

# SR4390D升降工作平台 零部件图册

## SR4390D AERIAL WORK PLATFORM PARTS CATALOG

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临工集团济南重机有限公司

LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

## 配件与服务 Spare parts and services

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For the owner of the machines of LGMG, only the spare parts and services of LGMG can make your machine to better maintain the original features.

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Only LGMG is able to provide you with the perfect match of pure quality spare parts for your machine and knowledge of professional maintenance staff. Only in this way it can ensure sustainable high productivity and longer service life.

## SR4390D升降工作平台零部件图册 SR4390D AERIAL WORK PLATFORM PARTS CATALOG

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# 前 言

SR4390D升降工作平台零部件图册，是为了方便用户使用、维修和保养而绘制的，以供在使用过程中查阅及参考，也可帮助用户了解本机的结构和装配关系。发动机的零部件详见其随机资料，图册不再绘出。

本图册按系统划分绘制出了各零部件的图形及相互装配关系。凡装机后不可拆卸的部件（如焊接件、铆合件），只标出部件代号，不另列其组成零件。本图册明细表采用中英文对照编排。

本图册根据SR4390D标准配置编绘，其它非标准配置，可参照执行，详情请咨询临工集团济南重机有限公司、或当地经销商、或登录临工集团济南重机有限公司网站查询。随着科技的进步，产品将会不断改进，故本图册的内容可能会有部分与以后的产品不一致，恕不另行通知。敬请用户在定购配件时，指明所购整车的出厂日期和编号。

编者

2021年1月

# FOREWORD

This parts catalog of SR4390D aerial work platform is made for the convenience of users to use, repair and maintain the machine, which can be referred in the process of using. It can also help the users to be familiar with the structure and assembly relation of the machine. Parts of the engine are showed in details in its structure handbook, which are no longer contained in the catalog.

The catalog identifies drawings and assembly relations of different parts according to the system. Components which can not be taken apart, such as welding parts or riveted assemblies, are marked only by their code without the list of their consisting parts. The list in the catalog is arranged in Chinese and English.

This catalog is based on the SR4390D standard product, which can be a reference for the other nonstandard products, for more information, please consult LGMG, the local dealer or LinGong website. With the advancement of technology, we will keep on improving the product, so some content in the catalog may be inconsistent with the future products, which will not notice the users. When ordering the spare parts, please be kindly inform us the manufacturing date and serial number of the machine.

THE COMPILER

2021.1



# 目录 CONTENTS

## A. 动力系统 Diesel engine system

A0100-2501000998.S1A 发动机总成	
Engine assembly	10
A0100-2501000969.S 发动机悬置总成	
Engine bracket assembly	12
A0100-2501000972.S1B 发动机供油系统	
Fule system	14
A0100-2501000978.S1A 发动机传动系统	
Engine drive system	18
A0100-2501001753.S 发动机散热系统	
Engine cooling system	20
A0100-2501000992.S1A-G1 发动机平台总成	
Engine tray	22
A0100-4110702815 空气滤清器1109100W300	
Air filter	26
A0100-2501000107.S1A 拖链总成	
Chain assembly	28
A0101-4110702812 散热器总成	
Radiator	30
A0100-4110002011 拖链	
Chain assembly	32
A0100-4110001408 飞轮联轴器FL10 T48 L=42 SAE16/32 Z=15(档 圈)	

Coupling .....	34
A0100-2501001002.S 发动机进气系统	
Intake system .....	36
A0100-2501001009.S1B 发动机排气系统	
Exhaust system .....	38
A0200-2502000028.S1E 燃油箱总成	
Fuel tank assembly .....	40
A0200-4110703110 滚塑燃油箱总成LG02-RYX-001	
Pe fuel tank .....	42
A0300-2503000024.S1A 散热器总成	
Radiator assembly .....	44
A0300-4120704832 液压油散热器M9115052	
Oil cooler .....	46

## B. 驱动桥系统 Axle system

B0400-2504000387.S1C 前桥总成	
Front axle assembly .....	50
B0400-2511000073.S 前桥浮动总成	
Floatingfunction replace module .....	54
B0400-4110702398 轮胎总成	
Tire .....	56
B0500-2505000016.S1E 后桥总成	
Rear axle assembly .....	58

---

## D. 底盘系统 Chassis system

D0700-2516001687.S 底盘总成	
Chassis assembly	62
D0800-2518001521.S 电池油箱侧	
Plate	64
D0800-2518001512.S2A 右箱总成	
Box	66
D0800-2518000736.S 铰链	
Hinge	68
D0800-2518001513.S 左箱总成	
Box assembly	70
D1000-2514000001.S1G 支腿机构	
Bracket	74

## E. 制动系统 Brake system

E1100-2506000098.S1A 行车制动总成	
Service brake assembly	80

## G. 叉架总成 Scissor assy installation assembly

G1300-2520003510.S 叉架总成	
Scissor assy installation	84
G1300-2520000317.S1A 滑块装配总成	
Slew ring turret assembly	88
G1300-2520000318.S 拉杆合件	

Centering link assembly .....	90
G1300-2520000320.S1B 保护臂装配总成	
Safety arm assembly .....	92
G1300-2520000327.S 护板合件	
Plate .....	94
G1300-2520000329.S 管路支撑板合件	
Plate .....	96
G1300-2520000330.S 管路支撑板合件	
Plate .....	98
G1300-2520000827.S 护板合件	
Plate .....	100

## I. 覆盖件附件 Cover accessory

I1700-2529001042.S 覆盖件附件	
Cover annex .....	104

## K. 平台总成 Platform assembly

K2100-2521002463.S 平台总成	
Platform .....	108
K2101-2521002538.S1A 后延伸平台总成	
Rear extension platform assembly .....	110
K2102-2521002544.S1A 前延伸平台总成	
Front extension platform assembly .....	116
K2103-2521002464.S1A 主平台总成	

---

Platform assembly .....	122
-------------------------	-----

## L. 液压系统 Hydraulic system

L2200-2510000335.S 液压油箱总成	
Hydraulic tank .....	130
L2200-2510000334.S 油箱配送总成	
Distribution assembly of hydraulic tank .....	132
L2300-2507000593.S1B 行走液压总成	
Drive hydraulic assembly .....	134
L2300-4120001570 行走马达	
Motor .....	138
L2300-2507000596.S1A 行走液压系统布管图总成	
Traveling hydraulic system layout diagram assembly .....	142
L2300-4120703965 伊顿泵ACGRALJ2CEZ2NNAEP0AA00BCH0D	
Pump .....	148
L2300-4120703965010 密封件包70142-915	
Seal kit .....	154
L2300-4120703965006 齿轮泵密封件包70442-929	
Seal kit .....	156
L2300-4120703965001 活塞泵密封件包72400-902	
Seal kit .....	158
L2300-4120703965014 转子总成70400-737	
Rotating kit assembly .....	160

---

L2300-2507000597.S1A 前马达钢管总成	
Front motor pipe assembly .....	162
L2300-4120706355005 油缸密封件包24A300161S	
Cylinder .....	166
L2300-4120706355 转向油缸50*25*301*540	
Cylinder .....	168
L2300-4120704891 行走控制阀ST5196-AB00	
Valve .....	170
L2400-4120704894 下举升油缸控制阀ST5199-AB00	
Valve .....	172
L2400-4120704890 举升控制阀ST5195-AB00	
Valve .....	174
L2600-4120001572 浮动控制阀ST4312-AB00	
Valve .....	176
L2300-4120704833 管路过滤器KGL-0100005L	
Filter kgl-01000051 .....	178
L2300-4120001477 减速机总成	
Wheel drive .....	180
L2300-2539000015.S 转向液压总成	
Steering hydraulic assembly .....	186
L2400-2508000485.S1B 举升液压总成	
Lifting hydraulic assembly .....	188

L2400-4120703566 下举升油缸	
Cylinder .....	190
L2400-4120703566001 下举升油缸密封件包	
Cylinder .....	192
L2600-2511000055.S1A 车桥摆动液压总成	
Steering axle hydraulic assembly .....	194
L2600-4120001578 浮动油缸045012B300	
Cylinder .....	196
L2800-4120704687 支腿油缸控制阀ST4652-AB0A	
Valve .....	198
L2800-2513000070.S1B 支腿液压总成	
Outriggers system .....	200
L2800-4120702862 支腿油缸	
Cylinder .....	204
L2800-4120702862020 支腿油缸密封件包	
Cylinder .....	206

## **M. 电气系统 Electric system**

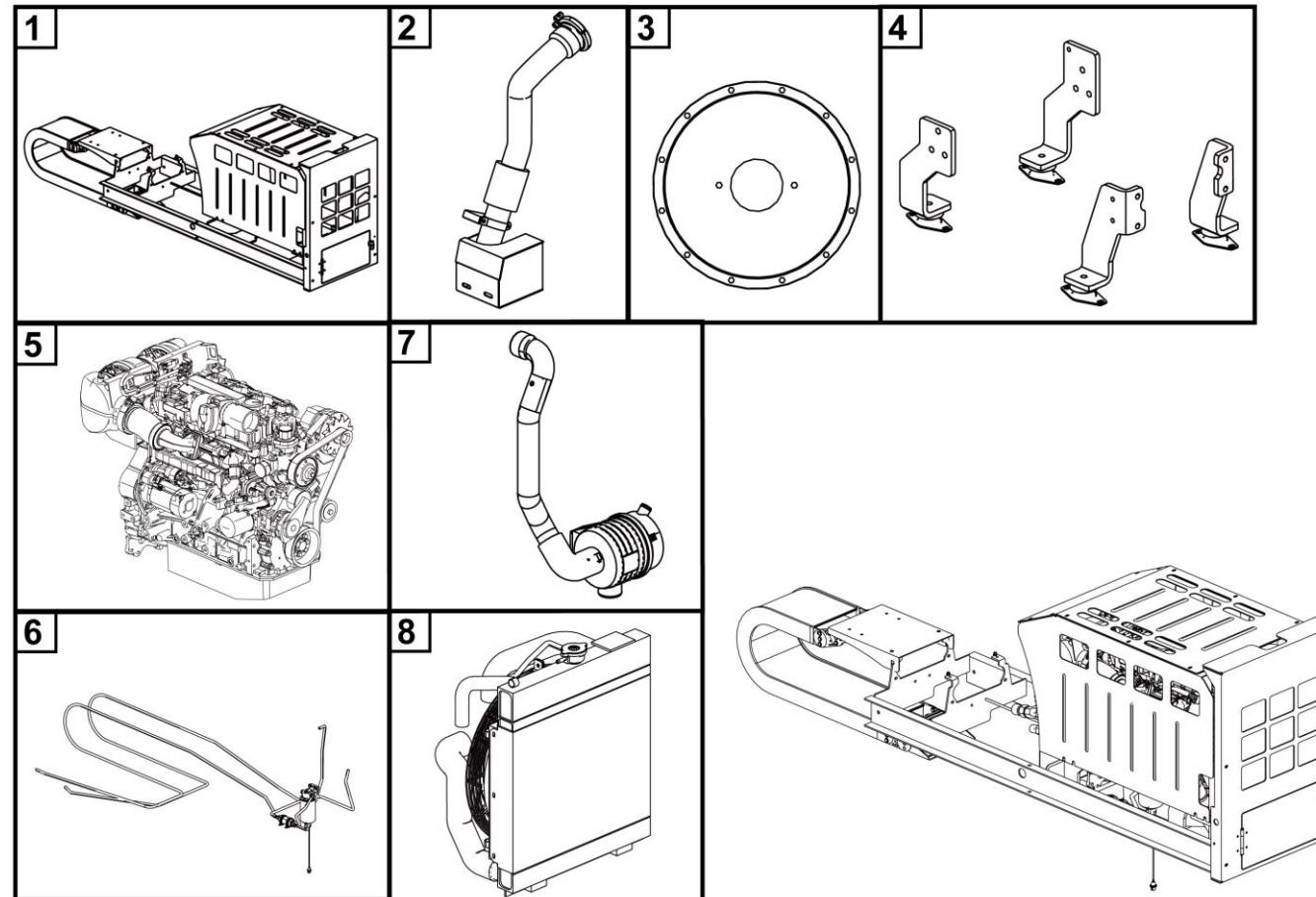
M2900-2530000790.S1B 控制电气总成	
Electric assembly .....	210
M2900-2530000801.S1C 车体线束装配	
Electric assembly .....	212
M2900-4130702035 下控箱总成	

Control box .....	214
M2900-4130702313 平台控制器PCU-G2-US	
Platform controller .....	216
M3100-2532001326.S1A 底盘电气总成	
Chassis electrical assembly .....	218

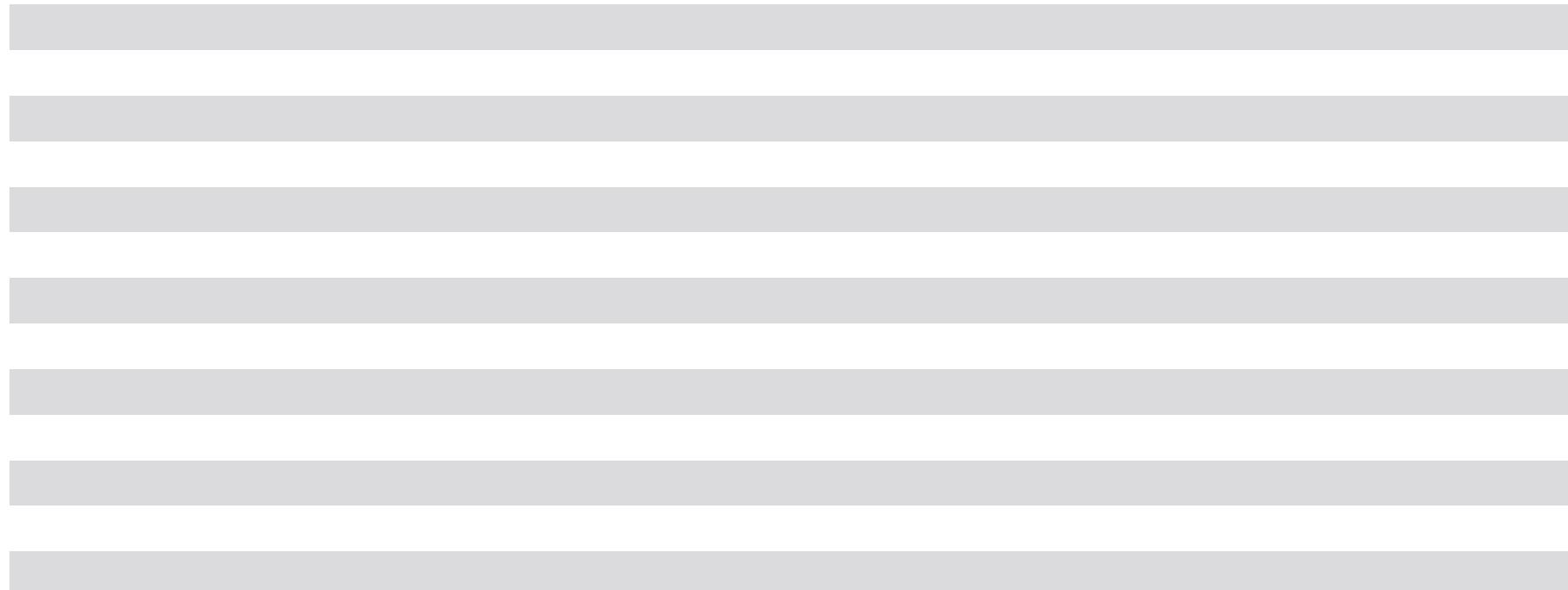
A 动力系统  
**DIESEL ENGINE SYSTEM**

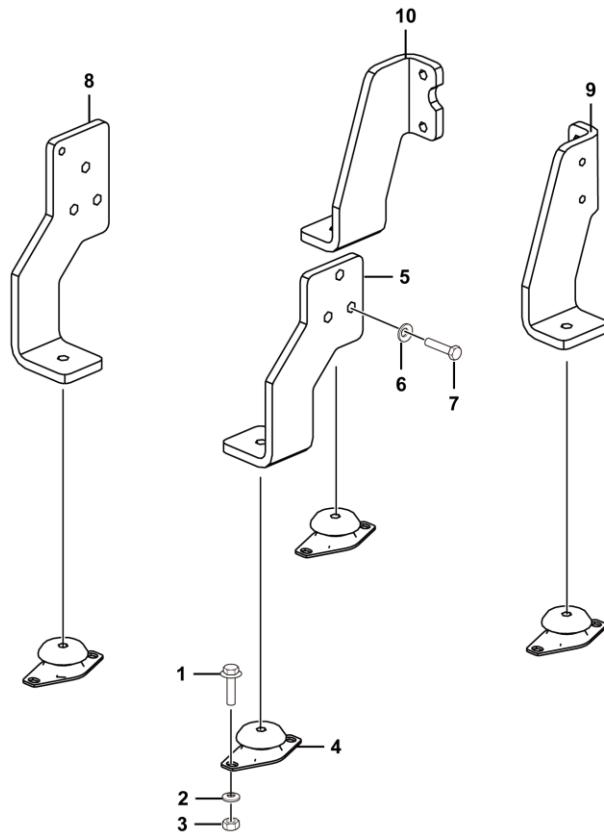
临工集团济南重机有限公司  
**LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.**

## 发动机总成 Engine assembly



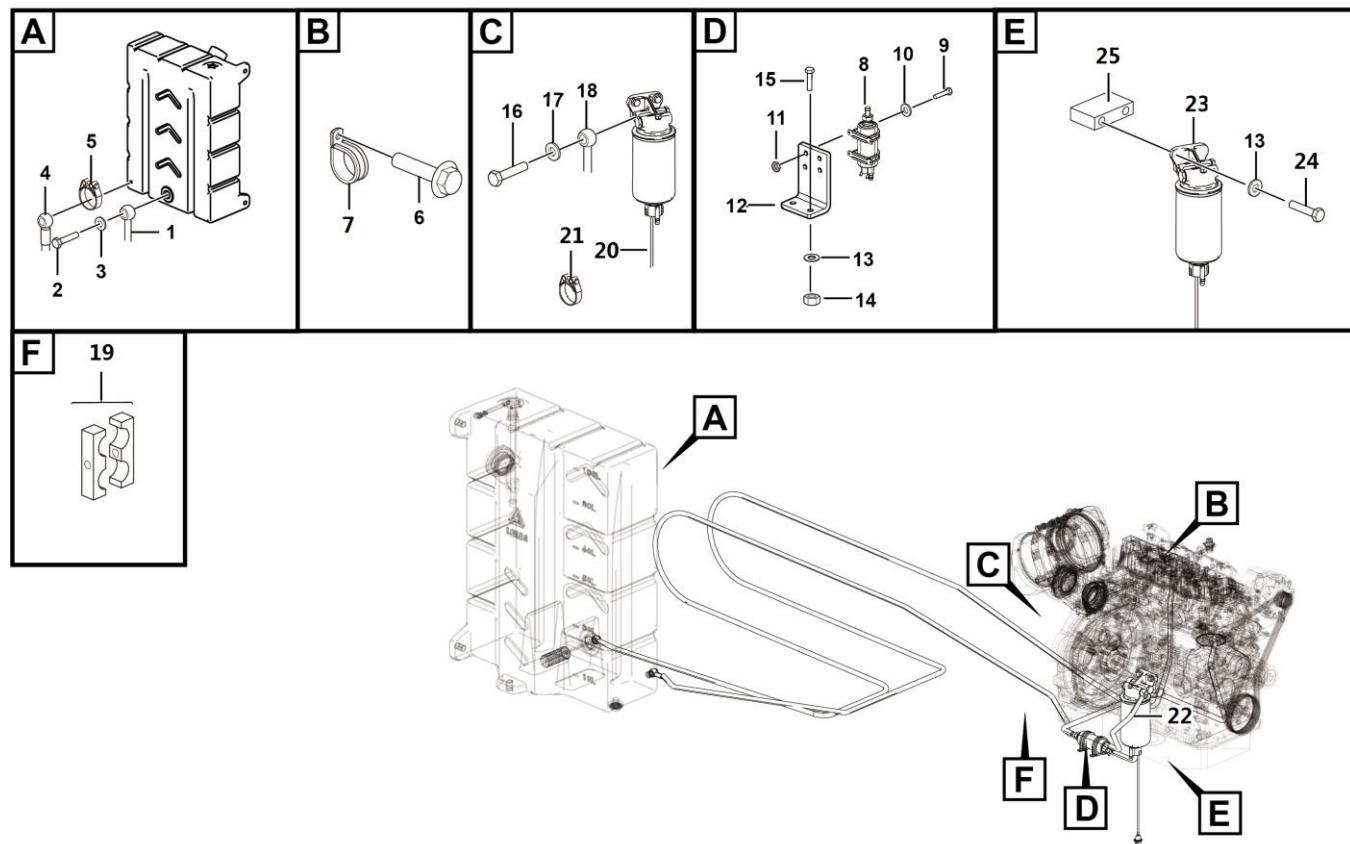
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25010009921	发动机平台总成	Engine tray	N	1
2	25010010091	发动机排气系统	Exhaust system	N	1
3	25010009781	发动机传动系统	Engine drive system	N	1
4	25010009691	发动机悬置总成	Engine bracket assembly	N	1
5	4110702801	发动机总成D2.9 L4	Engine assembly	Y	1
6	25010009721	发动机供油系统	Fuel system	Y	1
7	25010010021	发动机进气系统	Intake system	N	1
8	25010017531	发动机散热系统	Engine cooling system	N	1



**发动机悬置总成 Engine bracket assembly**

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4011000475	螺栓GB16674-M10*30EpZn-8.8	Bolt gb16674-m10*30epzn-8.8	Y	8
2	4015000162	垫圈GB97.1-10EpZn-300HV	Washer gb97.1-10epzn-300hv	Y	8
3	4013000189	螺母GB889.1-M10EpZn-8	Nut	Y	8
4	4110001979	减震器10-00184	Absorber	Y	4
5	25010009602	发动机左前支腿	Bracket	Y	1
6	4015000168	垫圈GB97.1-12EpZn-300HV	Washer gb97.1-12epzn-300hv	Y	14
7	4011000596	螺栓GB5783-M12*35EpZn-10.9	Bolt gb5783-m12*35epzn-10.9	Y	14
8	25010009612	发动机右前支腿	Bracket	Y	1
9	25010009632	发动机右后支腿	Bracket	Y	1
10	25010009622	发动机左后支腿	Bracket	Y	1

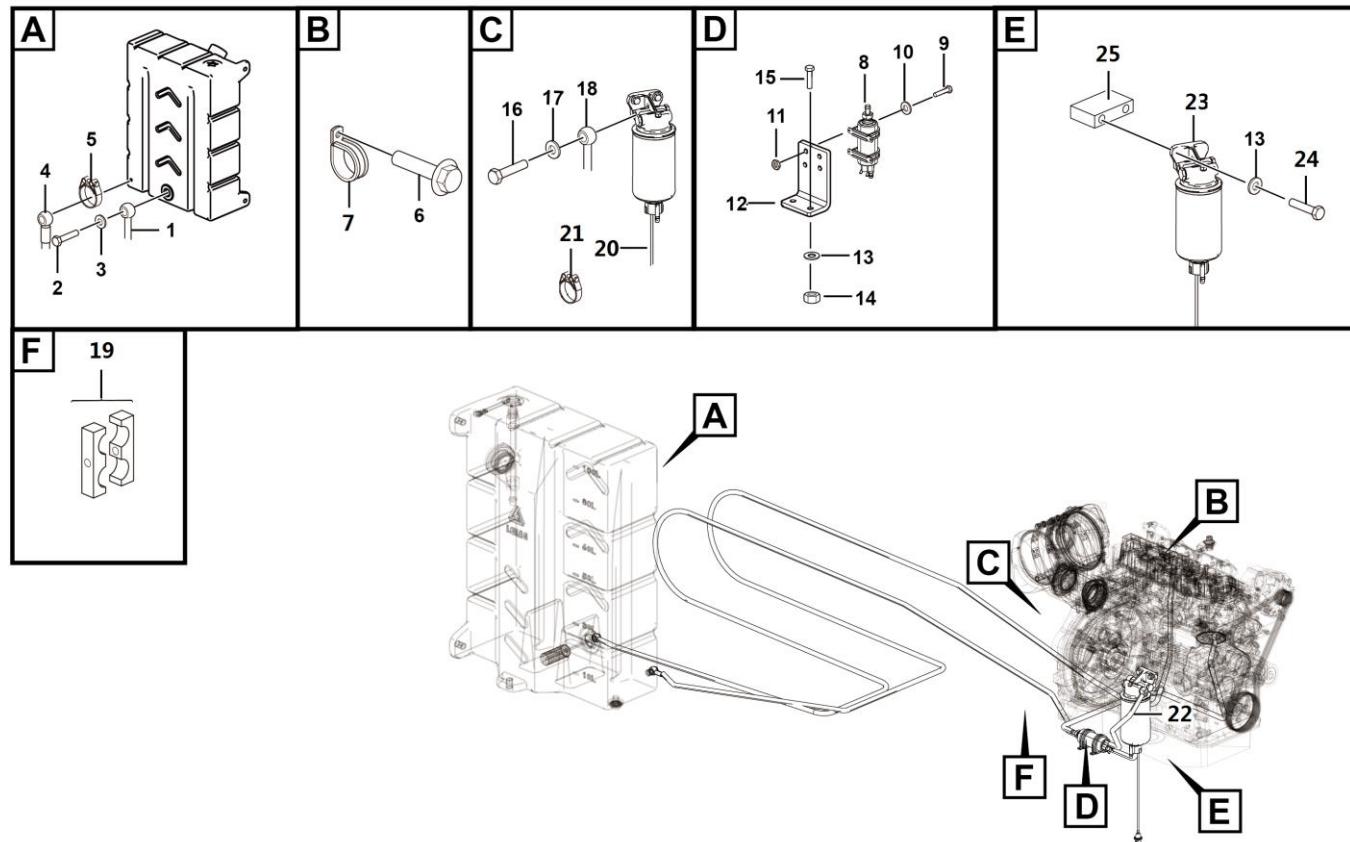
## 发动机供油系统 Fuel system



A0100-2504000972.S1b

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25010009731	油水分离器进油管	Fuel hose	Y	1
2	4011000344	螺栓JB999-M14*1.5*32EpZn-35	Bolt jb999-m14*1.5*32-35	Y	2
3	4030000057	垫圈JB1002-14-T2	Washer jb1002-14-t2	Y	4
4	25010009801	发动机回油管	Fuel hose	Y	1
5	4017000010	喉箍JB8870-d20	Throat shoe jb8870-d20	Y	3
6	4011011088	螺栓GB16674-M10*16flZny-8.8-480	Bolt gb16674-m10*16flzny-8.8-480	Y	4
7	4041010363	管夹LGB169-A20*12.5	Clamp	Y	2
8	4110702735	燃油泵	Fuel pump	Y	1
9	4014010122	螺钉GB70.1-M5*20flZnyc-8.8-480	Screw gb70.1-m5*20flznyc-8.8-480	Y	4
10	4015010345	垫圈GB96.1-5flZnyc-480	Washer	Y	4
11	4013010305	螺母GB889.1-M5flZnyc-8-480	Nut gb889.1-m5flznyc-8-480	Y	4
12	25010017302	电子泵支架	Plate	Y	1
13	4015010339	垫圈GB97.1-10flZnyc-300HV-480	Washer	Y	6
14	4013010296	螺母GB889.1-M10flZnyc-8	Nut gb889.1-m10flznyc-8	Y	2
15	4011010727	螺栓GB5783-M10*35flZnyc-8.8-480	Bolt gb5783-m10*35flznyc-8.8	Y	2
16	4011010322	螺栓JB999-M16*1.5*30EpZn-35	Bolt jb999-m16*1.5*32epzn-35	Y	3
17	4015000120	垫圈JB1002-16-T2	Washer jb1002-16-t2	Y	6
18	25010009741	精滤器进油管	Fuel hose	Y	1
19	4041010344	管夹LGB169-B20*12.5	Clamp	Y	2
20	25010017421	放水管	Pipe	Y	1
21	4017000040	喉箍JB8870-d12	Hoop jb8870-d12	Y	1
22	25010009751	燃油泵进油管	Fuel hose	Y	1

## 发动机供油系统 Fuel system



A0100-2504000972.S1b

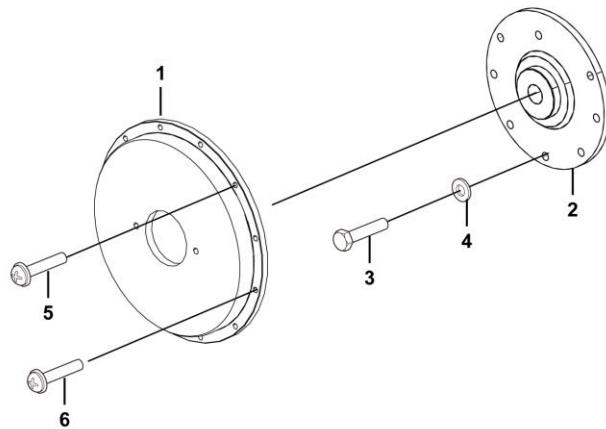
序号	零件代号	名称	是否配件	数量	备注
Key	Part No.	Description	Spare parts Y/N	Qty	Remarks
23	4110702736	油水分离器	Fuel water separator assembly	Y	1
24	4011010729	螺栓GB5782-M10*65flZnyc-8.8-480	Bolt	Y	2
25	25010009762	粗滤安装垫块	Plate	Y	1

动力系统

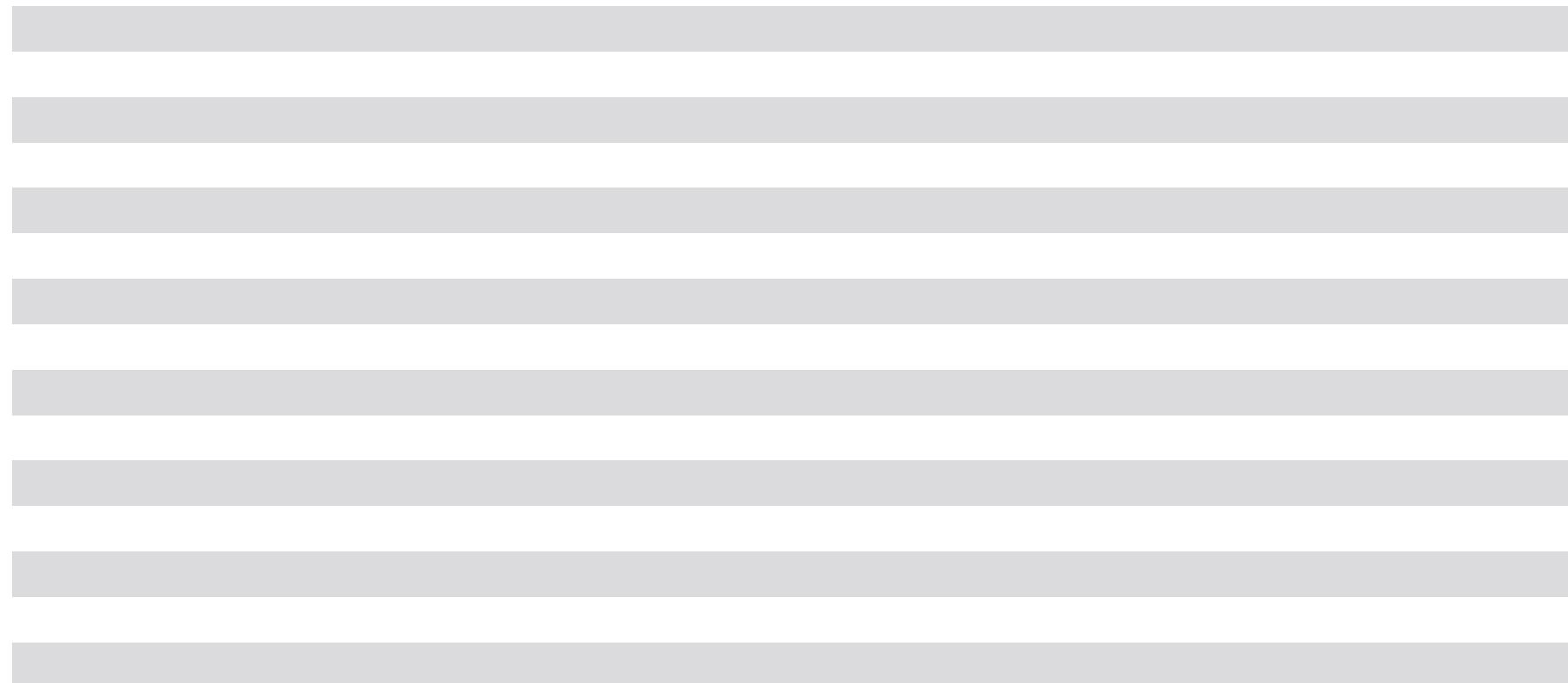
### Diesel engine system



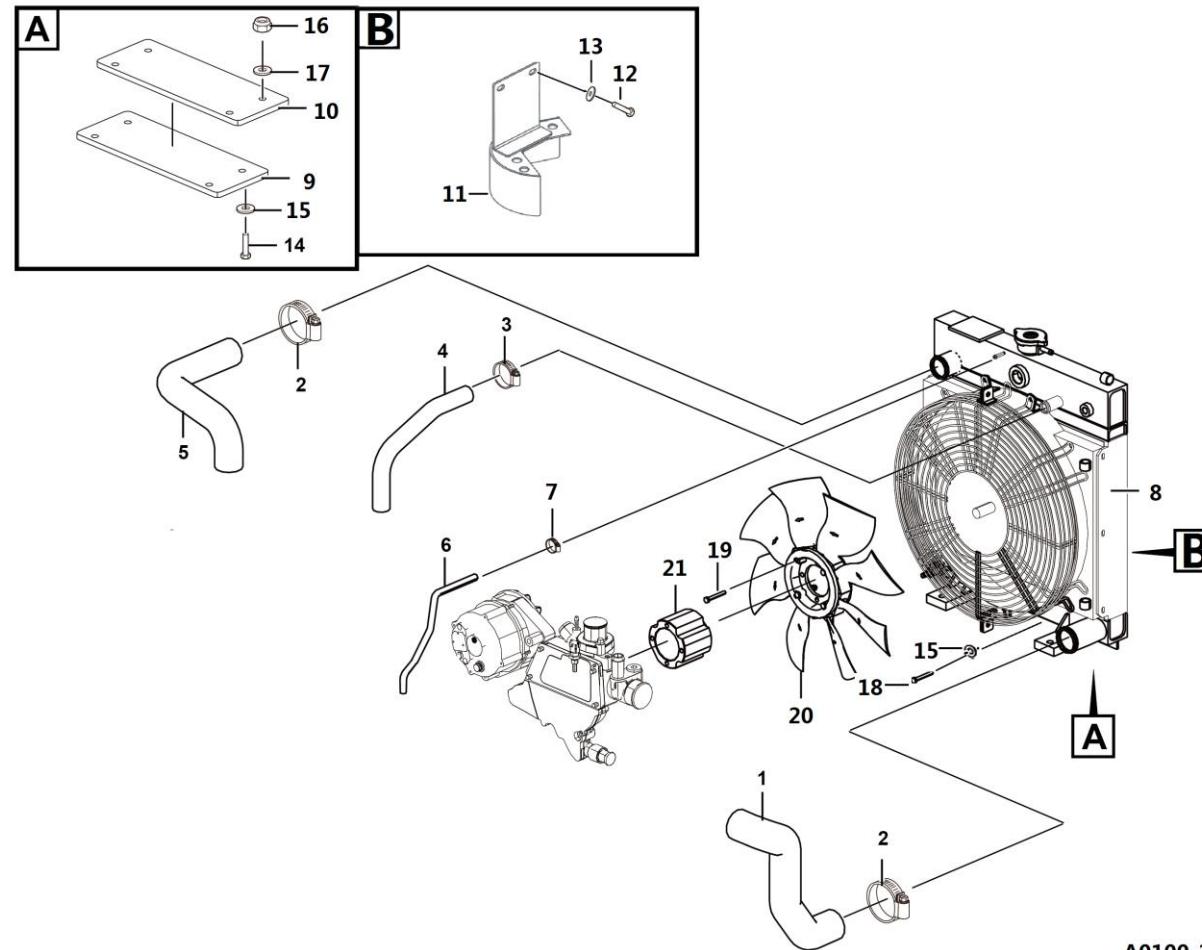
## 发动机传动系统 Engine drive system



序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25010001002	泵盖板 Pum cover plate	Y	1	
2	4110001408	飞轮联轴器FL10 T48 L=42 SAE16/32 Z=15(挡圈) Coupling	Y	1	
3	4011000763	螺栓GB5783-M10*30EpZn-10.9 Bolt gb5783-m10*30epzn-10.9	Y	8	
4	4015000162	垫圈GB97.1-10EpZn-300HV Washer gb97.1-10epzn-300hv	Y	8	
5	4014000135	螺钉GB70.1-M10*40EpZn-8.8 Screw gb70.1-m10*40epzn-8.8	Y	2	
6	4014000134	螺钉GB70.1-M10*30EpZn-8.8 Bolt	Y	10	

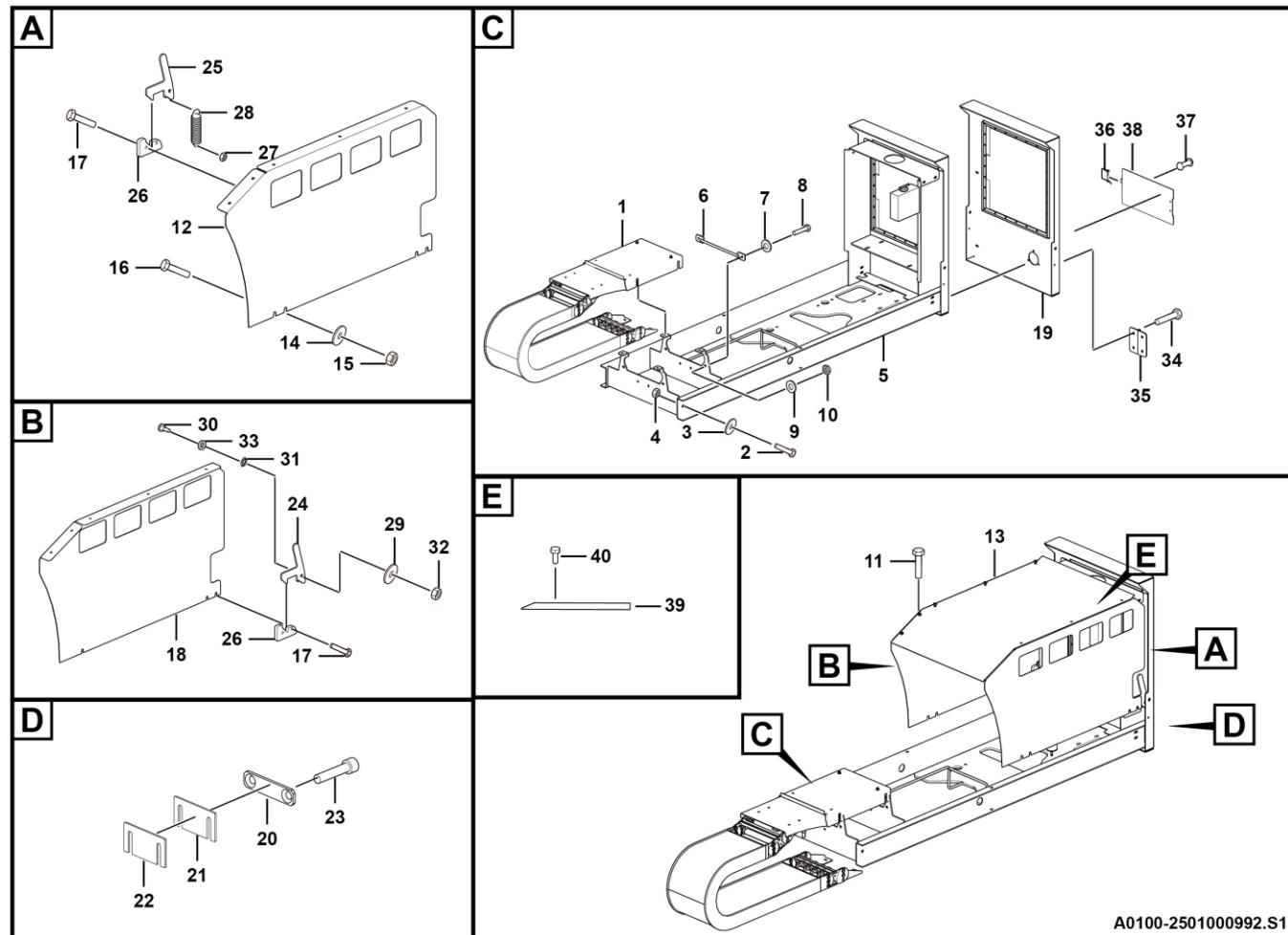


## 发动机散热系统 Engine cooling system

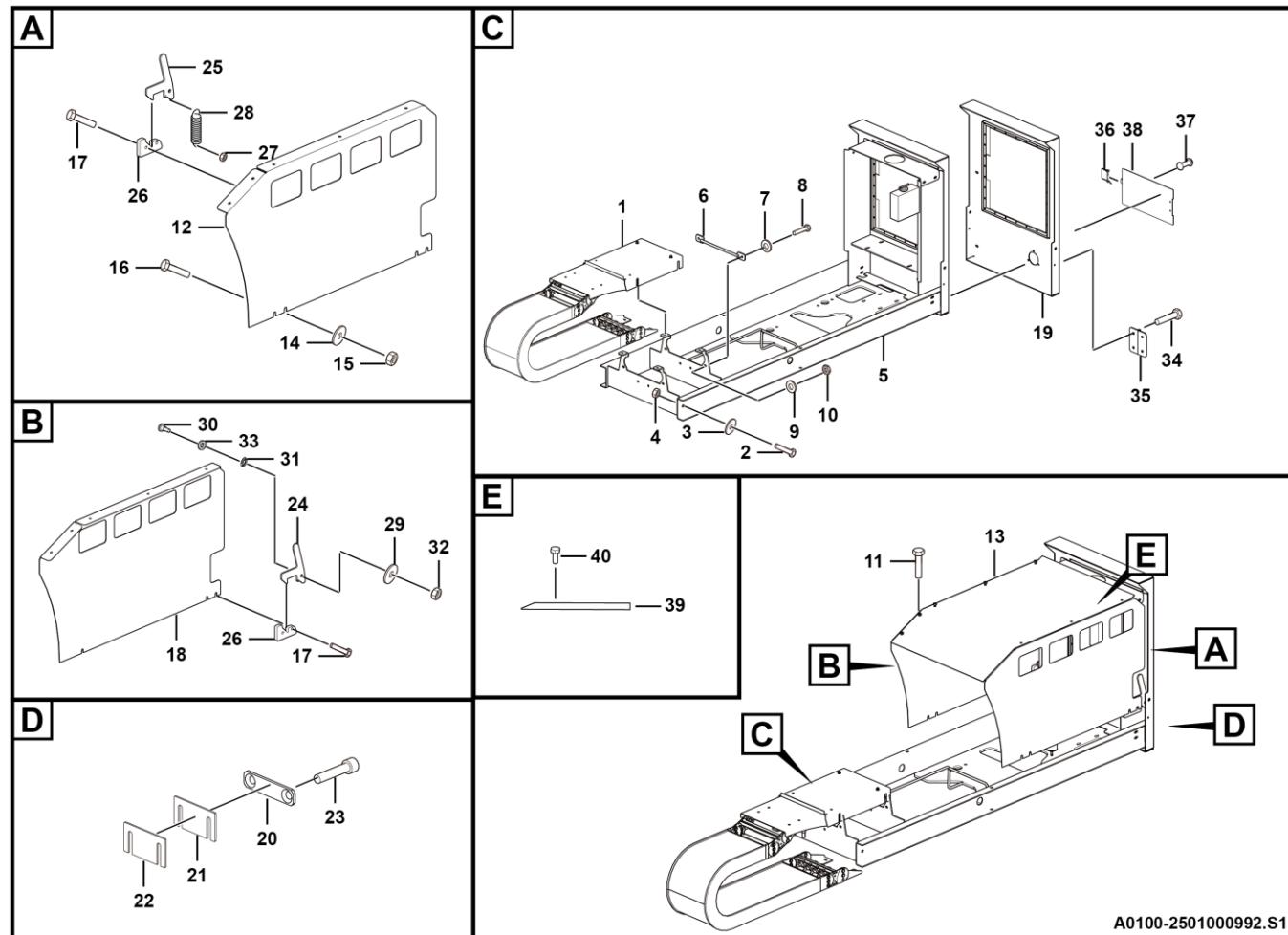


A0100-2501001753.S

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25010017371	发动机进水管	Pipe	Y	1
2	4017000007	喉箍JB8870-d60	Clamp jb8870-d60	Y	4
3	4017000011	喉箍JB8870-d32	Clamp jb8870-d32	Y	2
4	25010009662	发动机补水管	Pipe	Y	1
5	25010009651	发动机出水管	Pipe	Y	1
6	25010009851	发动机透气管	Pipe	Y	1
7	4017000040	喉箍JB8870-d12	Hoop jb8870-d12	Y	2
8	4110702812	散热器总成M9115095	Radiator	Y	1
9	25010009042	固定板	Plate	Y	1
10	25010009031	橡胶板	Rubber plate	Y	1
11	25010017402	发电机护板焊合	Welding plate	Y	1
12	4011010970	螺栓GB5783-M8*16flZnyc-8.8-480	Scerw gb5783-m8*16flznyc-8.8-480	Y	2
13	4015010280	垫圈GB97.1-8flZnyc-480	Washergb97.1-10flznyc-480	Y	2
14	4011010741	螺栓GB5782-M10*55flZnyc-8.8-480	Bolt	Y	2
15	4015010278	垫圈GB96.1-10flZnyc-480	Washergb96.1-10flznyc-480	Y	4
16	4013010296	螺母GB889.1-M10flZnyc-8	Nut gb889.1-m10flznyc-8	Y	2
17	4015010339	垫圈GB97.1-10flZnyc-300HV-480	Washer	Y	2
18	4011010707	螺栓GB5783-M10*30flZnyc-8.8-480	Boltgb5783-m10*30flznyc-8.8-480	Y	2
19	4014010094	螺钉GB70.1-M8*100flZnyc-12.9-480	Screw gb70.1-m8*100flznyc-12.9-480	Y	4
20	4110702816	风扇N035083801H202	Fan	Y	1
21	4110702818	风扇垫块	Fan plate	Y	1

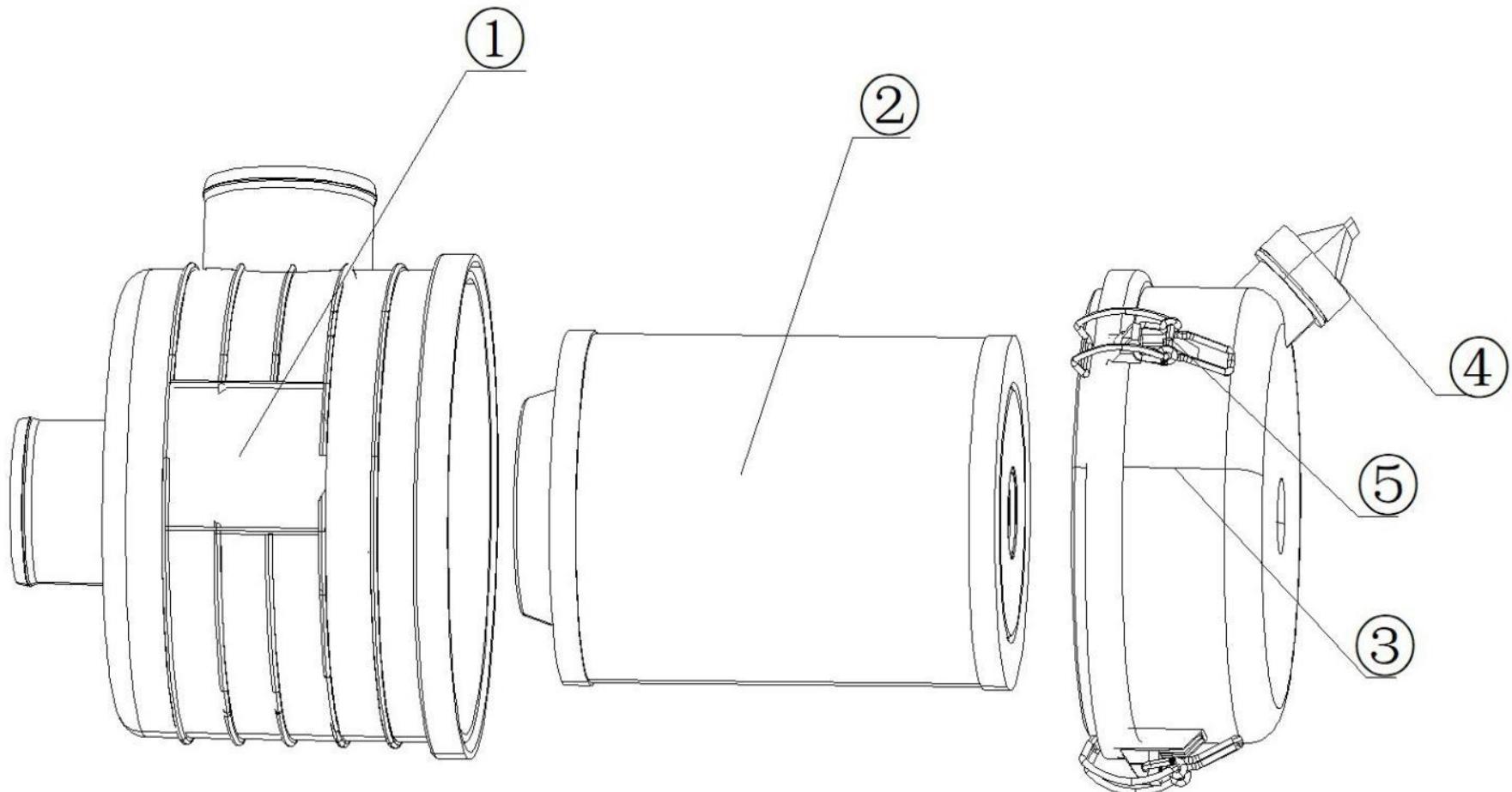
**发动机平台总成 Engine tray**


序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25010001071	拖链总成 Chain assembly	N	1	
2	25010000551	螺栓 Screw	Y	2	
3	4015010340	垫圈GB97.1-12flZnyc-300HV-480 Washer	Y	2	
4	4013010301	螺母GB889.1-M12flZnyc-8-480 Nutgb889.1-m12flznyc-8-480	Y	2	
5	25010014843	发动机平台焊合 Engine platform welding	Y	1	
6	25010000581	固定护板 Plate	Y	2	
7	4015010289	垫圈GB96.1-8flZnyc-480 Washer gb96.1-8flznyc-480	Y	8	
8	4011010708	螺栓GB5783-M8*30flZnyc-8.8-480 Boltgb5783-m8*30flznyc-8.8-480	Y	6	
9	4015010280	垫圈GB97.1-8flZnyc-480 Washergb97.1-10flznyc-480	Y	28	
10	4013010297	螺母GB889.1-M8flZnyc-8-480 Nutgb889.1-m8flznyc-8-480	Y	10	
11	4011010743	螺栓GB5783-M8*25flZnyc-8.8-480 Bolt gb5783-m8*25flznyc-8.8-480	Y	12	
12	25010014913	右盖板焊合 Plate	Y	1	
13	25010014892	上盖板 Plate	Y	1	
14	4015010339	垫圈GB97.1-10flZnyc-300HV-480 Washer	Y	8	
15	4013010292	螺母GB6185-M10flZnyc-8.8-480 Nutgb6185-m10flznyc-8.8-480	Y	8	
16	4011010707	螺栓GB5783-M10*30flZnyc-8.8-480 Boltgb5783-m10*30flznyc-8.8-480	Y	4	
17	4011011060	停用-螺栓GB5783-M10*45flZnyc-8.8-480 Bolt gb5783-m10*45flznyc-8.8-480	Y	4	
18	25010014943	左盖板焊合 Plate	Y	1	
19	25010014862	后盖板焊合 Plate	Y	1	
20	25010006753	安装板 Plate	Y	2	
21	25010006733	调整垫片 Washer	Y	4	
22	25010006743	调整垫片 Plate	Y	4	

