 24G206315	Y	1	
17	4120002494026	螺母401800008	Y	1	
18	4120002494027	轴套 24C046100	Y	1	

支腿液压总成 **Support hydraulic assembly**

L2800-2513000057.S1d

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4030000535	油杯JB7940.1-M6	N	4	
2	25130000561	支腿油缸支座	Y	4	
3	25130000531	球头压板	Y	4	
4	4014000211	螺钉GB70.1-M8*20EpZn-8.8	Y	16	
5	25130000681	支腿安装球头	N	4	
6	4120704011	支腿油缸	Y	4	
7	4120001368	直通接头1CB-14-04WD	Y	8	
8	25130001081	支腿管夹	Y	8	
9	25130001091	管夹压板	Y	4	
10	4015000072	垫圈GB97.1-8EpZn-300HV	Y	8	
11	4011000776	螺栓GB5782-M8*35EpZn-8.8	Y	4	
12	4120001769	直接头1CB-18-06WD	Y	3	
13	4190000997	三通接头CC-18	Y	1	
14	4190000996	组合接头2C9-18	Y	3	
15	4120001799	直通接头1CB-16-06WD	Y	4	
16	4120001663	直角接头2C9-16	Y	6	
17	25130000081	支腿油缸导向螺柱	Y	4	
18	25130000511	支腿油缸安装螺栓	Y	16	
19	4013010198	螺母GB6184-M14*1.5EpZn-10	Y	16	
20	4014000101	螺钉GB70.1-M10*60EpZn-10.9	Y	4	
21	4013000277	螺母GB6184-M10EpZn-10	Y	4	
22	4014010077	螺钉GB70.1-M8*50EpZn-10.9	Y	16	

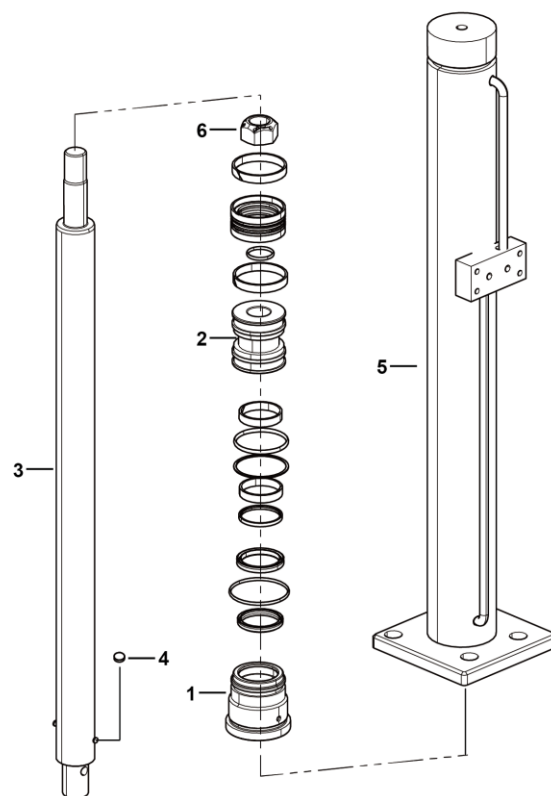
支腿液压总成 Support hydraulic assembly



L2800-2513000057.S1d

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
23	4120704498	支腿油缸电磁阀ST4652-AC0A	Valve	Y	4
24	4011010711	螺栓GB5783-M8*20flznyc-8.8-480	Boltgb5783-m8*20flznyc-8.8-480	Y	4
25	4120704012	支腿控制阀ST4941-AC00	Leg manifold st4941-ac00	Y	1
26	4120002672	接头AC-16	Jiont	Y	4
27	4120704252	软管20411-14-04/20411-16-04*SCP3-04-2600	Pipe20411-14-04/20411-16-04*scp3-04-2600	Y	8
28	4120703542	软管20411-16-05*SCP3-05*1050	Hose assembly	Y	4
29	4120703637	软管20411-18-06*SCP3-06*650	Hose	Y	1
30	4120702989	软管20411-18-06*SCP3-06*780	Hose assembly	Y	1

支腿油缸 Cylinder



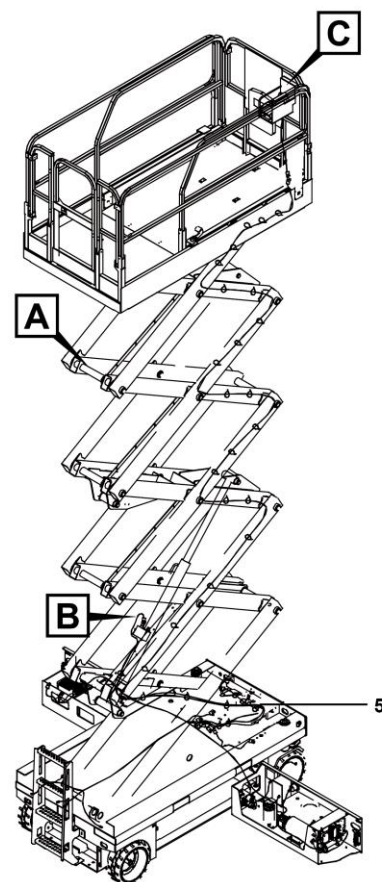
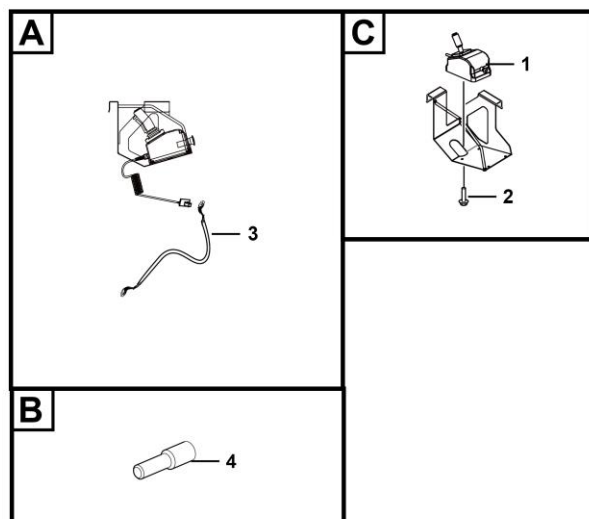
L2800-4120704011