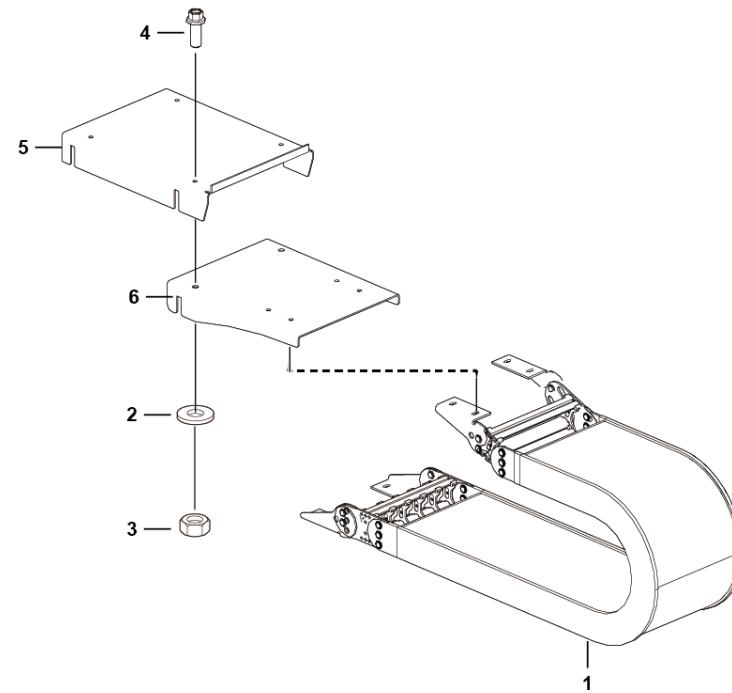
**发动机平台总成 Engine tray**


序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
23	4014010020	螺钉GB70.3-M8*20EpZn-8.8	Screw gb70.3-m8*20epzn-8.8	Y	4
24	25010000901	左锁	Lock	Y	1
25	25010000911	右锁	Lock	N	1
26	25010001081	卡板	Plate	Y	2
27	4013010291	螺母GB6170-M8flZnyc-8-480	Nutgb6170-m8flznyc-8-480	Y	2
28	25010000411	弹簧2*14*72	Spring	Y	2
29	4015010341	垫圈GB97.1-14flZnyc-300HV-480	Washer	Y	2
30	25010000972	把手螺栓	Screw	Y	2
31	25200003881	轴套	Sleeve	Y	2
32	4013010363	螺母GB889.1-M14flZnyc-8-480	Nut gb889.1-m14flznyc-8-480	Y	2
33	25010001101	隔套	Sleeve	Y	2
34	4011010711	螺栓GB5783-M8*20flZnyc-8.8-480	Boltgb5783-m8*20flznyc-8.8-480	Y	4
35	4190001521	合页CL253-27	Hinge cl253-27	Y	1
36	4190703890	D型销8*65带200mm链和钢片	Pin	Y	1
37	4019010185	抽芯铆钉GB12619-5×13	Rivet	Y	1
38	25010017101	小门焊合	Welding door	Y	1
39	25010014871	橡胶条	Sqree	Y	2
40	4011010753	螺栓GB5783-M8*45flZnyc-8.8-480	Bolt gb5783-m8*45fflznyc-8.8-480	Y	4

## 空气滤清器1109100W300 Air filter

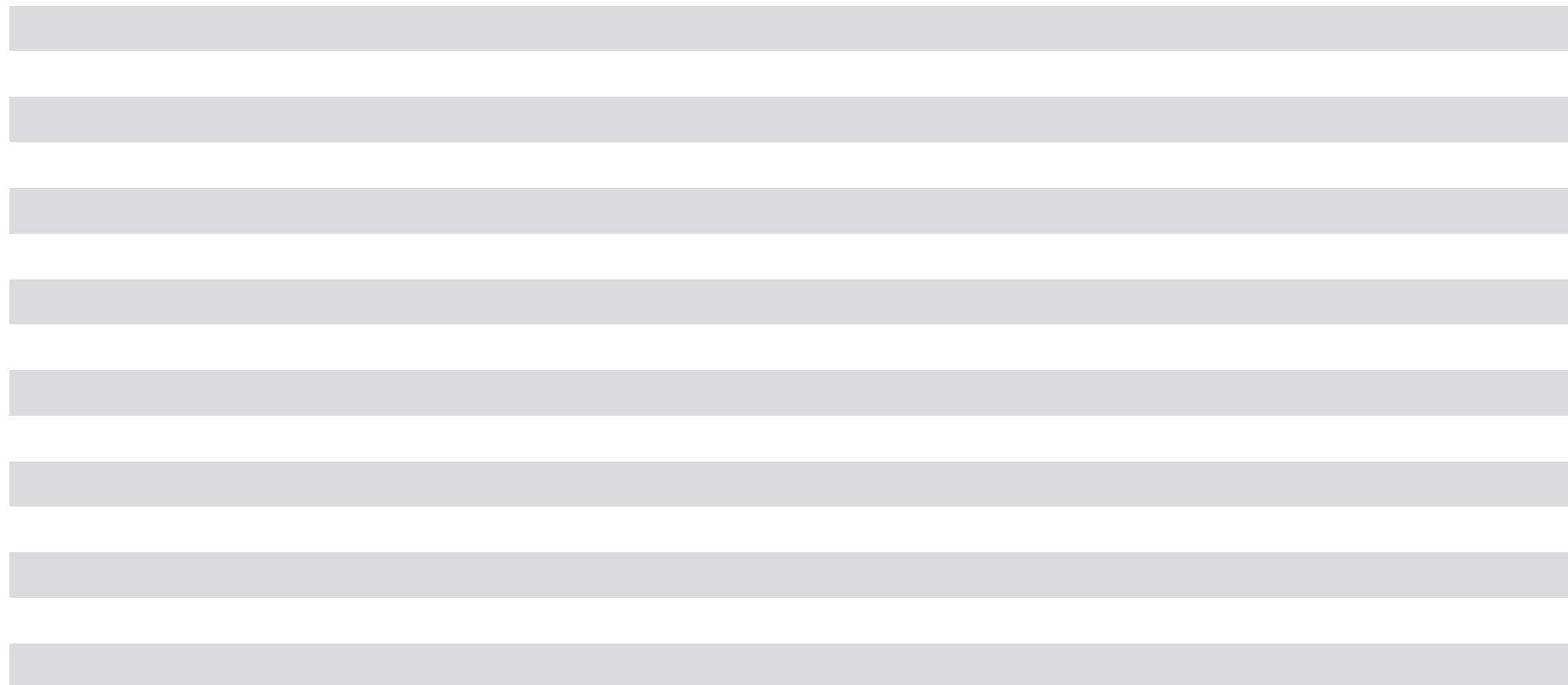


序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4110702815002	空滤主体总成1109111W300 Air filter assembly	Y	1	
2	4110702815001	空气滤清器滤芯1109130W300 Air cleaner filter	Y	1	
3	4110702815003	下盖总成1109121W300 Cover	Y	1	
4	4110702815004	排尘袋1109045-PK Dust shield	N	1	
5	4110702815005	卡子总成1109150B18 Fastener	N	1	

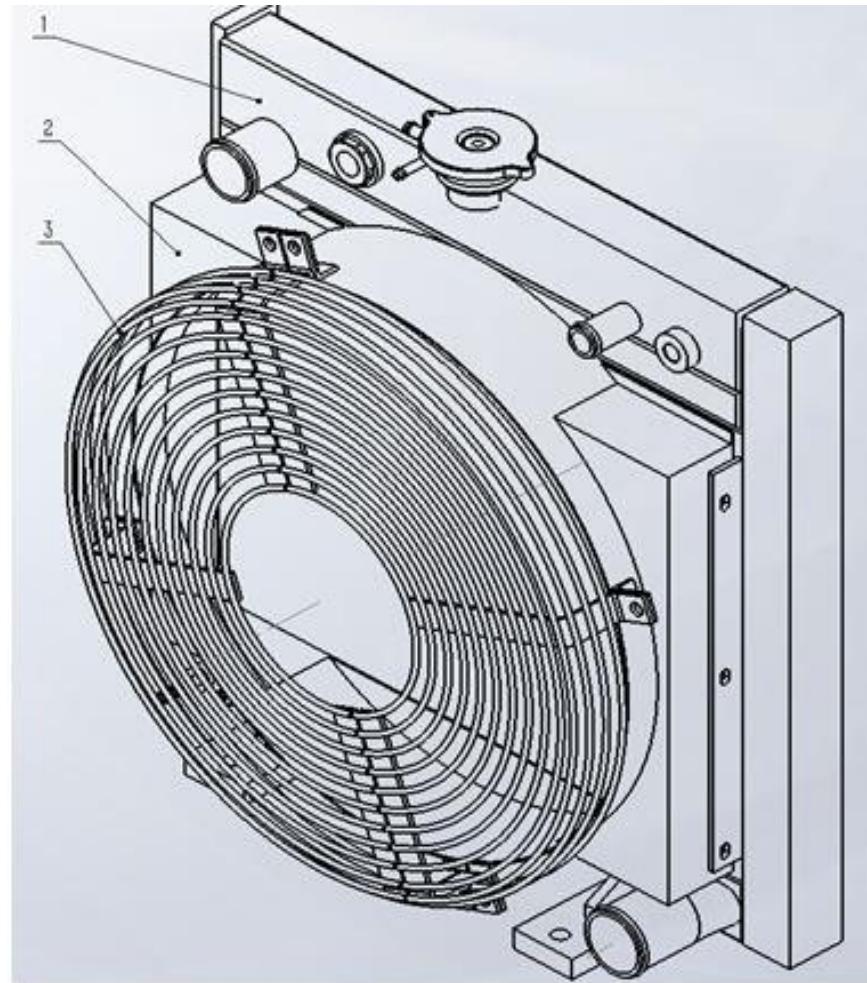
**拖链总成 Chain assembly**

A0100-2501000107.S1a

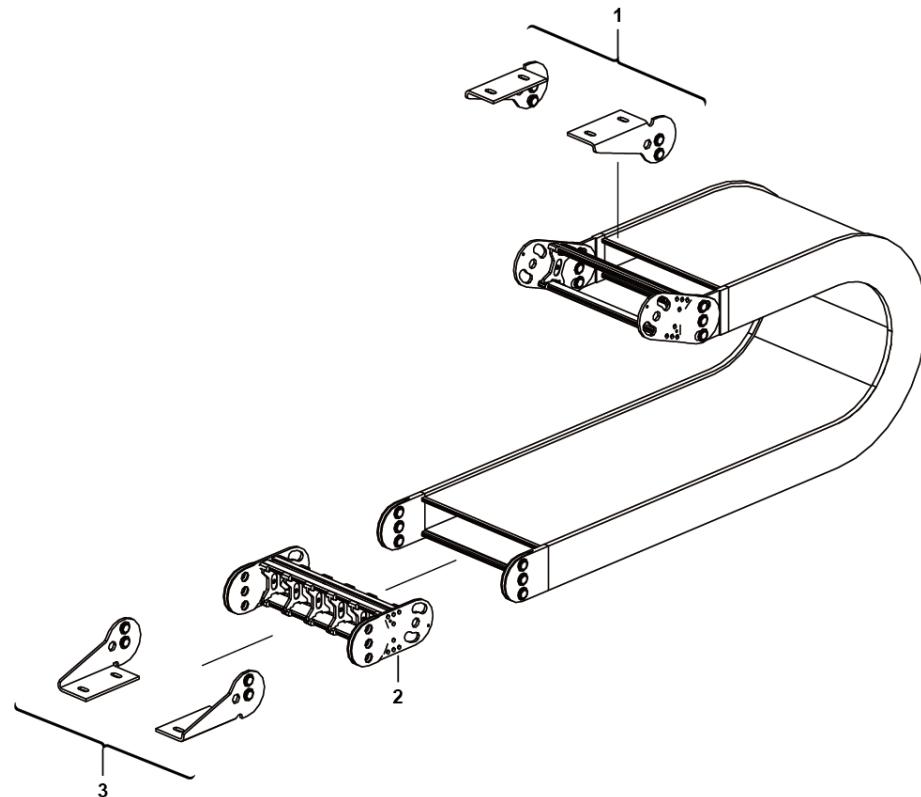
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4110002011	拖链TCS17-DW-028 S0950.240-RM-140-St-1520 TS0/0/FAI/MAI	Chain assembly	Y	1
2	4015000072	垫圈GB97.1-8EpZn-300HV	Washer gb97.1-8epzn-300hv	Y	12
3	4013000210	螺母GB889.1-M8EpZn-8	Nut gb889.1-m8epzn-8	Y	12
4	4011000455	螺栓GB16674-M8*25EpZn-8.8	Bolt gb16674-m8*25epzn-8.8	Y	12
5	25010001051	前护板	Cover plate	Y	1
6	25010000471	中护板	Plate	Y	1



## 散热器总成 Radiator



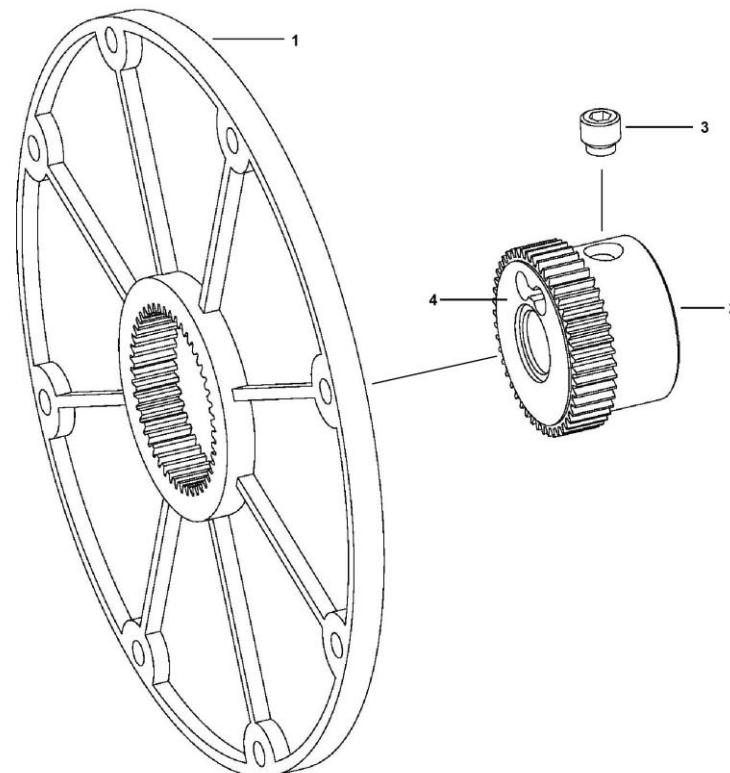


**拖链 Chain assembly**

A0100-4110002011

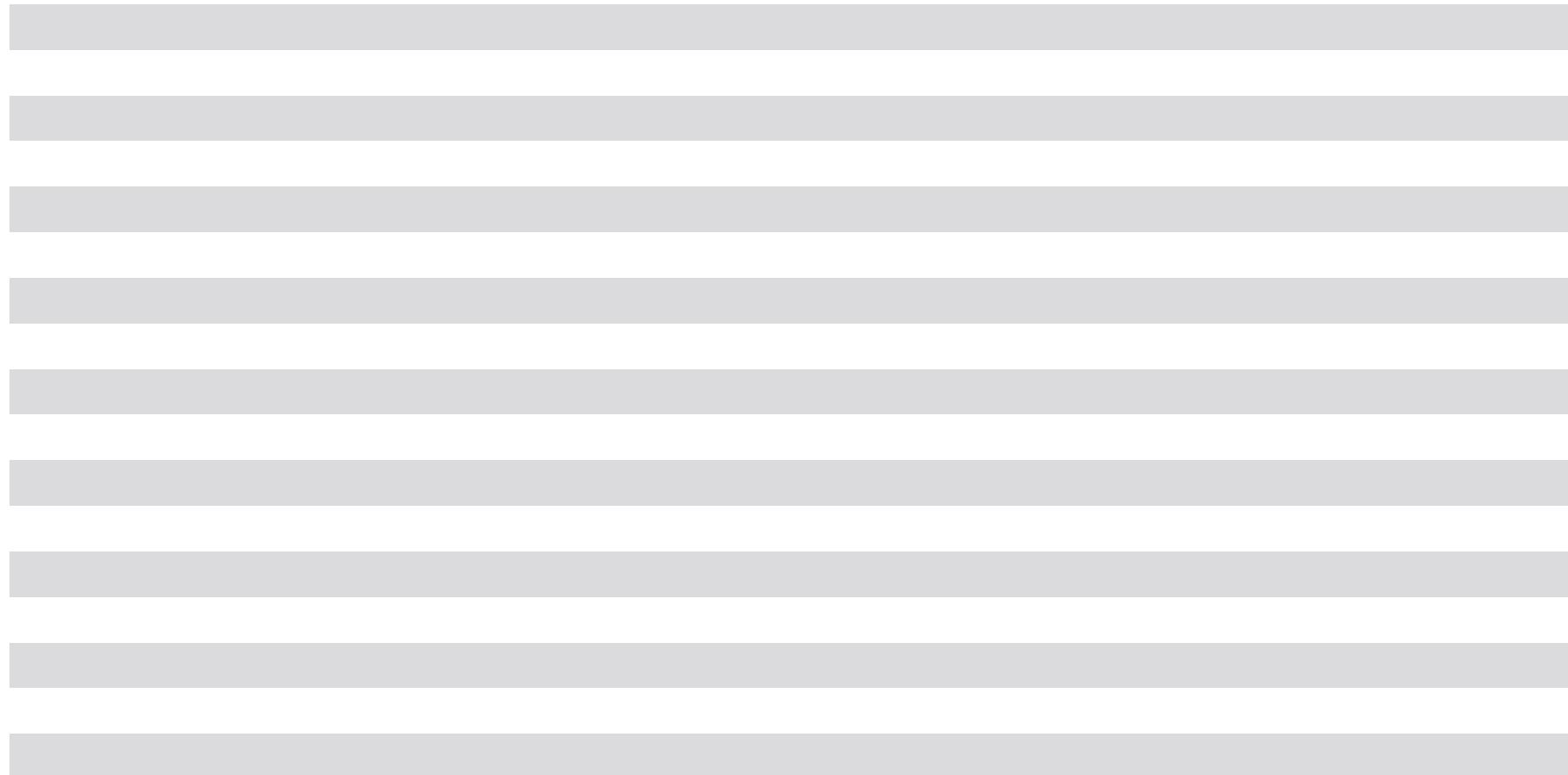
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4110001508	拖链移动端接头S0950-FAI	Joint	Y	1
2	4110001510	单节拖链S0950.240-RM-140	Chain	Y	16
3	4110001509	拖链固定端接头S0950-MAI	Joint	Y	1

## 飞轮联轴器FL10 T48 L=42 SAE16/32 Z=15(档 圈) Coupling

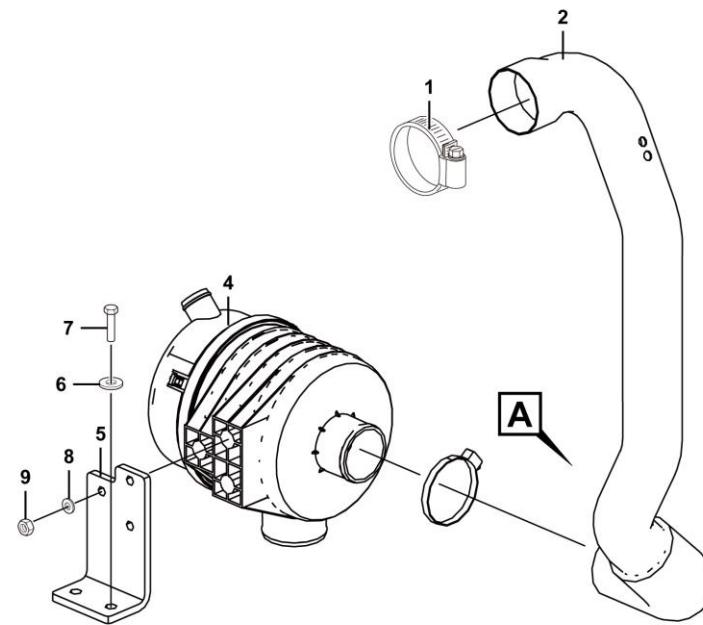
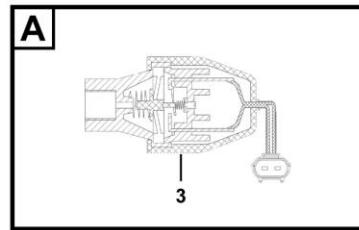


A0100-4110001408

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4110001408001	飞轮盘1740000004 Flying wheel1740000004	Y	1	
2	4110001408002	联轴器22209200002 Clutch22209200002	Y	1	
3	4110001408003	键槽螺栓31101320058 Bolt31101320058	Y	1	
4	4110001408004	挡圈31401000013 Washer31401000013	Y	1	

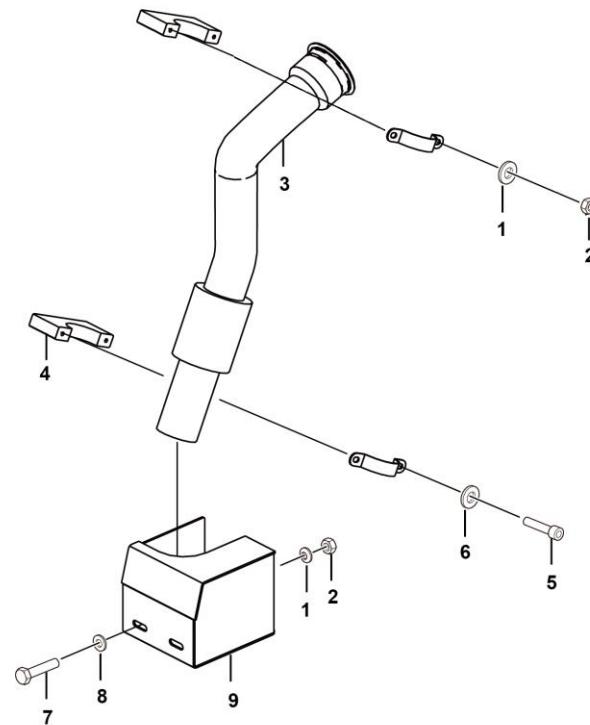


## 发动机进气系统 Intake system



序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4017000013	喉箍JB8870-d90	Clamp jb8870-d90	Y	2
2	25010010001	发动机进气管	Tube	Y	1
3	4110702817	进气阻力报警器28020-Y41P0	Display	Y	1
4	4110702815	空气滤清器1109100W300	Air cleaner	Y	1
5	25010010013	安装板	Plate	Y	1
6	4015000162	垫圈GB97.1-10EpZn-300HV	Washer gb97.1-10epzn-300hv	Y	2
7	4011000081	螺栓GB5783-M10*20EpZn-8.8	Bolt gb5783-m10*20epzn-8.8	Y	2
8	4015000072	垫圈GB97.1-8EpZn-300HV	Washer gb97.1-8epzn-300hv	Y	3
9	4013000210	螺母GB889.1-M8EpZn-8	Nut gb889.1-m8epzn-8	Y	3

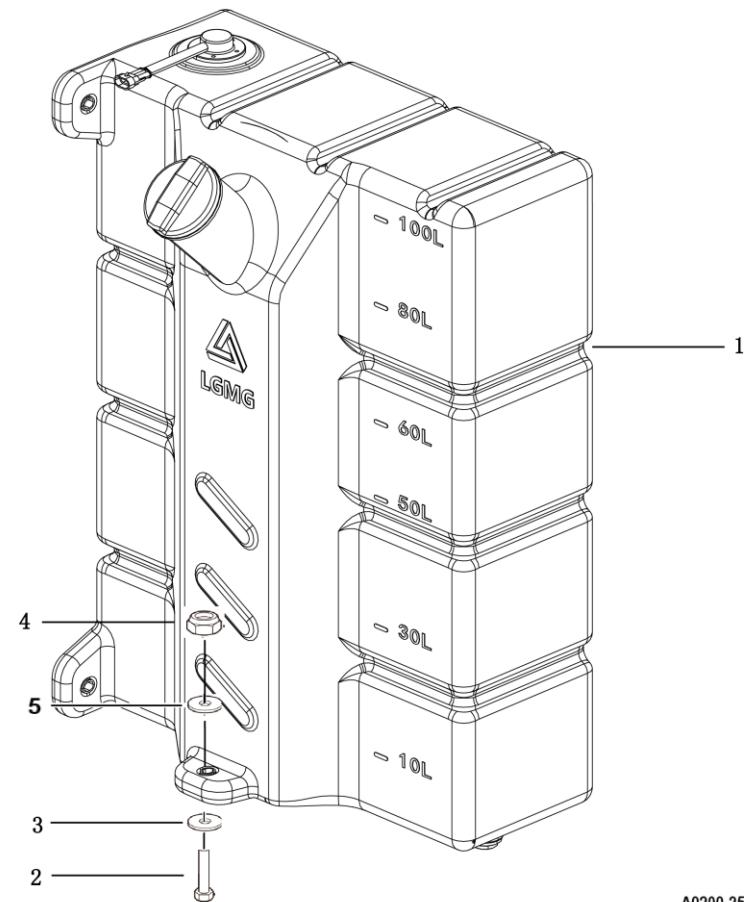
## 发动机排气系统 Exhaust system



A0100-2501001009.S1b

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4015010280	垫圈GB97.1-8flZnyc-480	Washer gb97.1-10flznyc-480	Y	2
2	4013010314	螺母GB6185-M8flZnyc-8	Bolt gb6185-m8flznyc-8	Y	2
3	25010020521	排气尾管	Tube	Y	1
4	25010010032	排气管固定夹	Plate	Y	1
5	4014010389	螺钉GB70.1-M6*16flZnyc-8.8	Screw gb70.1-m6*16flznyc-8.8	N	2
6	4015010296	垫圈GB96.1-6flZnyc-480	Washer gb96.1-6flznyc-480	Y	2
7	4011010708	螺栓GB5783-M8*30flZnyc-8.8-480	Bolt gb5783-m8*30flznyc-8.8-480	Y	2
8	4015010289	垫圈GB96.1-8flZnyc-480	Washer gb96.1-8flznyc-480	Y	2
9	25010010082	尾气罩焊合	Plate welding assembly	Y	1

## 燃油箱总成 Fuel tank assembly



A0200-2502000028.S1e

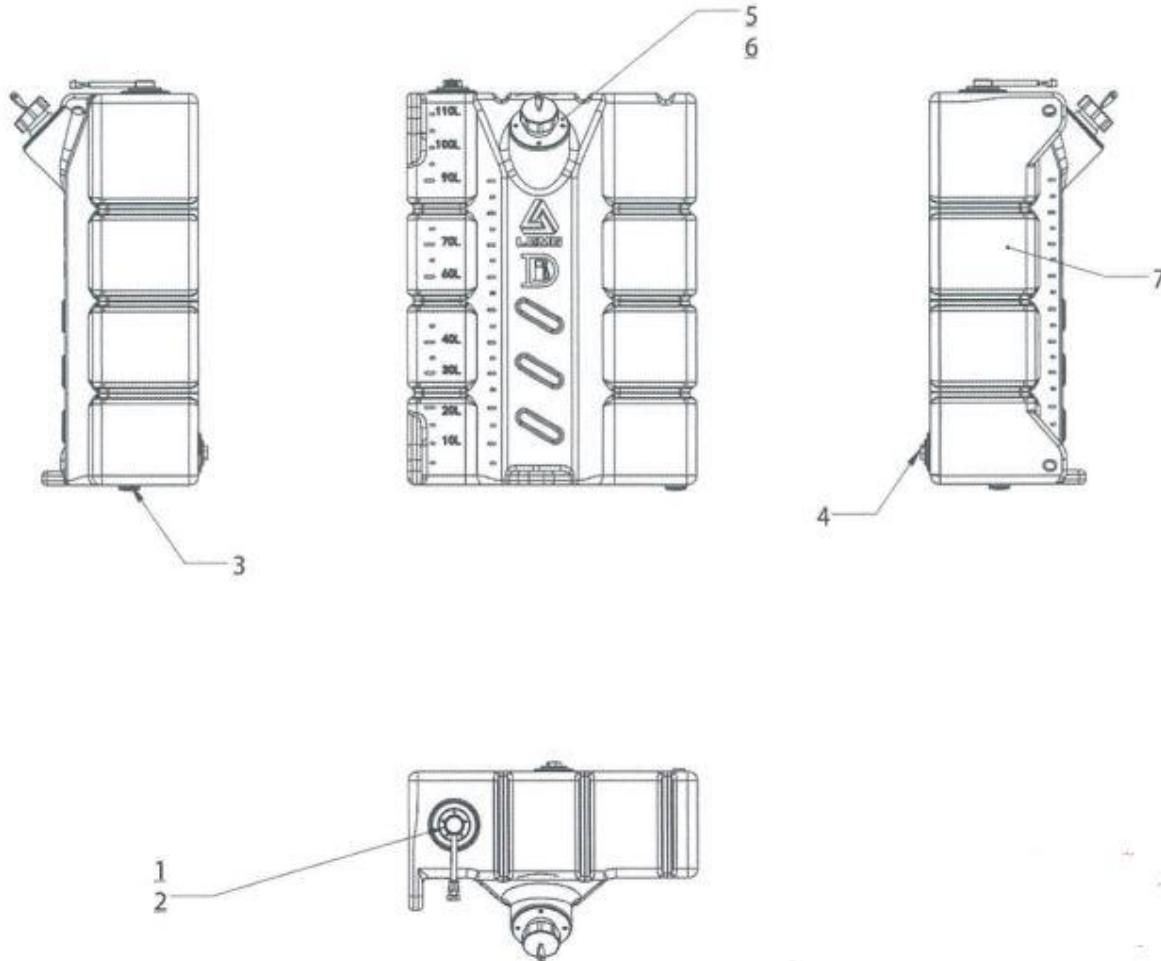
序号	零件代号	名称	是否配件	数量	备注
Key	Part No.	Description	Spare parts Y/N	Qty	Remarks
1	4110703110	滚塑燃油箱总成LG02-RYX-001	Pe fuel tank	Y	1
2	4011000049	螺栓GB5782-M10*55EpZn-8.8	Bolt gb5782-m10*55epzn-8.8	Y	3
3	4015000162	垫圈GB97.1-10EpZn-300HV	Washer gb97.1-10epzn-300hv	Y	3
4	4013000189	螺母GB889.1-M10EpZn-8	Nut	Y	3
5	4015000197	垫圈GB96.1-10EpZn-300HV	Washer gb96.1-10epzn-300hv	Y	3

动力系统

## Diesel engine system

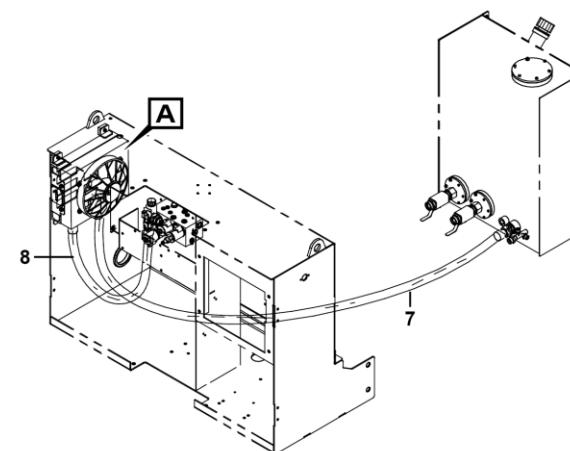
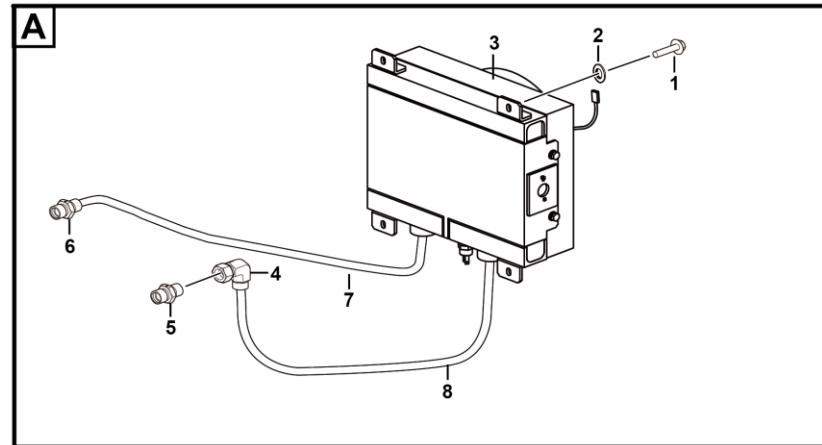


## 滚塑燃油箱总成LG02-RYX-001 Pe fuel tank



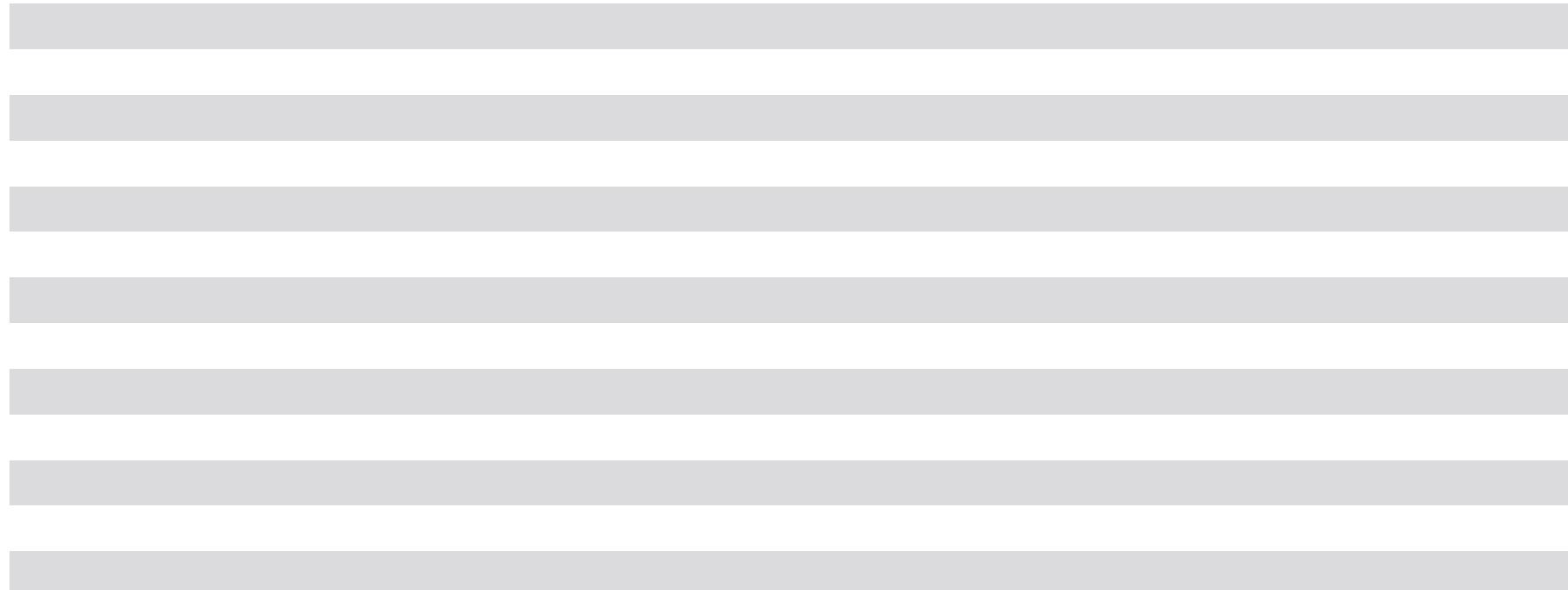
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4110703110004	油量传感器104998002 Oil sensor	Y	1	
2	4110703110001	M5*16外六角螺丝含平、弹垫 Bolt	Y	1	
3	4190704390002	放油堵头2721001 Drain plug	Y	1	
4	4190704390007	吸油滤芯2842001 Filter	Y	1	
5	4190704390004	油箱盖总成4110002050 Filter	Y	1	
6	4110703110002	M8*16外六角螺丝含平垫 Bolt	Y	1	
7	4110703110003	油箱本体4110703110滚塑燃油箱本体 Oil tank	Y	1	

## 散热器总成 Radiator assembly

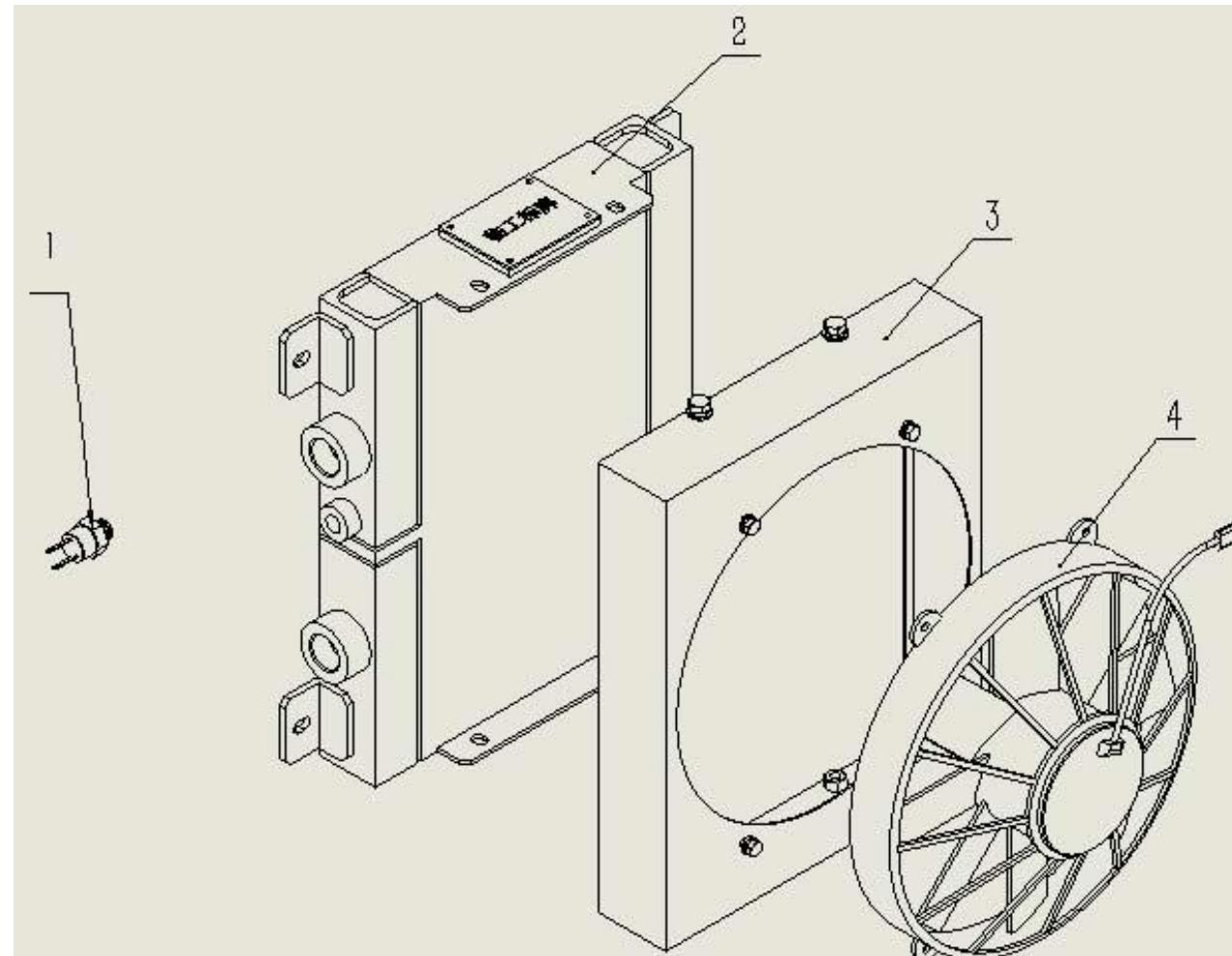


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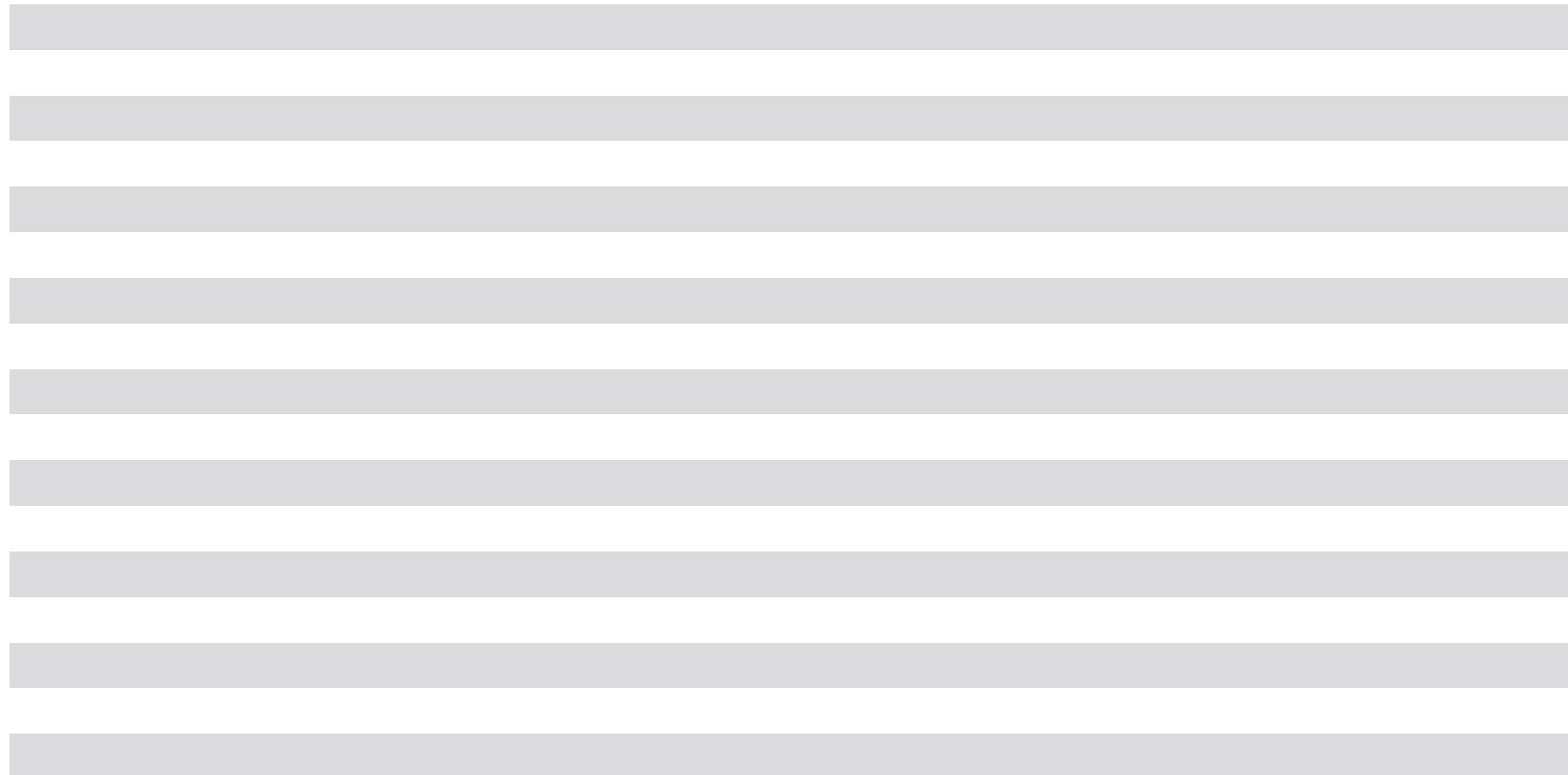
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4011010719	螺栓GB5783-M8*25flZnyc-8-480	Boltgb5783-m8*20flznyc-8-480	Y	4
2	4015010280	垫圈GB97.1-8flZnyc-480	Washerbg97.1-10flznyc-480	Y	4
3	4120704832	液压油散热器M9115052	Oil cooler	Y	1
4	4120000534	过渡接头EW28LOMDA3C	Nipple	Y	1
5	4120704907	接头GE28LR3/4EDOMDCF	Joint ge28lr3/4edomdcf	Y	3
6	4120704908	直接头GE28LREDOMDCF	Joint ge28lredomdcf	Y	1
7	4120706222	软管J20411-36-16TZ*OSD150-0100*2030	Pipe j20411-36-16tz*osd150-0100*2030	Y	1
8	4120706221	软管J20411-36-16TZ*OSD150-0100*1000	Pipe j20411-36-16tz*osd150-0100*1000	Y	1



## 液压油散热器M9115052 Oil cooler



序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120002528004	790003 温控开关	Temperature switch	Y	1
2	4120704832001	水散S9115052	Radiator	Y	1
3	4120002528006	DB0647 导风罩	Wind-proof plate	Y	1
4	4120002528007	530095 电子风机	Electronic fan	Y	1

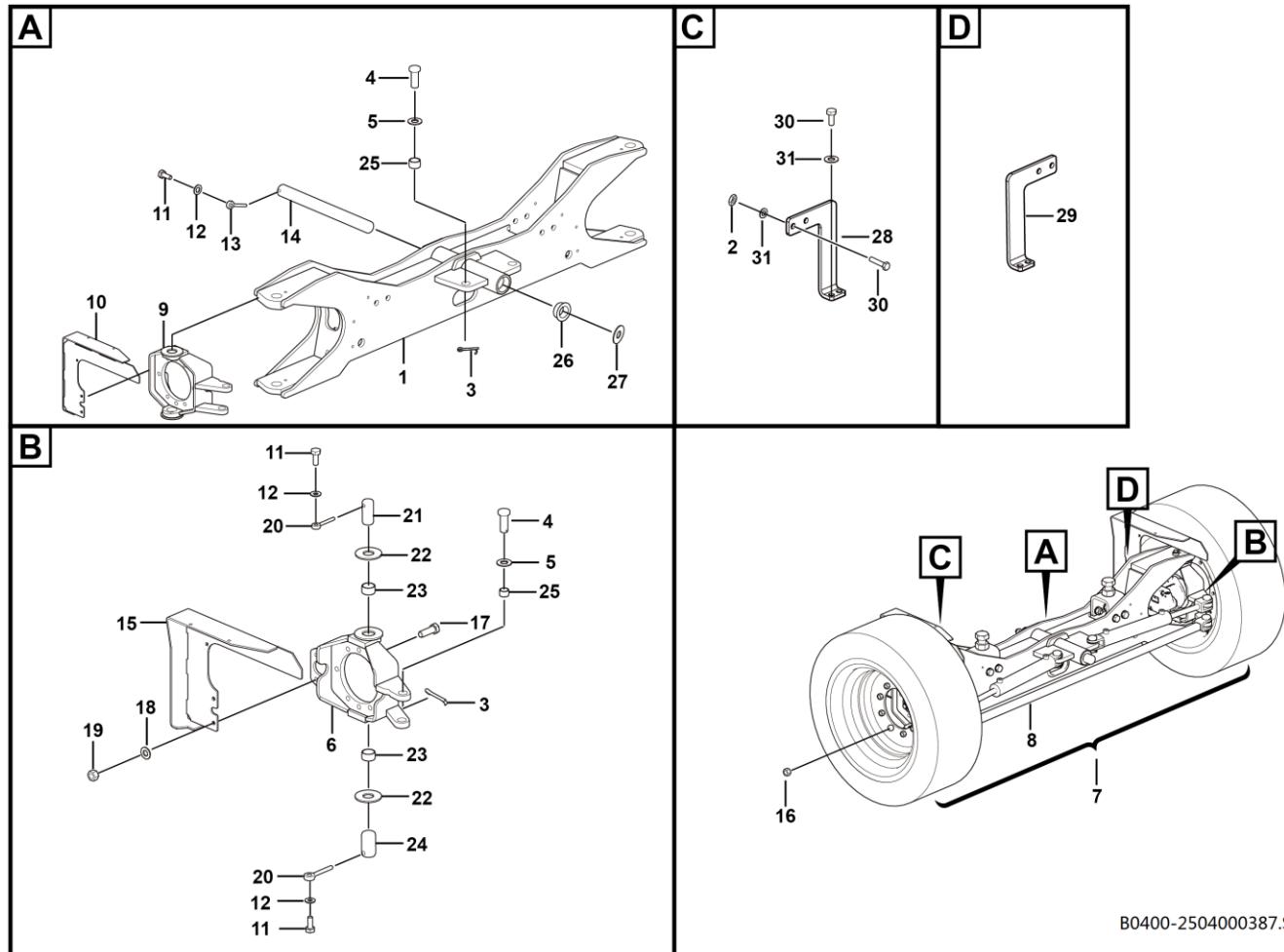




**B 驱动桥系统  
AXLE SYSTEM**

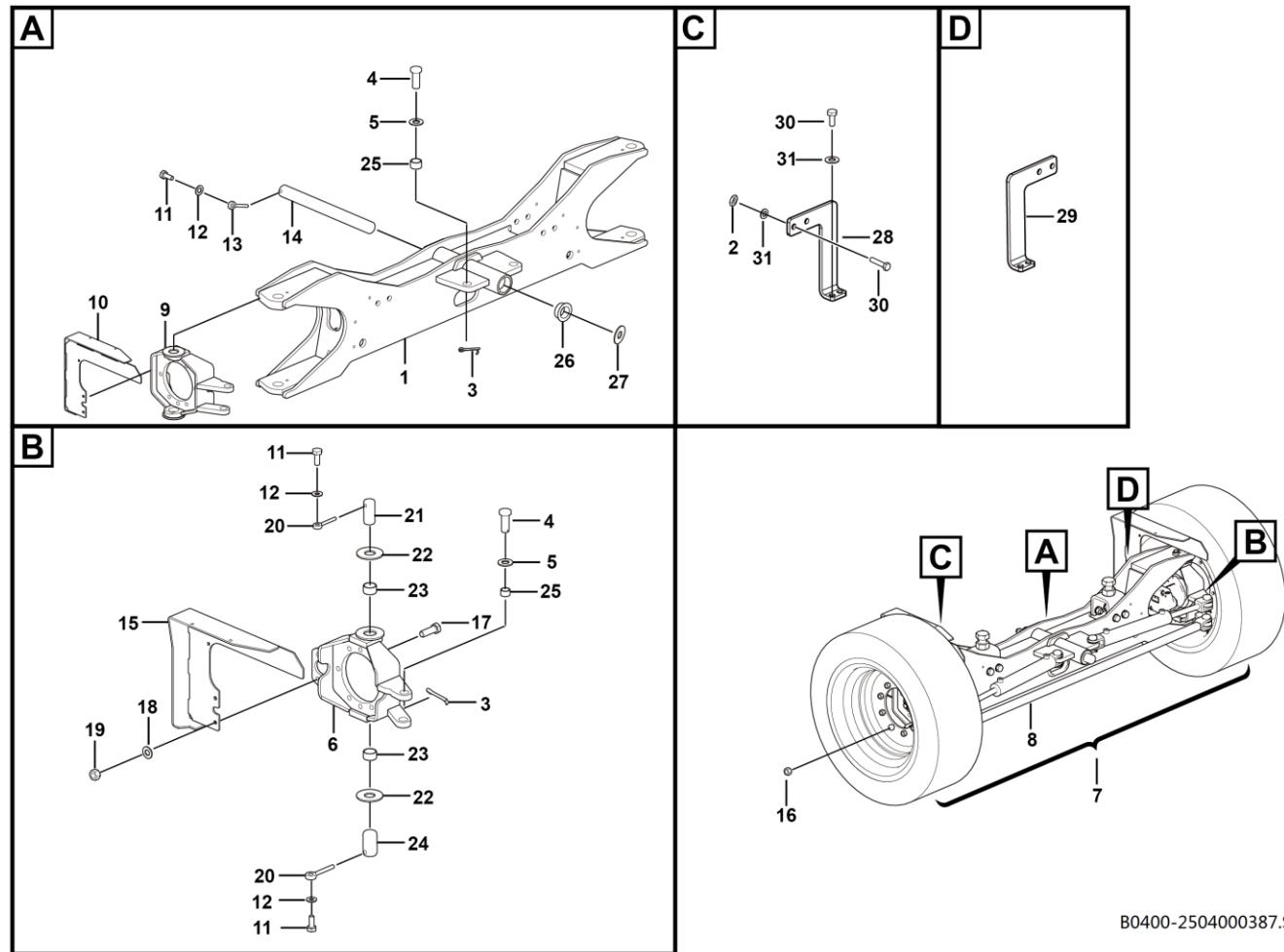
**临工集团济南重机有限公司**  
**LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.**

前桥总成 Front axle assembly



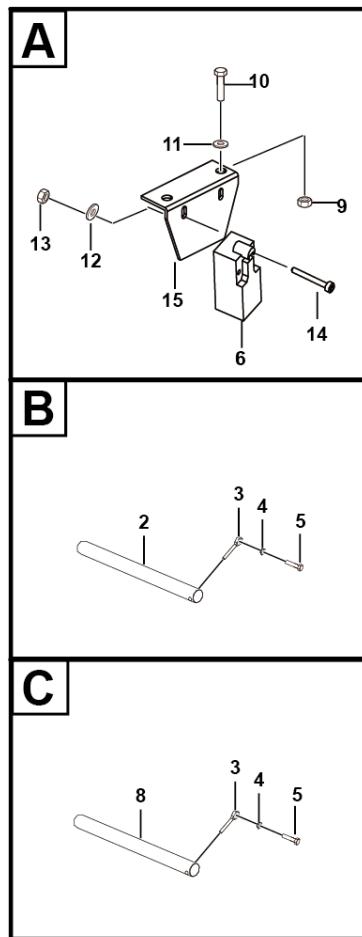
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25040004882	前桥壳	Front axle	N	1
2	4013010297	螺母GB889.1-M8flZnyc-8-480	Nutgb889.1-m8flznyc-8-480	Y	4
3	4016000127	开口销GB91-5*40EpZn-Q235A	Split pin	N	6
4	25040000311	拉杆销轴	Pin	Y	6
5	25040000681	垫片	Washer	Y	6
6	25040004681	右转向节	Right spindle	Y	1
7	4110702398	轮胎总成	Tire	N	1
8	25040000431	转向杆	Stick	Y	1
9	25040004671	左转向节	Left spindle	Y	1
10	25040004631	左油管支架	Plate	Y	1
11	4011010722	螺栓GB5783-M10*25flZnyc-8.8-480	Boltgb5783-m10*25flznyc-8.8-480	Y	5
12	4015010339	垫圈GB97.1-10flZnyc-300HV-480	Washer	Y	5
13	25200000641	插销	Pin	Y	1
14	25040000451	浮动销轴	Pin	Y	1
15	25040004651	右油管支架	Plate	N	1
16	25050000401	锥面六角螺母M16×1.5	Nut	Y	18
17	4011011125	螺栓GB5783-M12*35flZnyc-8.8-480	Screw gb5783-m12*35flznyc-8.8-480	Y	4
18	4015010340	垫圈GB97.1-12flZnyc-300HV-480	Washer	Y	4
19	4013010315	螺母GB6172.1-M12flZnyc-8-480	Nut gb6172.1-m12flznyc-8-480	Y	4
20	25200006221	插销	Pin	Y	4
21	25040000461	上主销	Pin	Y	2
22	25040000351	耐磨垫圈	Washer	Y	2

前桥总成 Front axle assembly

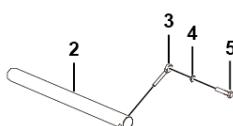


序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
23	25040000491	主销衬套 Bush	Y	4	
24	25040000471	下主销 Pin	Y	2	
25	25040000691	油缸轴套 Pin	Y	6	
26	25040000481	衬套 Bush	Y	2	
27	25040001431	调整垫圈 Washer	Y	2	
28	25040004662	固定板 Palte	Y	1	
29	25040004622	固定板 Palte	Y	1	
30	4011010743	螺栓GB5783-M8*25flZnyc-8.8-480 Bolt gb5783-m8*25flznyc-8.8-480	Y	8	
31	4015010280	垫圈GB97.1-8flZnyc-480 Washergb97.1-10flznyc-480	Y	8	

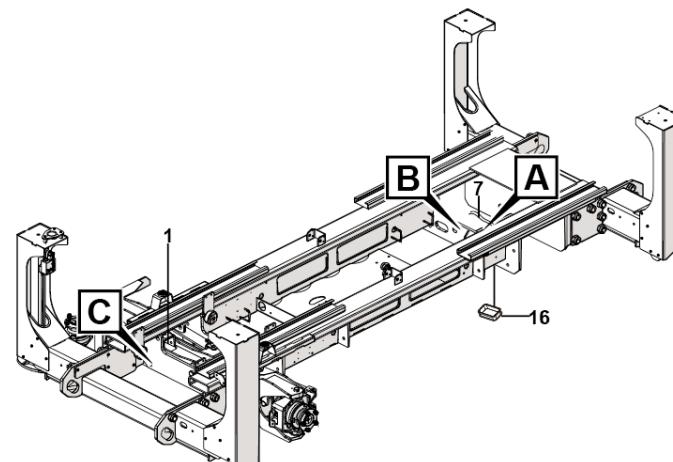
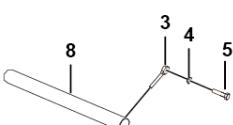
前桥浮动总成 Floatingfunction replace module



B



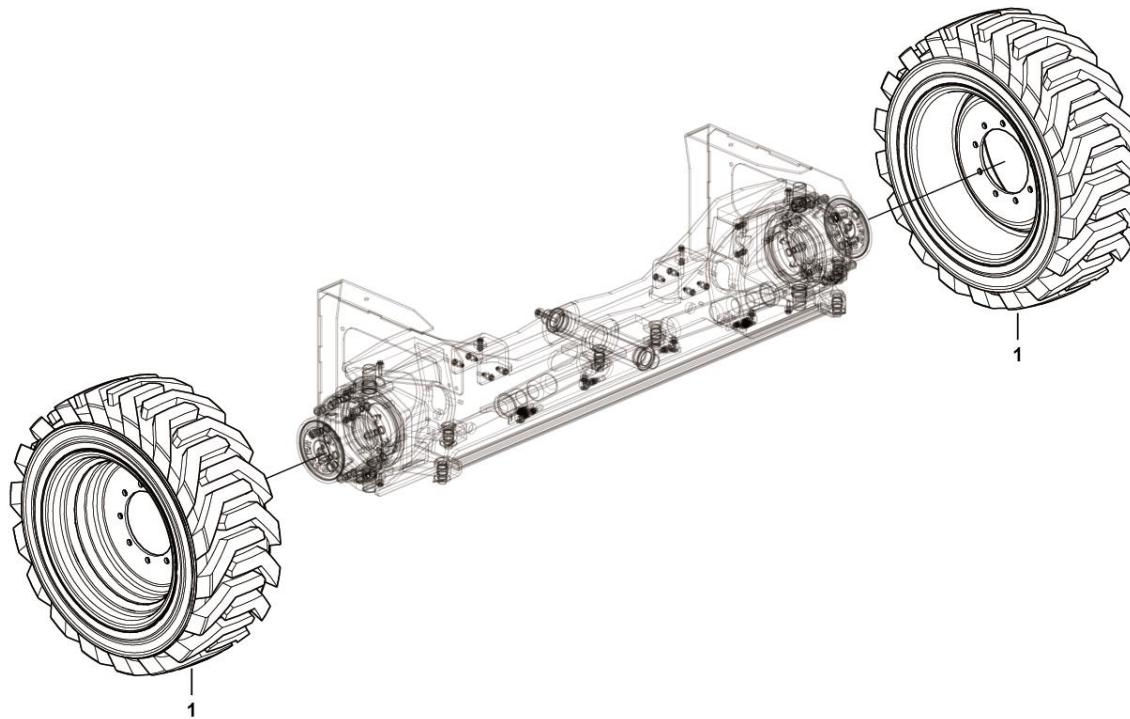
C



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序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25110000551	车桥摆动液压总成	Oscillate system	N	1
2	25040000441	减震油缸销轴	Pin	Y	2
3	25200000641	插销	Pin	Y	4
4	4015000162	垫圈GB97.1-10EpZn-300HV	Washer gb97.1-10epzn-300hv	Y	4
5	4011000084	螺栓GB5783-M10*30EpZn-8.8	Bolt gb5783-m10*30epzn-8.8	Y	4
6	4130702482	行程开关-XCKP2121P16-NC	Limit switch	Y	2
7	25300000631	桥浮动线束	Wire	Y	1
8	25160001691	减震油缸销轴	Pin	Y	2
9	4013000210	螺母GB889.1-M8EpZn-8	Nut gb889.1-m8epzn-8	Y	4
10	4011000455	螺栓GB16674-M8*25EpZn-8.8	Bolt gb16674-m8*25epzn-8.8	Y	4
11	4015000072	垫圈GB97.1-8EpZn-300HV	Washer gb97.1-8epzn-300hv	Y	4
12	4015000110	垫圈GB97.1-5EpZn-300HV	Washer gb97.1-5epzn-300hv	Y	4
13	4013000212	螺母GB889.1-M5EpZn-8	Nut gb889.1-m5epzn-8	Y	4
14	4014010052	螺钉GB70.1-M5*40EpZn-8.8	Screw	Y	4
15	25320001331	板	Plate	Y	2
16	25050000191	橡胶套	Sleeve	Y	1

轮胎总成 Tire



B0400-4110702398

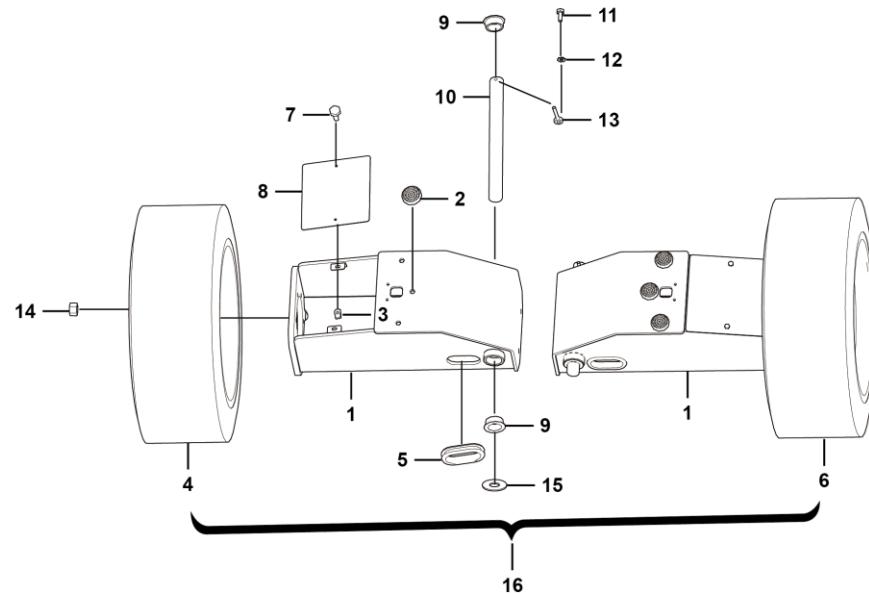
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B0400-4110702398

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4110702382	轮胎33×12-20(右) Type 33×12-20-right	Y	1	
2	4110702381	轮胎33×12-20(左) Type 33×12-20-left	Y	1	



后桥总成 Rear axle assembly



B0500-2505000016.S1e

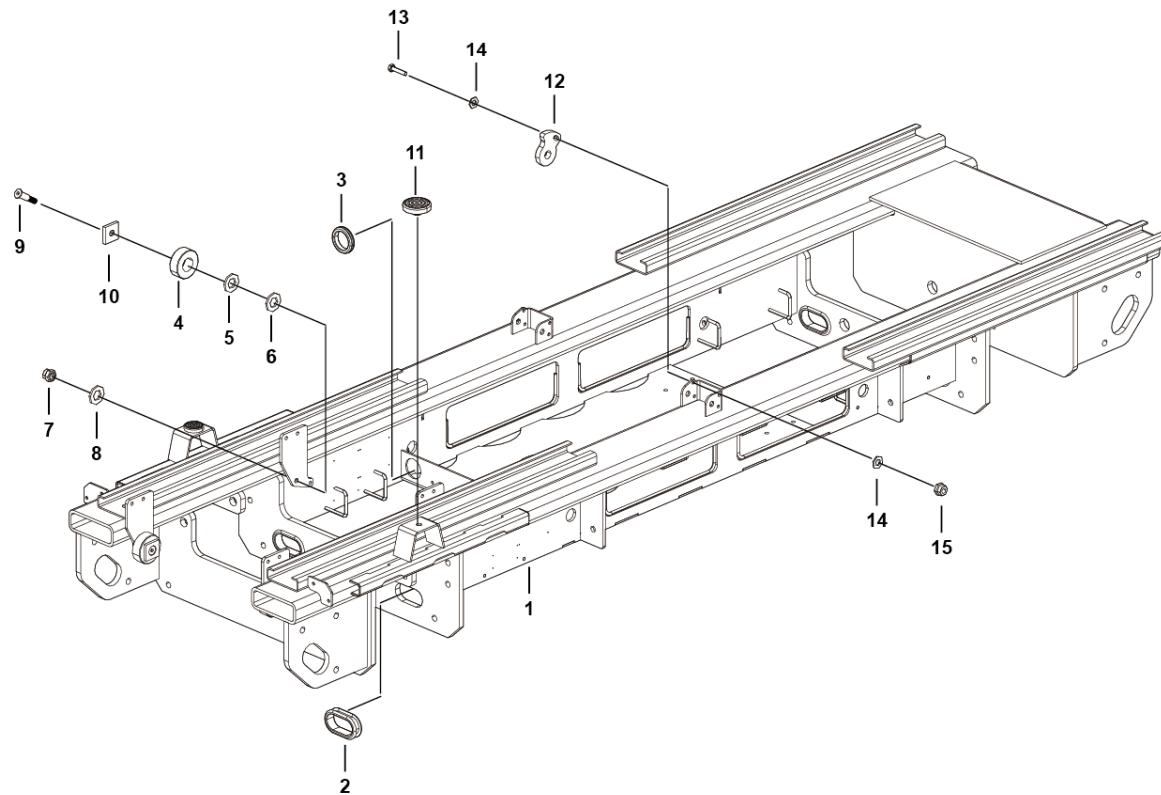
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25050000171	后桥壳 Rear axle casing	Y	2	
2	25050002531	隔垫 Plate	Y	10	
3	4014010053	簧片螺母QC339-M8EpZn-8 Nut	Y	4	
4	4110702382	轮胎33×12-20(右) Type 33×12-20-right	Y	1	
5	25050000191	橡胶套 Sleeve	Y	2	
6	4110702381	轮胎33×12-20(左) Type 33×12-20-left	Y	1	
7	4011000723	螺栓GB5783-M8*20-8.8 Bolt gb5783-m8*20-8.8	Y	4	
8	25050000181	盖板 Plate	Y	2	
9	25040000481	衬套 Bush	Y	4	
10	25040000451	浮动销轴 Pin	Y	2	
11	4011000082	螺栓GB5783-M10*25EpZn-8.8 Bolt gb5783-m10*25epzn-8.8	Y	2	
12	4015000162	垫圈GB97.1-10EpZn-300HV Washer gb97.1-10epzn-300hv	Y	2	
13	25200000641	插销 Pin	Y	2	
14	25050000401	锥面六角螺母M16×1.5 Nut	Y	18	
15	25040001431	调整垫圈 Washer	Y	4	
16	4110702398	轮胎总成 Tire	N	1	



**D 底盘系统**  
**CHASSIS SYSTEM**

**临工集团济南重机有限公司**  
**LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.**

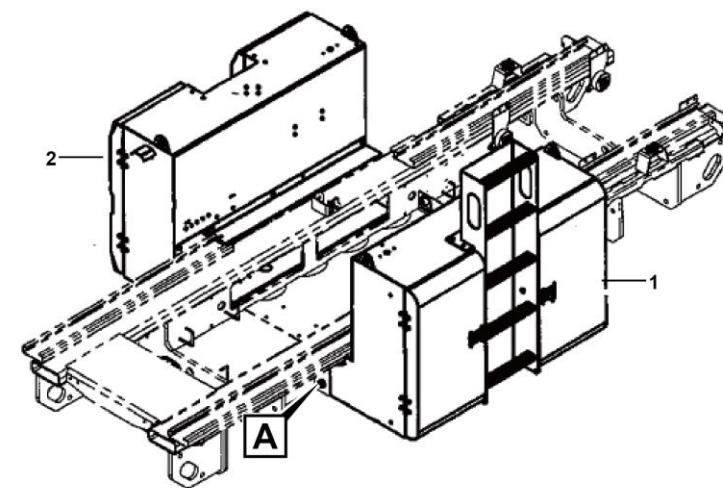
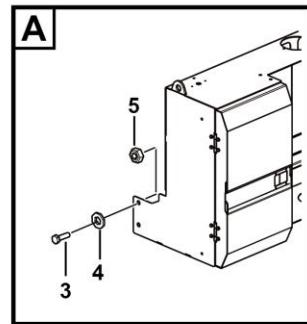
## 底盘总成 Chassis assembly



D0700-2516001687.S

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25160016836	底盘焊合 Chassis weldment	Y	1	
2	25160001701	橡胶套 Rubber sleeve	Y	4	
3	25160005021	橡胶套 Rubber	N	2	
4	25160001731	轮子 Wheel	Y	4	
5	25210011191	调整垫片20*0.5 Adjusting shim	Y	4	
6	25210011181	调整垫片20*1 Adjusting shim	Y	4	
7	4013000255	螺母GB889.1-M16EpZn-8 Nut gb889.1-m16epzn-8	Y	4	
8	4015000181	垫圈GB97.1-16EpZn-300HV Washer gb97.1-16epzn-300hv	Y	4	
9	25160001751	螺栓 Bolt	Y	4	
10	25160001741	隔板 Plate	Y	4	
11	25200003372	隔垫 Septa	Y	2	
12	25160001721	限位板 Plate	Y	1	
13	4011000195	螺栓GB5783-M8*35EpZn-8.8 Bolt gb5783-m8*35epzn-8.8	Y	1	
14	4015000072	垫圈GB97.1-8EpZn-300HV Washer gb97.1-8epzn-300hv	Y	2	
15	4013000210	螺母GB889.1-M8EpZn-8 Nut gb889.1-m8epzn-8	Y	1	

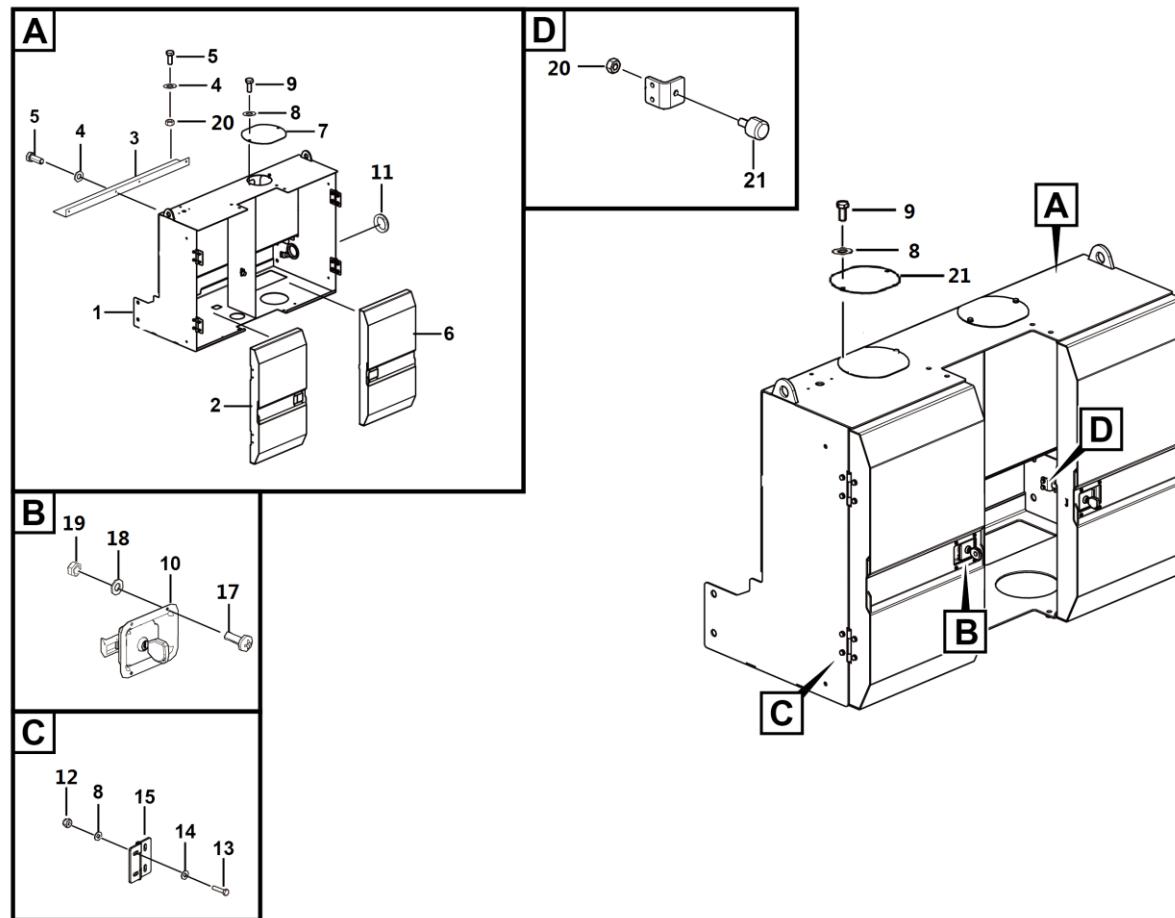
## 电池油箱侧 Plate



D0800-2518001521.S

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25180015122	右箱总成 Box	N	1	
2	25180015132	左箱总成 Box	N	1	
3	4011010869	螺栓GB5783-M20*50flZnyc-10.9-480 Bolt	Y	8	
4	4015010294	垫圈GB97.1-20flZnyc-480 Washer	Y	16	
5	4013010365	螺母GB889.1-M20flZnyc-8-480 Nut gb889.1-m20flznyc-8-480	Y	8	

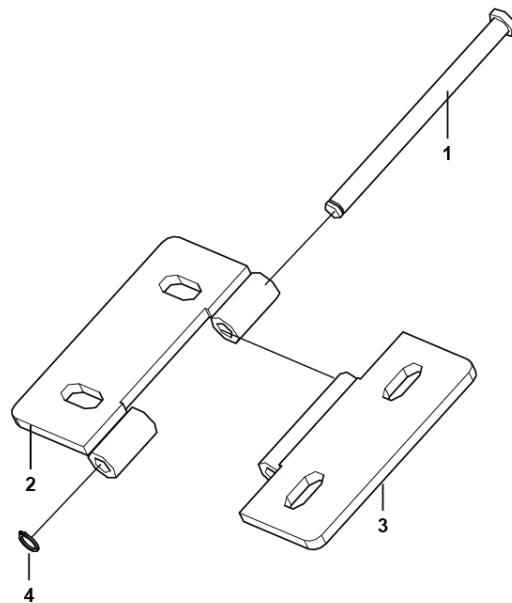
## 右箱总成 Box



D0800-2518001512.S2a

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25180001064	右箱焊合 Box	Y	1	
2	25180015141	右门焊合 Door	N	1	
3	25180000871	弯板 Plate	Y	1	
4	4015010339	垫圈GB97.1-10flZnyc-300HV-480 Washer	Y	3	
5	4011010722	螺栓GB5783-M10*25flZnyc-8.8-480 Boltgb5783-m10*25flznyc-8.8-480	Y	2	
6	25180015111	右前门焊合 Door	N	1	
7	25180003651	盖板 Cover plate	Y	1	
8	4015010280	垫圈GB97.1-8flZnyc-480 Washergb97.1-10flznyc-480	Y	20	
9	4011010711	螺栓GB5783-M8*20flZnyc-8.8-480 Boltgb5783-m8*20flznyc-8.8-480	Y	4	
10	4190001576	锁MS866-27 Lock ms866-27	Y	2	
11	25160000621	橡胶套 Rubber sleeve	Y	1	
12	4013010297	螺母GB889.1-M8flZnyc-8-480 Nutgb889.1-m8flznyc-8-480	Y	16	
13	4011010743	螺栓GB5783-M8*25flZnyc-8.8-480 Bolt gb5783-m8*25flznyc-8.8-480	Y	16	
14	4015010289	垫圈GB96.1-8flZnyc-480 Washer gb96.1-8flznyc-480	Y	16	
15	25180007361	铰链 Hinge	Y	4	
16	25180013131	限位块 Plate	N	2	
17	4014010108	螺钉GB818-M5*14flZnyc-4.8-480 Nutgb818-m5*14flznyc-4.8-480	Y	8	
18	4015010283	垫圈GB97.1-5flZnyc-480 Washergb97.1-5flznyc-480	Y	8	
19	4013010298	螺母GB6170-M5flZnyc-8-480 Nutgb6170-m5flznyc-8-480	Y	8	
20	4013010290	螺母GB6170-M10flZnyc-8-480 Nutgb6170-m8flznyc-8-480	Y	3	
21	25180015941	油位传感器盖板 Plate	Y	1	

## 铰链 Hinge



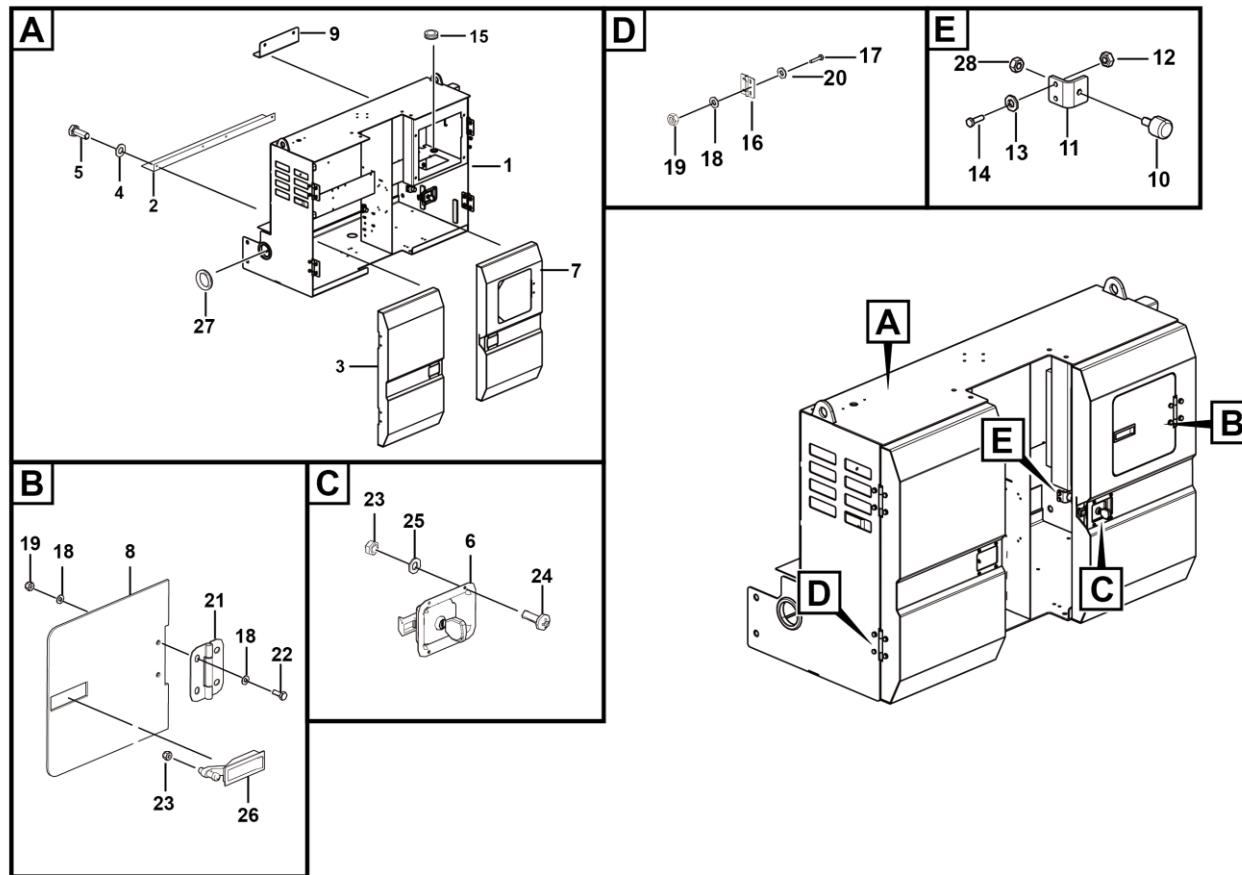
D0800-2518000736.S

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D0800-2518000736.S

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25290000482	插销 Pin	N	1	
2	25180007391	铰链2 Hinge	Y	1	
3	25180007381	铰链1 Hinge	Y	1	
4	4015010260	挡圈GB894.1-8-65Mn Retainer ringgb894.1-8-65mn	Y	1	

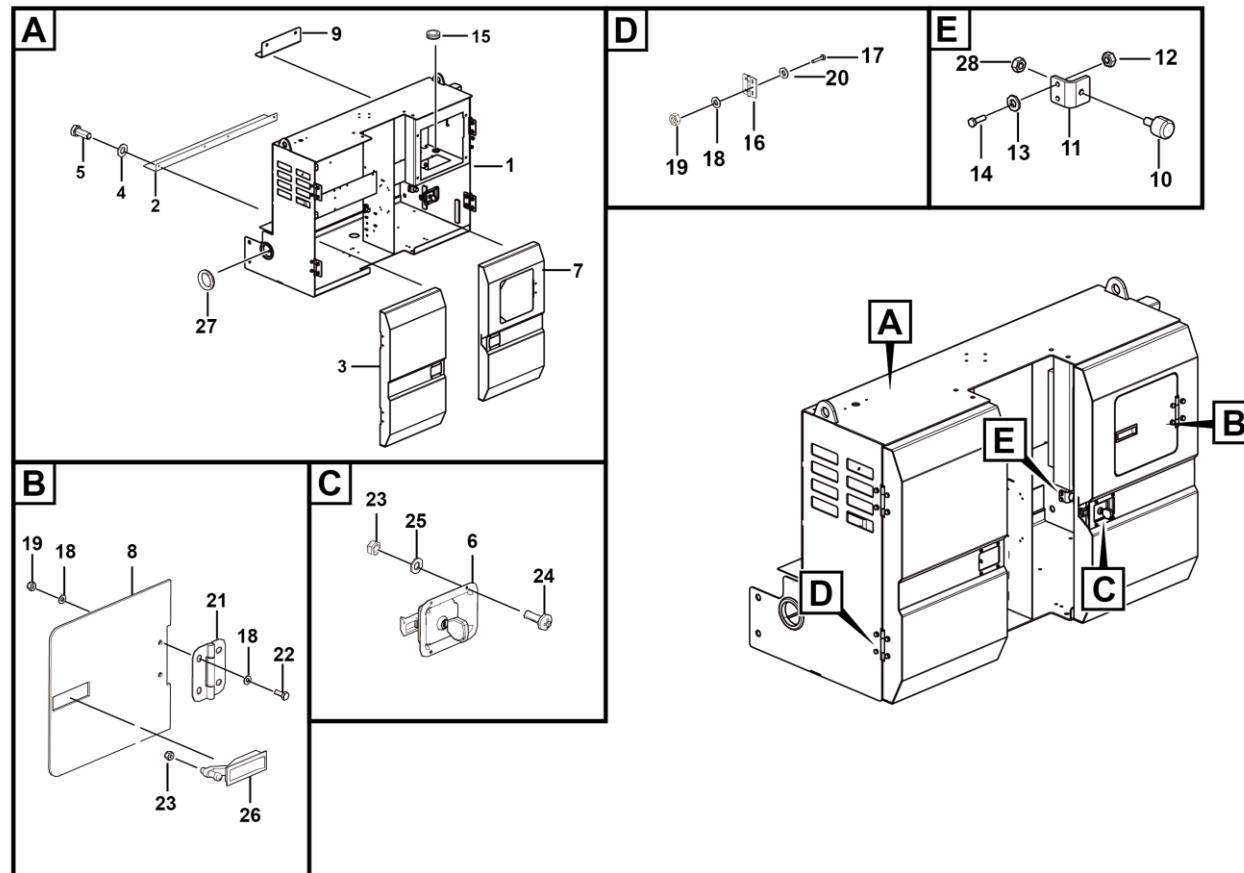
## 左箱总成 Box assembly



D0800-2518001513.S

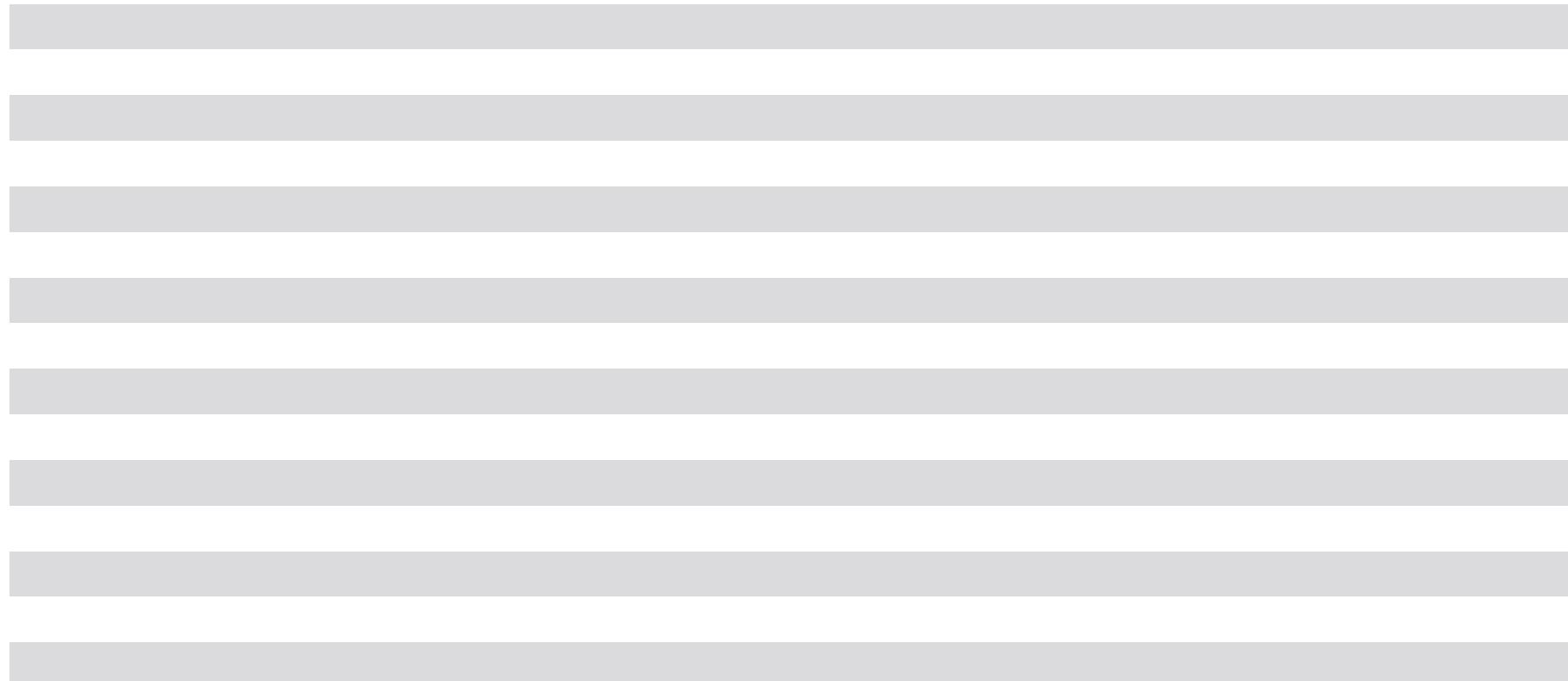
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25180015196	左箱焊合 Box	N	1	
2	25180000871	弯板 Plate	Y	1	
3	25180015141	右门焊合 Door	N	1	
4	4015010339	垫圈GB97.1-10flZnyc-300HV-480 Washer	Y	4	
5	4011010722	螺栓GB5783-M10*25flZnyc-8.8-480 Boltgb5783-m10*25flznyc-8.8-480	Y	4	
6	4190001576	锁MS866-27 Lock ms866-27	Y	2	
7	25180014541	左后门焊合 Door	Y	1	
8	25180000902	小门 Door	Y	1	
9	25180012161	折弯板 Plate	Y	1	
10	25180013131	限位块 Plate	N	2	
11	25180013172	折弯板 Plate	N	2	
12	4013010293	螺母GB6170-M6flZnyc-8-480 Nutgb6170-m6flznyc-8-480	Y	4	
13	4015010284	垫圈GB97.1-6flZnyc-480 Washer	Y	8	
14	4011010744	螺栓GB5783-M6*20flZnyc-8.8-480 Bolt gb5783-m6*20flznyc-8.8-480	Y	4	
15	28219900091	橡胶套 Rubber sleeve	Y	1	
16	25180007361	铰链 Hinge	Y	4	
17	4011010743	螺栓GB5783-M8*25flZnyc-8.8-480 Bolt gb5783-m8*25flznyc-8.8-480	Y	16	
18	4015010289	垫圈GB96.1-8flZnyc-480 Washer gb96.1-8flznyc-480	Y	16	
19	4013010297	螺母GB889.1-M8flZnyc-8-480 Nutgb889.1-m8flznyc-8-480	Y	20	
20	4015010280	垫圈GB97.1-8flZnyc-480 Washergb97.1-10flznyc-480	Y	24	
21	4190001521	合页CL253-27 Hinge cl253-27	Y	1	
22	4011010711	螺栓GB5783-M8*20flZnyc-8.8-480 Boltgb5783-m8*20flznyc-8.8-480	Y	4	

## 左箱总成 Box assembly

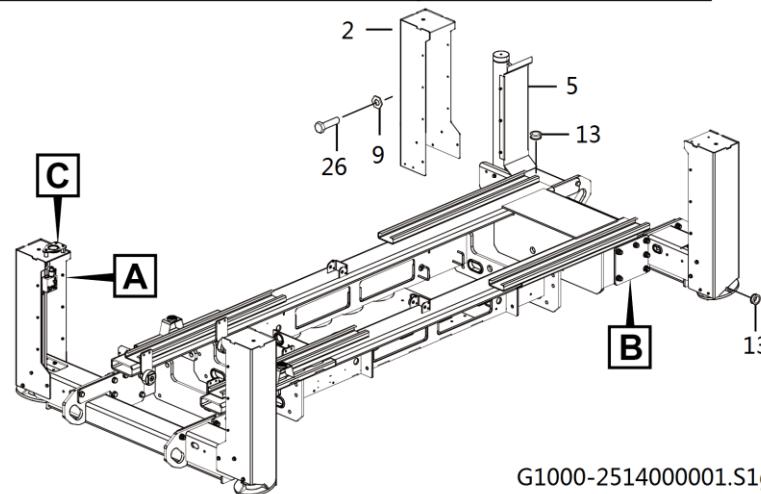
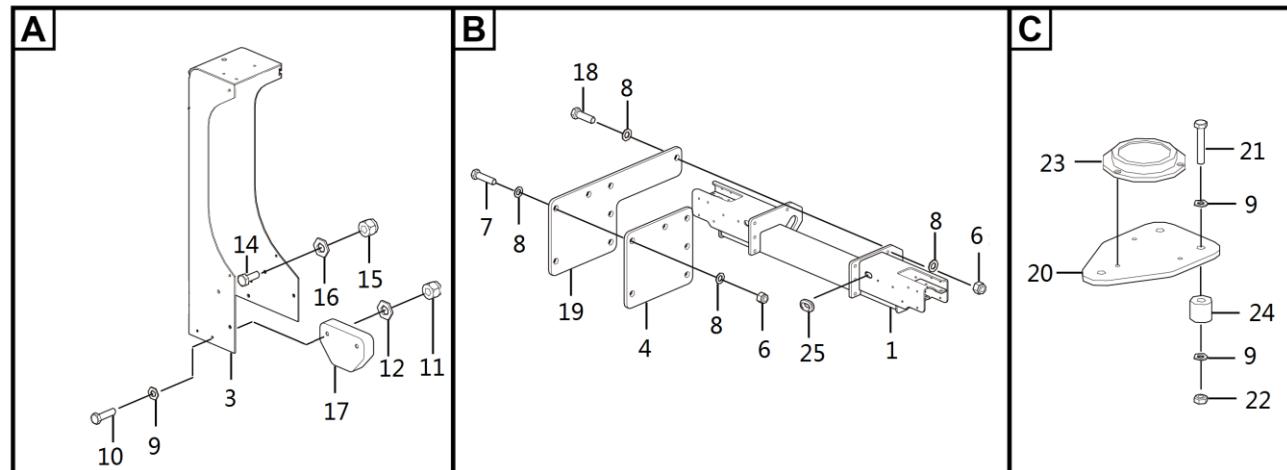


D0800-2518001513.S

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
23	4013010298	螺母GB6170-M5flZnyc-8-480	Nutgb6170-m5flznyc-8-480	Y	9
24	4014010108	螺钉GB818-M5*14flZnyc-4.8-480	Nutgb818-m5*14flznyc-4.8-480	Y	8
25	4015010283	垫圈GB97.1-5flZnyc-480	Washergb97.1-5flznyc-480	Y	8
26	4190001520	锁MS719-1CA	Lock ms719-1ca	Y	1
27	25160000621	橡胶套	Rubber sleeve	Y	1
28	4013010290	螺母GB6170-M10flZnyc-8-480	Nutgb6170-m8flznyc-8-480	Y	2



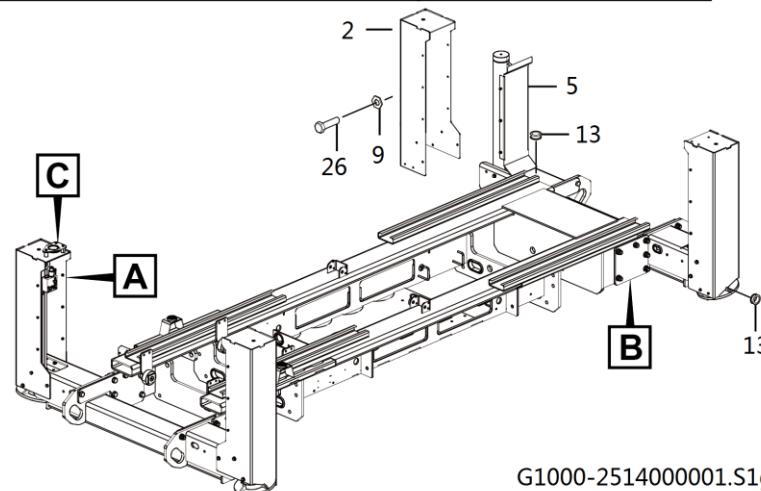
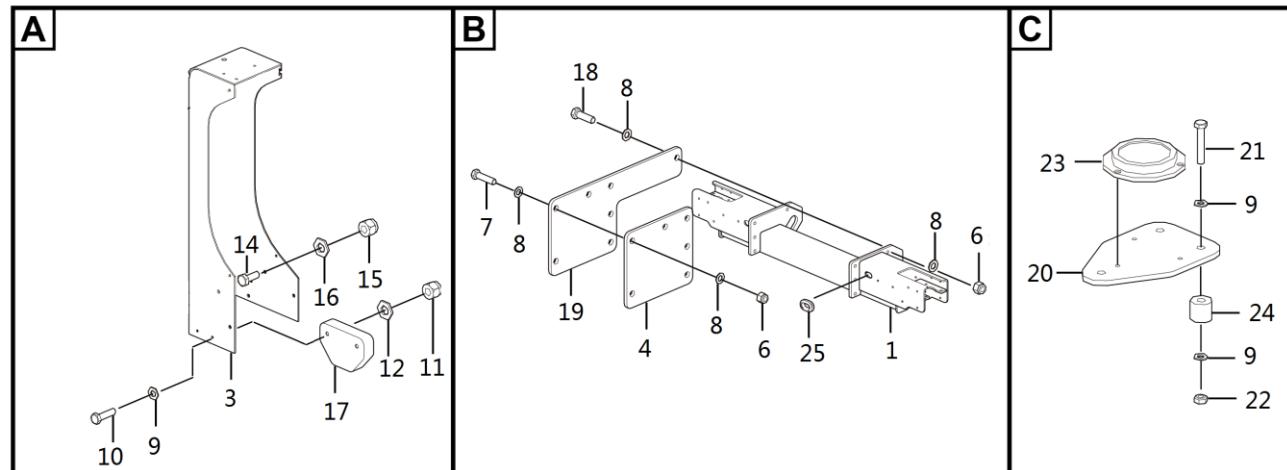
## 支腿机构 Bracket