M 电气系统
ELECTRIC SYSTEM

临 工 集 团 济 南 重 机 有 限 公 司

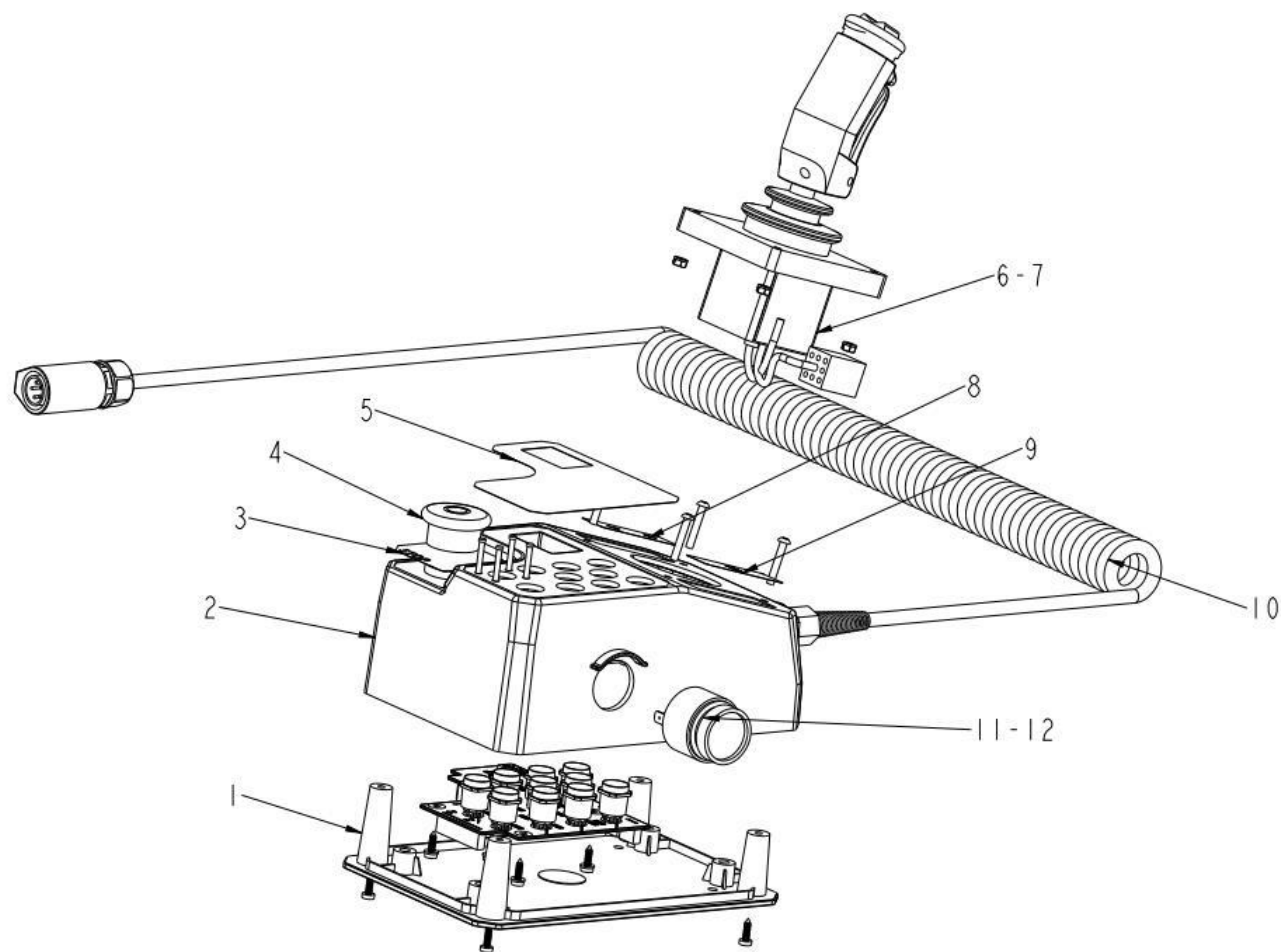
LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