G1000-2514000001.S1g

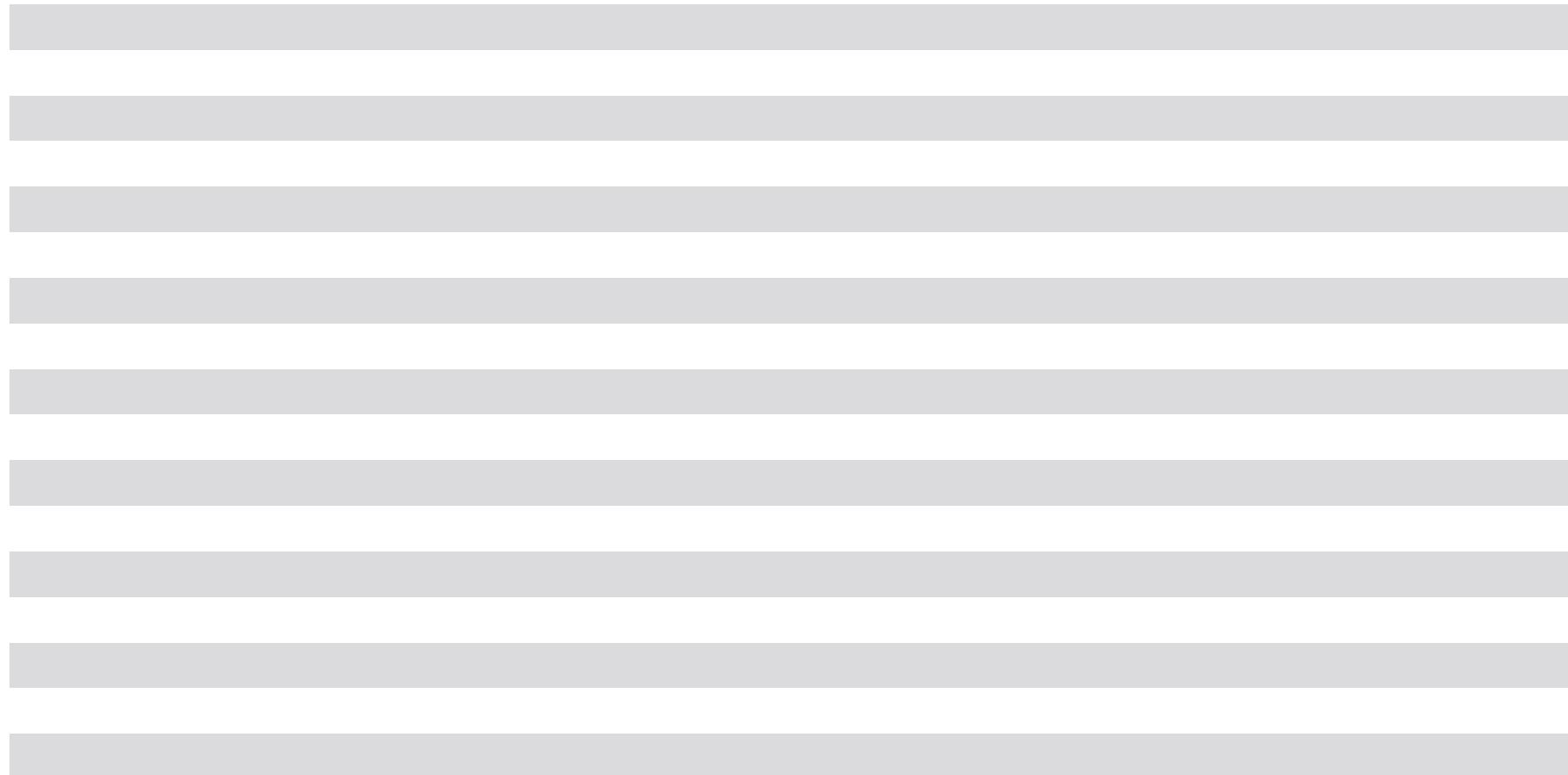
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25140001611	支撑梁 Beam	Y	2	
2	25140000482	支腿焊合 Bracket weldment	Y	2	
3	25140000462	支腿焊合 Bracket weldment	Y	2	
4	25140000031	固定板 Plate	Y	4	
5	25140001711	支腿护板 Protecting plate weldment	Y	4	
6	4013010401	螺母GB889.1-M20flZnyc-10-480 Nut gb889.1-m20flznyc-10-480	Y	28	
7	4011011052	螺栓GB5782-M20*80flZnyc-10.9-480 Bolt gb5782-m20*80flznyc-10.9-480	Y	24	
8	4015010338	垫圈GB97.1-20flZnyc-300HV-480 Washer	Y	56	
9	4015010280	垫圈GB97.1-8flZnyc-480 Washergb97.1-10flznyc-480	Y	38	
10	4011010753	螺栓GB5783-M8*45flZnyc-8.8-480 Bolt gb5783-m8*45fflznyc-8.8-480	Y	8	
11	4013010297	螺母GB889.1-M8flZnyc-8-480 Nutgb889.1-m8flznyc-8-480	Y	8	
12	4015010289	垫圈GB96.1-8flZnyc-480 Washer gb96.1-8flznyc-480	Y	8	
13	25160000731	橡胶套 Rubber sleeve	Y	8	
14	4011010979	螺栓GB5783-M12*40flZnyc-8.8-480 Screw gb5783-m12*40flznyc-8.8-480	Y	20	
15	4013010301	螺母GB889.1-M12flZnyc-8-480 Nutgb889.1-m12flznyc-8-480	Y	20	
16	4015010340	垫圈GB97.1-12flZnyc-300HV-480 Washer	Y	40	
17	25140000072	挡板 Plate	Y	4	
18	4011010868	螺栓GB5783-M20*65flZnyc-10.9-480 Bolt	Y	4	
19	25140000041	固定板 Plate	Y	4	
20	25140002431	安装板焊合 Plate	Y	1	
21	4011010975	螺栓GB5783-M8*60flZnyc-8.8-480 Scrwe gb5783-m8*60flznyc-8.8-480	Y	3	
22	4013010314	螺母GB6185-M8flZnyc-8 Bolt gb6185-m8flznyc-8	Y	3	

## 支腿机构 Bracket



G1000-2514000001.S1g

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
23	4190704401	水平仪SPY-9415	Level	Y	1
24	25140000441	垫块	Block	Y	3
25	25160000401	橡胶套	Rubber sleeve	Y	4
26	4011010711	螺栓GB5783-M8*20flZnyc-8.8-480	Boltgb5783-m8*20flznyc-8.8-480	Y	24

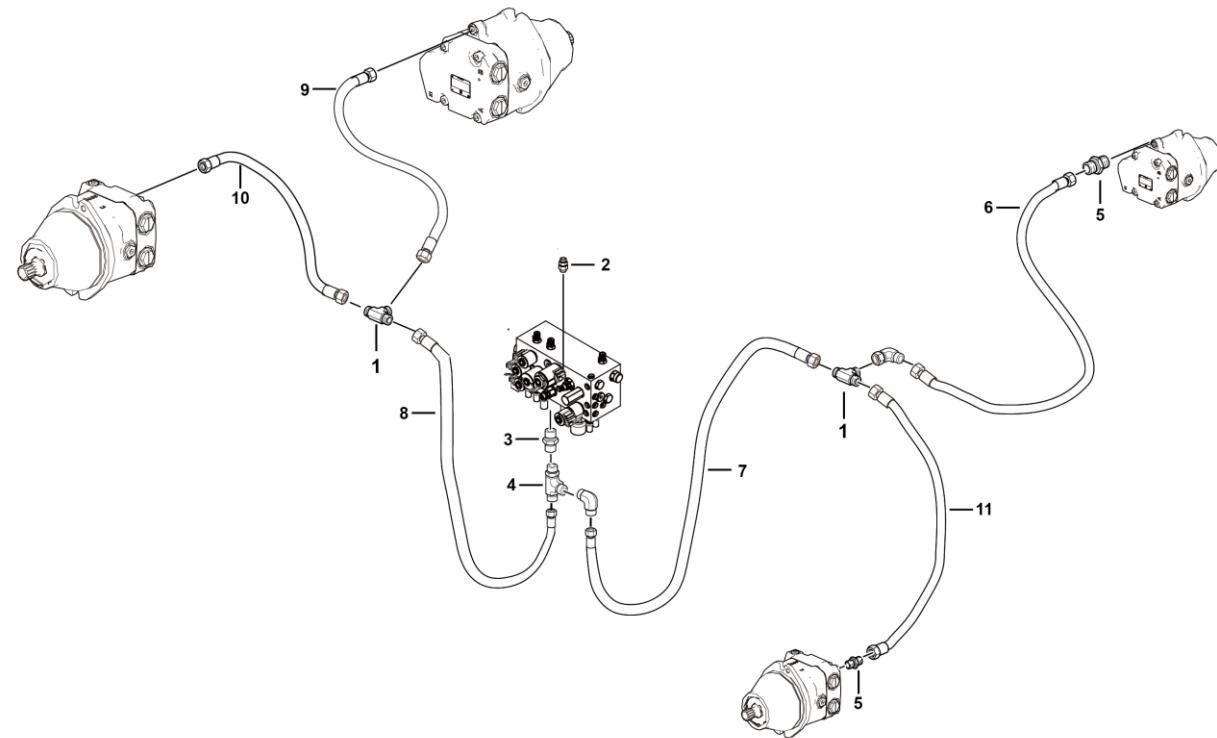




E 制动系统  
BRAKE SYSTEM

临工集团济南重机有限公司  
LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

## 行车制动总成 Service brake assembly



E1100-2506000098.S1a

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120704929	三通接头T08LCFX	Nipple t08lcfx	Y	2
2	4120001977	测压接头SMK20-G1/4-PC	Jiont	Y	2
3	4120001170	接头GE08LREDOMDCF	Jiont	Y	1
4	4190000208	三通接头EL08LOMDA3C	T-connector	Y	1
5	4120001177	接头GE08L7/16UNFOMDCF	Jiont	Y	2
6	4120704937	软管FC402CACF080804-1500	Pipe fc402cacf080804-1500	Y	1
7	4120704928	软管FC402CACAC080804-1500	Pipe fc402caca080804-1500	Y	1
8	4120705924	软管FC402CACF080804-1050	Hose	Y	1
9	4120704970	软管FC402CACAC080804-2200	Pipe	Y	1
10	4120704871	软管FC402CACAC080804-1700	Pipe	Y	1
11	4120705944	软管FC402CACAC080804-1000	Pipe	Y	1



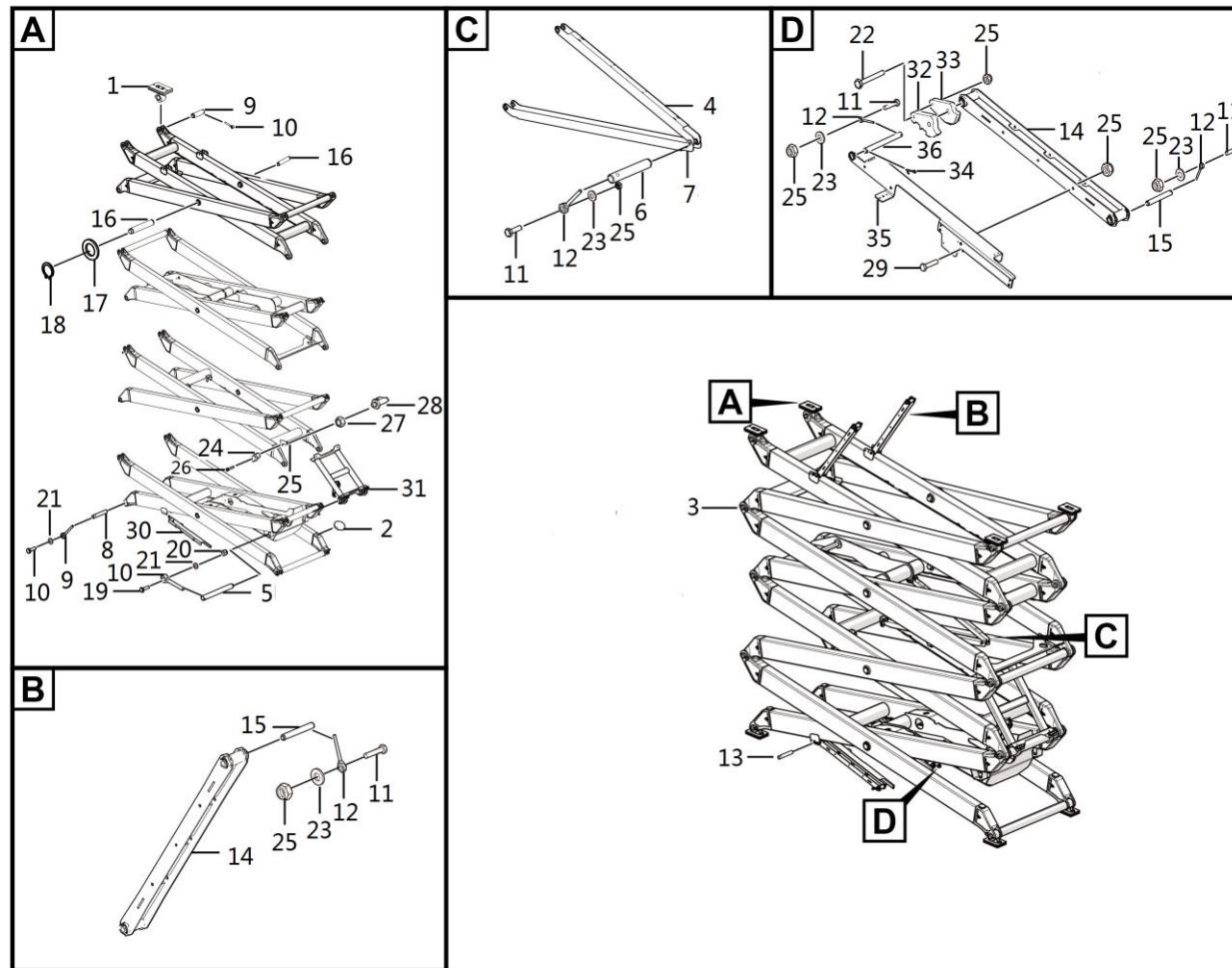
**G 叉架总成**

**SCISSOR ASSY INSTALLATION ASSEMBLY**

**临工集团济南重机有限公司**

**LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.**

## 叉架总成 Scissor assy installation

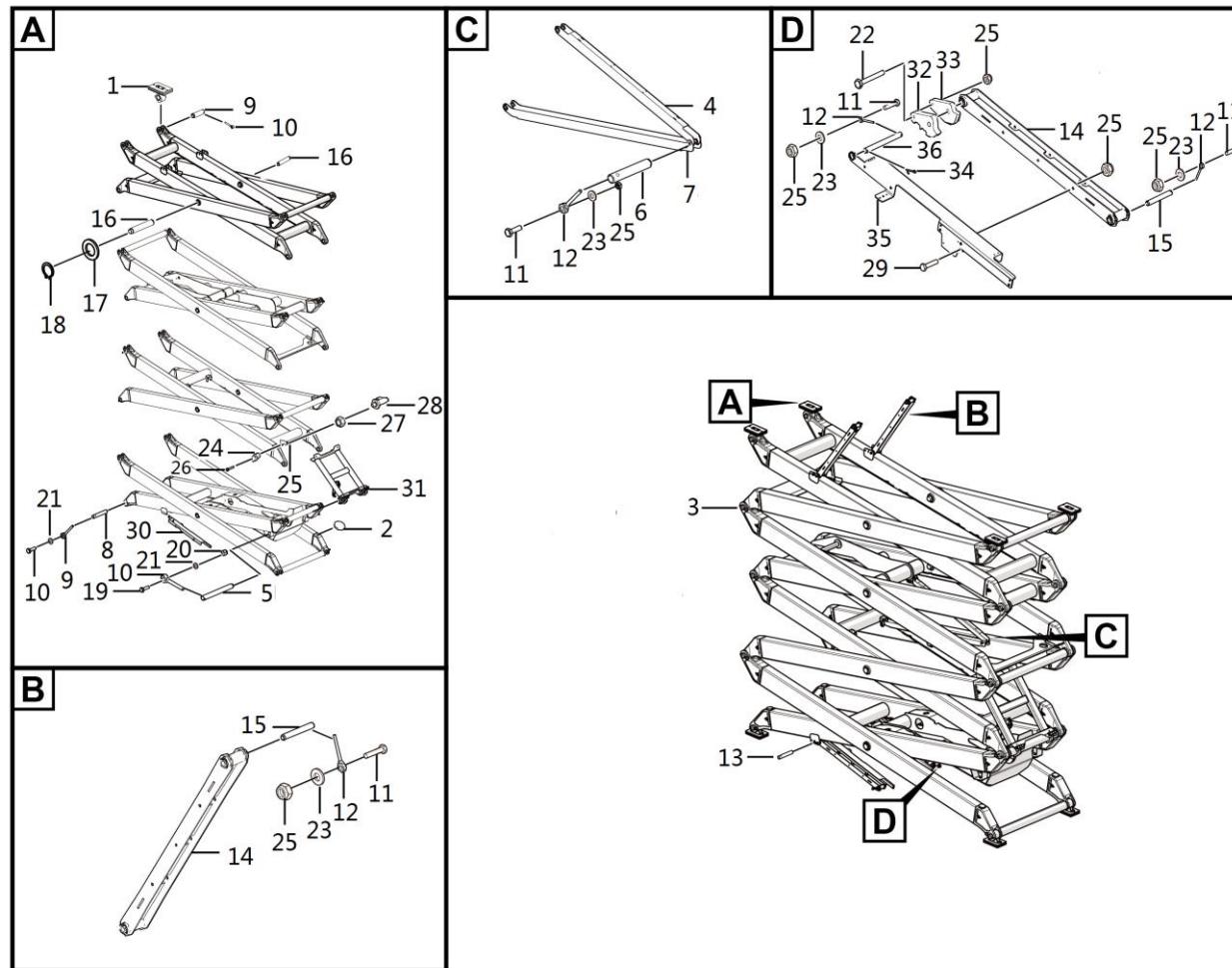


序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
0	25200003171	滑块装配 Link slider assembly	N	8	
0	25200035091	叉架合件 Scissor assy installation	Y	1	
0	25200005421	轴 Pin	Y	8	
0	25200003241	垫圈 Washer	Y	2	
0	25200003271	护板合件 Plate	Y	1	
0	25200003211	隔块 Pad	Y	1	
0	4190002684	锁销491239 Pin 491233	Y	1	
0	25200003201	保护臂装配 Arm	N	1	
0	25200003301	管路支撑板合件 Plate	Y	1	
0	25200003261	轴 Pin	Y	2	
0	25200003311	轴 Pin	Y	3	
0	25200003291	管路支撑板合件 Plate	Y	1	
0	25220000611	插销 Pin	Y	22	
0	25200003181	拉杆合件 Centering link assembly	Y	4	
0	25200003191	轴 Pin	Y	6	
0	25200007871	轴 Pin	Y	1	
0	25200008261	轴 Pin	Y	1	
0	4013010232	螺母GB6173.1-M20*1.5EpZn Nut	Y	1	
0	25200008271	护板合件 Plate	Y	1	
0	25200008311	插销 Pin	Y	11	
0	4013010296	螺母GB889.1-M10flZnyc-8 Nut gb889.1-m10flznyc-8	Y	18	
0	4011010722	螺栓GB5783-M10*25flZnyc-8.8-480 Boltgb5783-m10*25flznyc-8.8-480	Y	4	

叉架总成

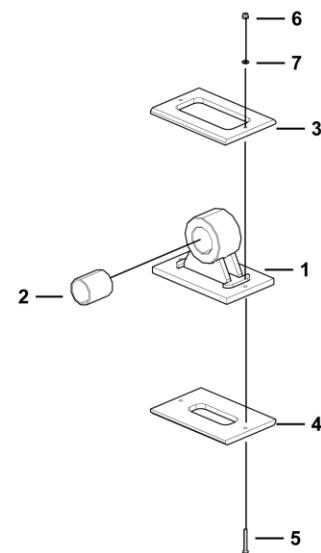
Scissor assy installation assembly

## 叉架总成 Scissor assy installation



序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
0	4013010301	螺母GB889.1-M12flZnyc-8-480	Nutgb889.1-m12flznyc-8-480	Y	2
0	4011010707	螺栓GB5783-M10*30flZnyc-8.8-480	Boltgb5783-m10*30flznyc-8.8-480	Y	11
0	25200017422	限位板	Plate	Y	1
0	25200019712	限位板	Plate	Y	1
0	25200026031	轴	Pin	Y	20
0	4015010339	垫圈GB97.1-10flZnyc-300HV-480	Washer	Y	11
0	4015010340	垫圈GB97.1-12flZnyc-300HV-480	Washer	Y	22
0	4011010978	螺栓GB5783-M12*30flZnyc-8.8-480	Screw gb5783-m12*30flznyc-8.8-480	Y	20
0	25200003372	隔垫	Septa	Y	14
0	4011010981	螺栓GB5783-M12*50flZnyc-8.8-480	Screw gb5783-m12*50flznyc-8.8-480	Y	16
0	4011011046	螺栓GB5783-M10*45flZnyc-8.8-480	Bolt gb5783-m10*45flznyc-8.8-480	Y	2
0	4016010133	开口销GB91-5*40flZnyc--480-Q235A	Pin gb91-5*40flznyc--480-q235a	Y	2
0	4011011157	螺栓GB5782-M10*100flZnyc-8.8-480	Bolt gb5782-m10*100flznyc-8.8-480	Y	1
0	4015010259	挡圈JB4342-58-65Mn	Retainer ring	Y	16

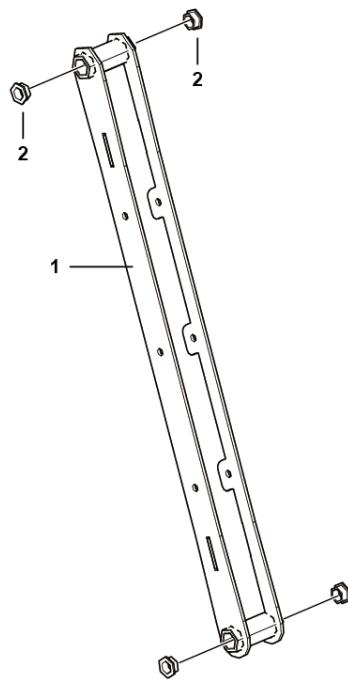
## 滑块装配总成 Slew ring turret assembly



G1300-2520000317.S1a

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25200003791	支座 Seat	Y	1	
2	25200003641	轴套 Sleeve	Y	1	
3	25200005471	滑块 Block	Y	1	
4	25200003801	滑块 Block	Y	1	
5	4014010069	螺钉GB819-M6*45EpZn-8.8 Screw gb819-m6*45epzn-8.8	Y	2	
6	4013000211	螺母GB889.1-M6EpZn-8 Nut gb889.1-m6epzn-8	Y	2	
7	4015000207	垫圈GB97.1-6EpZn-300HV Washer gb97.1-6epzn-300hv	Y	2	

拉杆合件 Centering link assembly



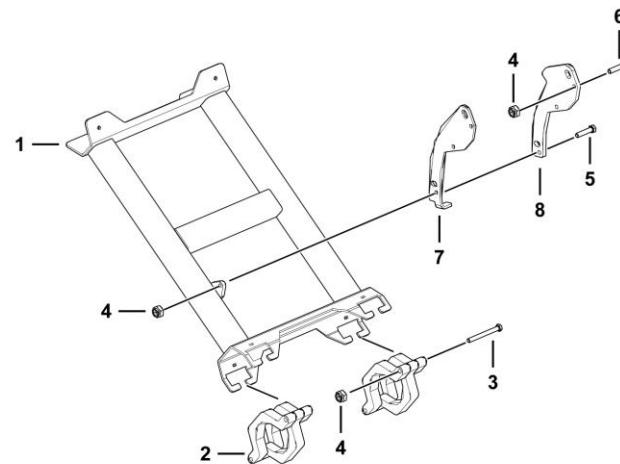
G1300-2520000318.S

序号	零件代号	名称	是否配件	数量	备注
Key	Part No.	Description	Spare parts Y/N	Qty	Remarks
1	25200003871	拉杆	Rod	Y	1
2	25200003881	轴套	Sleeve	Y	4

叉架总成

#### Scissor assy installation assembly

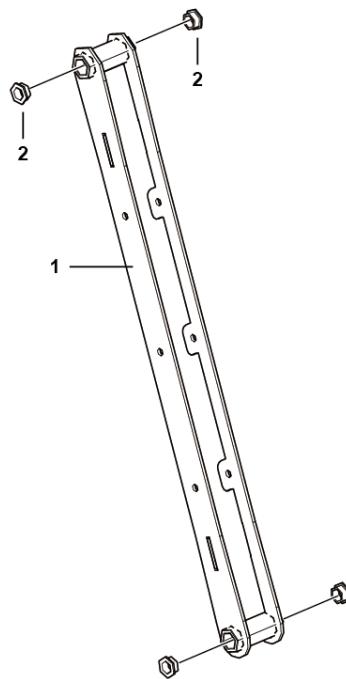
## 保护臂装配总成 Safety arm assembly



G1300-2520000320.S1b

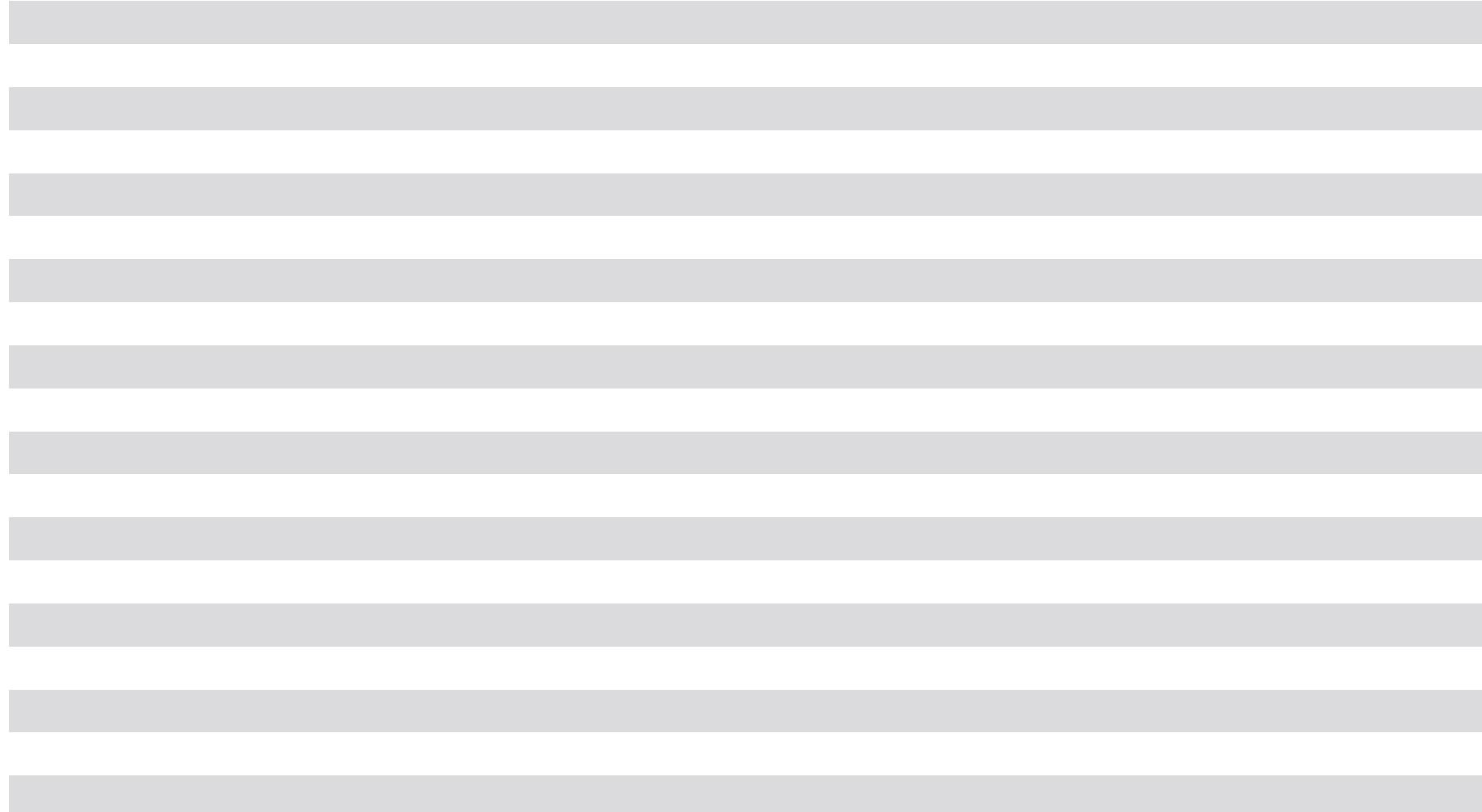
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25200003941	保护臂 Arm	Y	1	
2	25200004422	耳套 Plate	Y	6	
3	4011000817	螺栓GB5782-M10*100EpZn-8.8 Bolt gb5782-m10*100epzn-8.8	Y	4	
4	4013000189	螺母GB889.1-M10EpZn-8 Nut	Y	7	
5	4011000084	螺栓GB5783-M10*30EpZn-8.8 Bolt gb5783-m10*30epzn-8.8	Y	1	
6	4011000514	螺栓GB5783-M10*45EpZn-8.8 Bolt gb5783-m10*45epzn-8.8	Y	2	
7	25200007881	限位板 Plate	Y	1	
8	25200007891	销板 Plate	Y	1	

护板合件 Plate

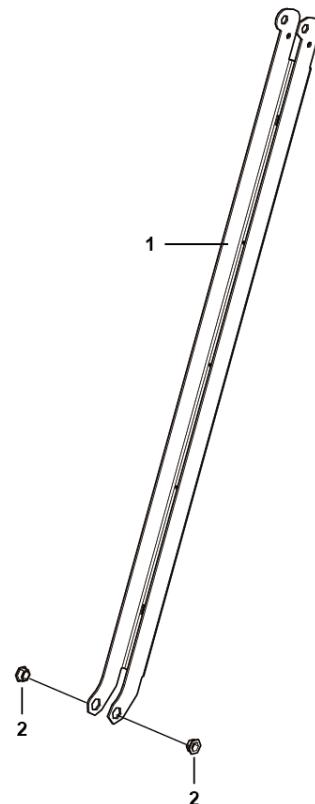


G1300-2520000318.S

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25200003981	护板 Plate	Y	1	
2	25200003881	轴套 Sleeve	Y	1	

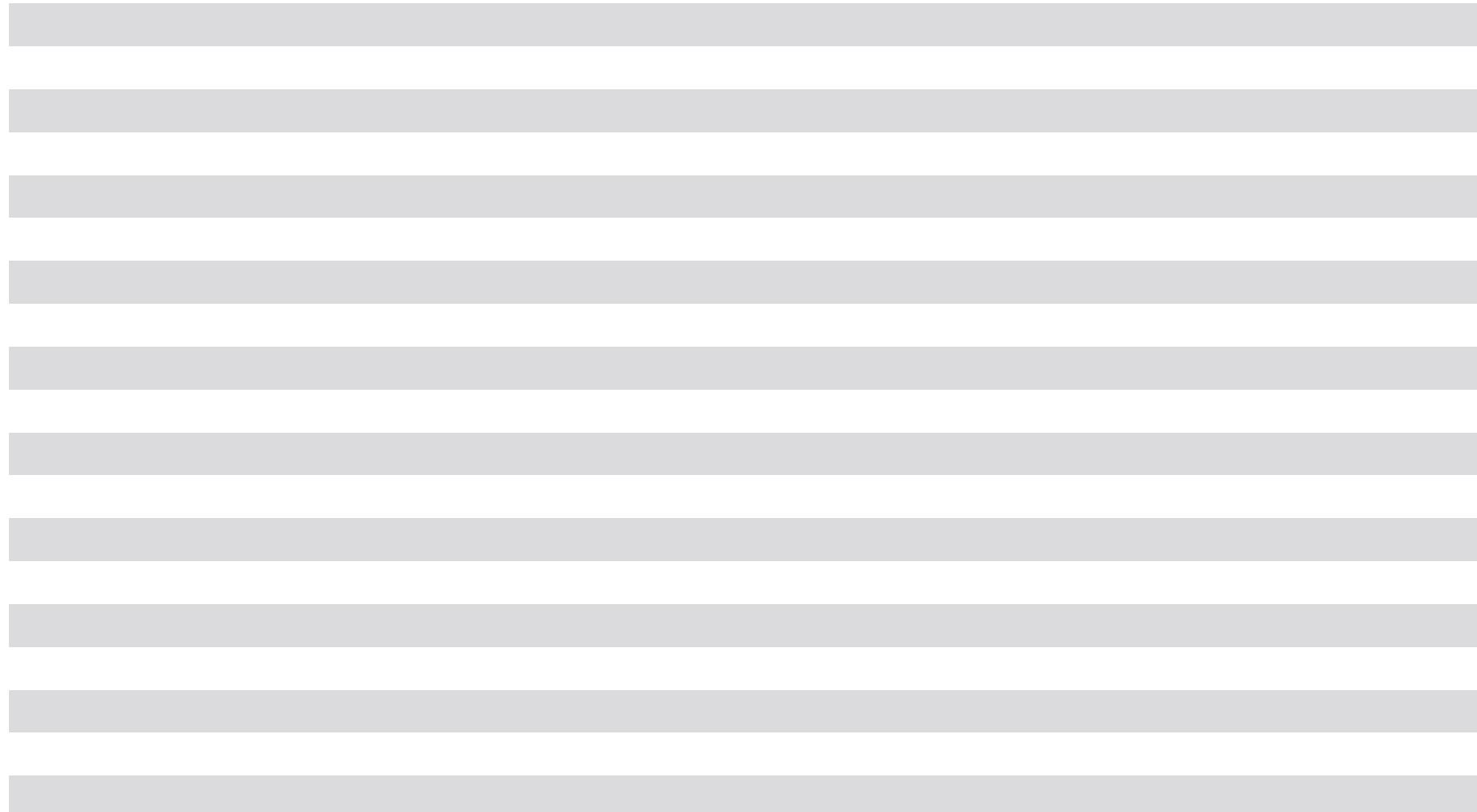


## 管路支撑板合件 Plate

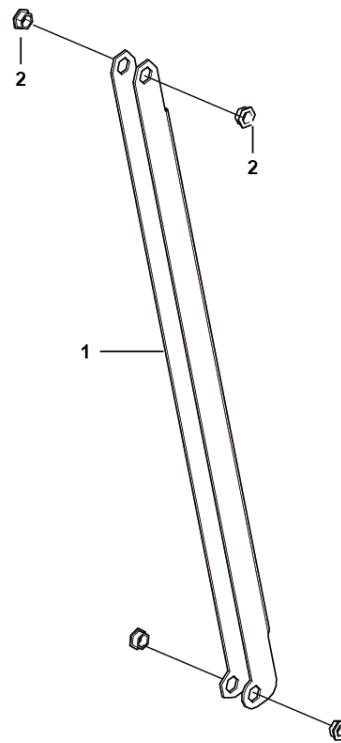


G1300-2520000329.S

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25200004001	管路支撑板 Plate	Y	1	
2	25200003881	轴套 Sleeve	Y	2	



管路支撑板合件 Plate

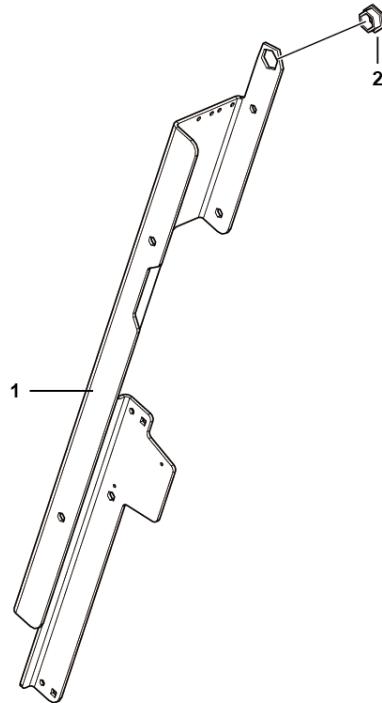


G1300-2520000330.S

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25200004011	管路支撑板 Plate	Y	1	
2	25200003881	轴套 Sleeve	Y	4	

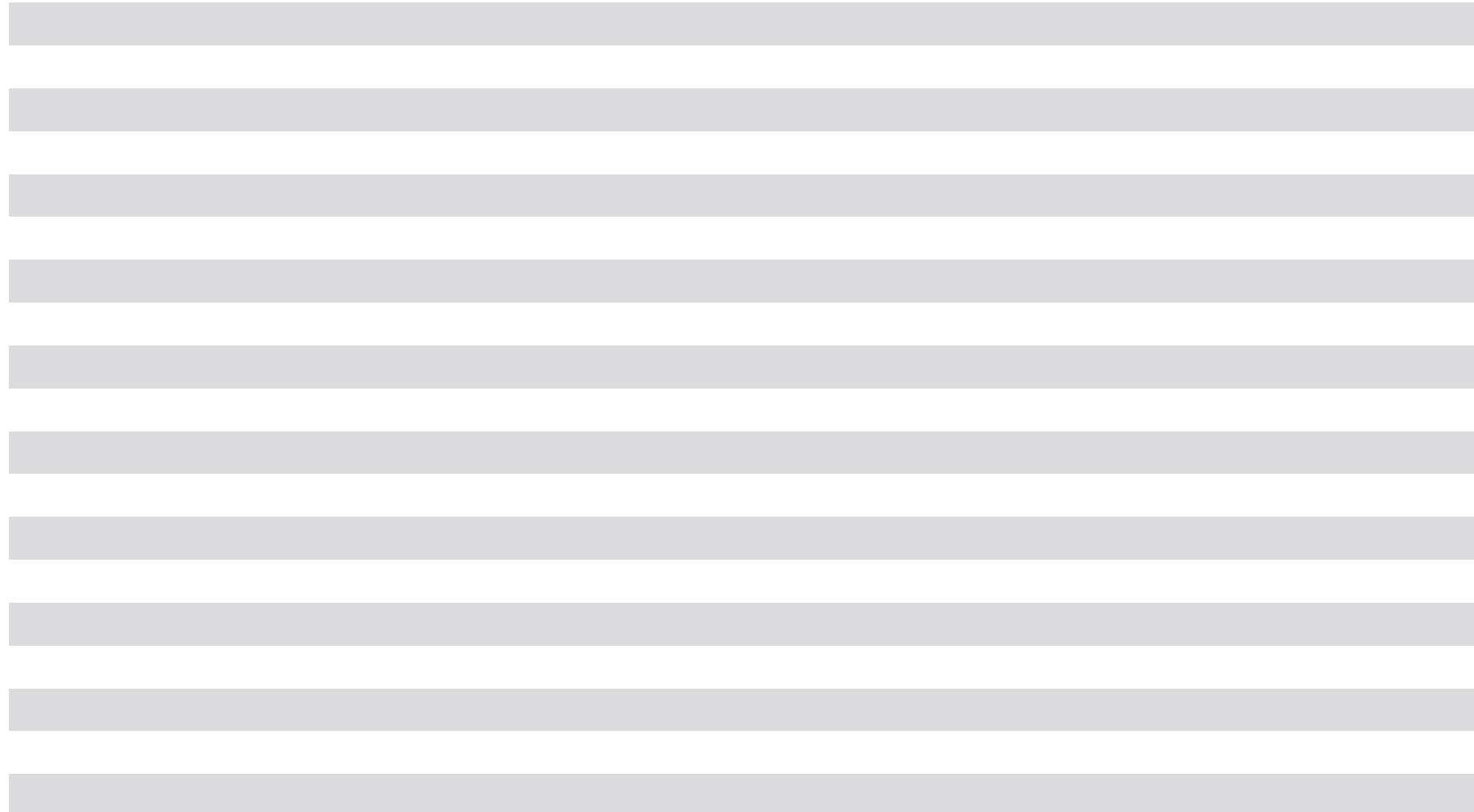


护板合件 Plate



G1300-2520000827.S

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25200008281	护板 Plate	Y	1	
2	25200003881	轴套 Sleeve	Y	1	

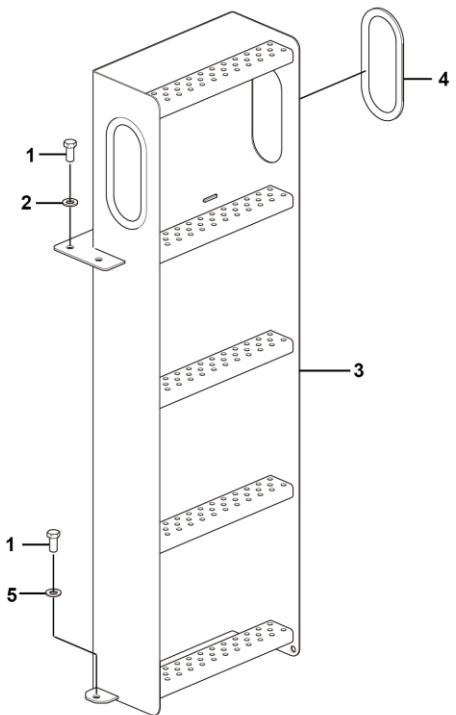




I 覆蓋件附件  
COVER ACCESSORY

临工集团济南重机有限公司  
LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

覆盖件附件 Cover annex



I1700-2529001042.S

序号	零件代号	名称	是否配件	数量	备注
Key	Part No.	Description	Spare parts Y/N	Qty	Remarks
1	4011011038	螺栓GB5783-M12*25flZnyc-8.8-480	Bolt	Y	6
2	4015010286	垫圈GB96.1-12flZnyc-480	Washergb96.1-12flznyc-480	Y	4
3	25290010392	梯子	Ladder	N	1
4	25290004481	卡子胶条	Clip rubber bar	Y	2
5	4015010340	垫圈GB97.1-12flZnyc-300HV-480	Washer	Y	2

覆盖件附件

## Cover accessory

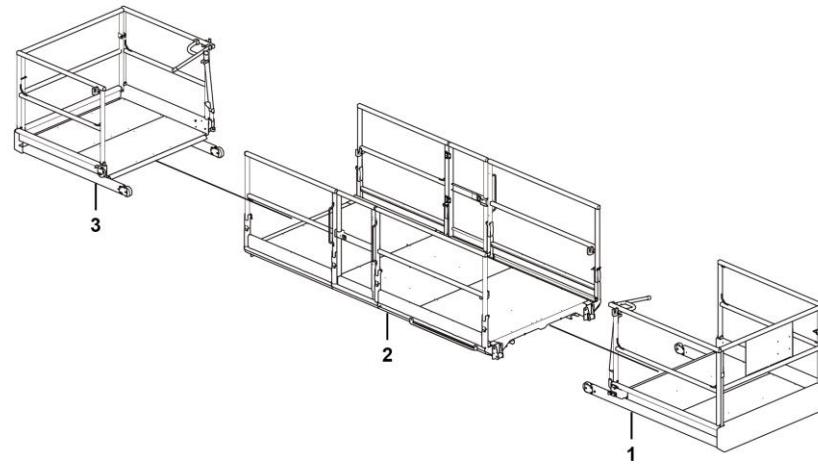




K 平台总成  
**PLATFORM ASSEMBLY**

临工集团济南重机有限公司  
**LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.**

平台总成 Platform



K2100-2521002463.S

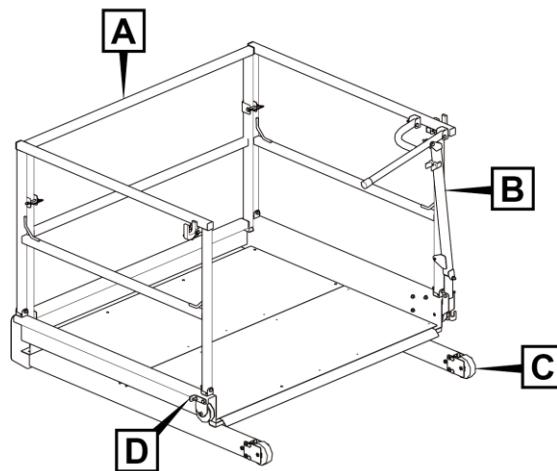
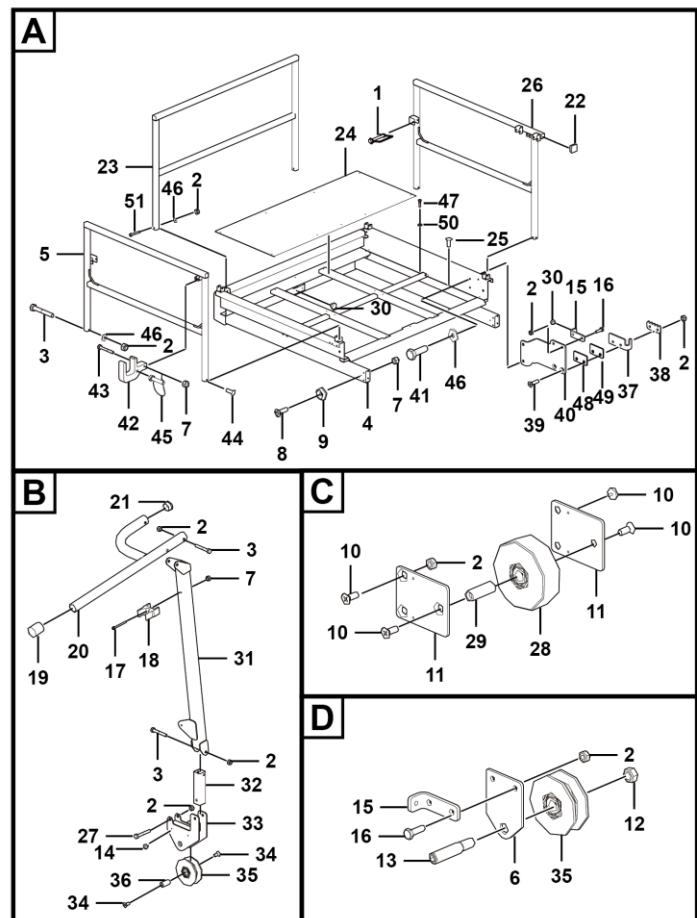
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K2100-2521002463.S

平台总成

## Platform assembly

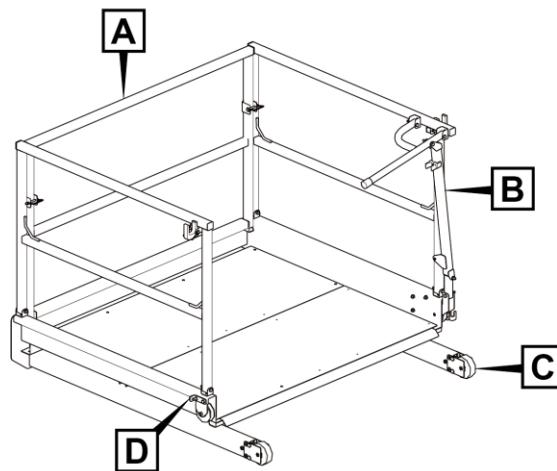
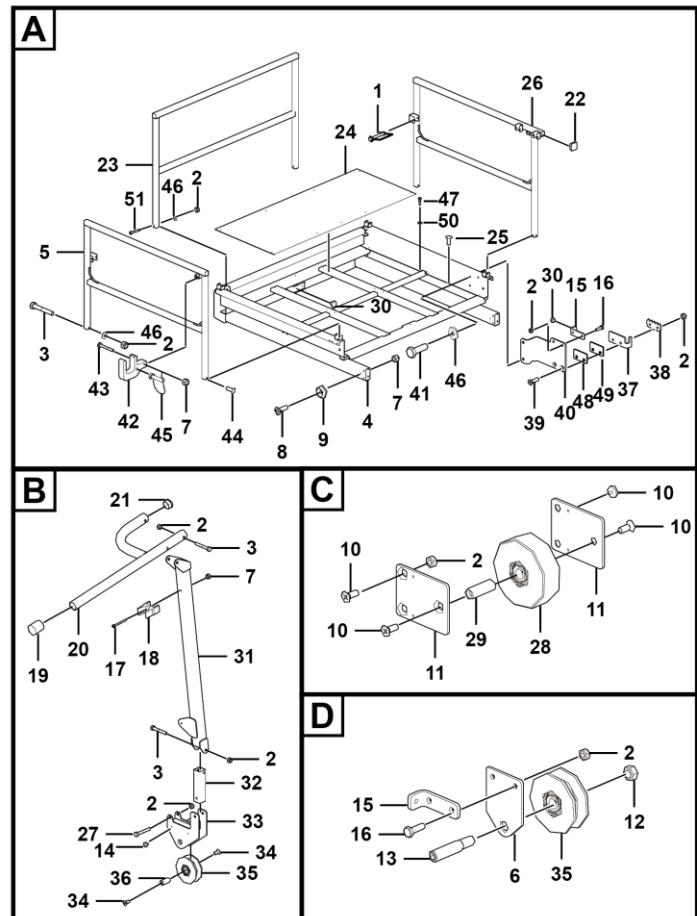
## 后延伸平台总成 Rear extension platform assembly



K2101-2521002538.S1a

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4190002586	销子 Pin	Y	2	
2	4013000189	螺母GB889.1-M10EpZn-8 Nut	Y	28	
3	4011000497	螺栓GB5782-M10*65EpZn-8.8 Bolt gb5782-m10*65epzn-8.8	Y	9	
4	25210025393	延伸平台底板 Welding extended board	Y	1	
5	25210015942	右护栏 Handrail	Y	1	
6	25210005581	安装板 Plate	Y	1	
7	4013000211	螺母GB889.1-M6EpZn-8 Nut gb889.1-m6epzn-8	Y	14	
8	4014010056	螺钉GB70.3-M6*20EpZn-8.8 Screw	Y	5	
9	25210005681	脚垫 Rubber	Y	5	
10	4014010066	螺钉GB70.3-M10*25EpZn-8.8 Screw	Y	12	
11	25210005691	固定板 Plate	Y	4	
12	4013000255	螺母GB889.1-M16EpZn-8 Nut gb889.1-m16epzn-8	Y	1	
13	25210005651	轴 Axle	Y	1	
14	4190002362	快速安装脚垫FF-005-P4X8B Fast foot	Y	5	
15	25210005591	限位板 Limited plate	Y	2	
16	4011000084	螺栓GB5783-M10*30EpZn-8.8 Bolt gb5783-m10*30epzn-8.8	Y	4	
17	4190002359	锥形护套497444 Tapered ferrules	Y	1	
18	25210005611	卡板 Plate	Y	1	
19	4014010068	螺栓GB16674-M6*60EpZn-8.8 Screw	Y	1	
20	25210005281	手柄 Handrail	Y	1	
21	4190003663	圆形管塞111065 Round ribbed inserts	Y	2	
22	4190002358	方形管塞111541 Square inserts	Y	6	