控制电气总成 Controller assembly



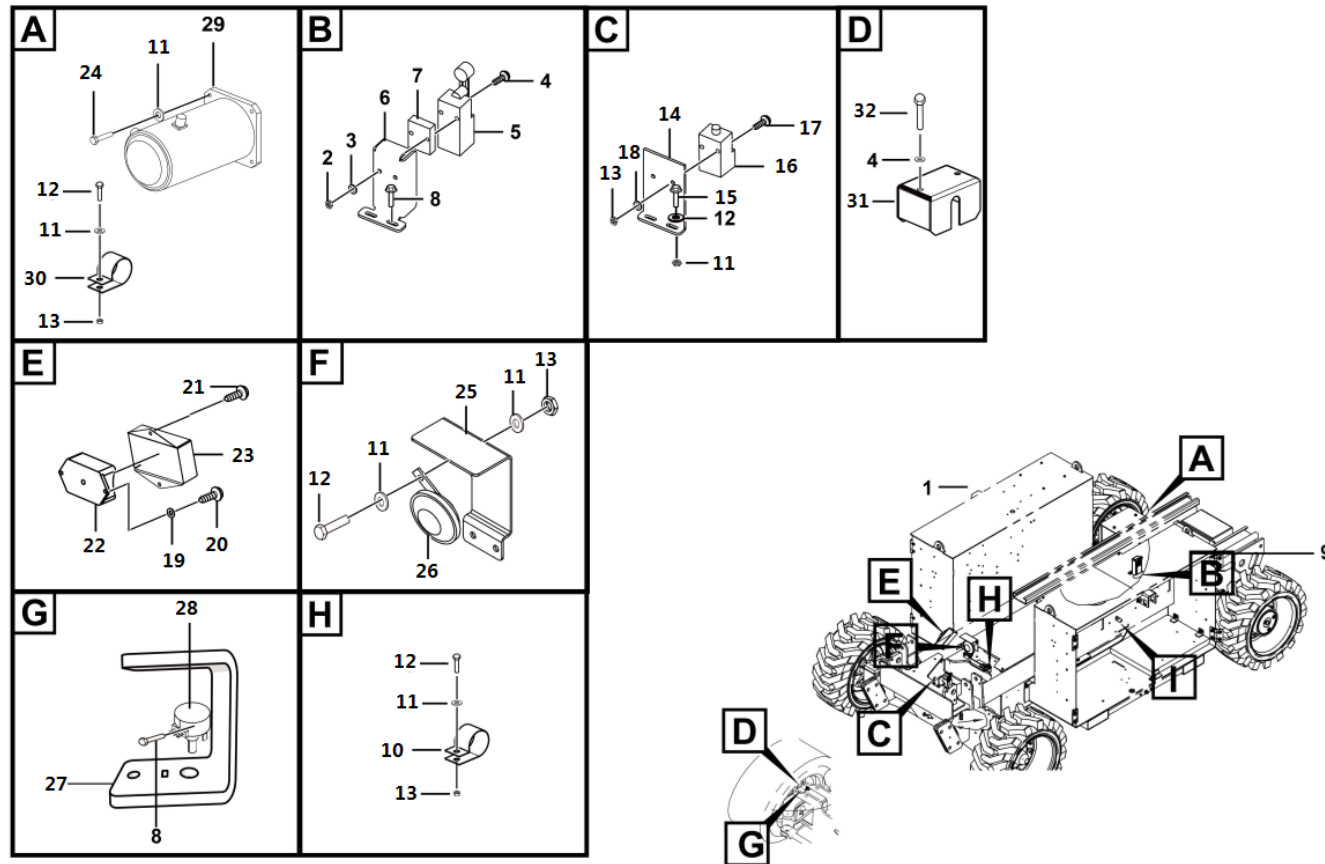
M2900-2530000959.S

平台控制器Yosemite-PCU-V8 Platform controller



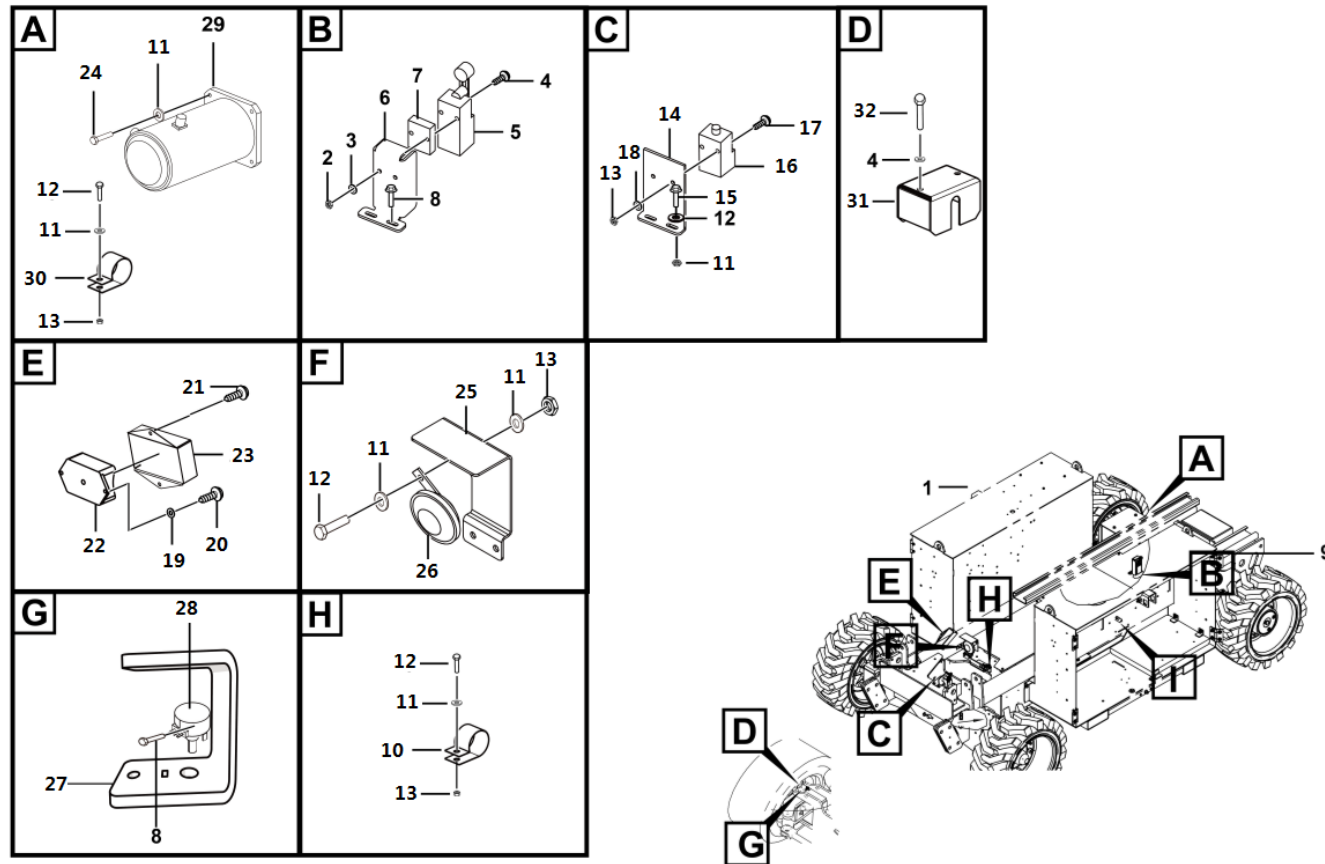
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4130701751002	底盖20020107	Y	1	
2	4130701751001	壳体120020109	Y	1	
3	4130701751004	急停指示面板20020108	Y	1	
4	4130701751007	急停开关10420049	Y	1	
5	4130702319001	美标操作面板20020248	Y	1	
6	4130701751008	霍尔手柄10480012	Y	1	
7	4130701751011	手柄转接线束10470114	Y	1	
8	4130701751005	手柄前后指示标识20020091	Y	1	
9	4130701751006	手柄左右指示标识20020092	Y	1	
10	4130701751009	弹簧线束10470083	Y	1	
11	4130701636008	蜂鸣器10430003	Y	1	
12	4130001046015	蜂鸣器线束 10470100	N	1	