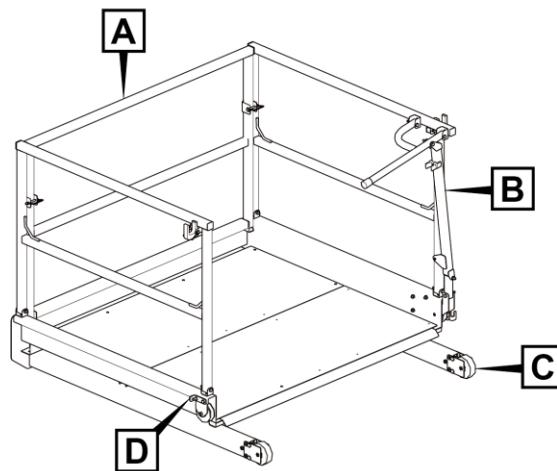
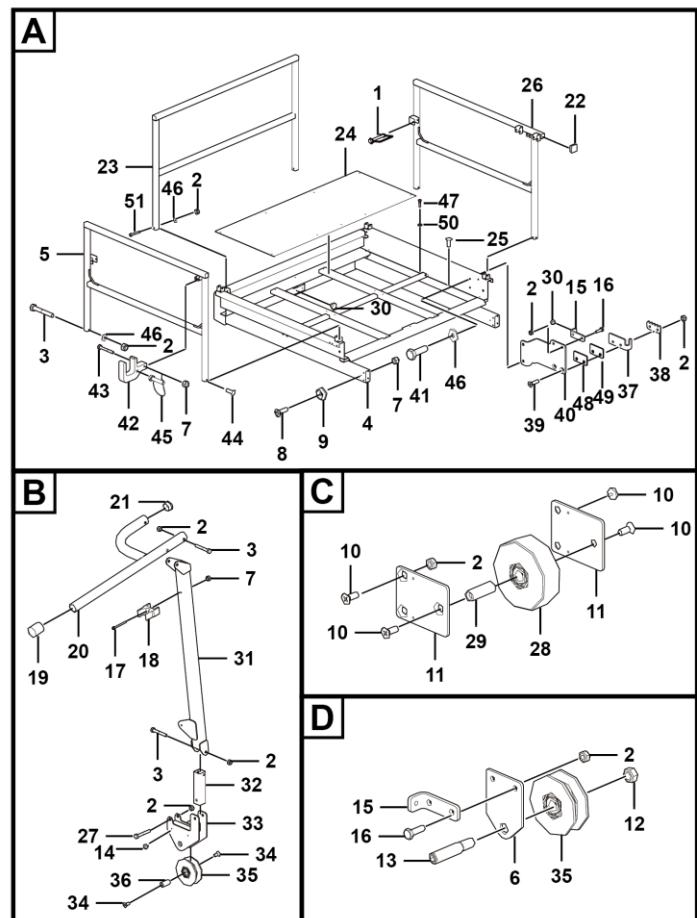
## 后延伸平台总成 Rear extension platform assembly



K2101-2521002538.S1a

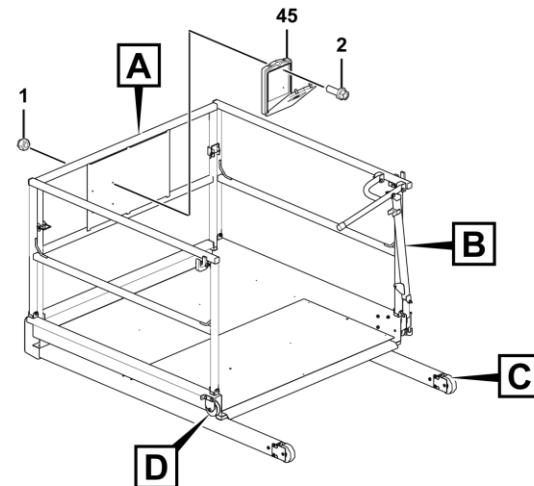
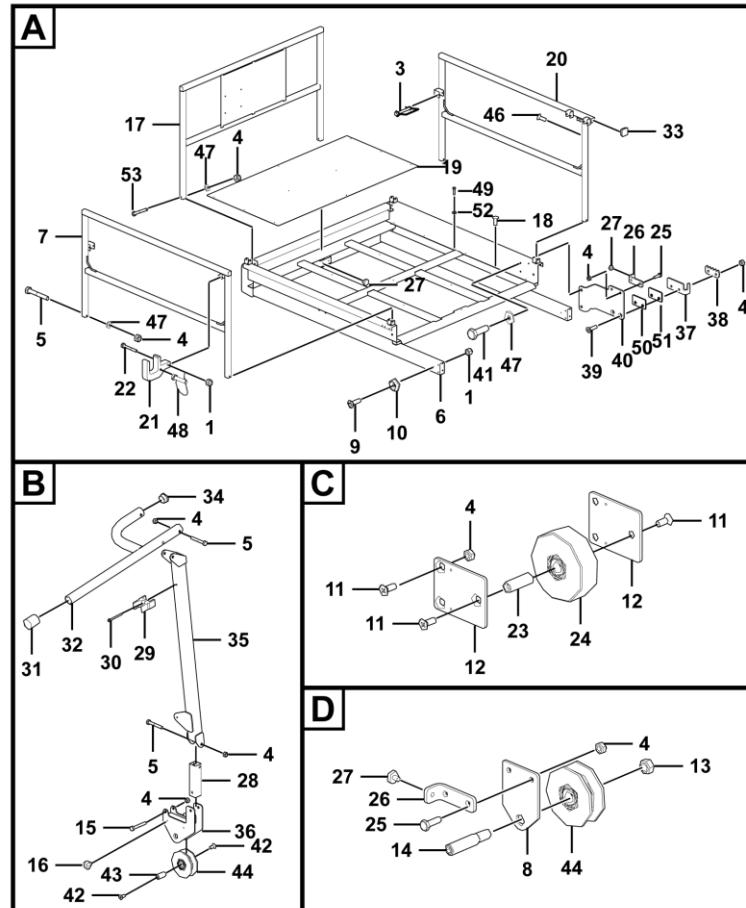
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
23	25210015931	护栏 Handrail	Y	1	
24	25210025401	底板 Plate	Y	2	
25	4019010206	抽芯铆钉GB12619-6×14 Rivet	Y	16	
26	25210015912	左护栏 Left-handrail	Y	1	
27	4011000052	螺栓GB5782-M10*75EpZn-8.8 Bolt gb5782-m10*75epzn-8.8	Y	1	
28	25210025521	轮子 Wheel	Y	2	
29	25210005671	套管 Tube	Y	2	
30	4190002363	铆接脚462786 Rivet feet	Y	4	
31	25210025532	拉杆 Pull rib	Y	1	
32	25210005302	连杆 Connecting rod	Y	1	
33	25210005571	轮架 Frame	Y	1	
34	4014010071	螺钉GB70.3-M10*20EpZn-8.8 Screw	Y	2	
35	25210025511	V轮 V-wheel	Y	2	
36	25210005661	套管 Tube	Y	1	
37	25210005621	导向板 Guiding rod	Y	1	
38	25210005631	齿板 Rack spline	Y	1	
39	4014010234	螺钉GB70.3-M10*40EpZn-8.8 Screw	Y	2	
40	25210025431	固定板 Plate	Y	1	
41	4011000082	螺栓GB5783-M10*25EpZn-8.8 Bolt gb5783-m10*25epzn-8.8	Y	2	
42	4019010209	抽芯铆钉GB12619-5*9 Rivet	Y	4	
43	25210005791	导向块 Guiding block	Y	2	
44	4011010628	螺栓GB5782-M6*40EpZn-8.8 Bolt	Y	2	

## 后延伸平台总成 Rear extension platform assembly



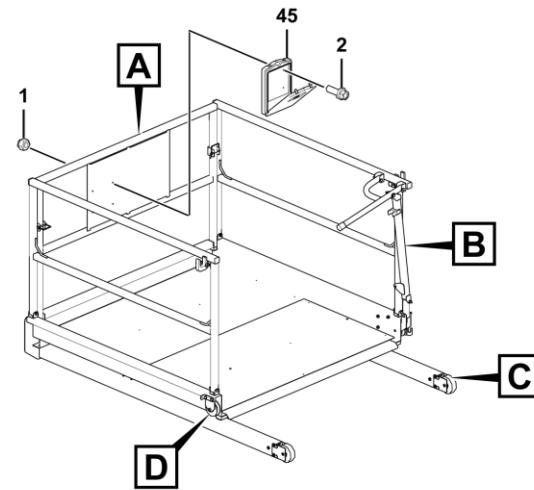
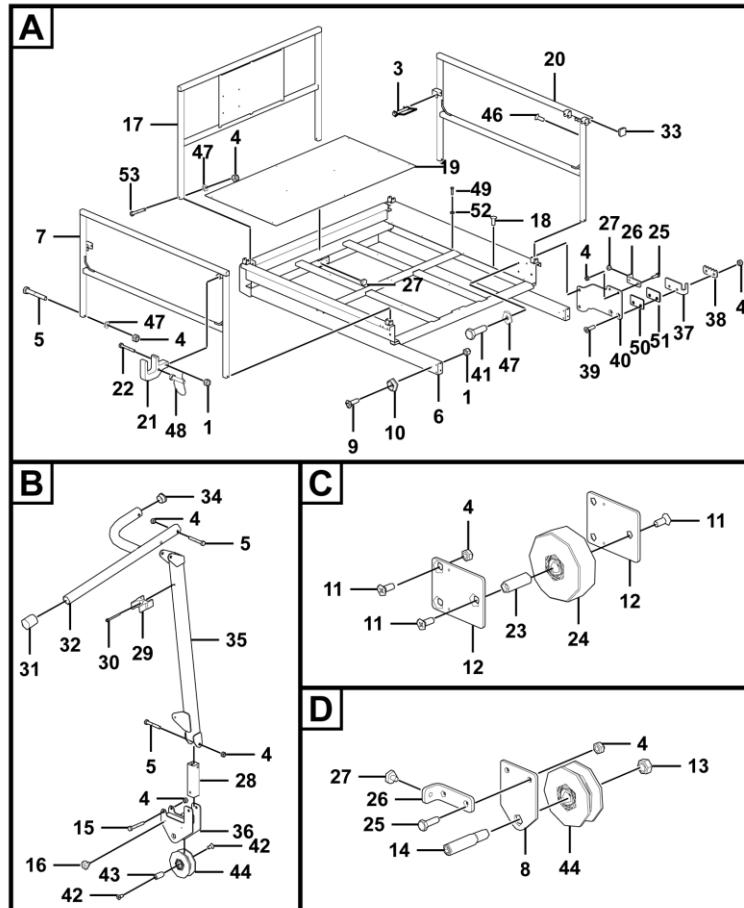
K2101-2521002538.S1a

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
45	4190703678	销子-D型销带耳10×50带150mm链	Pin	Y	2
46	4015000162	垫圈GB97.1-10EpZn-300HV	Washer gb97.1-10epzn-300hv	Y	26
47	4014010189	螺栓GB15-1988-M6×20	Bolt	Y	8
48	25210025491	调整垫片	Plate	Y	1
49	25210025501	调整垫片	Plate	Y	1
50	4015000207	垫圈GB97.1-6EpZn-300HV	Washer gb97.1-6epzn-300hv	Y	14
51	4011000051	螺栓GB5782-M10*70EpZn-8.8	Bolt gb5782-m10*70epzn-8.8	Y	2

**前延伸平台总成 Front extension platform assembly**


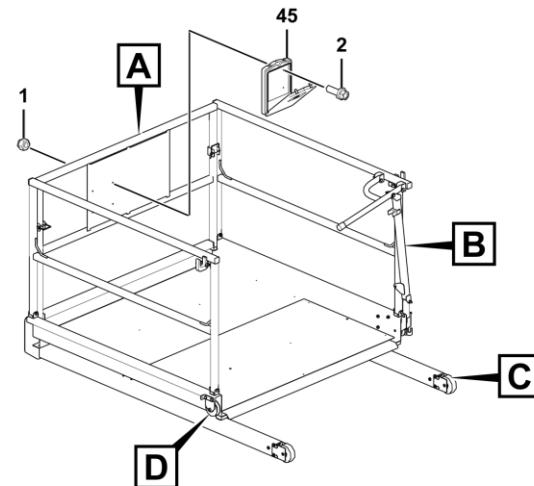
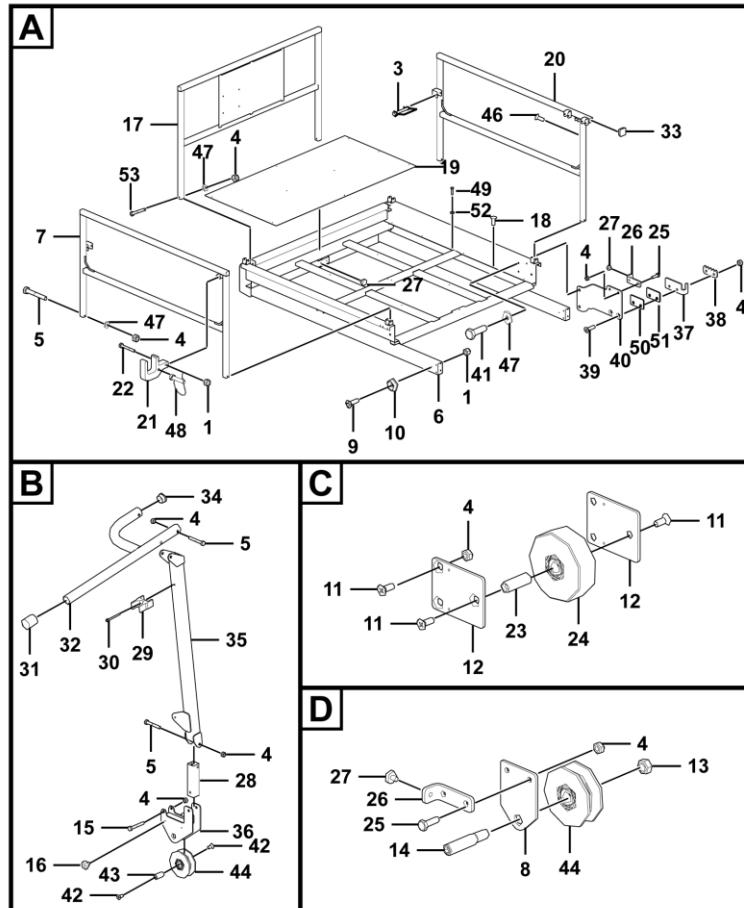
K2102-2521002544.S1a-G1

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4013000211	螺母GB889.1-M6EpZn-8 Nut gb889.1-m6epzn-8	Y	18	
2	4011000153	螺栓GB16674-M6*16EpZn-8.8 Bolt gb16674-m6*16epzn-8.8	Y	4	
3	4190002586	销子 Pin	Y	2	
4	4013000189	螺母GB889.1-M10EpZn-8 Nut	Y	28	
5	4011000497	螺栓GB5782-M10*65EpZn-8.8 Bolt gb5782-m10*65epzn-8.8	Y	9	
6	25210025453	延伸平台底板 Welding extended board	Y	1	
7	25210015892	护栏 Handrail	Y	1	
8	25210005581	安装板 Plate	Y	1	
9	4014010056	螺钉GB70.3-M6*20EpZn-8.8 Screw	Y	5	
10	25210005681	脚垫 Rubber	Y	5	
11	4014010066	螺钉GB70.3-M10*25EpZn-8.8 Screw	Y	12	
12	25210005691	固定板 Plate	Y	4	
13	4013000255	螺母GB889.1-M16EpZn-8 Nut gb889.1-m16epzn-8	Y	1	
14	25210005651	轴 Axe	Y	1	
15	4011000052	螺栓GB5782-M10*75EpZn-8.8 Bolt gb5782-m10*75epzn-8.8	Y	1	
16	4190002362	快速安装脚垫FF-005-P4X8B Fast foot	Y	5	
17	25210015901	护栏 Handrail	Y	1	
18	4019010206	抽芯铆钉GB12619-6×14 Rivet	Y	24	
19	25210025461	底板 Plate	Y	2	
20	25210015922	护栏 Handrail	Y	1	
21	25210005791	导向块 Guiding block	Y	2	
22	4011010628	螺栓GB5782-M6*40EpZn-8.8 Bolt	Y	2	

**前延伸平台总成 Front extension platform assembly**


K2102-2521002544.S1a-G1

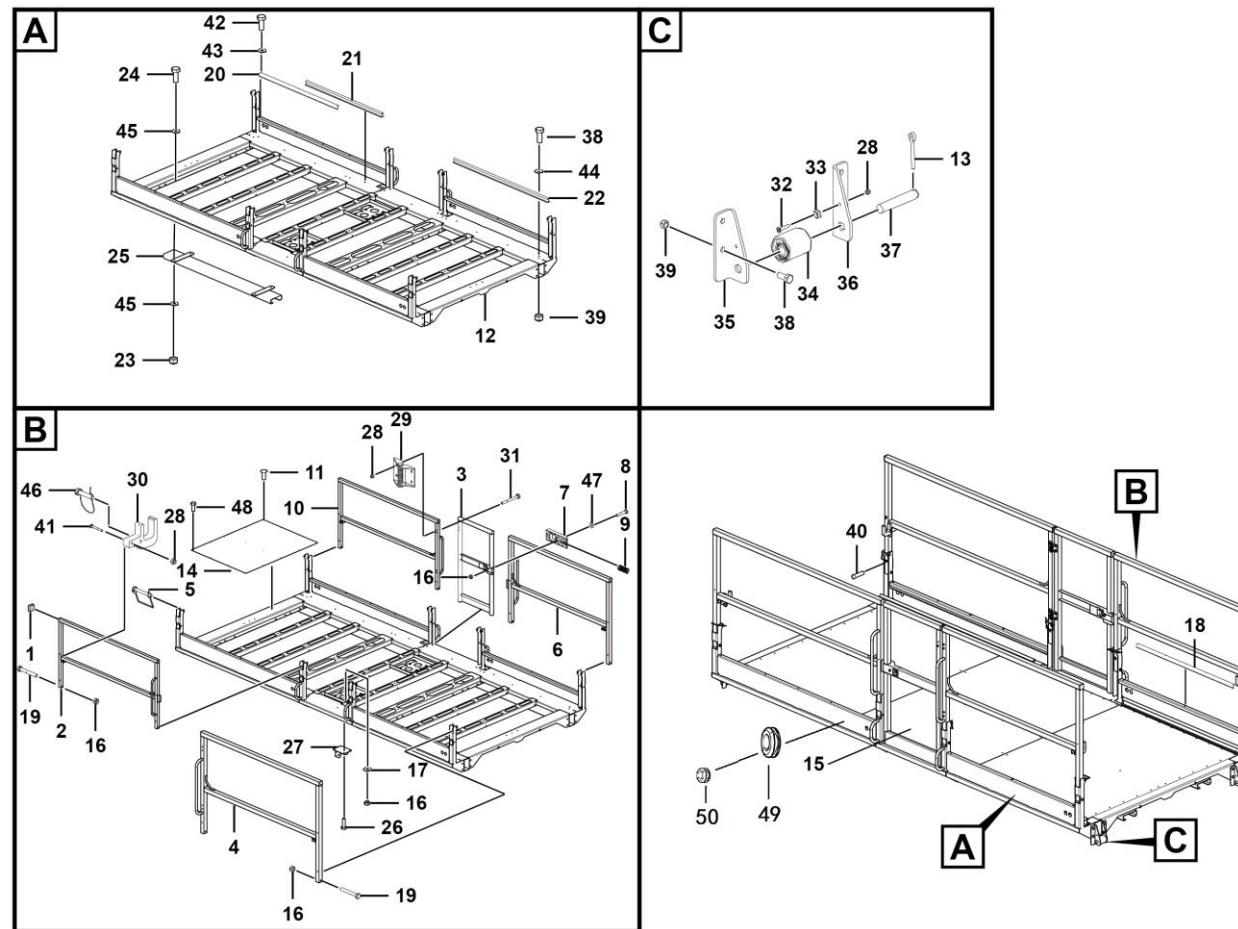
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
23	25210005671	套管 Tube	Y	2	
24	25210025521	轮子 Wheel	Y	2	
25	4011000084	螺栓GB5783-M10*30EpZn-8.8 Bolt gb5783-m10*30epzn-8.8	Y	4	
26	25210005591	限位板 Limited plate	Y	2	
27	4190002363	铆接脚462786 Rivet feet	Y	4	
28	25210005302	连杆 Connecting rod	Y	1	
29	25210005611	卡板 Plate	Y	1	
30	4014010068	螺栓GB16674-M6*60EpZn-8.8 Screw	Y	1	
31	4190002359	锥形护套497444 Tapered ferrules	Y	1	
32	25210005281	手柄 Handrail	Y	1	
33	4190002358	方形管塞111541 Square inserts	Y	6	
34	4190003663	圆形管塞111065 Round ribbed inserts	Y	2	
35	25210025532	拉杆 Pull rib	Y	1	
36	25210005571	轮架 Frame	Y	1	
37	25210005621	导向板 Guiding rod	Y	1	
38	25210005631	齿板 Rack spline	Y	1	
39	4014010234	螺钉GB70.3-M10*40EpZn-8.8 Screw	Y	2	
40	25210025431	固定板 Plate	Y	1	
41	4011000082	螺栓GB5783-M10*25EpZn-8.8 Bolt gb5783-m10*25epzn-8.8	Y	2	
42	4014010071	螺钉GB70.3-M10*20EpZn-8.8 Screw	Y	2	
43	25210005661	套管 Tube	Y	1	
44	25210025511	V轮 V-wheel	Y	2	

**前延伸平台总成 Front extension platform assembly**


K2102-2521002544.S1a-G1

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
45	25210000821	文件盒	Box	Y	1
46	4019010209	抽芯铆钉GB12619-5*9	Rivet	Y	4
47	4015000162	垫圈GB97.1-10EpZn-300HV	Washer gb97.1-10epzn-300hv	Y	26
48	4190703678	销子-D型销带耳10×50带150mm链	Pin	Y	2
49	4014010189	螺栓GB15-1988-M6×20	Bolt	Y	8
50	25210025501	调整垫片	Plate	Y	1
51	25210025491	调整垫片	Plate	Y	1
52	4015000207	垫圈GB97.1-6EpZn-300HV	Washer gb97.1-6epzn-300hv	Y	14
53	4011000051	螺栓GB5782-M10*70EpZn-8.8	Bolt gb5782-m10*70epzn-8.8	Y	2

## 主平台总成 Platform assembly



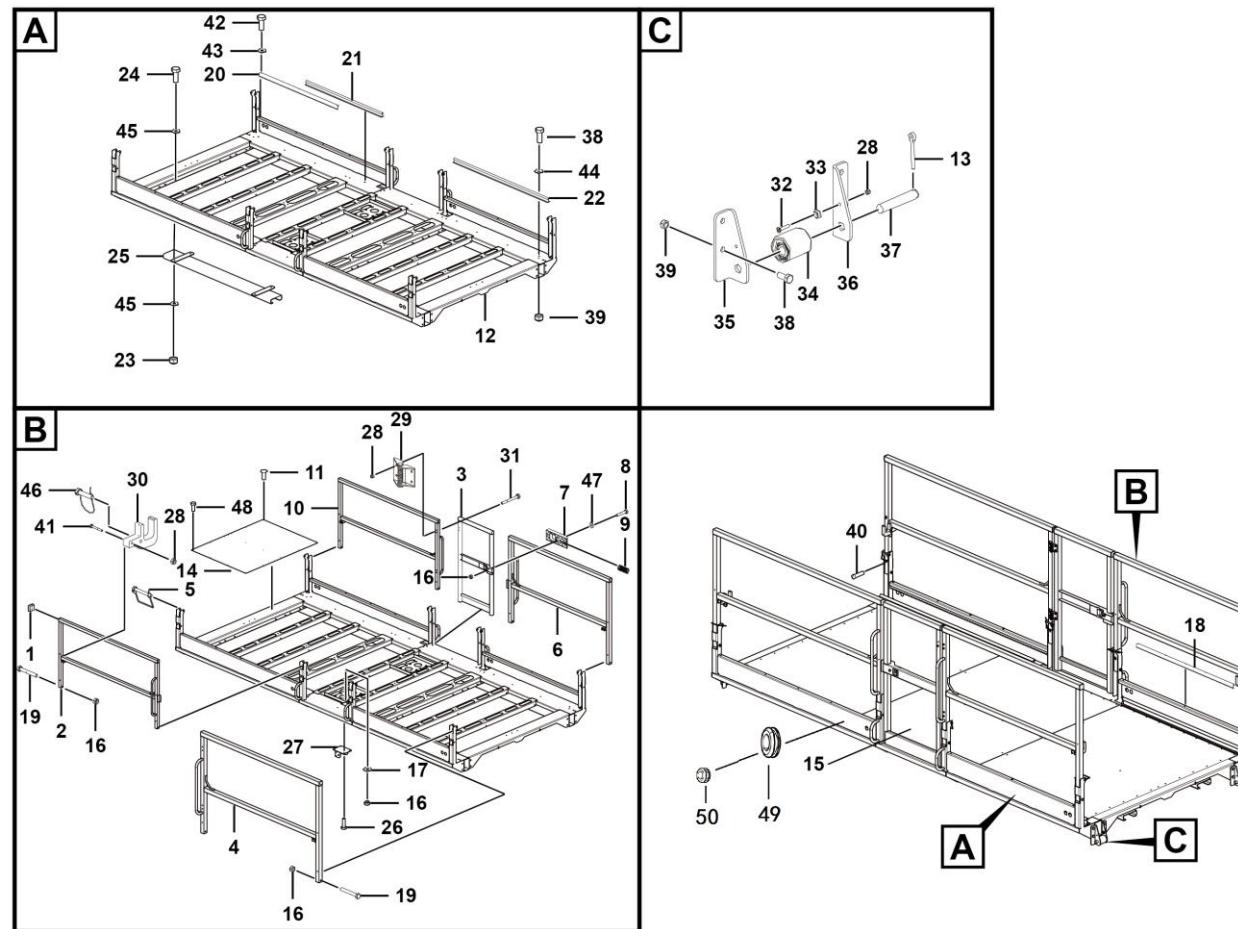
K2103-2521002464.S1a

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K2103-2521002464.S1A

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4190002358	方形管塞111541 Square inserts	Y	12	
2	25210024612	右后护栏 Handrail	Y	1	
3	25210021893	平台门 Door	Y	2	
4	25210024692	右前护栏 Handrail	Y	1	
5	4190002586	销子 Pin	Y	8	
6	25210024702	左前护栏 Left-front guardrail	Y	1	
7	25210011051	塑料块 Block	Y	2	
8	4011000048	螺栓GB5782-M10*50EpZn-8.8 Bolt gb5782-m10*50epzn-8.8	Y	2	
9	25210002071	弹簧 Spring	Y	2	
10	25210024622	左后护栏 Left-behind guardrail	Y	1	
11	4019010206	抽芯铆钉GB12619-6×14 Rivet	Y	54	
12	25210024653	主平台焊合 Main platform assembly	Y	1	
13	25210006461	插轴-6 Pin	Y	4	
14	25210025361	主平台底板1 Plate	Y	2	
15	25210025371	主平台底板2 Plate	Y	1	
16	4013000189	螺母GB889.1-M10EpZn-8 Nut	Y	18	
17	4015000197	垫圈GB96.1-10EpZn-300HV Washer gb96.1-10epzn-300hv	Y	8	
18	25210024771	齿板2 Tooth plate	Y	1	
19	4011000051	螺栓GB5782-M10*70EpZn-8.8 Bolt gb5782-m10*70epzn-8.8	Y	8	
20	25210024761	齿板1 Tooth plate	Y	1	
21	25210005461	导轨2 Guide way	Y	2	
22	25210005471	导轨1 Guide way	Y	2	

## 主平台总成 Platform assembly



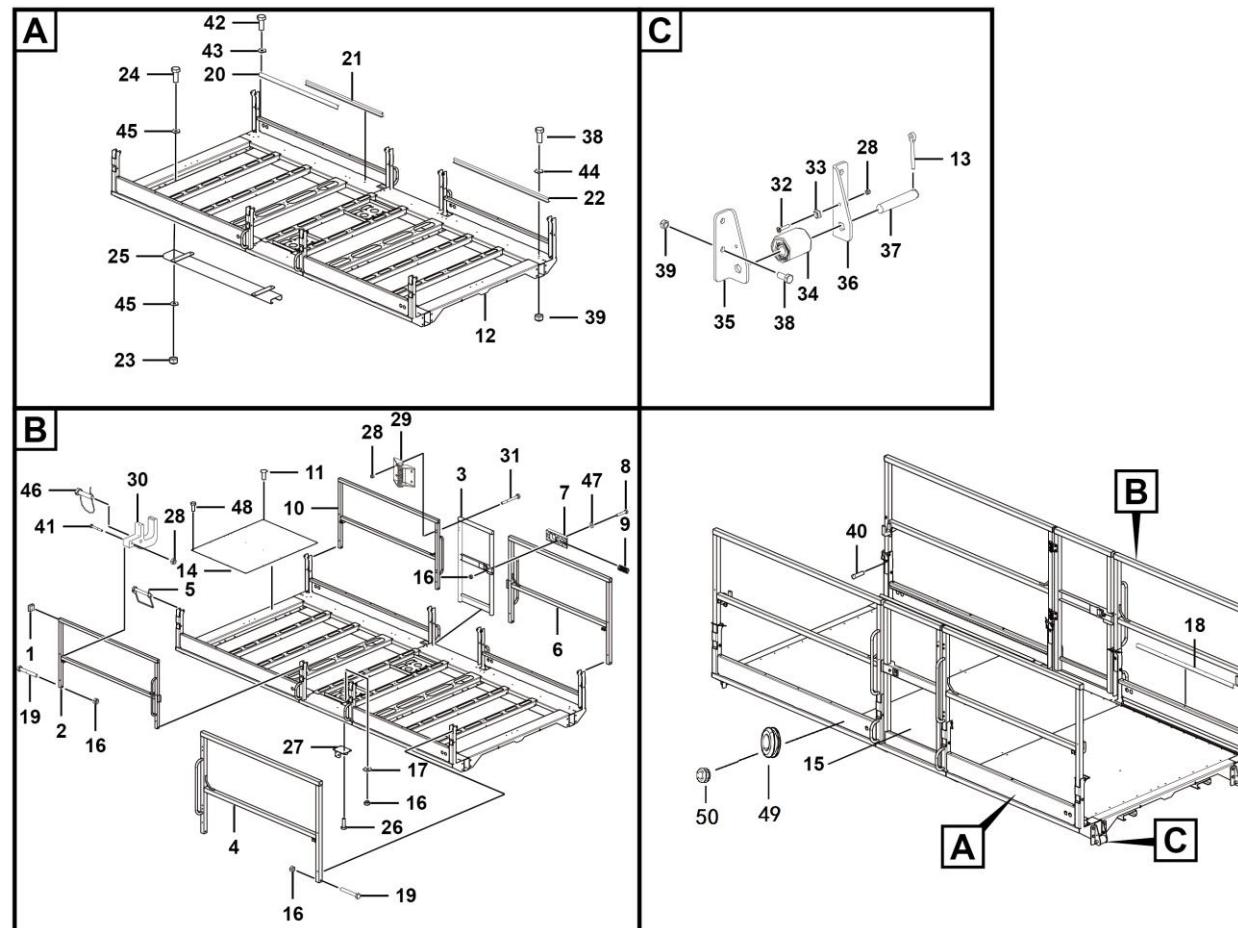
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K2103-2521002464.S1A

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
23	4013000158	螺母GB889.1-M12EpZn-8 Nut gb889.1-m12epzn-8	Y	32	
24	4011000089	螺栓GB5783-M12*30EpZn-8.8 Bolt gb5783-m12*30epzn-8.8	Y	32	
25	25210005851	导轨焊合 Welding	Y	4	
26	4011000084	螺栓GB5783-M10*30EpZn-8.8 Bolt gb5783-m10*30epzn-8.8	Y	8	
27	25210005541	叉架固定座 Seat	Y	2	
28	4013000211	螺母GB889.1-M6EpZn-8 Nut gb889.1-m6epzn-8	Y	40	
29	4190001525	弹簧铰链X022 Hinge	Y	4	
30	25210005791	导向块 Guiding block	Y	4	
31	4011010517	螺栓GB5782-M6*55EpZn-8.8 Bolt	Y	16	
32	4014010055	螺钉GB70.3-M6*30EpZn-8.8 Screw	Y	4	
33	25210005681	脚垫 Rubber	Y	4	
34	25210016621	托轮 Wheel	Y	4	
35	25210005811	托轮固定板1 Plate	Y	4	
36	25210005551	托轮固定板 Plate	Y	4	
37	25210005821	销轴 Pin	Y	4	
38	4011000105	螺栓GB5783-M8*20EpZn-8.8 Bolt gb5783-m8*20epzn-8.8	Y	8	
39	4013000210	螺母GB889.1-M8EpZn-8 Nut gb889.1-m8epzn-8	Y	8	
40	4019010209	抽芯铆钉GB12619-5*9 Rivet	Y	12	
41	4011010628	螺栓GB5782-M6*40EpZn-8.8 Bolt	Y	4	
42	4011000276	螺栓GB5783-M6*25EpZn-8.8 Bolt gb5783-m6*25epzn-8.8	Y	8	
43	4015000207	垫圈GB97.1-6EpZn-300HV Washer gb97.1-6epzn-300hv	Y	44	
44	4015000072	垫圈GB97.1-8EpZn-300HV Washer gb97.1-8epzn-300hv	Y	8	

## 主平台总成 Platform assembly

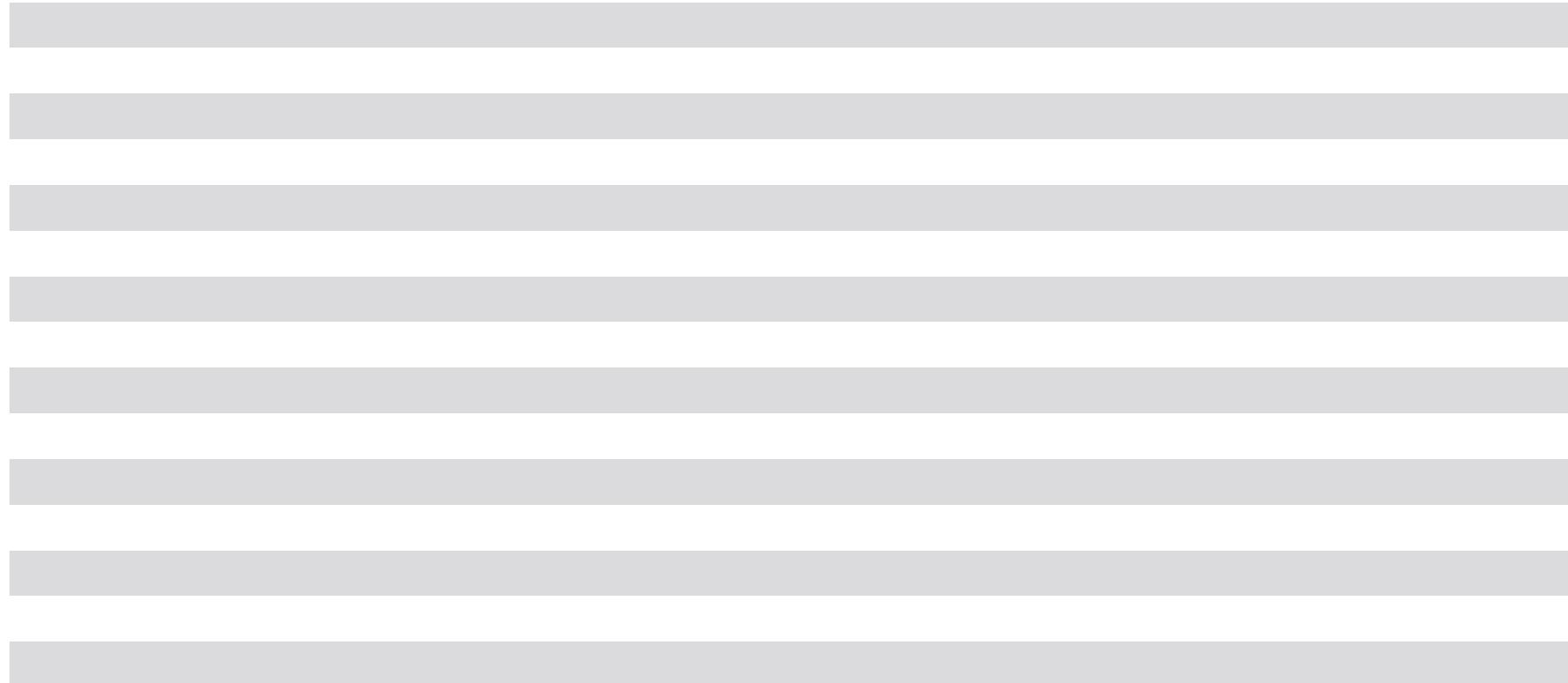


K2103-2521002464.S1a

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K2103-2521002464.S1A

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
45	4015000168	垫圈GB97.1-12EpZn-300HV	Washer gb97.1-12epzn-300hv	Y	32
46	4190703678	销子-D型销带耳10×50带150mm链	Pin	Y	4
47	4015000162	垫圈GB97.1-10EpZn-300HV	Washer gb97.1-10epzn-300hv	Y	10
48	4014010420	螺钉GB70.1-M8*40flZnyc-8.8-480	Screw gb70.1-m8*40flznyc-8.8-480	Y	12
49	4190703908	标准护线环498055	Standard grommet	Y	1
50	4019010270	鼓型塞SR 1011-12791	Sr 1011-12791	Y	1

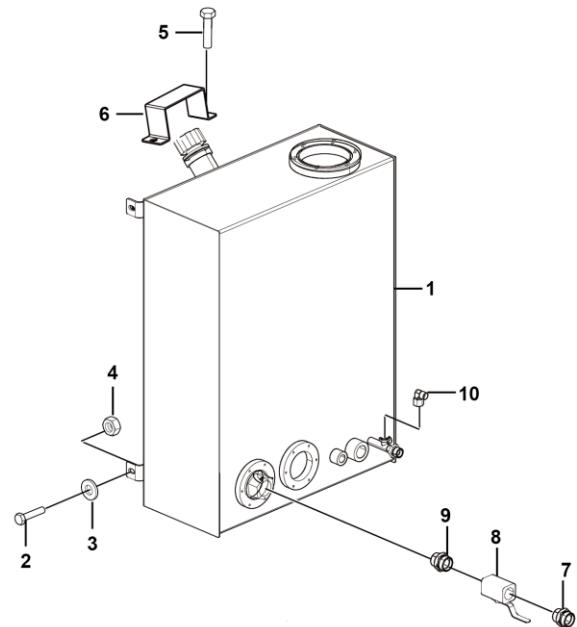




L 液压系统  
HYDRAULIC SYSTEM

临工集团济南重机有限公司  
LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

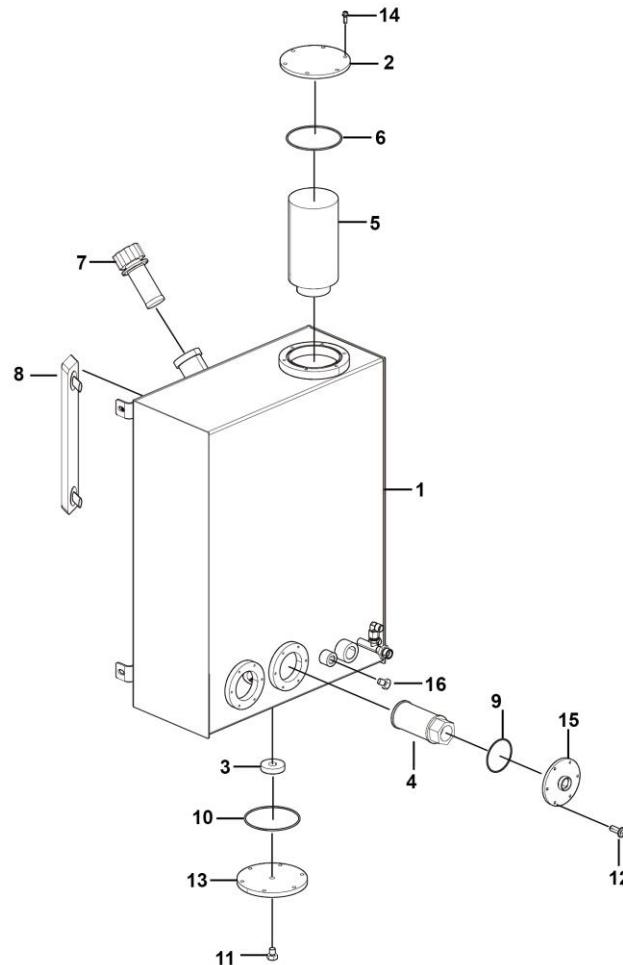
## 液压油箱总成    Hydraulic tank



L2200-2510000335.S

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25100003341	油箱配送总成 Distribution assembly of hydraulic tank	N	1	
2	4011010707	螺栓GB5783-M10*30flZnyc-8.8-480 Boltgb5783-m10*30flznyc-8.8-480	Y	3	
3	4015010339	垫圈GB97.1-10flZnyc-300HV-480 Washer	Y	3	
4	4013010290	螺母GB6170-M10flZnyc-8-480 Nutgb6170-m8flznyc-8-480	Y	3	
5	25100003302	滤清器护板 Filter protection board	Y	1	
6	4011011061	螺栓GB16674-M5*16flZnyc-8.8-480 Bolt gb16674-m5*16flznyc-8.8-480	Y	2	
7	4120704908	直接头GE28LREDOMDCF Jiont ge28lredomdcf	Y	2	
8	4120002091	球阀3PC-Q11F-16-1" Ball valve 3pc-q11f-16-1	Y	2	
9	4190002889	直接头EGE28LRED Nipple	Y	2	
10	4129900314	接头EW12LOMDA3C Nipple	Y	2	

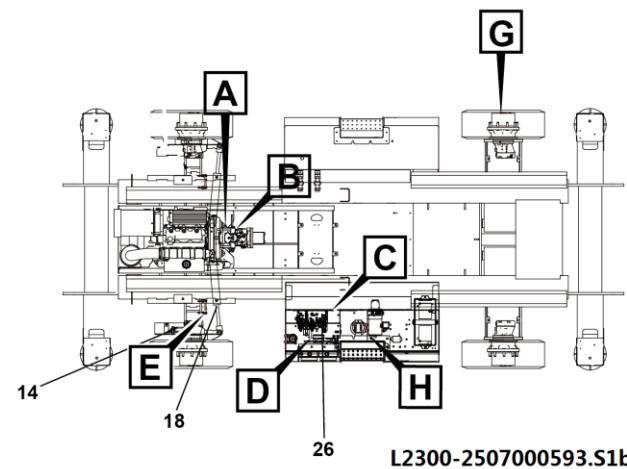
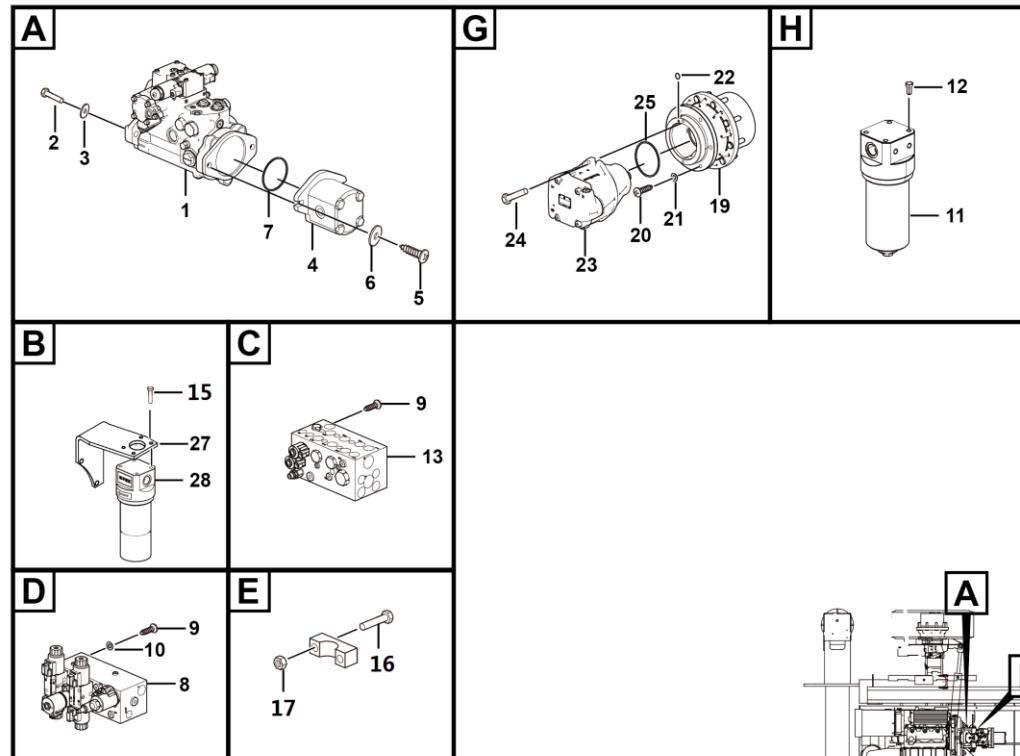
## 油箱配送总成 Distribution assembly of hydraulic tank



L2200-2510000334.S

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25100003331	油箱焊接体 Hydraulic tank weld	N	1	
2	25100000751	回油法兰总成 Flage assembly	Y	1	
3	4120000669	环形磁铁LG03-CT58*20*13 Ring magnet lg03-ct58*20*13	Y	1	
4	4120001891	吸油过滤器WU-100*180-J Filter	Y	2	
5	4120000304	回油滤芯 Return oil filter	Y	1	
6	4030000633	O形圈GB3452.1-128*3.55G O-ring gb3452.1-128*3.55g	Y	2	
7	4120001427	空气滤清器EF2-32 Ari filter	Y	1	
8	4120706260	液位计YWZ-350T Content gage	Y	1	
9	4030000472	O形圈GB3452.1-80.0*2.65G O-ring gb3452.1-80.0*2.65g	Y	2	
10	4041000767	O形圈LGB168-11124 O-ring lgb168-11124	Y	1	
11	4041000774	螺塞LGB135-01422 Plug lgb13501421	Y	1	
12	4011010735	螺栓GB16674-M6*16flZnyc-8.8-480 Bolt	Y	12	
13	27160105801	放油法兰盖 Release oil flange cover	Y	1	
14	4011010966	螺栓GB16674-M8*20flZnyc-8.8-480 Bolt gb16674-m8*20flznyc-8.8-480	Y	12	
15	25100000211	吸油法兰 Flange	Y	2	
16	4120001371	堵头4BN-08WD Plug	Y	1	

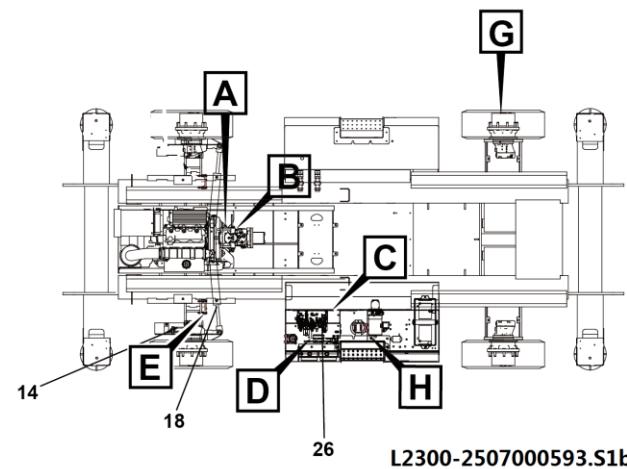
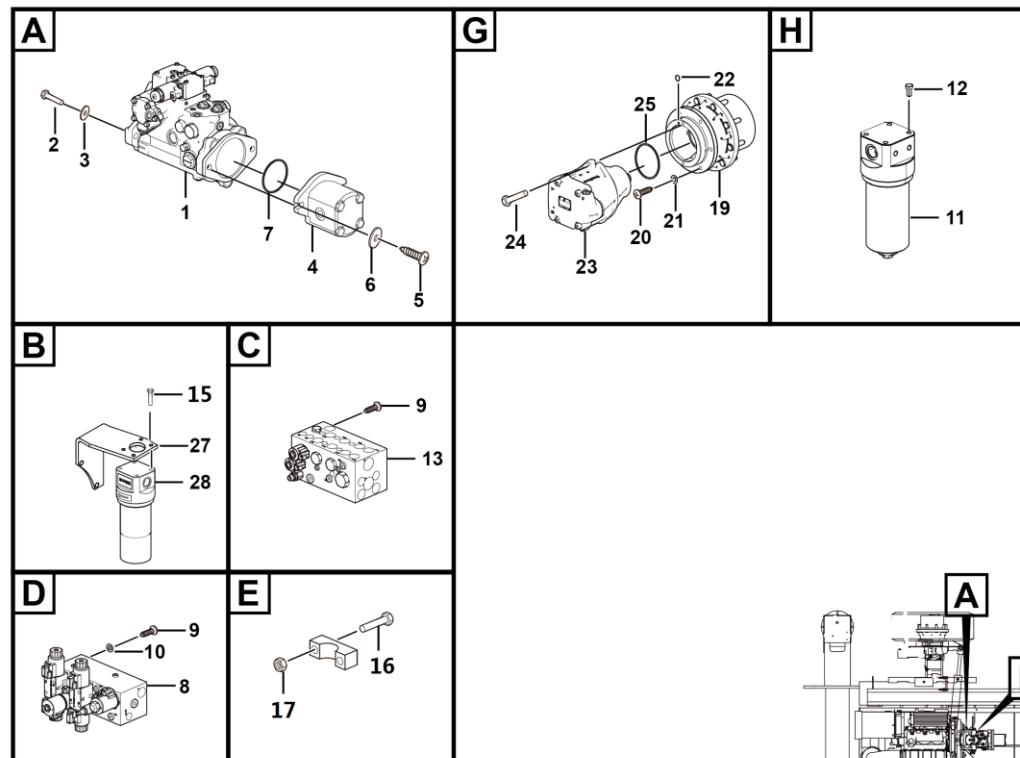
## 行走液压总成 Drive hydraulic assembly