底盘电气 Chassis electric system



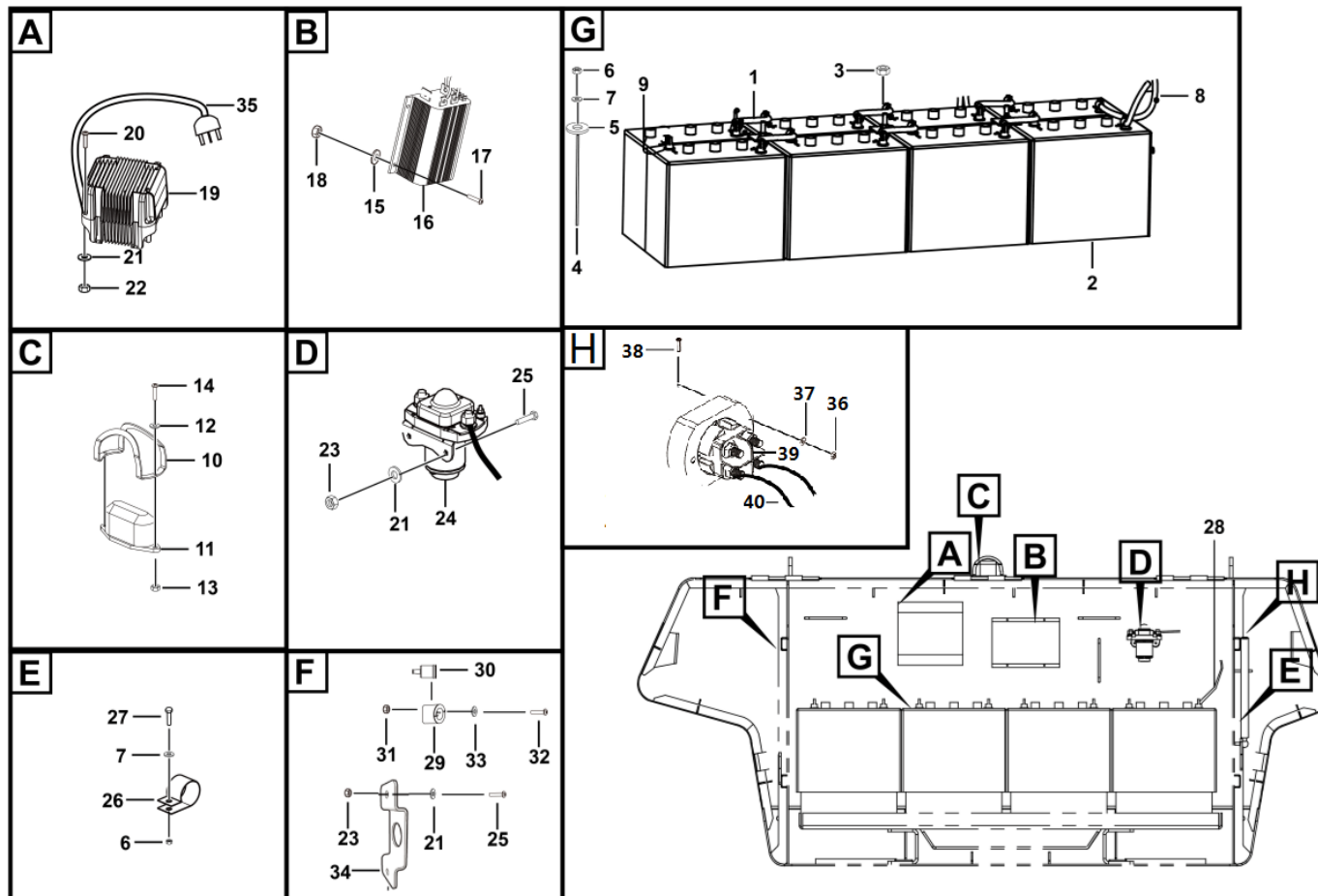
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25320015291	蓄电池侧电气系统	N	1	
2	4013010305	螺母GB889.1-M5flZnyc-8-480	Y	2	
3	4014010123	螺钉GB70.1-M5*40flZnyc-8.8-480	Y	2	
4	4015010283	垫圈GB97.1-5flZnyc-480	Y	8	
5	4130000835	行程开关XCKN2118P20C	Y	1	
6	25320004032	上限位开关固定板	Y	1	
7	25320009201	上限位开关垫板	Y	1	
8	4014010131	螺钉GB70.1-M5*16flZnyc-8.8-480	Y	4	
9	25320015281	油箱侧电气系统	N	1	
10	26370001211	管夹	Y	1	
11	4015010280	垫圈GB97.1-8flZnyc-480	Y	21	
12	4011010966	螺栓GB16674-M8*20flZnyc-8.8-480	Y	5	
13	4013010291	螺母GB6170-M8flZnyc-8-480	Y	6	
14	25320007822	下限位开关支架	Y	4	
15	4011010994	螺栓GB16674-M8*25flZnyc-8.8-480	N	2	
16	4130701750	行程开关 XCM D211OL1	Y	1	
17	4014010422	螺钉GB70.1-M4*16flZnyc-8.8-480	Y	2	
18	4015010381	垫圈GB97.1-4flZnyc-300HV-480	Y	4	
19	4015010365	垫圈GB96.1-4flZnyc-300HV-480	Y	4	
20	4014010124	螺钉GB818-M4*6flZnyc-4.8-480	Y	2	
21	4014010416	螺钉GB818-M4*10flZnyc-8.8-480	Y	1	
22	4130000734	角度传感器SYSA	Y	1	

底盘电气 Chassis electric system



序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
23	25320000351	角度传感器护罩	Plate	Y	1
24	4014010420	螺钉GB70.1-M8*40flZnyc-8.8-480	Screw gb70.1-m8*40flznyc-8.8-480	Y	8
25	25320004291	喇叭固定保护板	Protect plate	Y	1
26	4130000906	单音盆形喇叭（低音）	Single-tone basin type horn (bass)	Y	1
27	25320015942	电位计挡板	Plate	Y	1
28	4130001264	转向电位计	Steering potentiometer	Y	1
29	4130701479	交流行走电机ACX-3398_O_REV_B	Ac motor acx-3398_o_rev_b	Y	2
30	28079900151	管夹	Clamp	Y	2
31	25320011402	电位计护罩	Plate	Y	1
32	4011011067	螺栓GB5782-M5*60flZnyc-8.8-480	Bolt gb5782-m5*60flznyc-8.8-480	Y	2

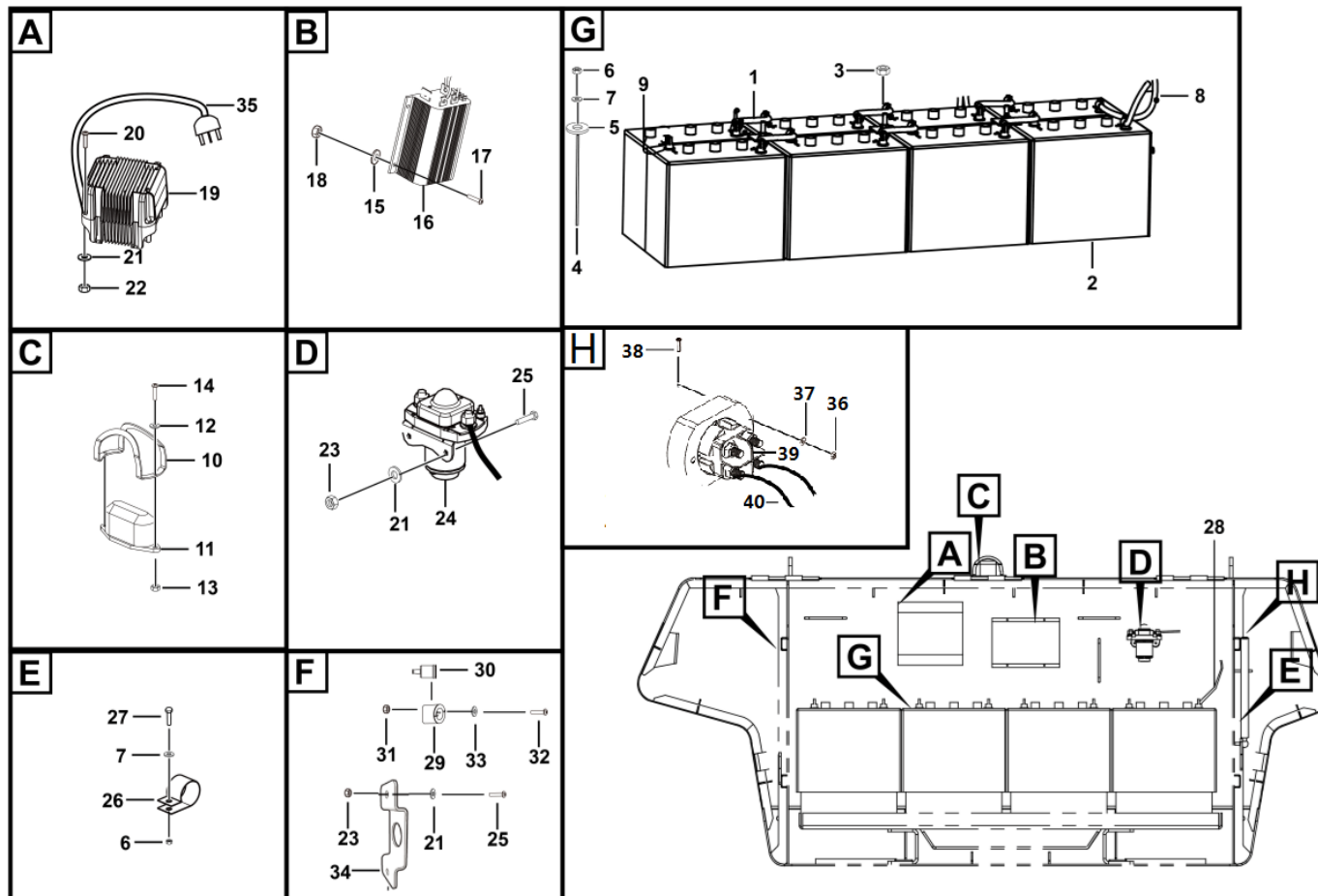
蓄电池侧电气系统总成 Battery electrical system assembly



M3100-2532001529.S1a

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25320007662	蓄电池串联线P50*260	Wire p50*260	N	6
2	4130001183	电池J305G-AC	Battery	Y	8
3	4013010382	IFI145-2002-六角法兰面螺母5/16-18UNC-2B	Hexagon flange nuts	Y	16
4	25320015951	蓄电池固定螺杆焊合	Screw	Y	3
5	25320004381	蓄电池固定垫片	Battery mount gasket	Y	3
6	4013010296	螺母GB889.1-M10flZnyc-8	Nut gb889.1-m10flznyc-8	Y	4
7	4015010279	垫圈GB97.1-10flZnyc-480	Washergb97.1-10flznyc-480	Y	8
8	4130702363	电源线LZB003D12*8*700	Wire	Y	1
9	25320004252	蓄电池串联线P50*175	Battery series line p50*175	Y	1
10	25320000192	护罩	Plate	Y	1
11	4130000729	工作指示灯	Working light	Y	1
12	4015010290	垫圈GB97.1-4flZnyc-480	Washer gb97.1-4flznyc-480	Y	4
13	4013010304	螺母GB6170-M4flZnyc-8-480	Nut gb6170-m4flznyc-8-480	Y	2
14	4014010121	螺钉GB818-M4*20flZnyc-4.8-480	Screw gb818-m4*20flznyc-4.8-480	Y	2
15	4015010283	垫圈GB97.1-5flZnyc-480	Washergb97.1-5flznyc-480	Y	8
16	4130000967	直流转换器HWZ16-48V-24V-420W	Dc to dc	Y	1
17	4014010386	螺钉GB818-M5*20flZnyc-4.8-480	Screw gb818-m5*20flznyc-4.8-480	Y	4
18	4013010305	螺母GB889.1-M5flZnyc-8-480	Nut gb889.1-m5flznyc-8-480	Y	4
19	4130702137	充电器GPSC3548-LG-01	Charger	Y	1
20	4014010119	螺钉GB70.1-M6*25flZnyc-8.8-480	Screw gb70.1-m6*25flznyc-8.8-480	Y	4
21	4015010284	垫圈GB97.1-6flZnyc-480	Washer	Y	16
22	4013010398	盖形螺母GB923-M6flZnyc-8-480	Nut gb923-m6flznyc-8-480	Y	4