L2300-2507000593.S1b

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120703965	伊顿泵ACGRALJ2CEZ2NNAEP0AA00BCH0D	Pump	Y	1
2	4011010579	螺栓 GB5783-M12*35flZnyc-12.9-480	Bolt gb5783-m12*35flznyc-12.9-480	Y	2
3	4015010297	垫圈GB1230-12-45	Washer	Y	10
4	4120001574	齿轮泵	Pump	Y	1
5	4014010064	螺钉1/2-13UNC-2A*30-10.9	Bolt	Y	2
6	4015010340	垫圈GB97.1-12flZnyc-300HV-480	Washer	Y	2
7	4120001880	O型圈94.97*1.75	O-ring	Y	1
8	4120704890	举升控制阀ST5195-AB00	Valve st5195-ab00	Y	1
9	4011010966	螺栓GB16674-M8*20flZnyc-8.8-480	Bolt gb16674-m8*20flznyc-8.8-480	Y	8
10	4015010280	垫圈GB97.1-8flZnyc-480	Washergb97.1-10flznyc-480	Y	4
11	4120001428	高压过滤器KGLB-0080005L	High pressure filter	Y	1
12	4011010964	螺栓GB16674-M8*16flZnyc-8.8-480	Bolt gb16674-m8*16flznyc-8.8-480	Y	4
13	4120704891	行走控制阀ST5196-AB00	Valve st5196-ab00	Y	1
14	25070005971	前马达钢管总成	Front motor pipe assembly	Y	1
15	4011010757	螺栓GB16674-M6*20flZnyc-8.8	Bolt gb16674-m6*20flznyc-8.8	Y	4
16	4014010232	螺栓GB5782-M8*70flZnyc-12.9-480	Bolt gb5782-m8*70flznyc-12.9-480	Y	4
17	4013010297	螺母GB889.1-M8flZnyc-8-480	Nutgb889.1-m8flznyc-8-480	Y	4
18	4120706355	转向油缸50*25*301*540	Steering cylinder	Y	2
19	4120001477	减速机	Drive hub	Y	4
20	4014010078	螺钉5/8-11UNF-2B*1.5\寸-10.9	Screw	Y	24
21	4015010342	垫圈GB97.1-16flZnyc-300HV-480	Washer	Y	24
22	4120002452	O形圈AS568-6.07*1.78	O-ring	Y	4

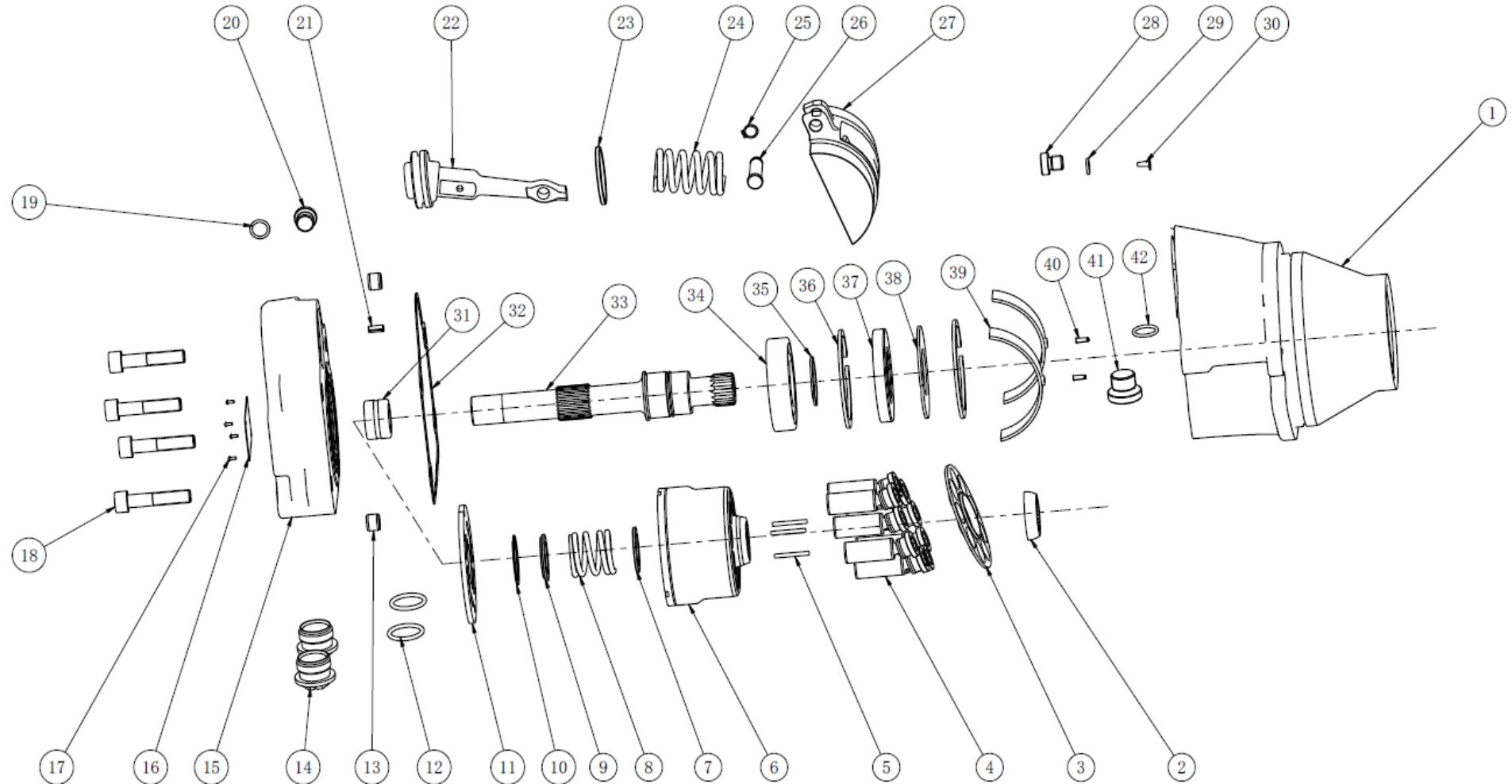
## 行走液压总成 Drive hydraulic assembly



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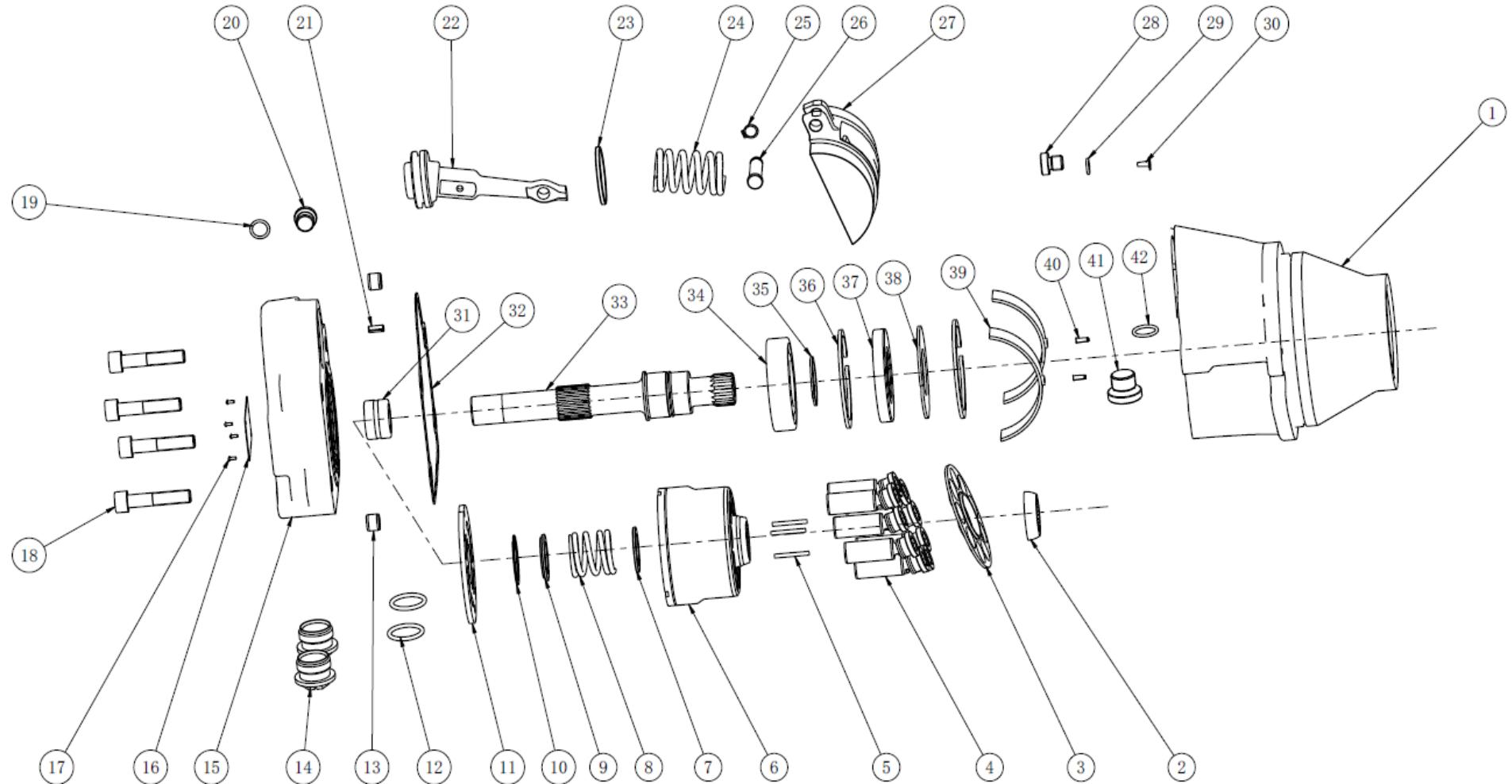
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
23	4120001570	行走马达 Motor	Y	4	
24	4011010516	螺栓7/16-14UNC-2B*30-10.9 Bolt	Y	8	
25	4120001881	O型圈120.3*2.62 O-ring	Y	4	
26	25070005961	行走液压系统布管图 Hydraulic hoses and fittings	N	1	
27	25070005922	低压过滤器安装板 Plate	Y	1	
28	4120704833	管路过滤器KGL-0100005L Filter kgl-0100005l	Y	1	

## 行走马达 Motor



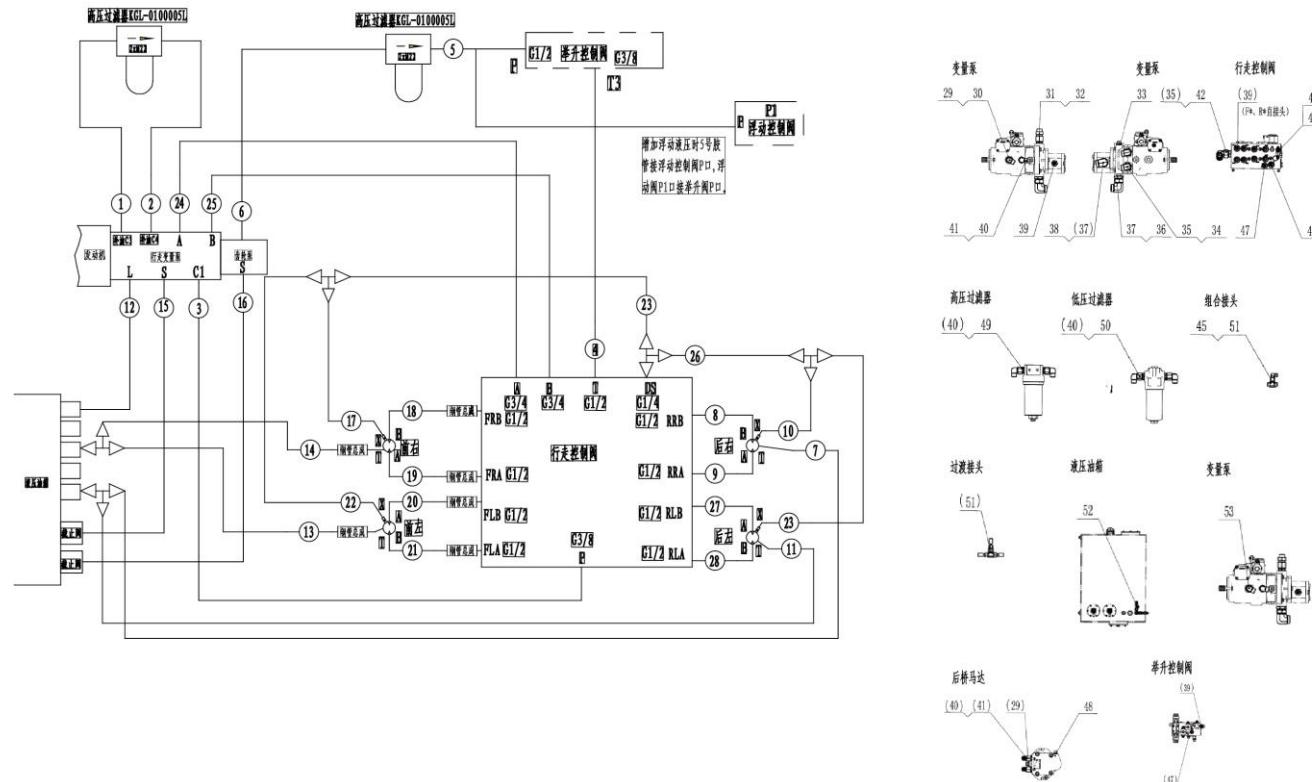
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120001570001	壳体02.01.02.00011 Cover	Y	1	
2	4120001570002	球铰02.01.04.00012 Joint	Y	1	
3	4120001570003	回程盘02.01.04.00013 Valve plate	Y	1	
4	4120001570004	柱塞滑靴组件02.02.04.00008 Rotaing kit assembly	Y	9	
5	4120001570005	圆柱销03.01.05.00019 Pin	Y	3	
6	4120001570006	缸体02.01.03.00019 Cylinder body	Y	1	
7	4120001570007	垫片02.01.16.00017 Washer	Y	1	
8	4120001570008	中心弹簧03.04.01.00200 Spring	Y	1	
9	4120001570009	垫片02.01.16.00018 Gasket	Y	1	
10	4120001570010	孔用螺旋挡圈03.02.01.00388 Washer	Y	1	
11	4120001570011	配流盘02.01.03.00020 Valve plate	Y	1	
12	4120001570012	O形圈03.02.01.00006 O-ring	Y	2	
13	4120001570013	定位销03.01.05.00022 Pin	Y	2	
14	4120001570014	塑料螺堵03.02.03.00087 Plug	Y	2	
15	4120001570015	后盖02.01.06.00101 Endcover	Y	1	
16	4120001570016	柱塞马达标牌03.30.04.00018 Nameplate	Y	1	
17	4120001570017	304不锈钢铆钉03.01.02.00335 Rivet	Y	4	
18	4120001570018	内六角螺钉03.01.02.00478 Screw	Y	4	
19	4120001570019	O形圈03.02.01.00389 O-ring	Y	1	
20	4120001570020	螺堵03.02.03.00082 Plug	Y	1	
21	4120001570021	弹性圆柱销03.01.05.00020 Pin	Y	1	
22	4120001570022	伺服活塞02.01.07.00061 Piston	Y	1	

## 行走马达 Motor



序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
23	4120001570023	格来圈03.02.01.00415	Glyd ring	Y	1
24	4120001570024	伺服活塞弹簧02.01.07.00066	Spring	Y	1
25	4120001570025	C型轴用弹性挡圈03.02.01.00390	Retaining ring	Y	1
26	4120001570026	定位销 03.01.05.00021	Pin	Y	1
27	4120001570027	斜盘02.01.08.00015	Plate	Y	1
28	4120001570028	排气螺堵 02.01.17.00078	Plug	Y	1
29	4120001570029	O形圈03.02.01.00722	O-ring	Y	1
30	4120001570030	塑料堵头02.01.17.00165	Plug	Y	1
31	4120001570031	轴承03.03.01.00015	Bearing	Y	1
32	4120001570032	密封垫03.02.06.00042	Ring	Y	1
33	4120001570033	主轴02.01.01.00036	Shaft	Y	1
34	4120001570034	深沟球轴承03.03.01.00014	Bearing	Y	1
35	4120001570035	C型轴用弹性挡圈03.02.01.00387	Retaining ring	Y	1
36	4120001570036	C型孔用挡圈03.02.01.00391	Retaining ring	Y	2
37	4120001570037	油封 03.02.02.00005	Oil seal	Y	1
38	4120001570038	油封垫片 02.01.06.00102	Gasket	Y	1
39	4120001570039	轴瓦02.01.18.00001	Bearing shell	Y	2
40	4120001570040	弹性圆柱销03.01.05.00018	Pin	Y	2
41	4120001570041	回油螺堵02.01.17.00077	Plug	Y	1
42	4120001570042	O形圈 03.02.01.00055	O-ring	Y	1

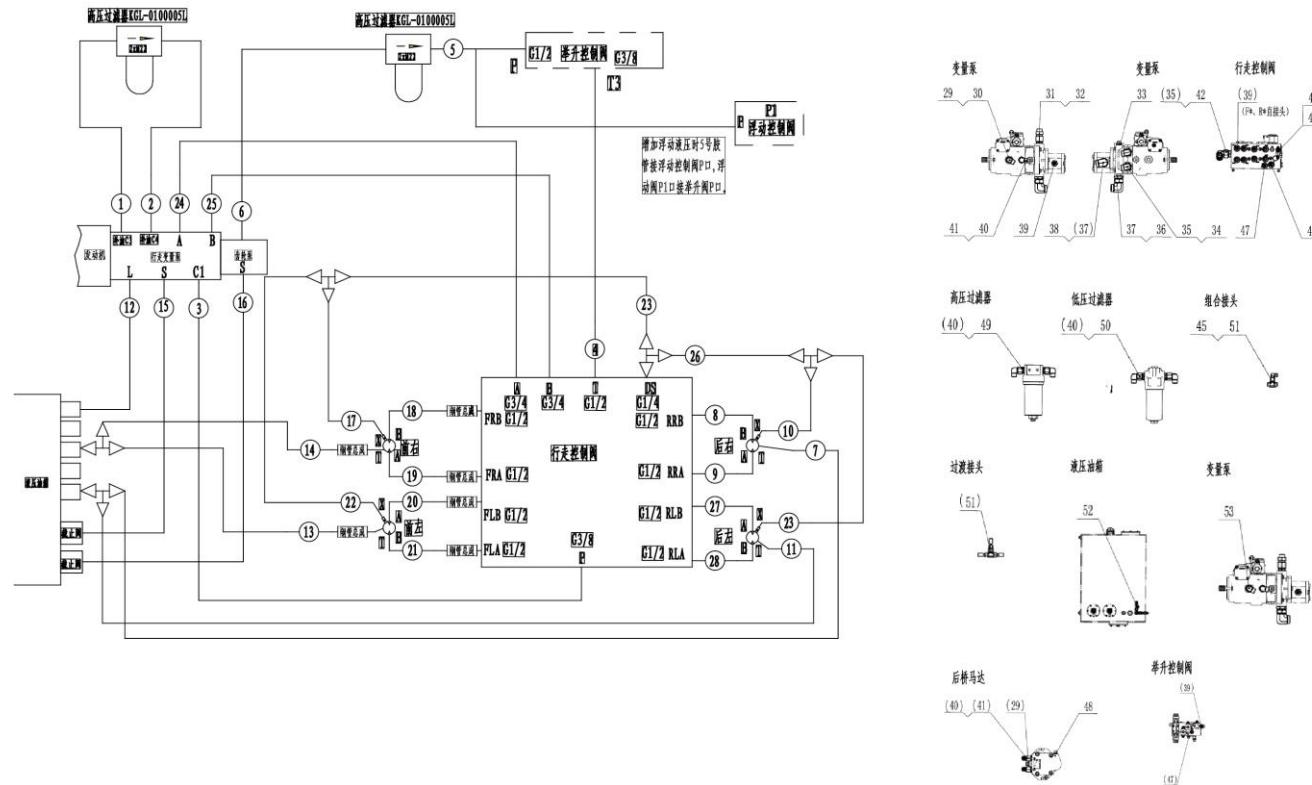
行走液压系统布管图总成 Traveling hydraulic system layout diagram assembly



L2300-2507000596.S1a

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120706190	软管FC402CACF151508-380-FSF-240	Pipe fc402cacf151508-380-fsf-240	Y	1
2	4120706191	软管FC402CACAC151508-500-FSF-370	Pipe fc402caca151508-500-fsf-370	Y	1
3	4120706192	软管FC402CACAC121206-4000-FSF-300	Pipe fc402caca121206-4000-fsf-300	Y	1
4	4120705687	软管FC402CACAC121206-650	Pipe fc402caca121206-650	Y	1
5	4120706199	软管F471TCCACF151508-900	Pipe f471tccacf151508-900	Y	1
6	4120706200	软管F471TCCACF151508-4200-FSF-250	Pipe f471tccacf151508-4200-fsf-250	Y	1
7	4120704934	软管FC402CACF121206-2050	Pipe fc402cacf121206-2050	Y	1
8	4120704935	马达软管F471TCCACA151508-3450	Pipe f471tccaca151508-3450	Y	1
9	4120704936	马达软管F471TCCACA151508-3400	Pipe f471tccaca151508-3400	Y	1
10	4120704937	软管FC402CACF080804-1500	Pipe fc402cacf080804-1500	Y	1
11	4120704938	软管FC402CACF121206-2500	Pipe fc402cacf121206-2500	Y	1
12	4120706205	软管FC402CACAC151508-3600-FSF-400	Pipe fc402caca151508-3600-fsf-400	Y	1
13	4120704940	软管FC402CACAC121206-3040	Pipe fc402caca121206-3040	Y	1
14	4120704941	软管FC402CACF121206-2550	Pipe fc402cacf121206-2550	Y	1
15	4120704942	软管20411-36-16*OSD150-16*3250	Pipe 20411-36-16*osd150-16*3250	Y	1
16	4120704943	软管20411-36-16*OSD150-16*3050	Pipe 20411-36-16*osd150-16*3050	Y	1
17	4120704970	软管FC402CACAC080804-2200	Pipe	Y	1
18	4120704944	马达软管F471TCCACA151508-3030	Pipe f471tccaca151508-3030	Y	1
19	4120704945	马达软管F471TCCACA151508-3040	Pipe f471tccaca151508-3040	Y	1
20	4120704946	马达软管F471TCCACA151508-2600	Pipe f471tccaca151508-2600	Y	1
21	4120704947	马达软管F471TCCACA151508-2630	Pipe f471tccaca151508-2630	Y	1
22	4120704871	软管FC402CACAC080804-1700	Pipe	Y	1

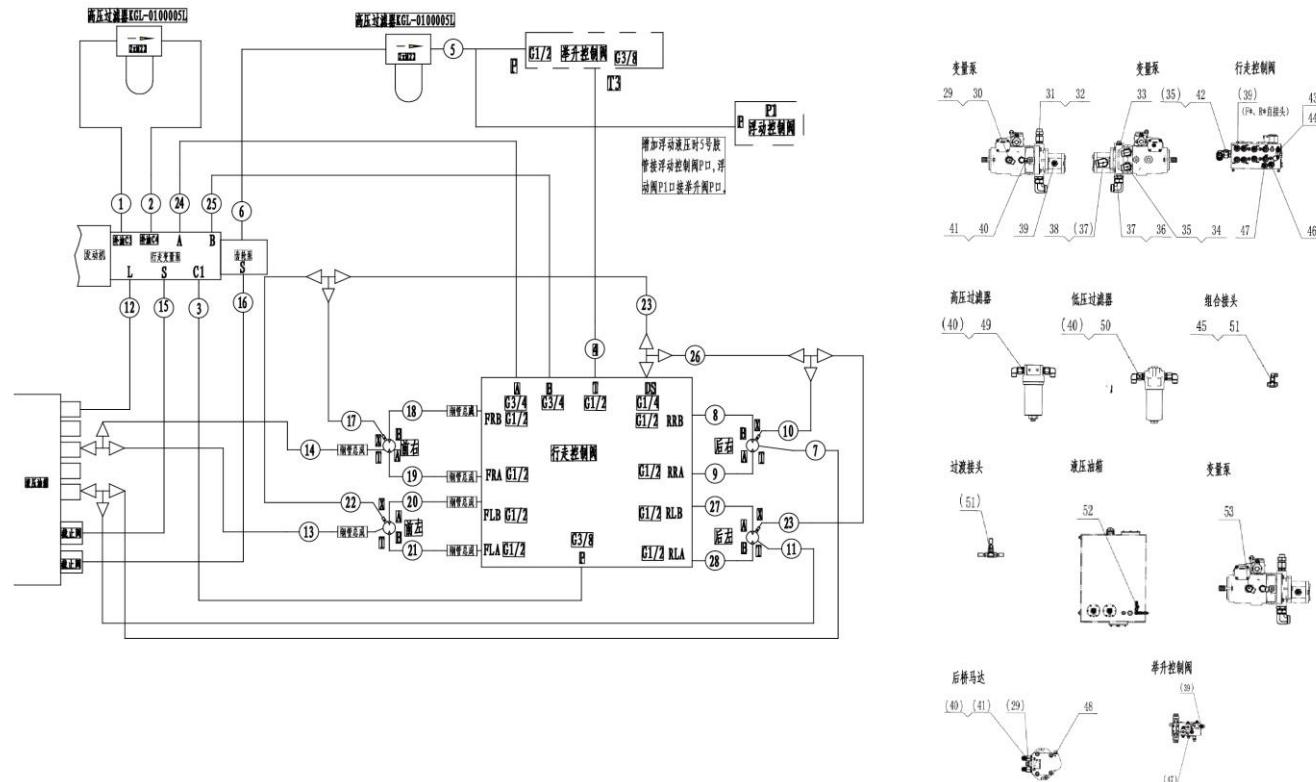
行走液压系统布管图总成 Traveling hydraulic system layout diagram assembly



L2300-2507000596.S1a

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
23	4120705924	软管FC402CACF080804-1050	Hose	Y	2
24	4120704965	马达软管F771C9C9202012-3750	Pipe f771c9c9202012-3750	Y	1
25	4120704966	马达软管F771C9C9202012-3740	Pipe f771c9c9202012-3740	Y	1
26	4120704928	软管FC402CAC0A080804-1500	Pipe fc402caca080804-1500	Y	1
27	4120704948	马达软管F471TCCACA151508-2620	Pipe f471tccaca151508-2620	Y	1
28	4120704967	马达软管F471TCCACA151508-2640	Pipe f471tccaca151508-2640	Y	1
29	4120001163	接头GE12L3/4UNFOMDCF	Jiont	Y	3
30	4129900314	接头EW12LOMDA3C	Nipple	Y	1
31	4120704954	直接头GE22L15/16UNOMDCF	Joint ge22l15/16unomdcf	Y	1
32	4120704955	直通变径接头RED22/15LOMDCF	Joint red22/15lomdcf	Y	1
33	4120001160	接头GE15L7/8UNFOMDCF	Jiont	Y	1
34	4120704956	直通接头GE20S15/16UNOMDCF	Joint ge20s15/16unomdcf	Y	2
35	4120704957	直角接头EW20SOMDCF	Joint ew20somdcf	Y	4
36	4120704958	直通接头GE28L15/16UNOMDCF	Joint ge28l15/16unomdcf	Y	1
37	4120000534	过渡接头EW28LOMDA3C	Nipple	Y	2
38	4120704907	接头GE28LR3/4EDOMDCF	Joint ge28lr3/4edomdcf	Y	1
39	4120002235	接头GE15LREDOMDCF	Nipple	Y	10
40	4190000699	接头EW15LOMDA3C	Nipple	Y	9
41	4120704959	直通接头GE15L11-16UNOMDCF	Joint ge15l11-16unomdcf	Y	5
42	4120704960	直通接头GE20SREDOMDCF	Joint ge20sredomdcf	Y	2
43	4120001170	接头GE08LREDOMDCF	Jiont	Y	1
44	4190000208	三通接头EL08LOMDA3C	T-connector	Y	1

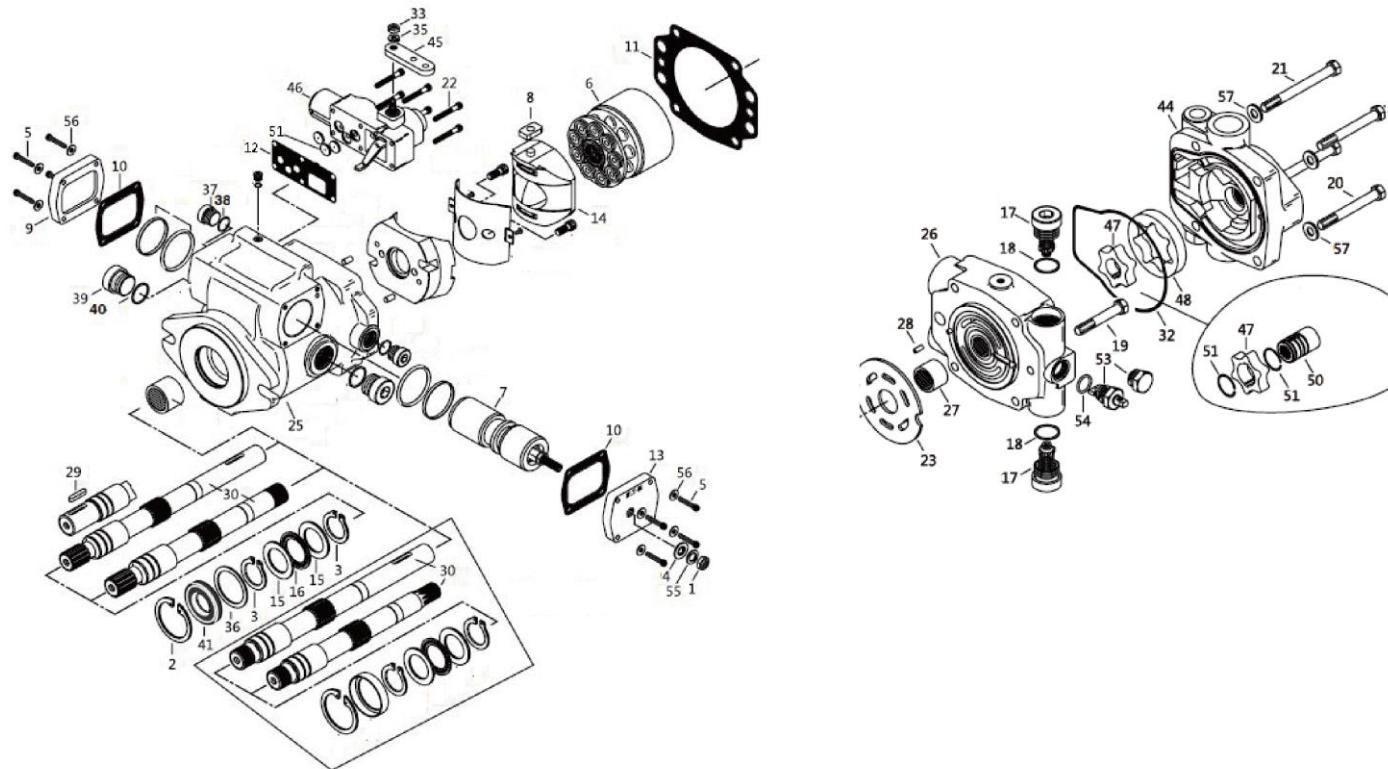
## 行走液压系统布管图总成 Traveling hydraulic system layout diagram assembly



L2300-2507000596.S1a

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
45	4190000698	接头EW08LOMDA3C	Nipple	Y	1
46	4120001373	接头GE12LR1/2EDOMDCF	Jiont	Y	1
47	4120001224	接头GE12LREDOMDCF	Jiont	Y	2
48	4120704961	直通接头GE08L9/16UNFOMDCF	Joint ge08l9/16unfomdcf	Y	2
49	4120704962	直通接头GE15LM22×1.5EDOMDCF	Joint ge15lm22×1.5edomdcf	Y	2
50	4120704963	直通接头GE15LR3/4EDOMDCF	Joint ge15lr3/4edomdcf	Y	2
51	4120704929	三通接头T08LCFX	Nipple t08lcfx	Y	2
52	4120000619	三通接头EL12LOMDA3C	Joint	Y	2
53	4017000011	喉箍JB8870-d32	Clamp jb8870-d32	Y	10
54	4120002721	编织护套FH-Φ72(Φ=72mm)-500(L=500mm)	Sleeve	Y	2
55	4120706198	拉紧扣织带LG-W25-L400	Ribbon	Y	5

## 伊顿泵ACGRALJ2CEZ2NNAEP0AA00BCH0D Pump

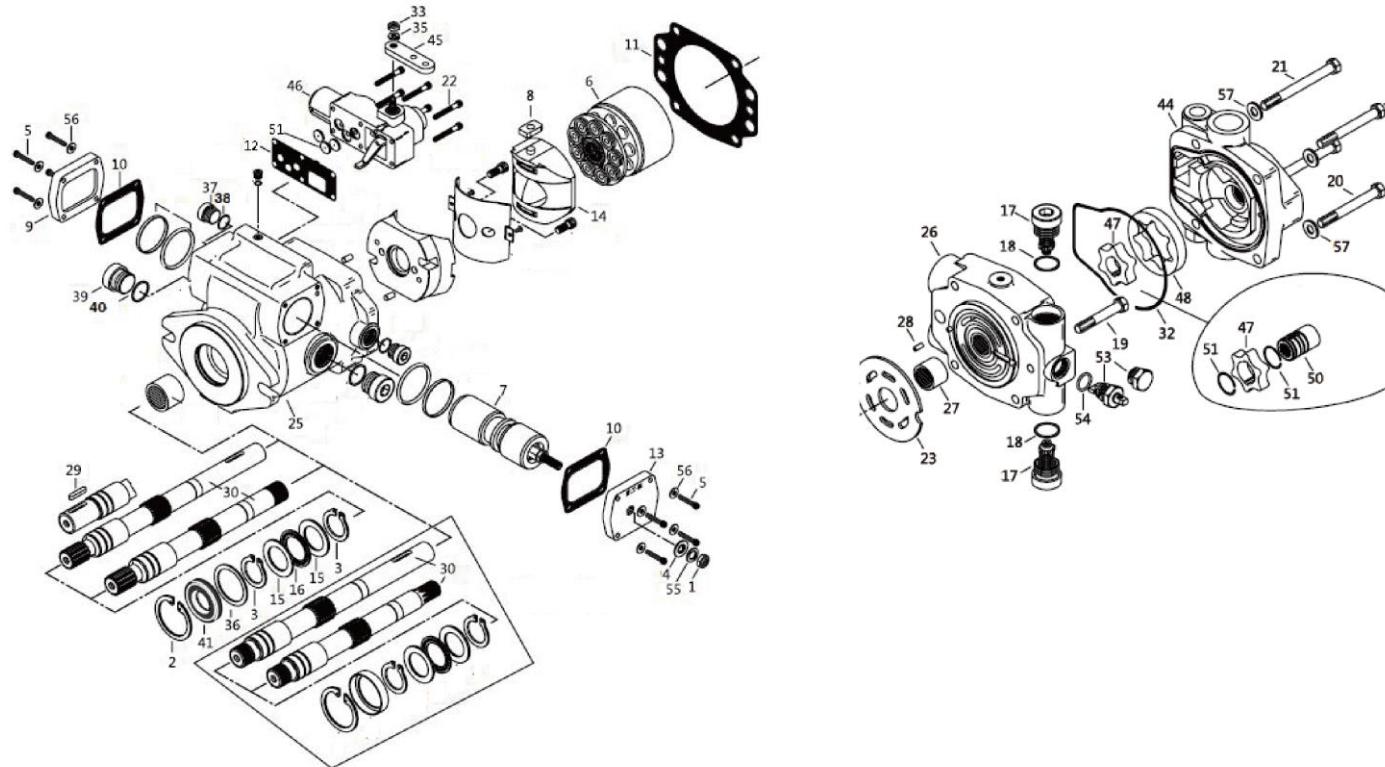


L2300-4120703965

L2300-4120703965

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120703965025	螺母16024-6	Jam nut	Y	1
2	4120703965026	固定环16077-32	Ring	Y	1
3	4120703965027	固定环16078-18	Ring	Y	2
4	4120703965028	密封圈16254-6	Seal washer	Y	1
5	4120703965029	螺钉16147-310	Capscrew	Y	8
6	4120703965014	转子装配70400-737	Rotating kit assembly	Y	1
7	4120703965030	伺服活塞装配113684-001	Servo piston assembly	Y	1
8	4120703965031	伺服活塞从动件72400-585	Servo piston follower	Y	1
9	4120703965032	覆盖盘72400-620	Cover plate	Y	1
10	4120703965033	垫环72400-621	Cover plate gasket	Y	2
11	4120703965034	垫环72400-626	Housing gasket	Y	1
12	4120703965035	垫环72400-631	Contor housing gasket	Y	1
13	4120703965036	覆盖盘72400-651	Cover plate	Y	1
14	4120703965037	罩壳72400-677	Swashplate	Y	1
15	4120703965038	挡圈74308-100	Thrust race	Y	2
16	4120703965039	轴承74308-101	Thrust bearing	Y	1
17	4120703965040	阀110700-400	Valve	Y	1
18	4120703965041	O型圈16133-12	O-ring	Y	1
19	4120703965042	螺钉16133-622	Cap screw	Y	4
20	4120703965043	螺钉16136-634	Cap screw	Y	2
21	4120703965044	螺钉16136-640	Cap screw	Y	2
22	4120703965045	螺钉16147-314	Cap screw	Y	6

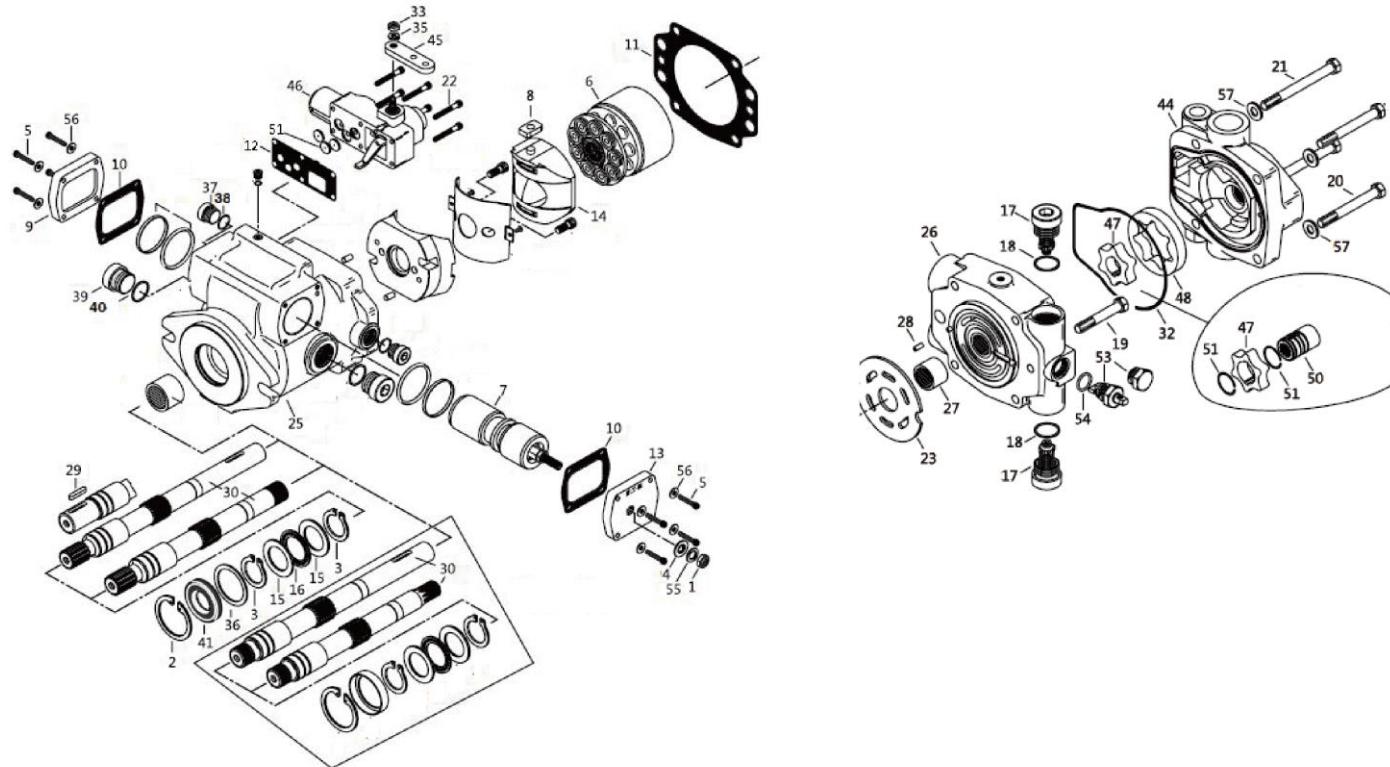
## 伊顿泵ACGRALJ2CEZ2NNAEP0AA00BCH0D Pump



L2300-4120703965

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
23	4120703965046	阀盘70344-51	Valve plate	Y	1
24	4120703965047	阀盘70344-52	Valve plate	Y	1
25	4120703965048	罩壳装配112259-001	Housing assembly	Y	1
26	4120703965049	后盖装配113587-001	Endcover assembly	Y	1
27	4120703965050	轴承52200-23	Bearing	Y	1
28	4120703965051	销16026-610	Roll pin	Y	1
29	4120703965052	键16246-516	Key	Y	1
30	4120703965053	轴5987159-001	Shaft	Y	1
31	4120703965008	O型圈16007-14	O-ring	Y	1
32	4120703965054	O型圈72400-646	O-ring	Y	1
33	4120703965055	螺母16021-4	Nut	Y	1
34	4120703965009	螺栓16032-610	Screw	Y	2
35	4120703965056	锁止垫圈16045-104	Lockwasher	Y	1
36	4120703965057	垫圈16048-319	Washer	Y	1
37	4120703965058	堵塞16103-308	Plug	Y	1
38	4120703965059	O型圈16133-8	O-ring	Y	1
39	4120703965060	堵塞16103-312	Plug	Y	1
40	4120703965061	O型圈16133-12	O-ring	Y	1
41	4120703965062	轴密封16253-218	Shaft seal	Y	1
42	4120703965013	盖板70142-600	Cover plate	Y	1
43	4120703965063	隔环70400-620	Spacer	Y	1
44	4120703965064	泵体4998993-001	Charge pump adapter assembly	Y	1

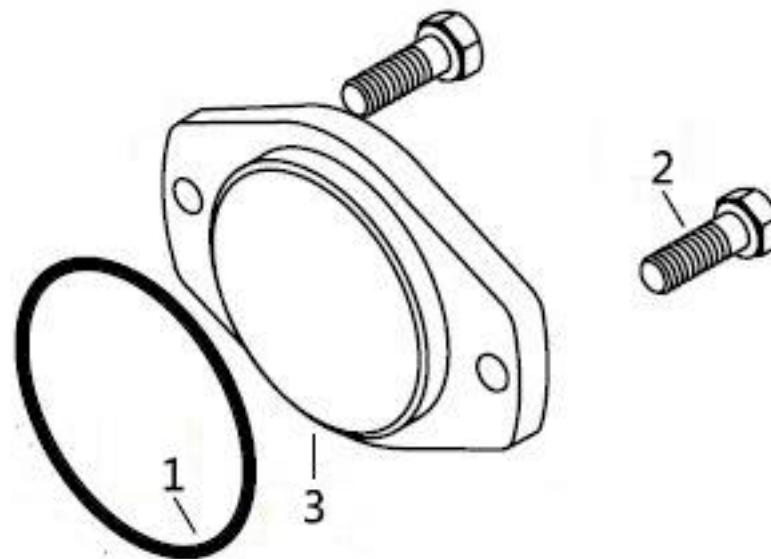
## 伊顿泵ACGRALJ2CEZ2NNAEP0AA00BCH0D Pump



L2300-4120703965

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
45	4120703965065	控制臂72400-506	Control arm	Y	1
46	4120703965066	伺服控制系统装配4999713-012	Servo control assembly	Y	1
47	4120703965067	内齿轮203224-003	Inner ring gerotor	Y	1
48	4120703965068	外齿轮202812-003	Outer ring gerotor	Y	1
49	4120703965069	阻尼10619-028	Supply orifice	Y	1
50	4120703965070	连接筒72400-639	Coupler	Y	1
51	4120703965071	固定环72400-638	Ring	Y	2
52	4120703965072	阀线圈113578-001	Valve actuator	Y	1
53	4120703965073	堵塞16103-108	Plug	Y	1
54	4120703965074	O型圈16133-8	O-ring	Y	1
55	4120703965075	垫圈16254-26	Washer	Y	1
56	4120703965076	垫圈16048-672	Washer	Y	8
57	4120703965077	垫圈106013-038	Washer	Y	4
58	4120703965006	齿轮泵密封件包70442-929	Seal kit	Y	1
59	4120703965001	活塞泵密封件包72400-902	Oseal kit	Y	1
60	4120703965010	密封件包70142-915	Seal kit	Y	1

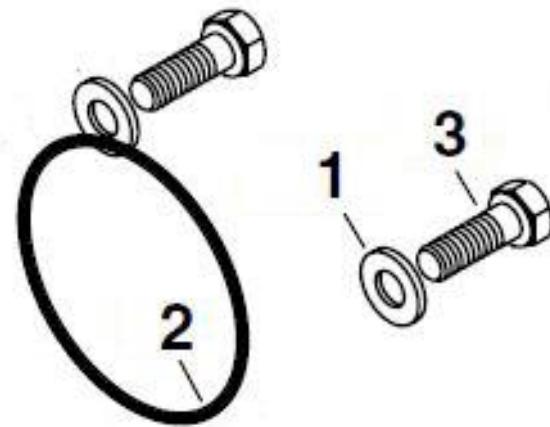
密封件包70142-915 Seal kit



L2300-4120703965010

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120703965008	O型圈16007-14	O-ring	Y	1
2	4120703965009	螺栓16032-610	Screw	Y	2
3	4120703965013	盖板70142-600	Cover plate	Y	1

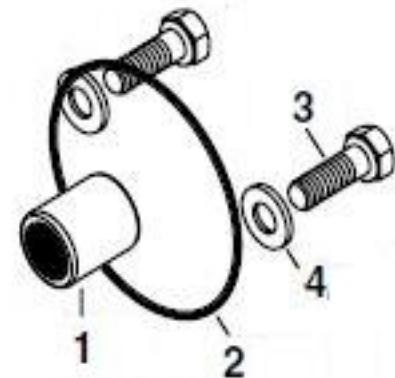
齿轮泵密封件包70442-929 Seal kit



L2300-4120703965006

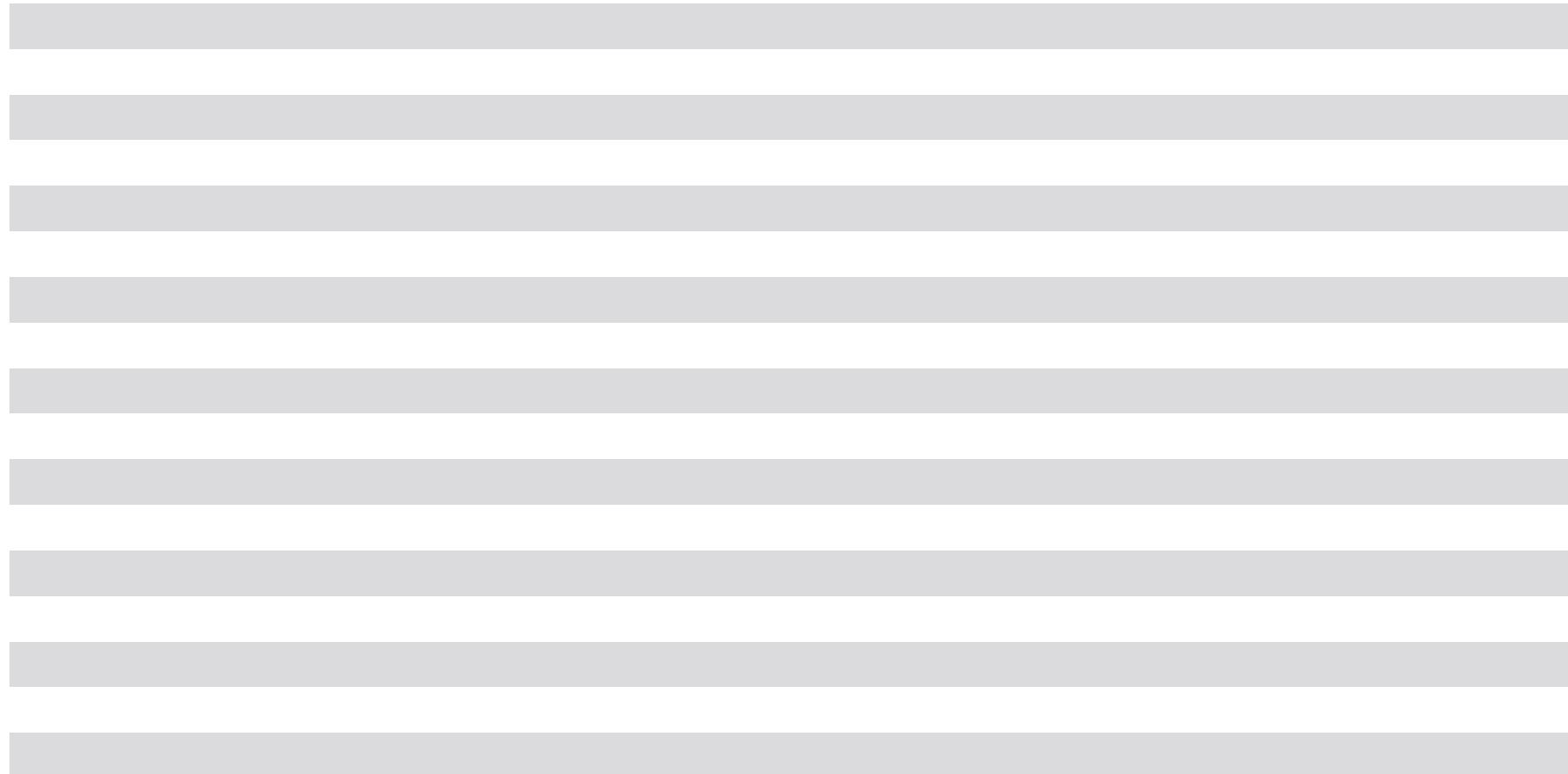
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120703965007	垫圈16048-113	Washer	Y	2
2	4120703965008	O型圈16007-14	O-ring	Y	1
3	4120703965009	螺栓16032-610	Screw	Y	1