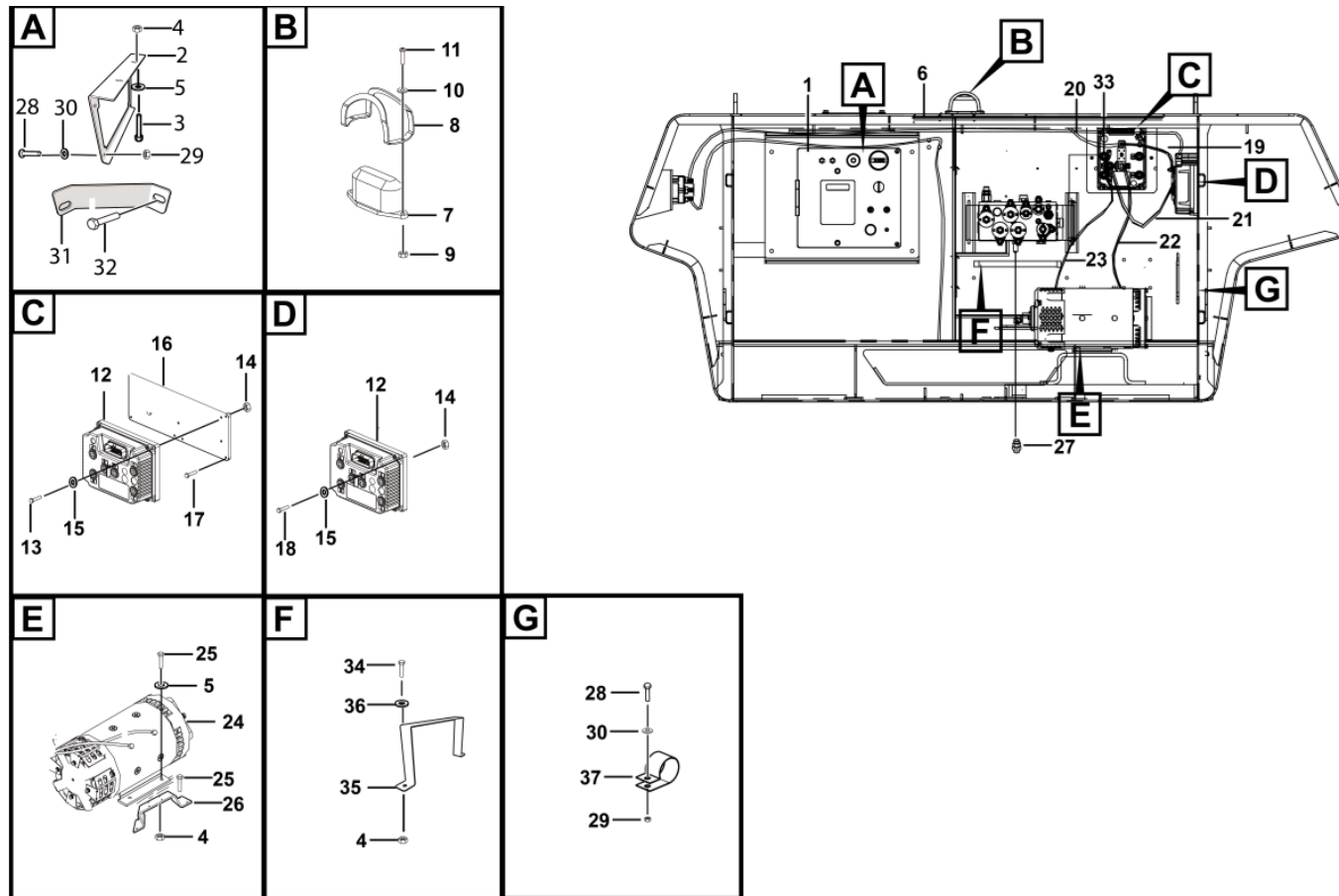
蓄电池侧电气系统总成 Battery electrical system assembly



M3100-2532001529.S1a

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
23	4013010300	螺母GB889.1-M6flZnyc-8-480	Nut	Y	4
24	4130701748	直流接触器GSZ2-600S	Dcswitch gsz2-600s	Y	1
25	4011010747	螺栓GB5783-M6*16flZnyc-8.8-480	Bolt gb5783-m6*16flznyc-8.8-480	Y	4
26	28129900131	管夹	Clamp	Y	1
27	4011010963	螺栓GB5783-M10*16flZnyc-8.8-480	Bolt-gb5783-m10*16flznyc-8.8-480	Y	1
28	25320010722	电源线P50*900	Wire	N	1
29	4130701992	固定式美标插头J501	Plug	Y	1
30	25320012751	橡胶护套	Plug	Y	1
31	4013010387	螺母GB889.1-M3flZnyc-8-480	Nut gb889.1-m3flznyc-8-480	Y	2
32	4014010415	螺钉GB818-M3*12flZnyc-4.8-480	Screm gb818-m3*12flznyc-4.8-480	Y	2
33	4015010370	垫圈GB97.1-3flZnyc-300HV	Washer ? ? ? ? ? gb97.1-3flznyc-300hv	Y	4
34	25320009211	固定板	Plate	Y	1
35	25320014171	充电线束	Charger wire	Y	1
36	4013010297	螺母GB889.1-M8flZnyc-8-480	Nutgb889.1-m8flznyc-8-480	Y	2
37	4015010280	垫圈GB97.1-8flZnyc-480	Washer gb97.1-10flznyc-480	Y	2
38	4011010994	螺栓GB16674-M8*25flZnyc-8.8-480	Bolt 螺栓gb16674-m8*25flznyc-8.8-480	N	2
39	4130702090	双极总电源隔离开关TR880175-0001	Dual pole master disconnect switch	Y	1
40	25320015301	电源线P50*4000	Wire	Y	1

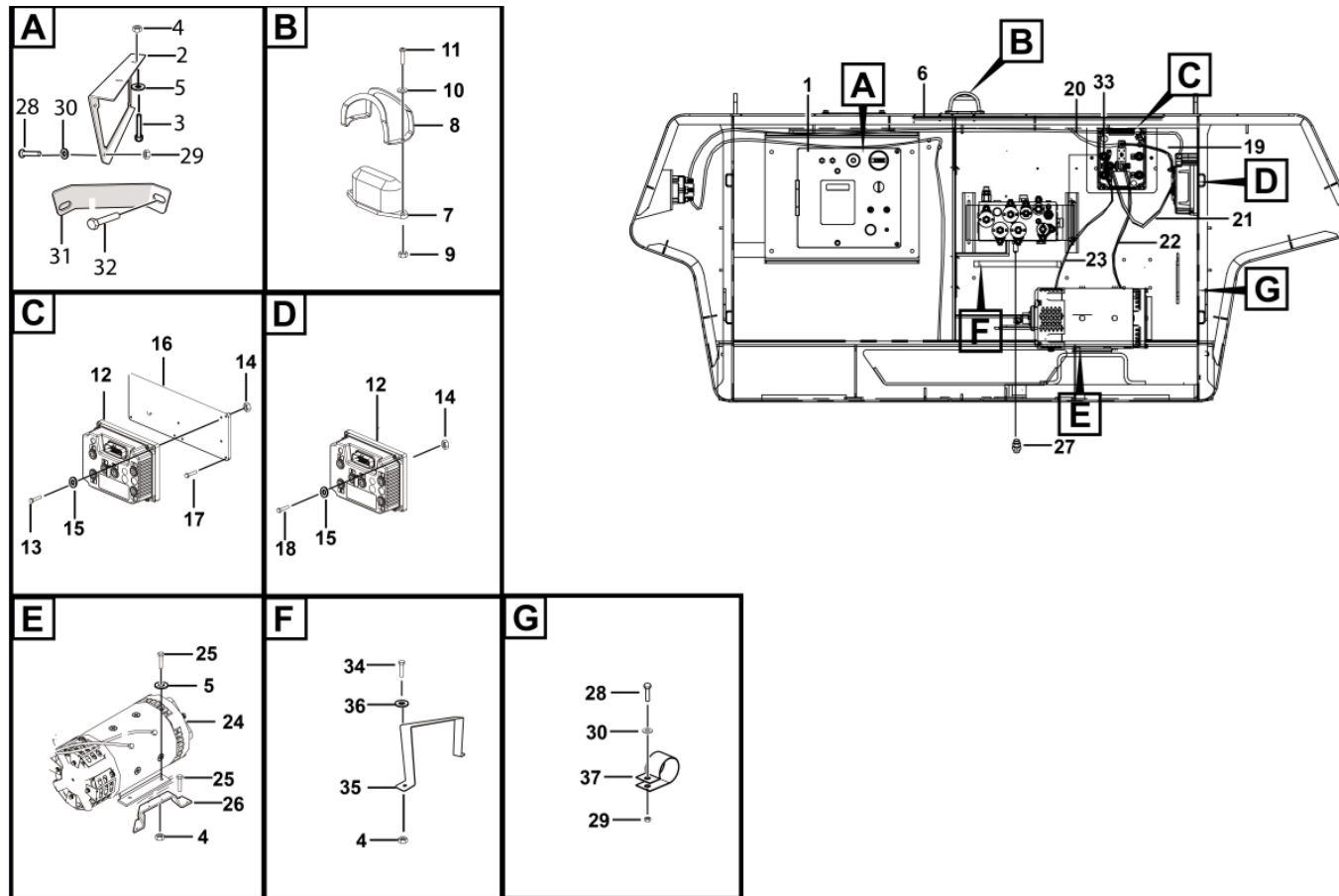
油箱侧电气系统总成 Fuel tank electrical system assembly



M3100-2532001528.S1a

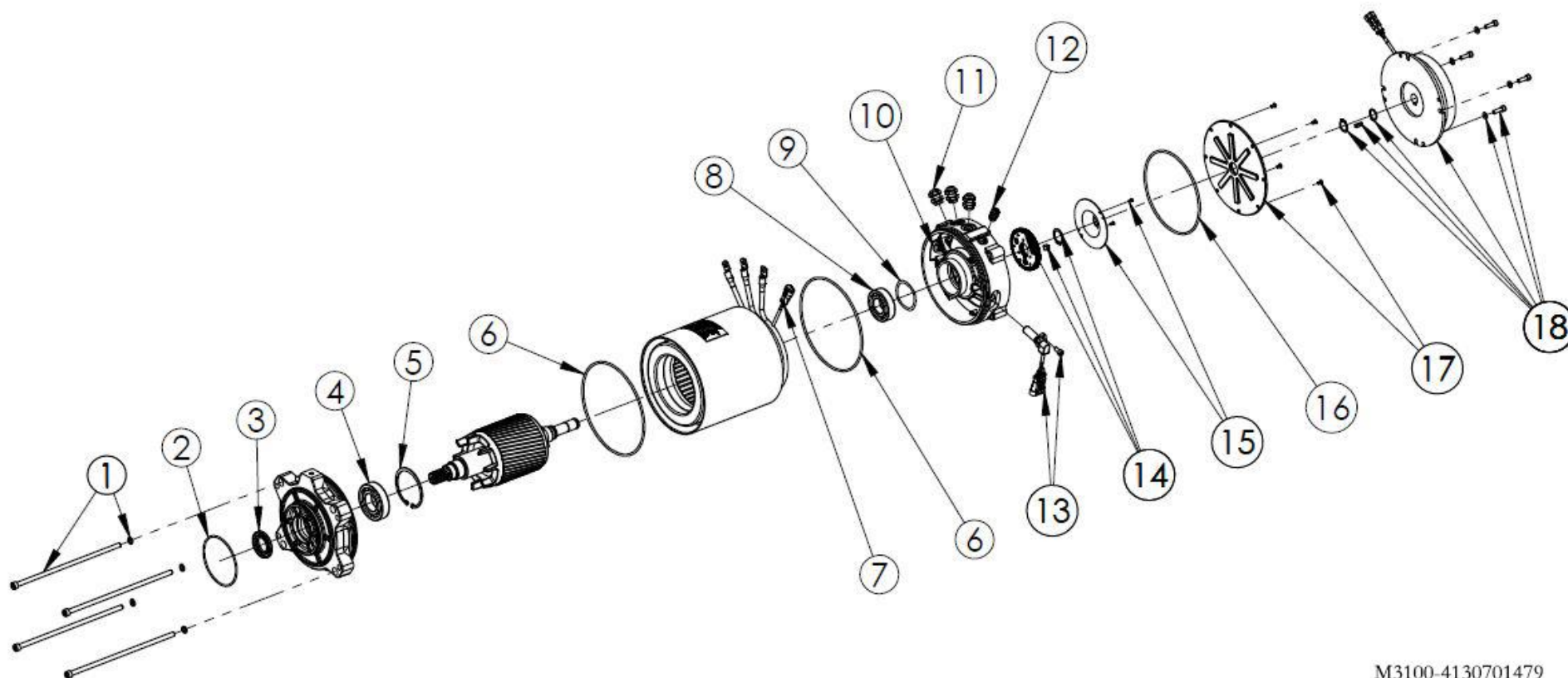
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4130701752	下控箱总成	Ground control box	Y	1
2	25320009221	下控固定板	Plate	Y	1
3	4011010711	螺栓GB5783-M8*20flZnyc-8.8-480	Boltgb5783-m8*20flznyc-8.8-480	Y	2
4	4013010297	螺母GB889.1-M8flZnyc-8-480	Nutgb889.1-m8flznyc-8-480	Y	8
5	4015010289	垫圈GB96.1-8flZnyc-480	Washer gb96.1-8flznyc-480	Y	10
6	25320016363	底盘线束	Wire	Y	1
7	4130000729	工作指示灯	Working light	Y	1
8	25320000192	护罩	Plate	Y	1
9	4013010360	螺母GB889.1-M4flZnyc-8-480	Nut	Y	5
10	4015010290	垫圈GB97.1-4flZnyc-480	Washer gb97.1-4flznyc-480	Y	10
11	4014010121	螺钉GB818-M4*20flZnyc-4.8-480	Screw gb818-m4*20flznyc-4.8-480	Y	2
12	4130001245	电机控制器	Motor control	Y	2
13	4011010997	螺栓GB5783-M6*40flZnyc-8.8-480	Bolt gb5783-m6*40flznyc-8.8-480	Y	4
14	4013010300	螺母GB889.1-M6flZnyc-8-480	Nut	Y	4
15	4015010284	垫圈GB97.1-6flZnyc-480	Washer	Y	16
16	25320004021	Zapi控制器固定用板	Zapi controller fixing plate	Y	1
17	4011010994	螺栓GB16674-M8*25flZnyc-8.8-480	Bolt 螺栓gb16674-m8*25flznyc-8.8-480	N	2
18	4011010731	螺栓GB5783-M6*25flZnyc-8.8-480	Bolt	Y	4
19	25320004201	控制器串联线(正)P35*300	Controller series line (positive)p35*300	Y	1
20	25320004191	接触器至控制器P50*3000	Contactor controller p50*3000	Y	1
21	25320004222	控制器串联线(负)P35*500	Controller series line (negative)p35*700	Y	1
22	25320004212	马达电源线P35*800	Motor line p35*800	Y	1