活塞泵密封件包72400-902 Seal kit

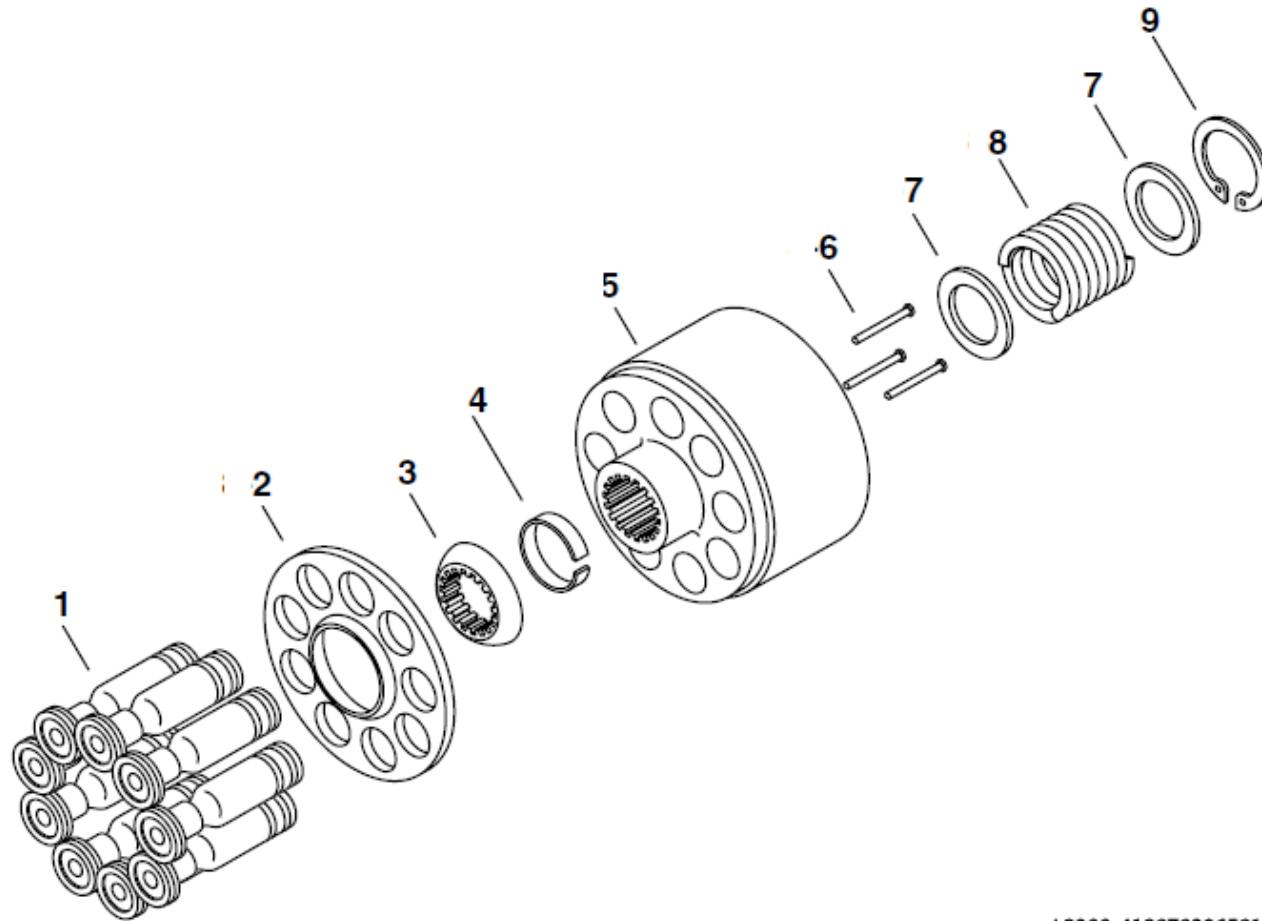


L2300-4120703965001

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120703965002	连接筒70411-622	Coupler	Y	1
2	4120703965003	O型圈16007-17	O-ring	Y	1
3	4120703965004	螺栓16032-812	Screw	Y	2
4	4120703965005	垫圈16048-72	Washer	Y	2



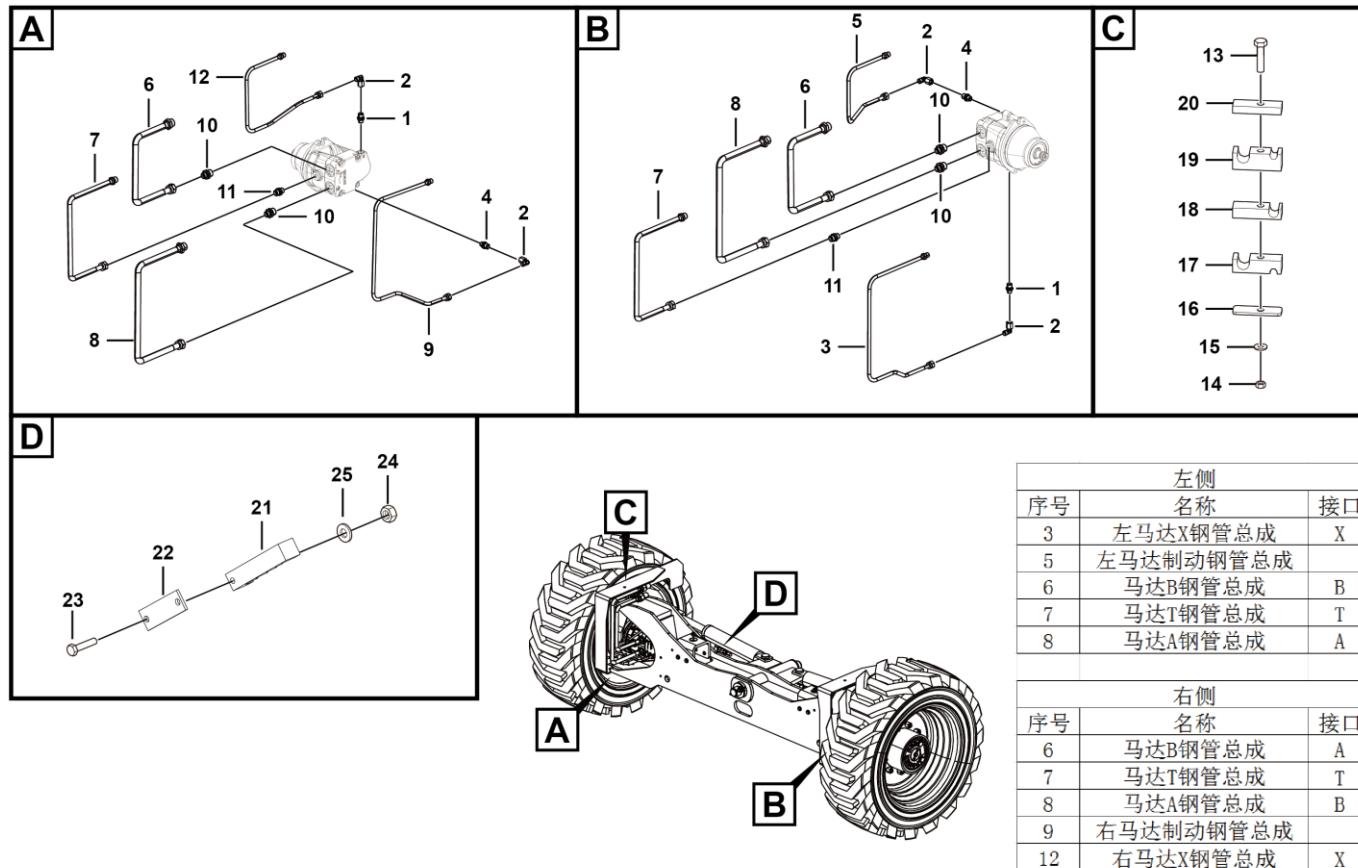
## 转子总成70400-737 Rotating kit assembly



L2300-4120703965014

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120703965016	活塞 Piston assembly	N	1	
2	4120703965017	承盘 Shoe retainer	N	1	
3	4120703965018	承盘中枢 Shoe retainer pivot	N	1	
4	4120703965019	环架 Retainer	N	1	
5	4120703965020	活塞筒 Cylinder barrel	N	1	
6	4120703965021	销 Pins	N	1	
7	4120703965022	垫圈 Washer	N	1	
8	4120703965023	弹簧 Spring	N	1	
9	4120703965024	挡圈 Reraining ring	N	1	

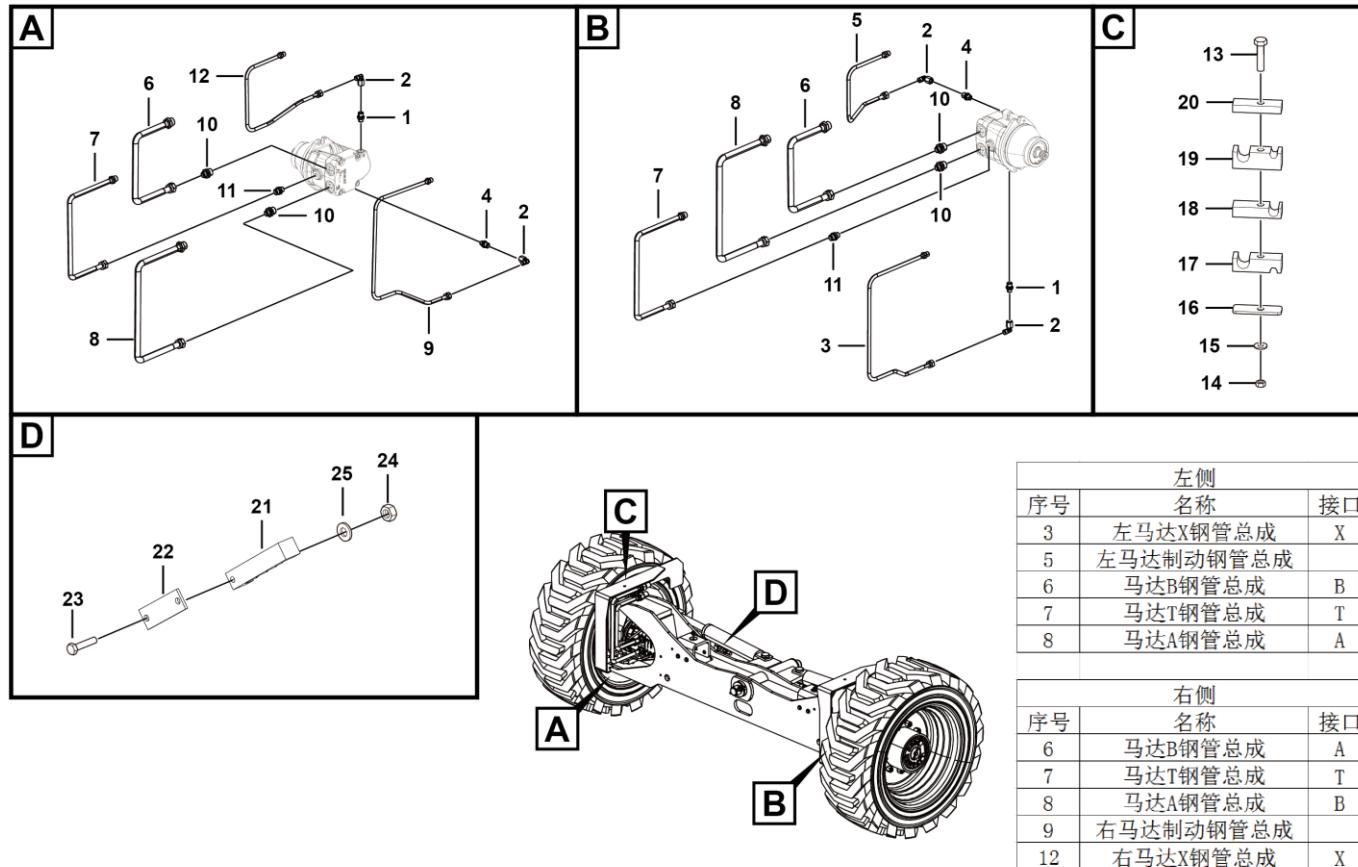
## 前马达钢管总成 Front motor pipe assembly



L2300-2507000597.S1a

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120704961	直通接头GE08L9/16UNFOMDCF	Joint ge08l9/16unfomdcf	Y	2
2	4190000698	接头EW08LOMDA3C	Nipple	Y	4
3	25070001971	左马达X钢管总成	Left motor x pipe assembly	Y	1
4	4120001177	接头GE08L7/16UNFOMDCF	Jiont	Y	2
5	25070001991	左马达制动钢管总成	Left motor brake pipe assembly	Y	1
6	25070001911	马达B钢管总成	Motor b pipe assembly	Y	2
7	25070001951	马达T钢管总成	Motor t pipe assembly	Y	2
8	25070001931	马达A钢管总成	Motor a pipe assembly	Y	2
9	25070002031	右马达制动钢管总成	Right motor brake pipe assembly	Y	1
10	4120704959	直通接头GE15L11-16UNOMDCF	Joint ge15l11-16unomdcf	Y	4
11	4120001163	接头GE12L3/4UNFOMDCF	Jiont	Y	2
12	25070002011	右马达X钢管总成	Right motor x pipe assembly	Y	1
13	4011000797	螺栓GB5782-M10*110EpZn-8.8	Bolt gb5782-m10*110epzn-8.8	Y	2
14	4013010372	螺母GB889.1-M10flZnyc-8-480	Nut	Y	2
15	4015010339	垫圈GB97.1-10flZnyc-300HV-480	Washer	Y	2
16	25070002051	橡胶垫板	Plate	Y	2
17	25070002061	上管夹	Clamp	Y	2
18	25070002071	管夹	Clamp	Y	2
19	25070002081	下管夹	Clamp	Y	2
20	25070002091	盖板	Plate	Y	2
21	25070002601	管夹	Clamp	Y	2
22	25070002551	盖板	Plate	Y	2

## 前马达钢管总成 Front motor pipe assembly



L2300-2507000597.S1a



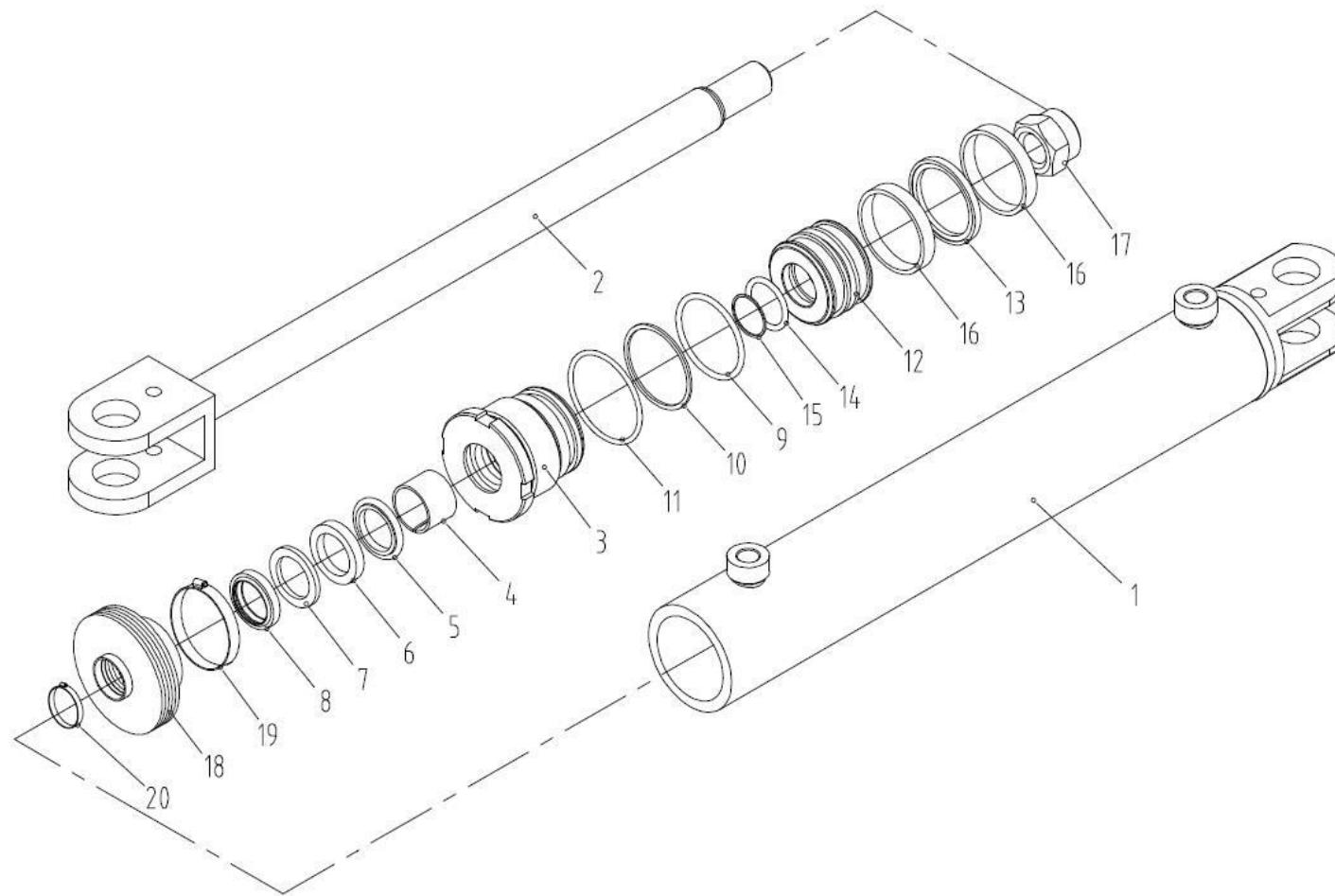
油缸密封件包24A300161S Cylinder



No Picture

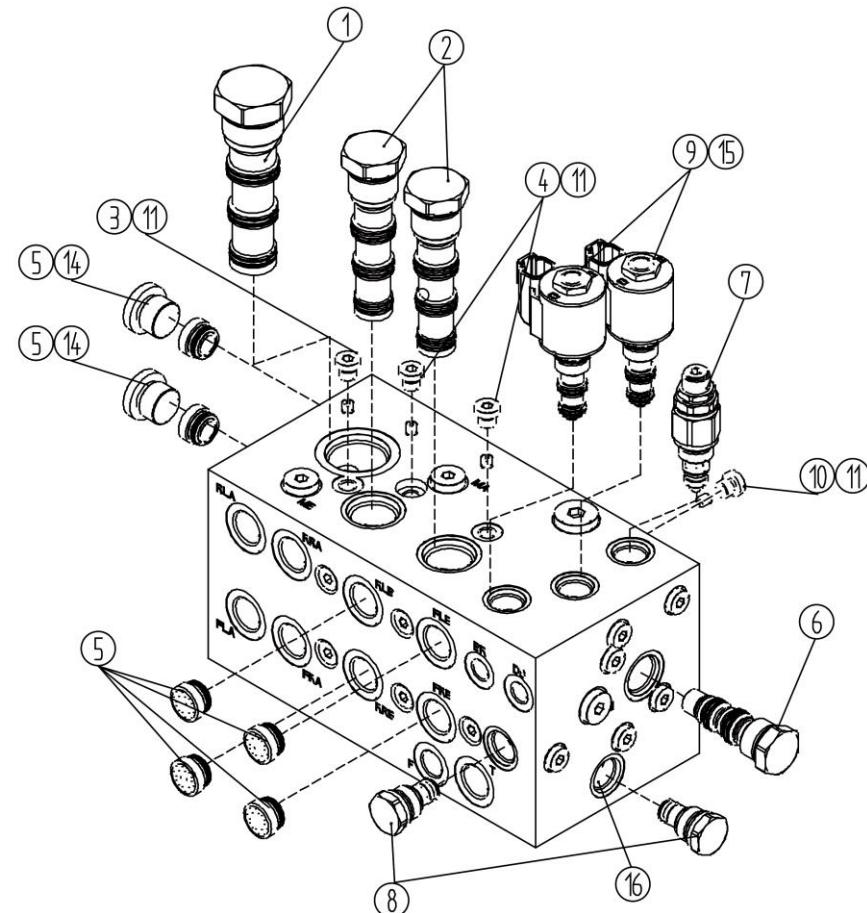
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120002047014	斯特封24F902501	Seal	Y	1
2	4120706355001	密封件-活塞杆24F202503	Seal 24f202503	Y	1
3	4120002047016	挡圈-U形圈24E00251C	U-washer	Y	1
4	4120706355002	密封件-防尘24D50251J	Seal 24d50251j	Y	1
5	4120002047018	O形圈24K10450A	O-ring	Y	1
6	4120002047019	挡圈-O形圈24M10500C	O-ring	Y	1
7	4120002047020	O形圈24K305011	O-ring	Y	1
8	4120002047022	密封件-活塞24P205002	Seal	Y	1
9	4120002047021	O形圈24K10250A	O-ring	Y	1
10	4120001452002	挡圈-O形圈24M10300C	Snap-o	Y	1
11	4120002047023	支承环24G205035	Ring	Y	2

## 转向油缸50\*25\*301\*540 Cylinder



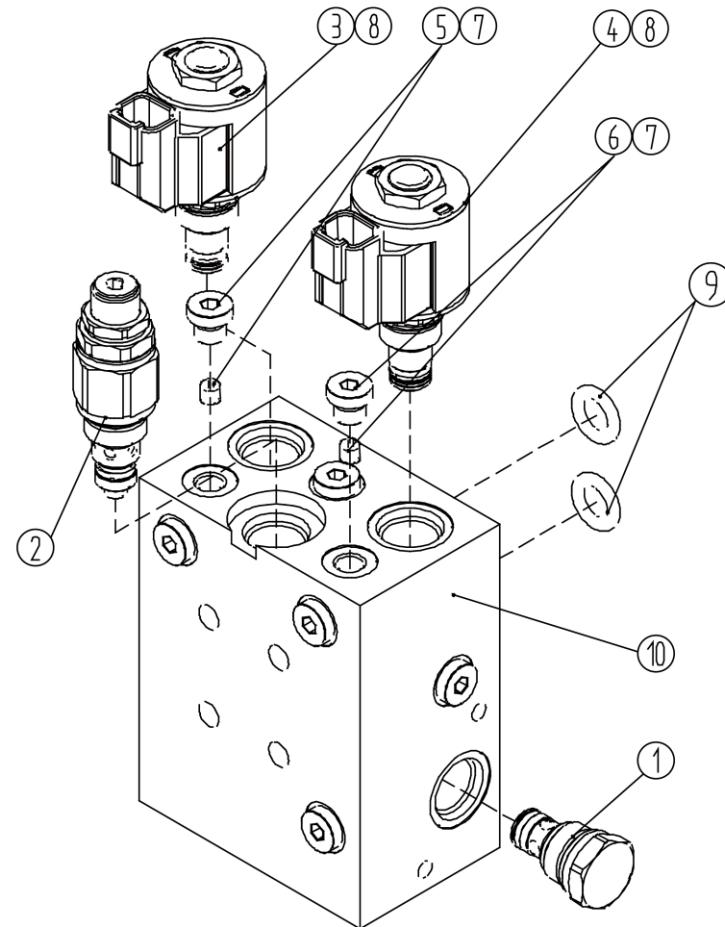
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120706355003	缸筒总成24A330701	Cylinder	N	1
2	4120002047009	活塞杆总成24A310390	Piston body assembly	Y	1
3	4120706355004	缸盖24A370520	Cylinder cover	N	1
4	4120002047011	衬套24S225201	Bushing	Y	1
5	4120002047014	斯特封24F902501	Seal	Y	1
6	4120706355001	密封件-活塞杆24F202503	Seal 24f202503	Y	1
7	4120002047016	挡圈-U形圈24E00251C	U-washer	Y	1
8	4120706355002	密封件-防尘24D50251J	Seal 24d50251j	Y	1
9	4120002047018	O形圈24K10450A	O-ring	Y	1
10	4120002047019	挡圈-O形圈24M10500C	O-ring	Y	1
11	4120002047020	O形圈24K305011	O-ring	Y	1
12	4120002047012	活塞24A380200	Piston	Y	1
13	4120002047022	密封件-活塞24P205002	Seal	Y	1
14	4120002047021	O形圈24K10250A	O-ring	Y	1
15	4120001452002	挡圈-O形圈24M10300C	Snap-o	Y	1
16	4120002047023	支承环24G205035	Ring	Y	2
17	4120002047013	螺母-尼龙401800093	Nut	Y	1
18	4120706354004	护套24W720220	Rubber sleeve	N	1
19	4120706354003	喉箍401400007	Clamp	N	1
20	4120706354002	喉箍401400010	Clamp	N	1

## 行走控制阀ST5196-AB00 Valve



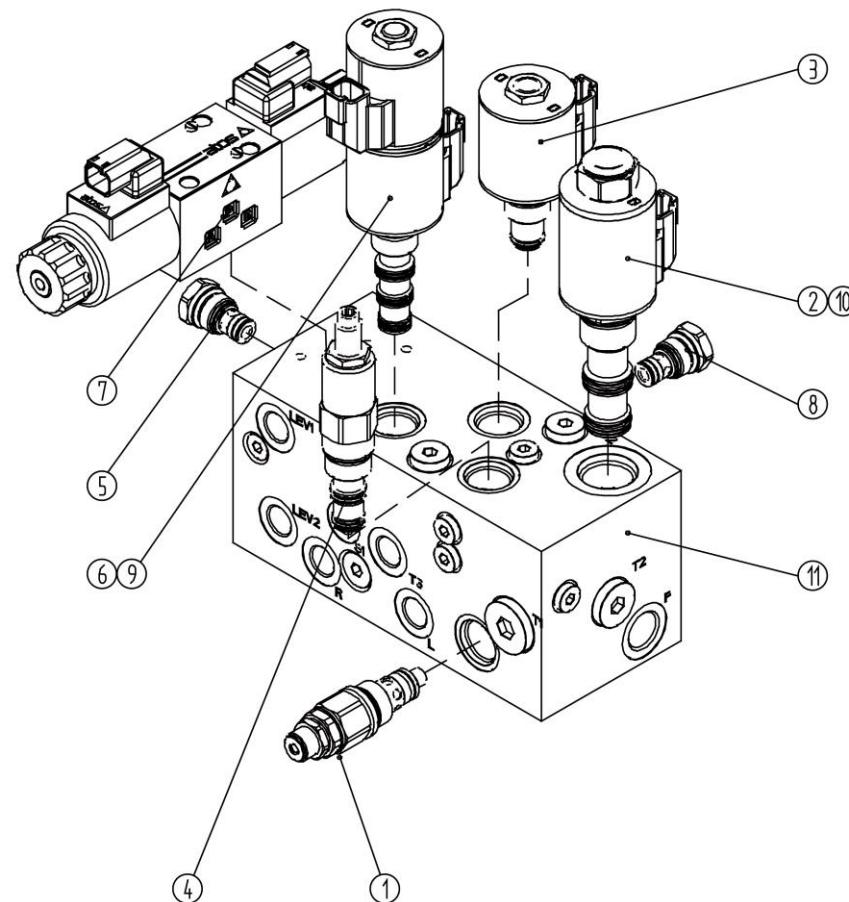
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120001571002	分流集流阀FD56-45-0-P-66	Valve fd56-45-0-p-66	Y	1
2	4120001571003	分流集流阀FD52-45-0-P-66	Valve fd52-45-0-p-66	Y	2
3	4120001571004	阻尼STTY002-2.3	Damping stty002-2.3	Y	1
4	4120001571005	阻尼STTY002-1.2	Damping stty002-1.2	Y	2
5	4120001571006	单向阀VUH1G1200	Valve vuh1g1200	Y	6
6	4120001571007	溢流阀HS50-43-0-P	Valve hs50-43-0-p	Y	1
7	4120001571008	电磁阀RVC0.S08.0Y.000	Valve rvc0.s08.0y.000	Y	1
8	4120001490007	单向阀STCV08-0-000A	Valve stcv08-0-000a	N	2
9	4120001571009	电磁阀SV08-35-0-N-0	Valve sv08-35-0-n-0	Y	2
10	4120001159010	M6阻尼STTY002-0.6	Damping	Y	1
11	4129900116002	4BN-02WD	4bn-02wd	Y	20
12	4190001419	堵头4BN-04WD	Plug	Y	3
13	4120001493	堵头4BN-06WD	Plug	Y	3
14	4120001371	堵头4BN-08WD	Plug	Y	2
15	4120001571010	线圈4303612	Coil 4303612	Y	2
16	4120704891001	阀块ST5196-A000M	Valve	Y	1

## 下举升油缸控制阀ST5199-AB00 Valve



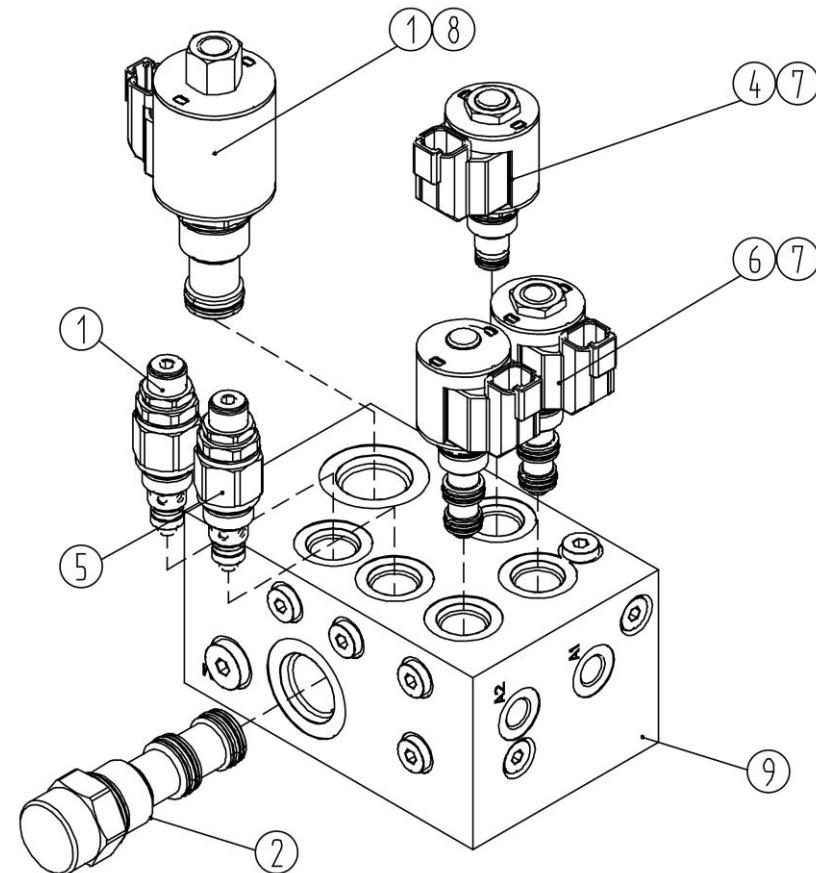
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120001490007	单向阀STCV08-0-000A	Valve stcv08-0-000a	N	1
2	4120001901001	溢流阀STRV08-B-120A	Relief valve	Y	1
3	4120704028002	电磁阀SP08-20-0-N-0	Electromagnetic valve sp08-20-0-n-0	Y	1
4	4120704893001	电磁阀SF08-20-0-P-0	Valve	Y	1
5	4120704892001	M6阻尼STTY002-2.4	Valve	Y	1
6	4120002602003	内置单向阀 STTY002-1.5	Valve stty002-1.5	Y	1
7	4129900116002	4BN-02WD	4bn-02wd	Y	8
8	4120001571010	线圈4303612	Coil 4303612	Y	2
9	4120002045004	O型圈15.54*2.62 NBR 90SH	O-ring	Y	2
10	4120704894001	阀块ST5199-A000M	Valve	Y	1

举升控制阀ST5195-AB00 Valve



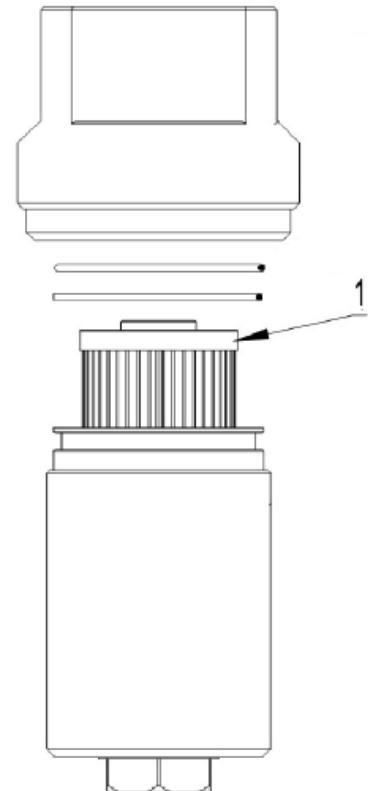
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120001573002	溢流阀RVS0.S10.0G.125 Valve rvs0.s10.0g.125	Y	1	
2	4120001573003	电磁阀PV72-30A-0-N-0 Valve pv72-30a-0-n-0	Y	1	
3	4120704890001	电磁阀SV10-20-0-N-0 Valve	Y	1	
4	4120001573005	减压阀PR10-36A-0-N-30 Valve pr10-36a-0-n-30	Y	1	
5	4120001573006	流量阀FR08-20F-0-N/M0.4 Valve fr08-20f-0-n/m0.4	Y	1	
6	4120001573007	电磁阀SV10-47C-0-N-0 Valve sv10-47c-0-n-0	Y	1	
7	4120001573008	6通径O型板式阀SDHE-0711-XK12DC Valve sdhe-0711-xk12dc	Y	1	
8	4120703744003	单向阀STCV08-0-002A Check valve stcv08-0-002a	Y	1	
9	4120001573010	线圈4303712 Coil 4303712	Y	3	
10	4120001573011	线圈4303212 Coil 4303212	Y	1	
11	4120704890002	阀块ST5195-A000M Valve	Y	1	

## 浮动控制阀ST4312-AB00 Valve



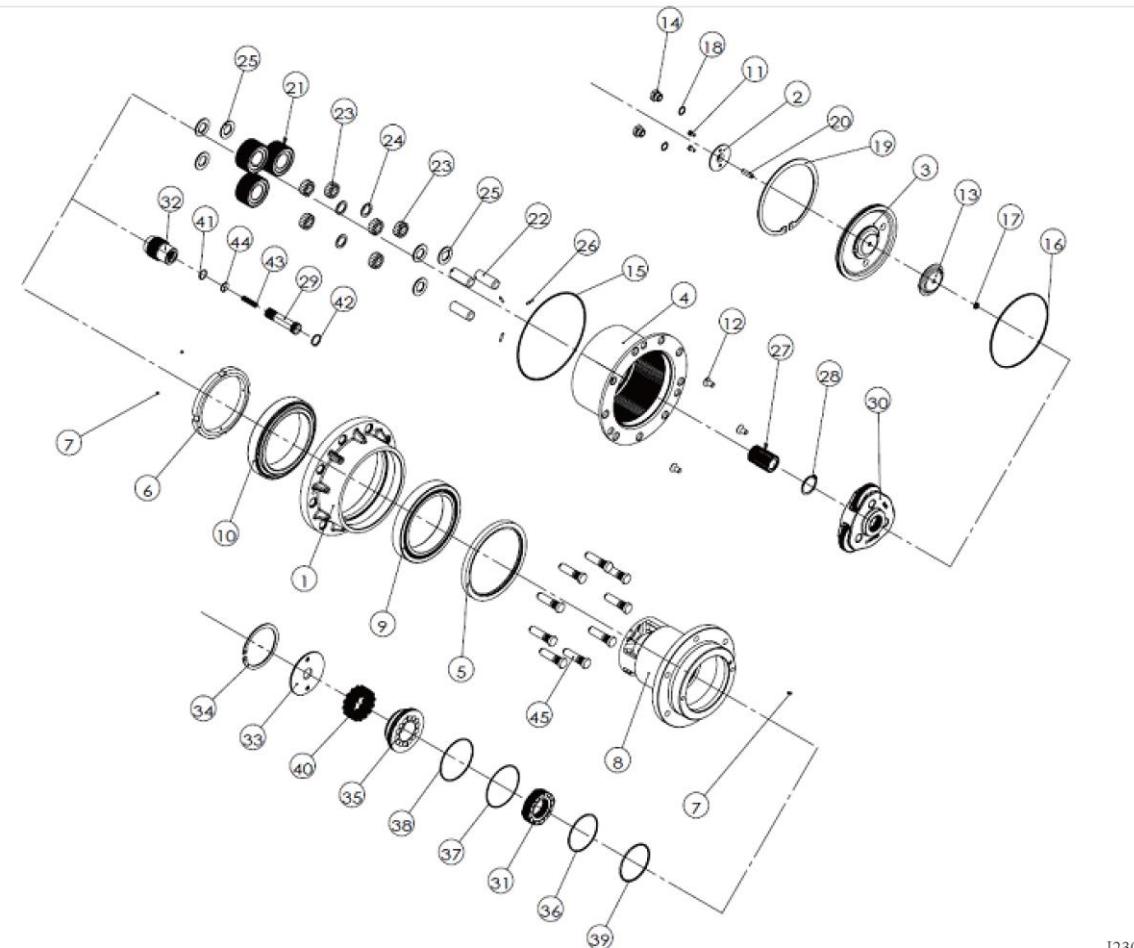
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120001572001	电磁阀SV12-21-0-N-0	Valve	Y	1
2	4120001572002	流量阀FR12-30F-0-N/M3.8	Valve	Y	1
3	4120001490002	溢流阀STRV08-G-240A	Valve strv08-g-240a	N	1
4	4120001572003	电磁阀SV08-24-0-N-0	Valve	Y	1
5	4120001901001	溢流阀STRV08-B-120A	Relief valve	Y	1
6	4120001571009	电磁阀SV08-35-0-N-0	Valve sv08-35-0-n-0	Y	2
7	4120001571010	线圈4303612	Coil 4303612	Y	3
8	4120001573010	线圈4303712	Coil 4303712	Y	1
9	4120001572004	阀块ST4312-A000M	Valve	Y	1

管路过滤器KGL-0100005L Filter kgl-0100005l





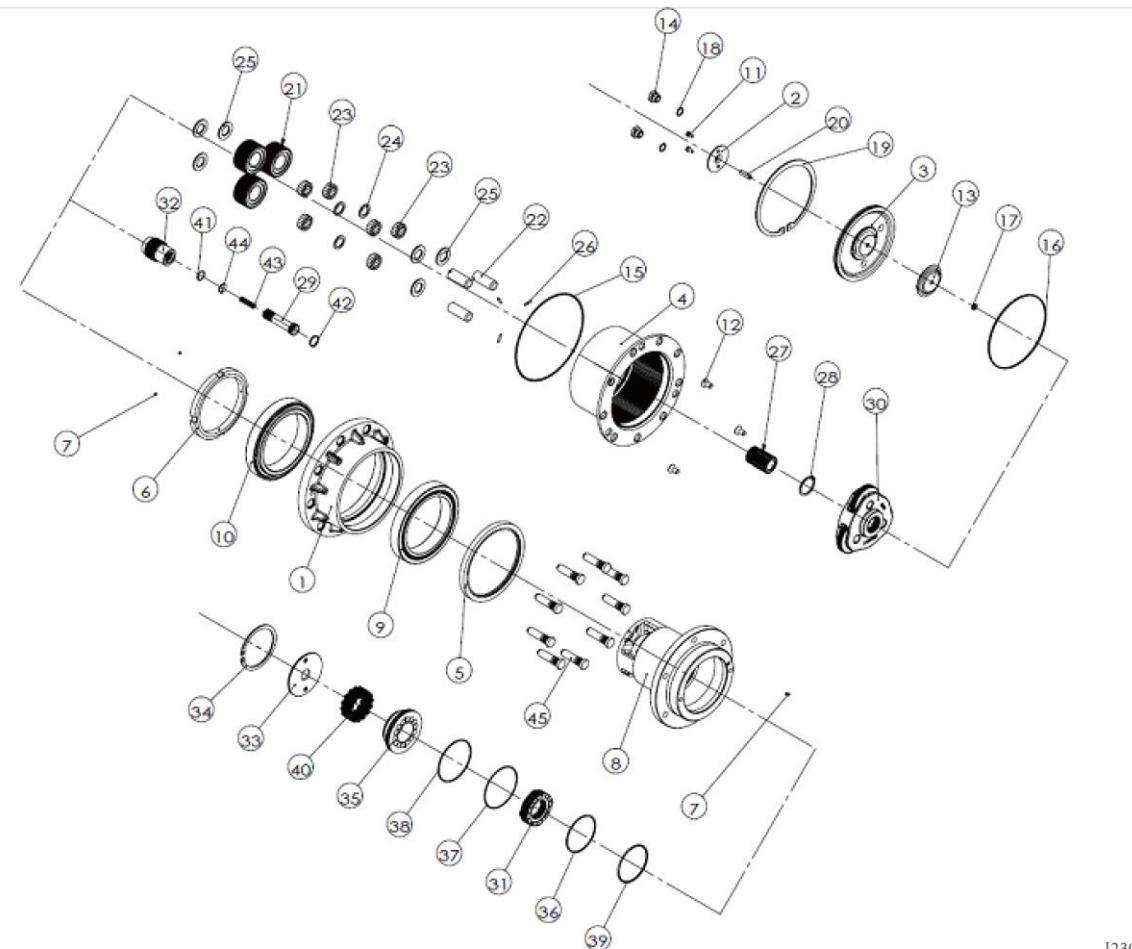
## 减速机总成 Wheel drive



J2300-4120001477

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120001477010	外壳010459	Housing	Y	1
2	4120001477011	密封盖020438	Cap,lockout	Y	1
3	4120001477012	端盖020437	Cap,end	Y	1
4	4120001477013	外壳031000	Gear,ring,119t	Y	1
5	4120001477009	骨架油封060269	Oil seal	Y	1
6	4120001477014	锁紧螺母120145	Lock nut,m140×2.0	Y	1
7	4120001477015	固定螺钉A11-000049	Set screw,m5×0.8×6	Y	4
8	4120001477016	主轴040741	Spindle,cartridge	Y	1
9	4120001477017	轴承内圈050378	Bearing cone	Y	2
10	4120001477018	轴承盖050379	Bearing cup	Y	2
11	4120001477019	螺钉110307	Hex head cap screw,m16×1.0×12	Y	2
12	4120001477020	螺钉110270	Capscrew.mach.hd.m10×1.5×20	Y	3
13	4120001477021	止推挡圈130164	Thrust washer sun	Y	1
14	4120001477022	堵头A14-000001	Flange plug,magnetic,m18×1.5	Y	2
15	4120001477008	O形圈060301	O-ring	Y	1
16	4120001477007	O形圈060116	O-ring	Y	1
17	4120001477006	O形圈A06-000056	O-ring	Y	1
18	4120001477005	O形圈A06-000002	O-ring	Y	2
19	4120001477023	卡簧200191	Retaining ring internal	Y	1
20	4120001477024	柱塞240442	Plunger	Y	1
21	4120001477025	行星齿轮031003	Planetary gear,46t	Y	3
22	4120001477026	行星齿轮轴040743	Planet shaft secondary	Y	3

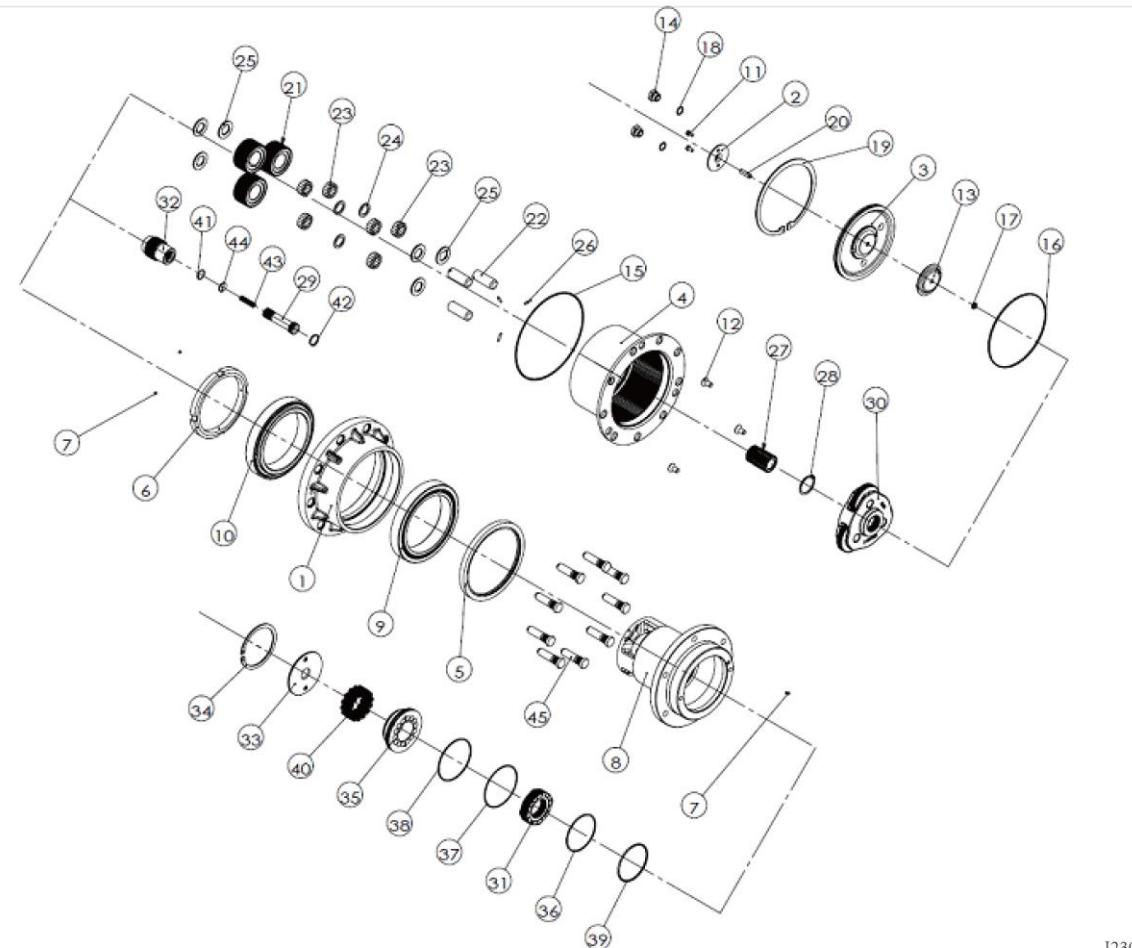
## 减速机总成 Wheel drive



J2300-4120001477

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
23	4120001477027	滚针轴承A05-000061 Needle bearings secondary	Y	84	
24	4120001477028	轴承垫圈090428 Bearing washer	Y	3	
25	4120001477029	轴承固定垫圈130163 Bearing retaining washer	Y	12	
26	4120001477030	销轴100122 Roll pin,φ4×19	Y	3	
27	4120001477031	太阳轮031004 Gwear sun 25t	Y	1	
28	4120001477032	卡簧200130 External retaining ring,#40	Y	1	
29	4120001477033	输入轴031031 Input shaft,(gear end 13t)	Y	1	
30	4120001477034	行星架180333 Primary carrier sub assy	Y	1	
31	4120001477035	刹车片180241 Brake	Y	1	
32	4120001477036	制动转子500018 Brake rotor,15t inout spline	Y	1	
33	4120001477037	支撑板240445 Plate,backing for spring	Y	1	
34	4120001477038	卡簧200189 Retaining ring internal,(ref.%105)	Y	1	
35	4120001477039	液压活塞500016 Hydraulic piston	Y	1	
36	4120001477004	支撑环240514 Ring-backup	Y	1	
37	4120001477003	支撑环240513 Ring-backup	Y	1	
38	4120001477002	O形圈060302 O-ring	Y	1	
39	4120001477001	O形圈060303 O-ring	Y	1	
40	4120001477040	弹簧500085 Helical spring	Y	14	
41	4120001477041	卡簧200193 Retaining ring internal,#22	Y	1	
42	4120001477042	卡簧200194 Retaining ring internal,4000-16	Y	1	
43	4120001477043	弹簧240566 Helical spring	Y	1	
44	4120001477044	弹簧固定板240448 Spring retaining plug	Y	1	

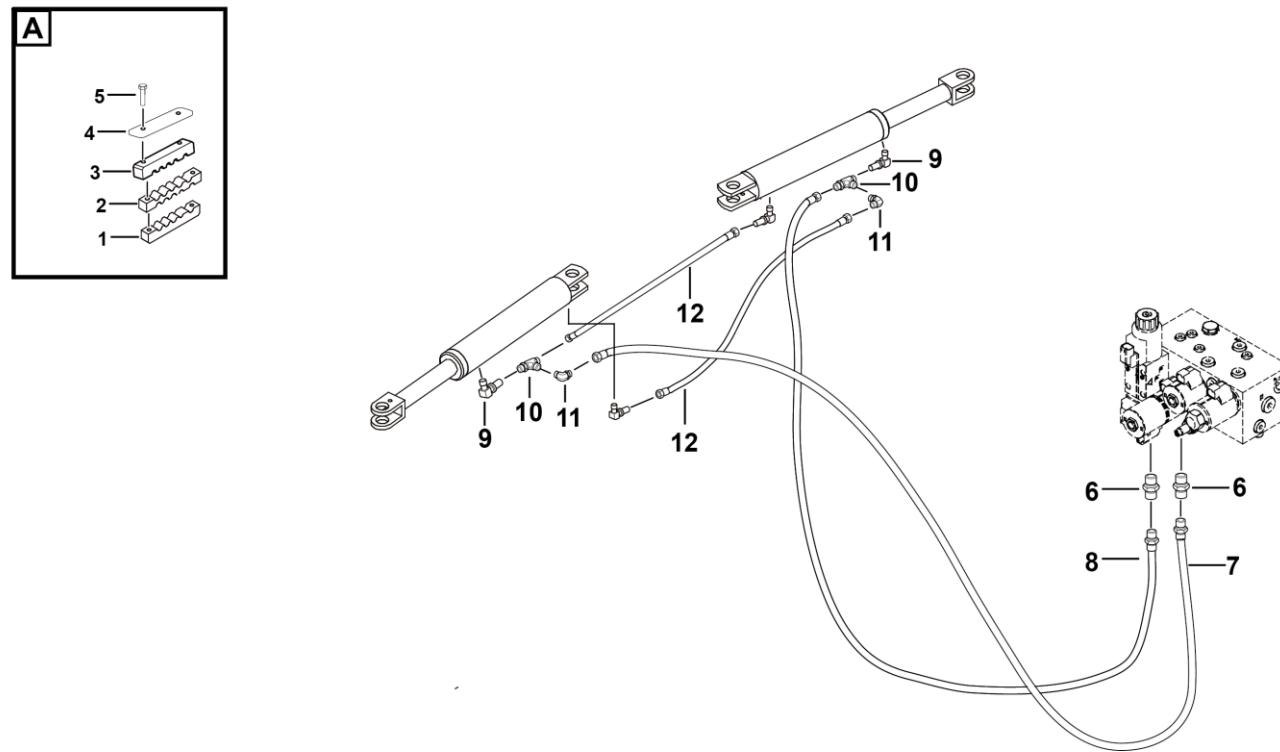
## 减速机总成 Wheel drive



J2300-4120001477



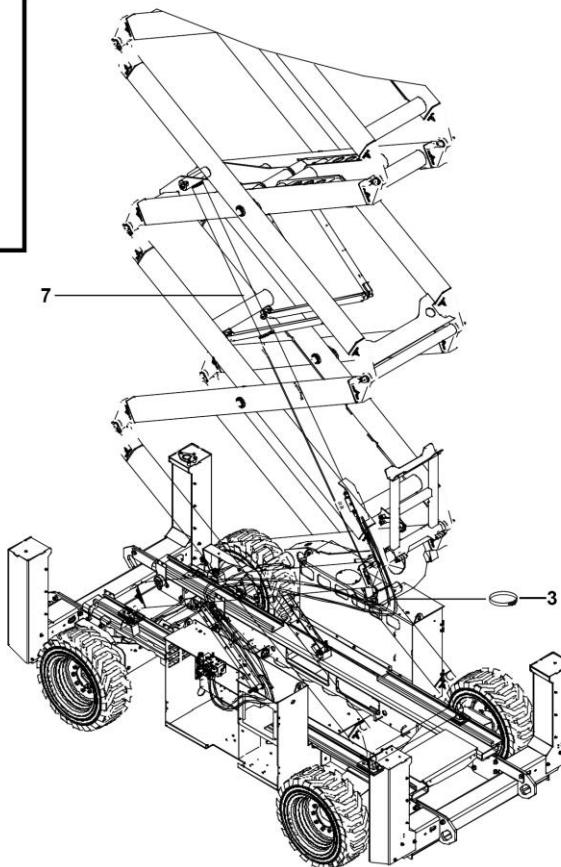
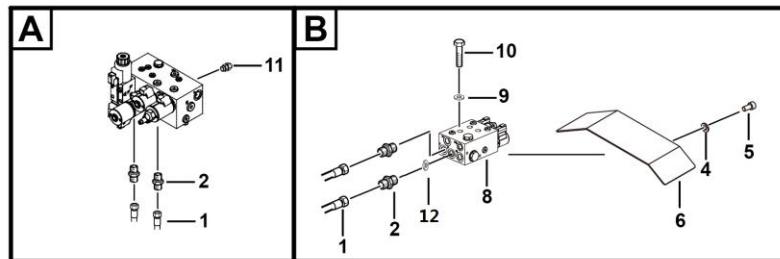
## 转向液压总成    Steering hydraulic assembly