油箱侧电气系统总成 Fuel tank electrical system assembly



M3100-2532001528.S1a

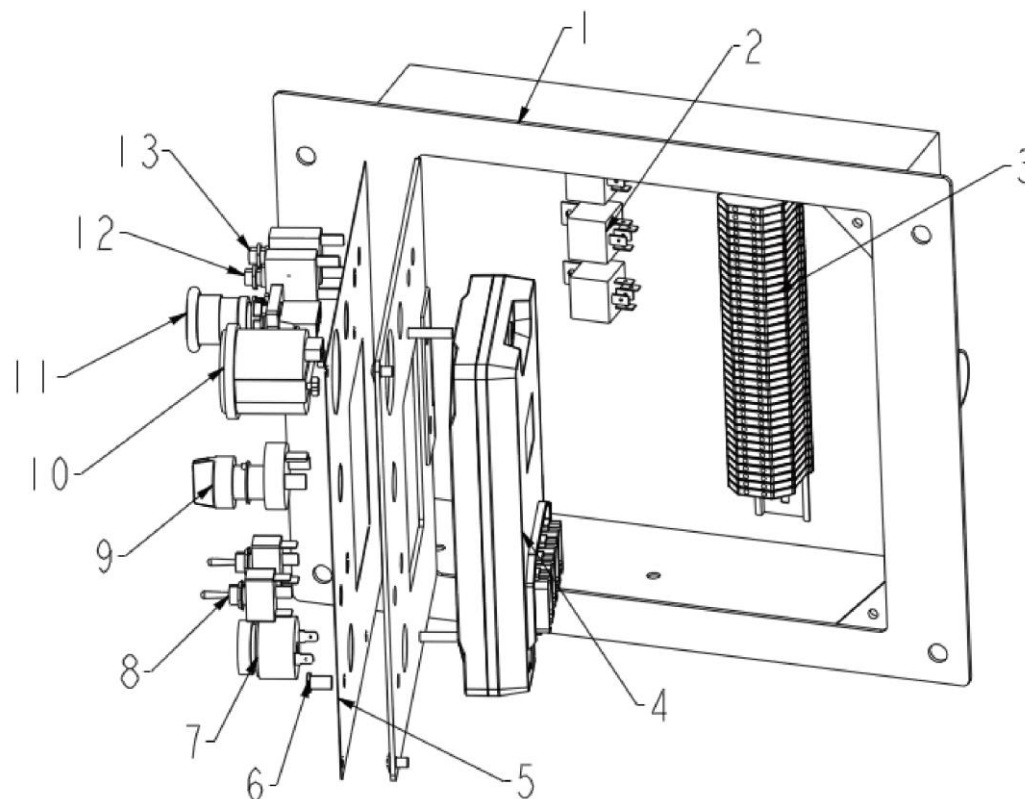
交流行走电机ACX-3398_O_REV_B Ac motor acx-3398_o_rev_b



M3100-4130701479

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4130701606001	螺栓维修包8SD.909.050S	Y	1	
2	4130701606002	O型圈8SD.370.537	Y	1	
3	4130701606003	密封圈080068	Y	1	
4	4130701606004	轴承100180	Y	1	
5	4130701606005	固定环060804	Y	1	
6	4130701606006	O型圈8SD.370.488	Y	1	
7	4130701606007	热量传感器H-302S	Y	1	
8	4130701606008	轴承100643	Y	1	
9	4130701606009	垫圈060857	Y	1	
10	4130701606010	孔件8SD.867.820S	Y	1	
11	4130701606011	密封圈5SD.772.046	Y	1	
12	4130701606012	密封圈5SD.772.045	Y	1	
13	4130701606013	速度传感器组件5SD.421.034	Y	1	
14	4130701606014	线圈组件8SD.240.063S	Y	1	
15	4130701606015	线圈组件8SD.325.306S	Y	1	
16	4130701606016	O型圈8SD.370.489	Y	1	
17	4130701606017	覆盖件维修包8SD.180.033S	Y	1	
18	4130701606018	制动器维修包5SD.270.355S	Y	1	

下控箱总成 Ground control box assembly



M3100-4130701752