L2300-2539000015.S

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25390000121	下管夹	Clamp	Y	1
2	25390000131	中间管夹	Clamp	Y	1
3	25390000141	上管夹	Clamp	Y	1
4	25390000111	管夹压板	Plate	Y	1
5	4011000493	螺栓GB16674-M8*90EpZn-8.8	Bolt gb16674-m8*90epzn-8.8	Y	2
6	4120001170	接头GE08LREDOMDCF	Jiont	Y	2
7	4120704909	转向软管FC402CACA080804-2100	Steer pipe fc402caca080804-2100	Y	1
8	4120704910	转向软管FC402CACA080804-2500	Steer pipe fc402caca080804-2500	Y	1
9	4120704612	铰接接头SWVE08LRKDSOMD	Swve08lrkdsomd	Y	2
10	4190000208	三通接头EL08LOMDA3C	T-connector	Y	2
11	4190000698	接头EW08LOMDA3C	Nipple	Y	2
12	4120704911	转向软管FC402CACA080804-720	Steer pipe fc402caca080804-720	Y	2

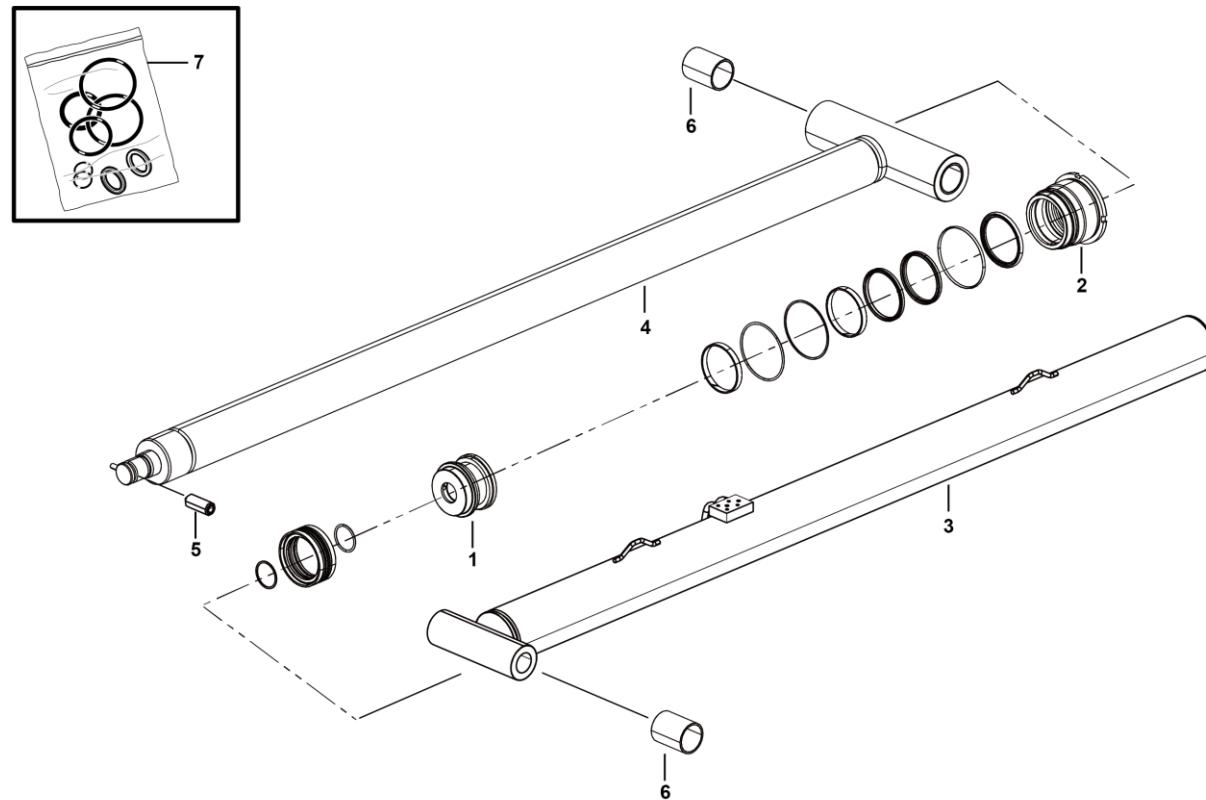
## 举升液压总成 Lifting hydraulic assembly



L2400-2508000485.S1b

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120706220	软管FC402CACAC121206-5900-FSF-600	Pipefc402caca121206-5900-fsf-600	Y	2
2	4120001224	接头GE12LREDOMDCF	Jiont	Y	4
3	4017000015	喉箍JB8870-d25	Clamp collar jb8870-d25	Y	4
4	4015010327	垫圈GB97.1-6EpZn-300HV	Plain	Y	2
5	4011010834	螺栓GB5783-M6×12EpZn-8.8	Bolts	Y	2
6	25080004831	阀块保护板	Plate	Y	1
7	4120703566	下举升油缸	Cylinder	Y	1
8	4120704894	下举升油缸控制阀ST5199-AB00	Valve st5199-ab00	Y	1
9	25080002881	M8硬垫片	M8 nut	Y	4
10	4014010233	螺栓GB5782-M8*75flZnyc-12.9-480	Bolt gb5782-m8*75flznyc-12.9-480	Y	4
11	4120001977	测压接头SMK20-G1/4-PC	Jiont	Y	2
12	4120706578	G3/8单向阻尼片STTY001-2.8	Damp	Y	1

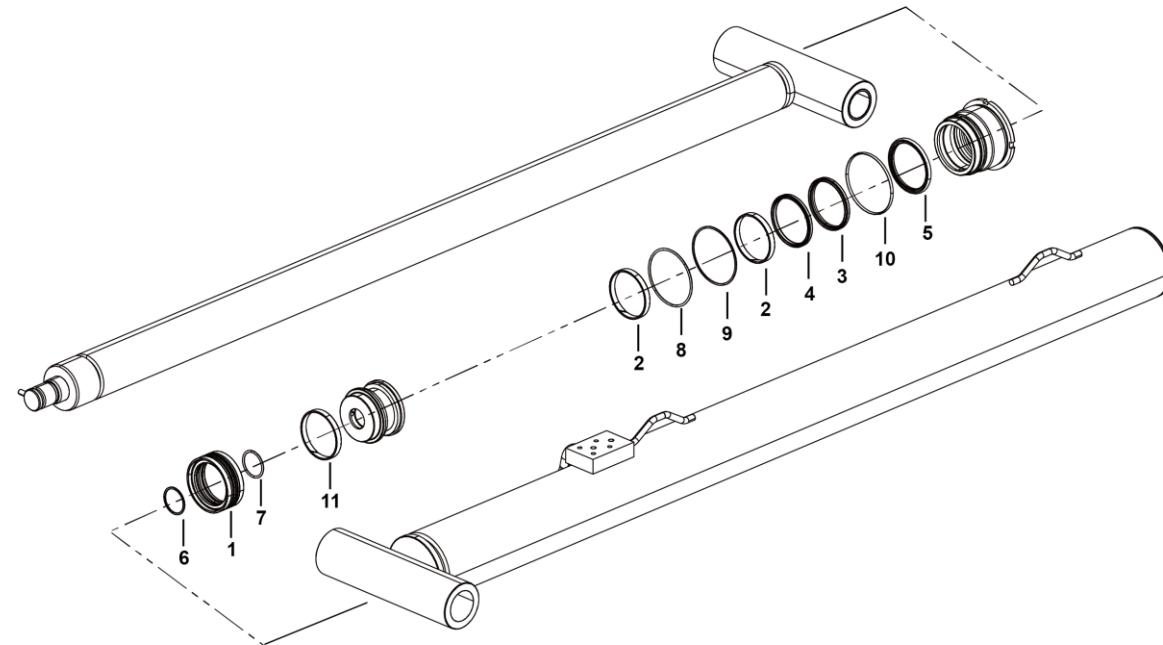
## 下举升油缸 Cylinder



L2400-4120703566

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120703566013	活塞171160A200171160A200	Piston	Y	1
2	4120703566014	导向套171427A101171427A101	Sleeve	Y	1
3	4120703566015	缸筒组件170260C101170260C101	Cylinder assembly	Y	1
4	4120703566016	空心活塞杆组件170727C101	Piston body assembly	Y	1
5	4120703566017	内六角锥端紧定螺钉262508R005	Screw	Y	4
6	4120703566018	自润滑复合轴承272199B030	Bearing	Y	1
7	4120703566001	下油缸密封件包	Seal kit	Y	1

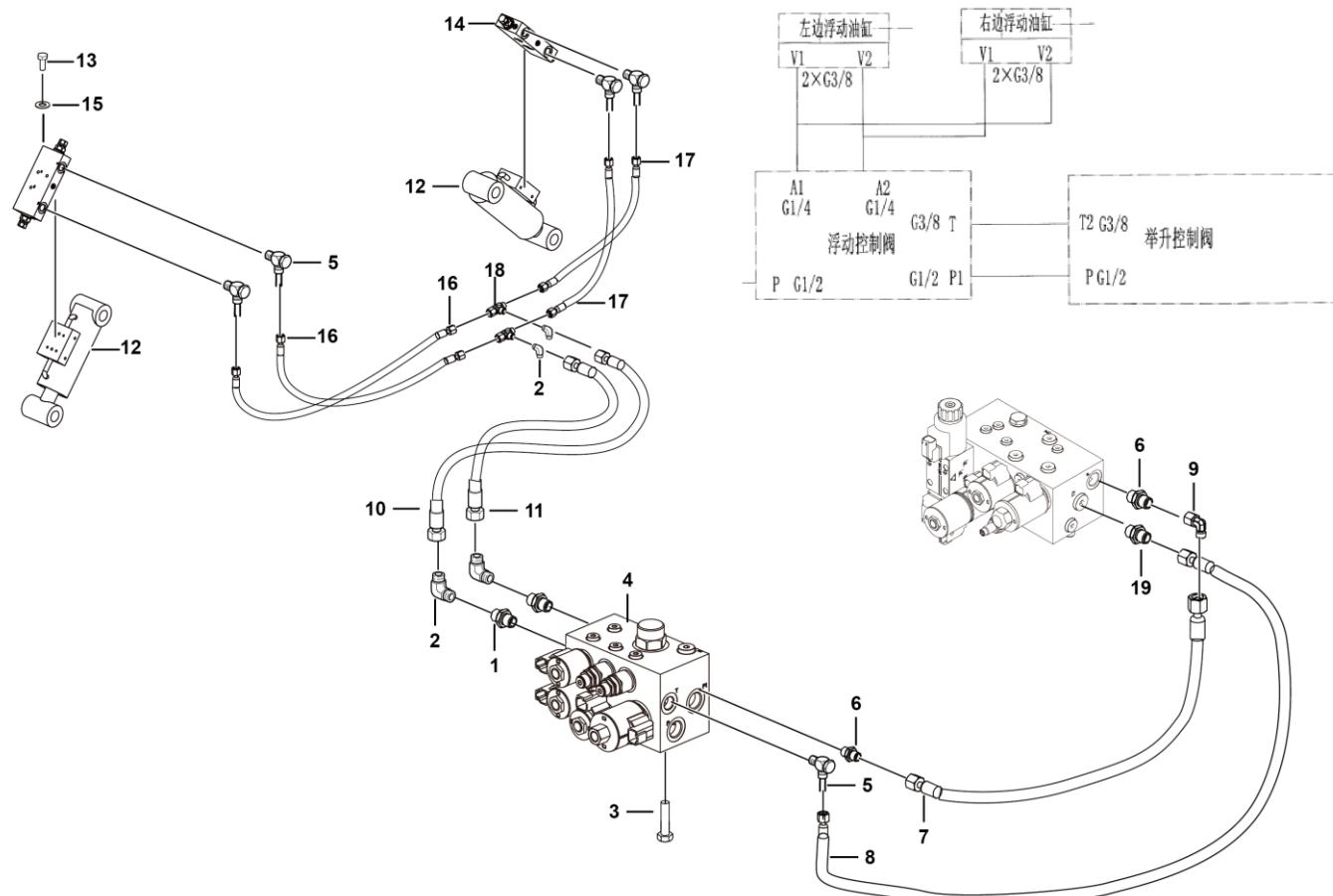
## 下举升油缸密封件包 Cylinder



L2400-4120703566001

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120703566002	活塞动密封280203B076	Piston	Y	1
2	4120703566003	轴用支承环290505T010	Shaft ring	Y	2
3	4120703566004	杆动密封280105B054	Seal	Y	1
4	4120703566005	斯特封290109T007	Seal	Y	1
5	4120703566006	防尘圈280402B023	Ring	Y	1
6	4120703566007	O形圈280708B016	O-ring	Y	1
7	4120703566008	挡圈280841E054	Ring	Y	1
8	4120703566009	O形圈280708B011	O-ring	Y	1
9	4120703566010	挡圈280841E051	Ring	Y	1
10	4120703566011	O形圈280703A019	O-ring	Y	1
11	4120703566012	孔用支承环280503T016	Ring	Y	1

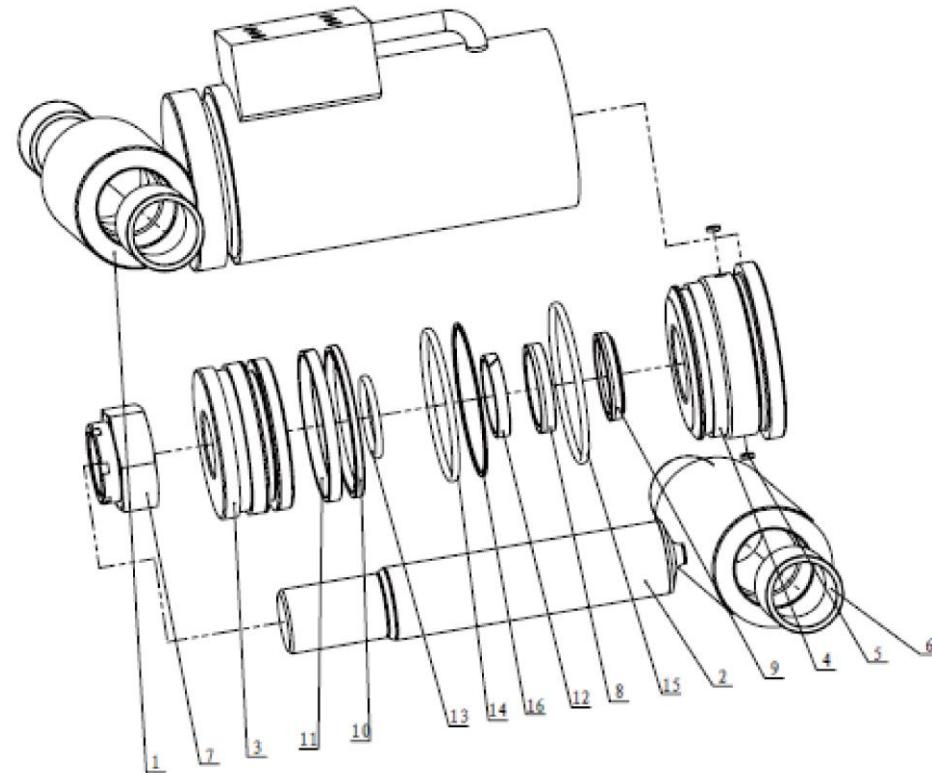
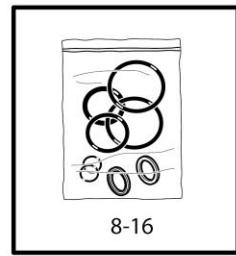
## 车桥摆动液压总成 Steering axle hydraulic assembly



L2600-2511000055.S1a

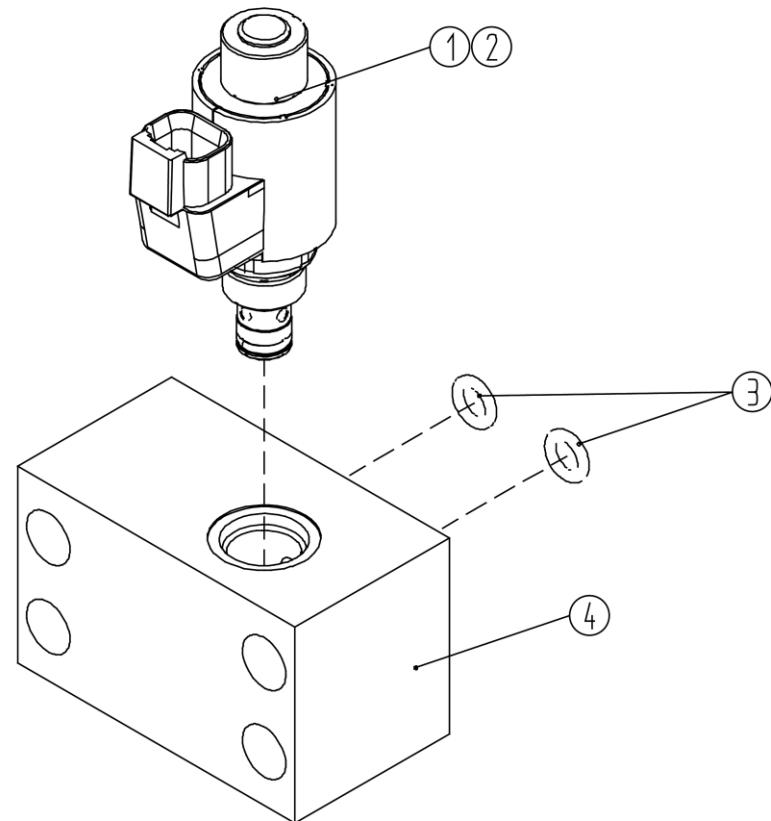
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120704913	接头GE12LR1/4EDOMDCF	Jiont	Y	2
2	4129900314	接头EW12LOMDA3C	Nipple	Y	5
3	4011010964	螺栓GB16674-M8*16flZnyc-8.8-480	Bolt gb16674-m8*16flznyc-8.8-480	Y	3
4	4120001572	浮动控制阀	Oscillate manifold	Y	1
5	4120001666	铰接接头SWVE12RCF	Hose	Y	5
6	4120002235	接头GE15LREDOMDCF	Nipple	Y	2
7	4120706206	软管FC402CACF151508-700	Pipe fc402cacf151508-700	Y	1
8	4120705687	软管FC402CACAC121206-650	Pipe fc402caca121206-650	Y	1
9	4190000699	接头EW15LOMDA3C	Nipple	Y	1
10	4120001193	软管F471TCCACA121206-2500	Pipe	Y	1
11	4120704922	软管F471TCCACA121206-2800	Pipe f471tccaca121206-2800	Y	1
12	4120001578	浮动油缸	Cylinder	Y	2
13	4014010397	螺钉GB70.1-M6*40flZnyc-12.9-480	Screw	Y	6
14	4120001586	平衡阀	Balance valve	Y	2
15	25110000571	M6硬垫片	M6 nut	Y	6
16	4120704923	软管F471TCCACA121206-460	Pipe f471tccaca121206-460	Y	2
17	4120704296	软管F471TCCACA121206-310	Pipe f471tccaca121206-310	N	2
18	4120001226	三通接头T12LCFX	Jiont	Y	2
19	4120001224	接头GE12LREDOMDCF	Jiont	Y	1

## 浮动油缸045012B300 Cylinder



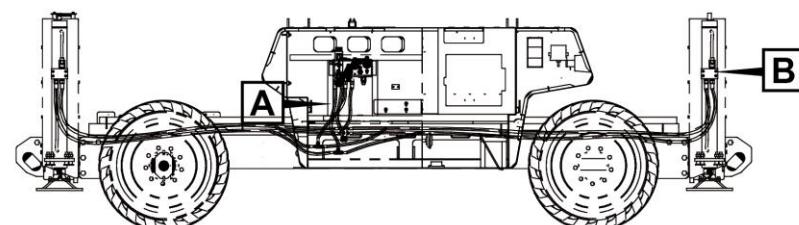
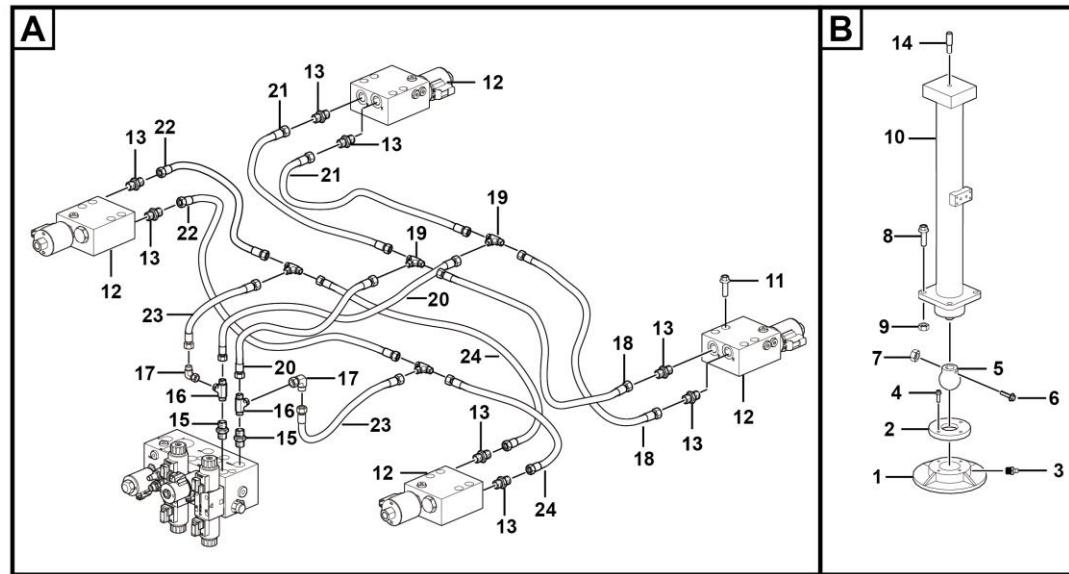
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120001578002	缸筒组件 170250A305	Cylinder assembly	Y	1
2	4120001578003	活塞杆组件 170512C300	Piston rod assembly	Y	1
3	4120001578004	活塞 171150A303	Piston	Y	1
4	4120001578005	导向套171412A300	Sleeve	Y	1
5	4120703766018	锁紧片166301A100	Lock plat	Y	2
6	4120705183007	自润滑复合轴承 272199C052	Bearing	Y	4
7	4120001578006	全金属锁紧螺母 264766T001	Nut	Y	1
8	4120001578007	杆动密封280105B029	Seal	Y	1
9	4120001578008	防尘圈280402B020	Ring	Y	1
10	4120001578009	格来圈 280203B049	Ring	Y	1
11	4120001578010	孔用支承环 280503T030	Ring	Y	1
12	4120001578011	轴用支承环280505T046	Ring	Y	1
13	4120001578012	O形圈 280702A013	O-ring	Y	1
14	4120001578013	O形圈280702A022	O-ring	Y	1
15	4120704843012	O形圈 280702A023	O-ring	Y	1
16	4120001578014	挡圈280802F006	Ring	Y	1
17	4120001578015	油缸密封包045012B300-SK01	Kit	Y	1

## 支腿油缸控制阀ST4652-AB0A Valve



序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120704687001	电磁阀SVD0.S08.00.N00	Valve	Y	1
2	4120704687002	线圈STR0A-C24-01	Valve	Y	1
3	4120002399	O型圈10.77*2.62	O-ring	Y	2
4	4120002545001	阀块ST4652-A000M	Valve st4652-a000m	Y	1

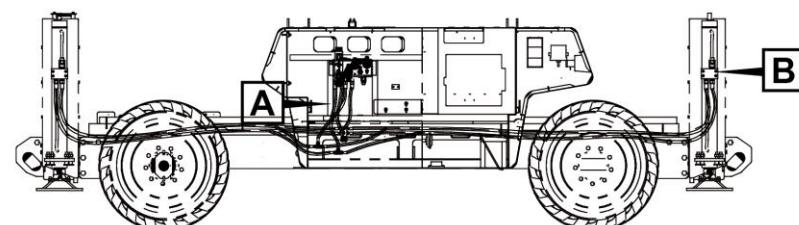
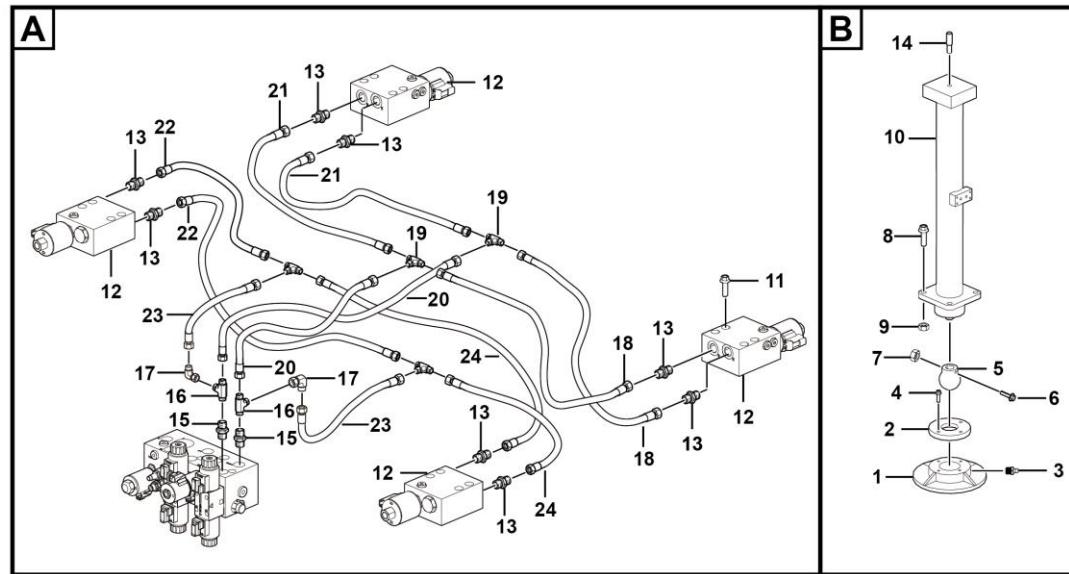
## 支腿液压总成 Outriggers system



L2800-2513000070.S1b

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25130000022	支腿油缸支座	Leg cylinder support	Y	4
2	25130000072	支腿油缸支座压板	Plate	Y	4
3	4030000065	油杯JB7940.1-M10*1	Grease cup jb7940.1-m10*1	Y	4
4	4011010908	螺钉GB70.1-M8*25flZnyc-8.8-480	Screw gb70.1-m8*25flznyc-8.8-480	Y	16
5	25130000673	支腿安装球头	Ball support	Y	4
6	4014010461	螺钉GB70.1-M10*70flZnyc-10.9-480	Screw gb70.1-m10*70flznyc-10.9-480	Y	4
7	4013010385	螺母GB6184-M10flZnyc-10-480	Nut gb6184-m10flznyc-10-480	Y	4
8	25130000061	支腿油缸安装螺栓	Bolt	Y	16
9	4013010384	螺母GB6184-M14*1.5flZnyc-10-480	Nut gb6184-m14*1.5flznyc-10-480	Y	16
10	4120702862	支腿油缸	Cylinder	Y	4
11	4014010462	螺钉GB70.1-M8*55flZnyc-12.9-480	Screw gb70.1-m8*55flznyc-12.9-480	Y	16
12	4120704687	支腿油缸控制阀ST4652-AB0A	Valve st4652-ab0a	Y	4
13	4120704913	接头GE12LR1/4EDOMDCF	Jiont	Y	8
14	25130000081	支腿油缸导向螺柱	Bolt	Y	4
15	4120001224	接头GE12LREDOMDCF	Jiont	Y	2
16	4120000619	三通接头EL12LOMDA3C	Joint	Y	2
17	4129900314	接头EW12LOMDA3C	Nipple	Y	2
18	4120702841	软管FC402CACAC121206-3500	Pipe fc402cacac121206-3500	Y	2
19	4120001226	三通接头T12LCFX	Jiont	Y	4
20	4120706219	软管 FC402CACAC121206-700	Pipe	Y	2
21	4120704918	软管FC402CACAC121206-2840	Pipe fc402cacac121206-2840	Y	2
22	4120706949	软管FC402CACAC121206-2750	Pipe fc402cacac121206-2750	Y	2

## 支腿液压总成 Outriggers system

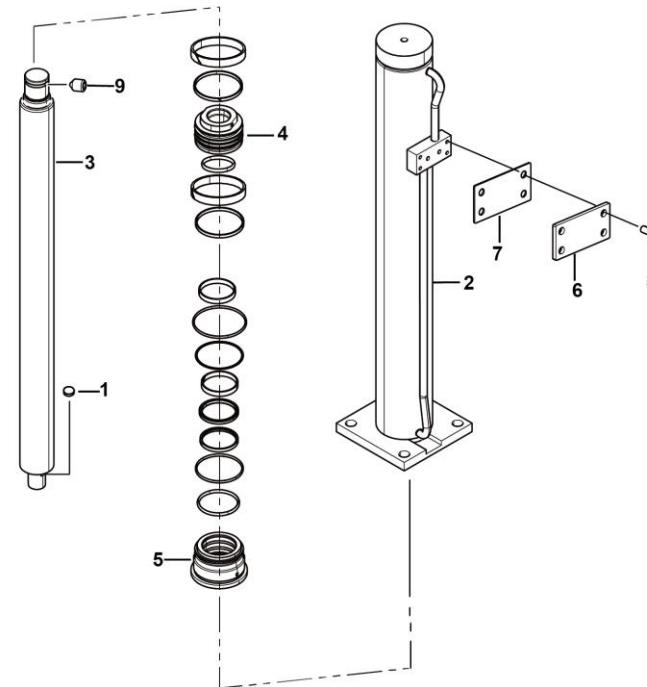


L2800-2513000070.S1b

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
23	4120705093	软管FC402CACAC121206-1590	Pipe fc402caca121206-1590	Y	2
24	4120702841	软管FC402CACAC121206-3500	Pipe fc402caca121206-3500	Y	2



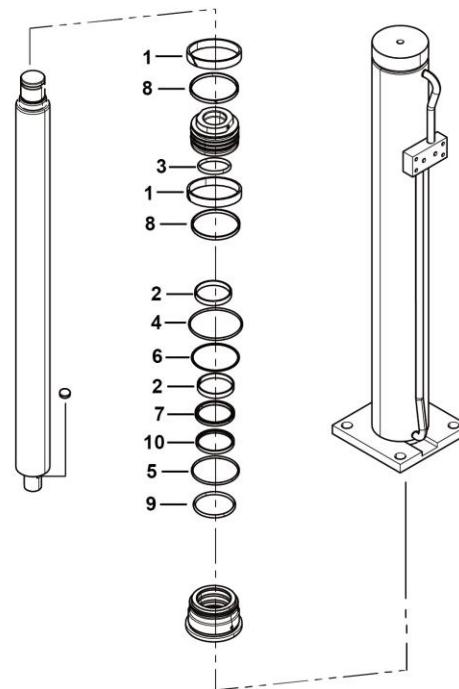
## 支腿油缸 Cylinder



L2800-4120702862

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120703766018	锁紧片166301A100	Lock plat	Y	2
2	4120702862012	缸筒组件170213D150	Cylinder assembly	Y	1
3	4120702862013	活塞杆170619C150	Piston body	Y	1
4	4120702862014	活塞171113A153	Piston	Y	1
5	4120702862015	导向套171419A150	Sleeve	Y	1
6	4120702862016	盖板1714101A159	Plate	Y	1
7	4120702862017	胶垫1714102A159	Plate	Y	1
8	4120702862018	内六角圆柱头螺钉262108C002	Screw	Y	4
9	4120702862019	内六角锥端紧定螺钉262508R002	Screw	Y	1
10	4120702862020	支腿油缸密封件包	Cylinder seal kit	Y	1

## 支腿油缸密封件包 Cylinder



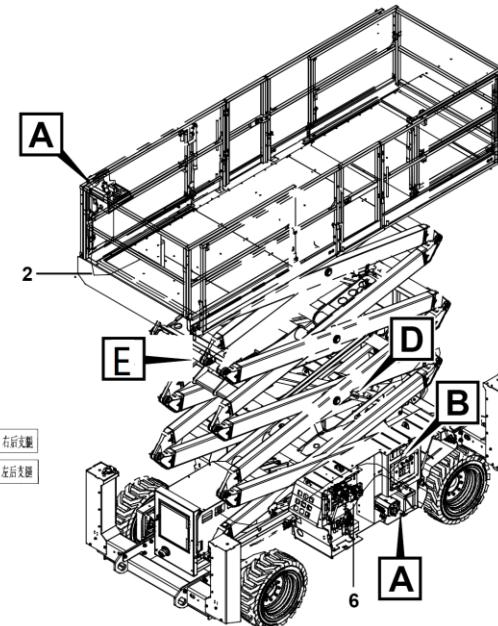
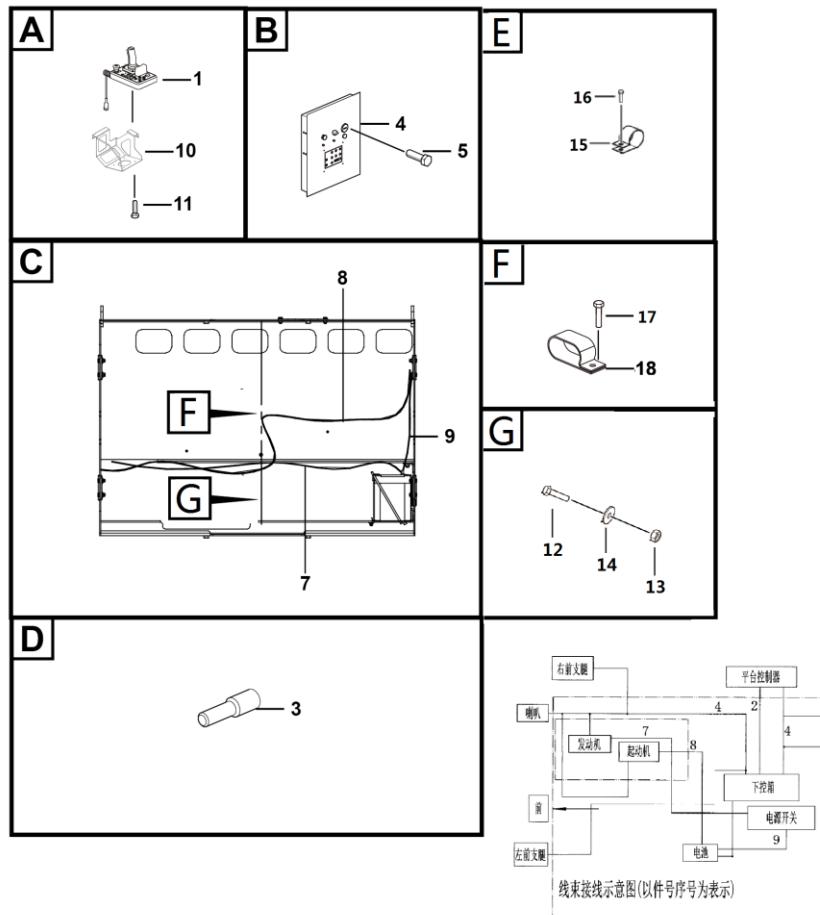
L2800-4120702862001

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120702862001	孔用支承环280503T060	Support ring	Y	2
2	4120702862002	轴用支承环280505T055	Support ring	Y	2
3	4120702862003	O形圈280703A010	O-ring	Y	1
4	4120702862004	O形圈280703A017	O-ring	Y	1
5	4120702862005	O形圈280703A034	O-ring 2	Y	1
6	4120702862006	挡圈280803F004	Ring	Y	1
7	4120702862007	斯特封290109T008	Seal	Y	1
8	4120702862008	活塞动密封290228A006	Seal	Y	1
9	4120702862009	防尘圈290409T011	Scraper seal	Y	2
10	4120702862010	杆动密封280105B035	Seal	Y	1



M  电气系统  
ELECTRIC SYSTEM

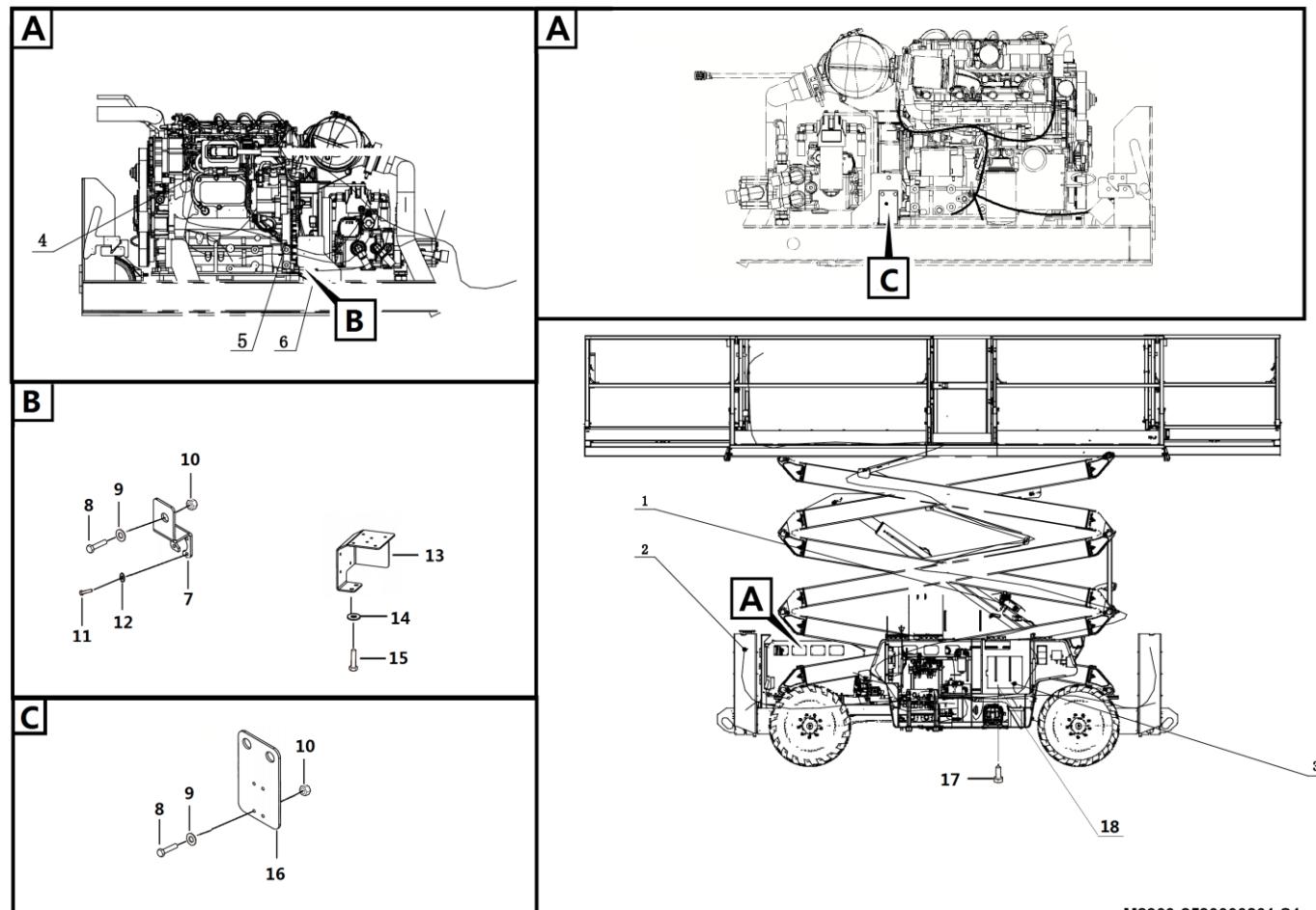
临工集团济南重机有限公司  
LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

**控制电气总成 Electric assembly**


M2900-2530000790.S1b

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4130702313	平台控制器PCU-G2-US	Platform controller	Y	1
2	25300005321	PCU线束	Wire	Y	1
3	4130701538	压力传感器	Pressure sensor	Y	1
4	4130702035	下控箱总成	Control box	Y	1
5	4011010993	螺栓GB16674-M10*20flZnyc-8.8-480	Bolt b16674-m10*20flznyc-8.8-480	Y	4
6	25300008011	车体线束装配	Electric assembly	N	1
7	25300009062	电源线P70*5500	Wire	Y	1
8	25300007962	电源线P70*5200	Wire	Y	1
9	25300010011	电源线P70*800	Wire	Y	1
10	25210049252	PCU支架焊合	Plate	Y	1
11	4011010754	螺栓GB16674-M6*12flZnyc-8.8	Bolt gb16674-m6*12flznyc-8.8	Y	4
12	4011010722	螺栓GB5783-M10*25flZnyc-8.8-480	Boltgb5783-m10*25flznyc-8.8-480	Y	1
13	4013010296	螺母GB889.1-M10flZnyc-8	Nut gb889.1-m10flznyc-8	Y	1
14	4015010279	垫圈GB97.1-10flZnyc-480	Washergb97.1-10flznyc-480	Y	2
15	28129900131	管夹	Clamp	Y	2
16	4011011106	螺栓GB16674-M12*20flZnyc-8.8-480	Boltgb16674-m12*20flznyc-8.8-480	Y	2
17	4011010994	螺栓GB16674-M8*25flZnyc-8.8-480	Bolt 螺栓gb16674-m8*25flznyc-8.8-480	N	2
18	27150109581	管夹	Clamp	Y	2

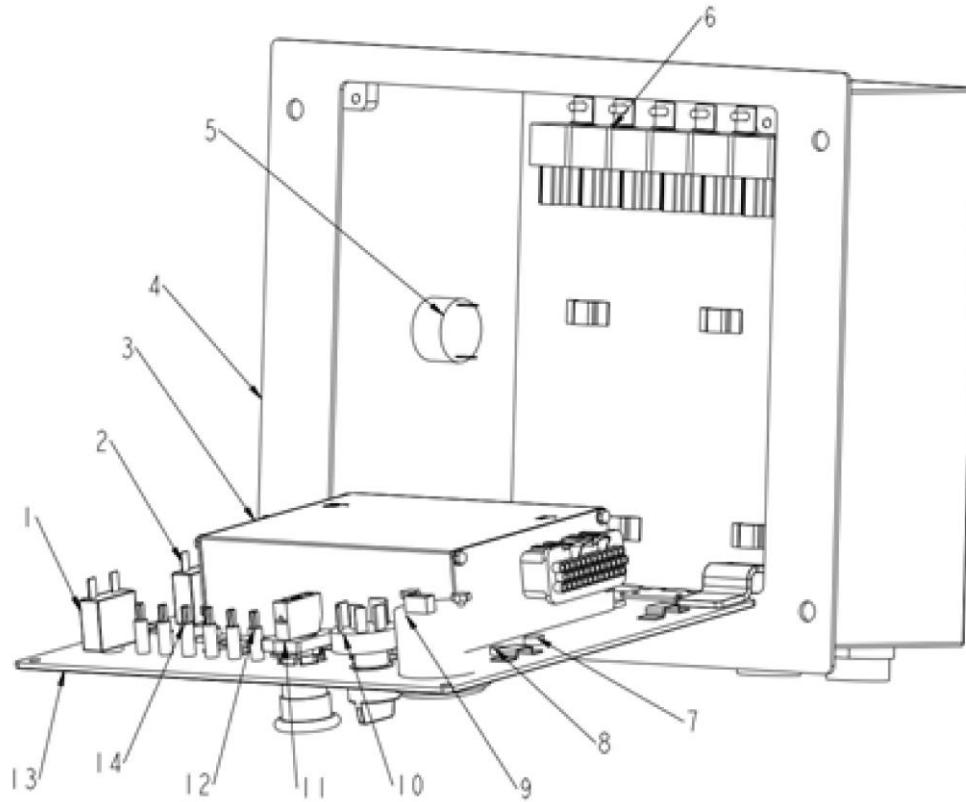
## 车体线束装配 Electric assembly



M2900-2530000801.S1c

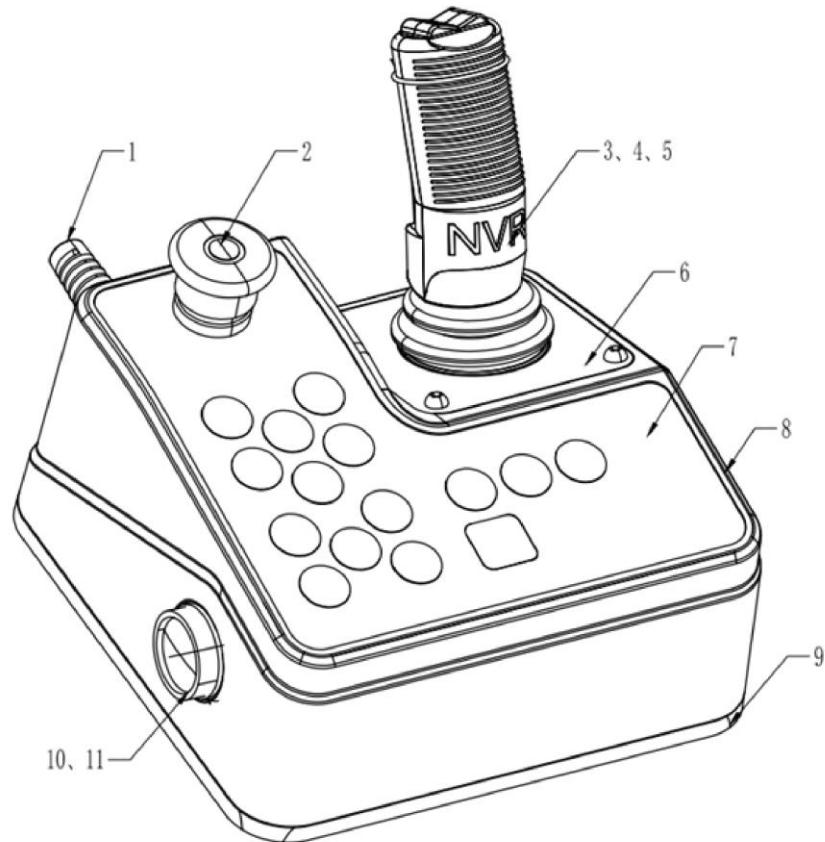
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25300010811	叉架线束 Wire	Y	1	
2	25300011491	车体前线束 Wire	Y	1	
3	25300008045	车体后线束 Wire	Y	1	
4	25310003381	电源线P25*1800 Wire	Y	1	
5	25300010031	预热线束 Wire	Y	1	
6	25300010932	电源线P20*1150 Wire	Y	1	
7	25300010951	诊断口安装板 Plate	Y	1	
8	4014010417	螺钉GB818-M3*20flZnyc-4.8-480 Screw gb818-m3*20flznyc-4.8-480	Y	6	
9	4015010370	垫圈GB97.1-3flZnyc-300HV Washer ? ? ? ? ? ?gb97.1-3flznyc-300hv	Y	12	
10	4013010387	螺母GB889.1-M3flZnyc-8-480 Nut gb889.1-m3flznyc-8-480	Y	6	
11	4011010824	螺栓GB5783-M12*20flZnyc-8-480 Bolt gb5783-m12*20flznyc-8-480	Y	1	
12	4015010340	垫圈GB97.1-12flZnyc-300HV-480 Washer	Y	1	
13	25300010971	挡板 Plate	Y	1	
14	4015010279	垫圈GB97.1-10flZnyc-480 Washergb97.1-10flznyc-480	Y	2	
15	4011010748	螺栓GB5783-M10*20flZnyc-8.8-480 Boltgb5783-m10*20flznyc-8.8-480	Y	2	
16	25300010961	保险安装板 Plate	Y	1	
17	4011010754	螺栓GB16674-M6*12flZnyc-8.8 Bolt gb16674-m6*12flznyc-8.8	Y	4	
18	25300011501	8芯短接线 Wire	Y	1	

## 下控箱总成 Control box

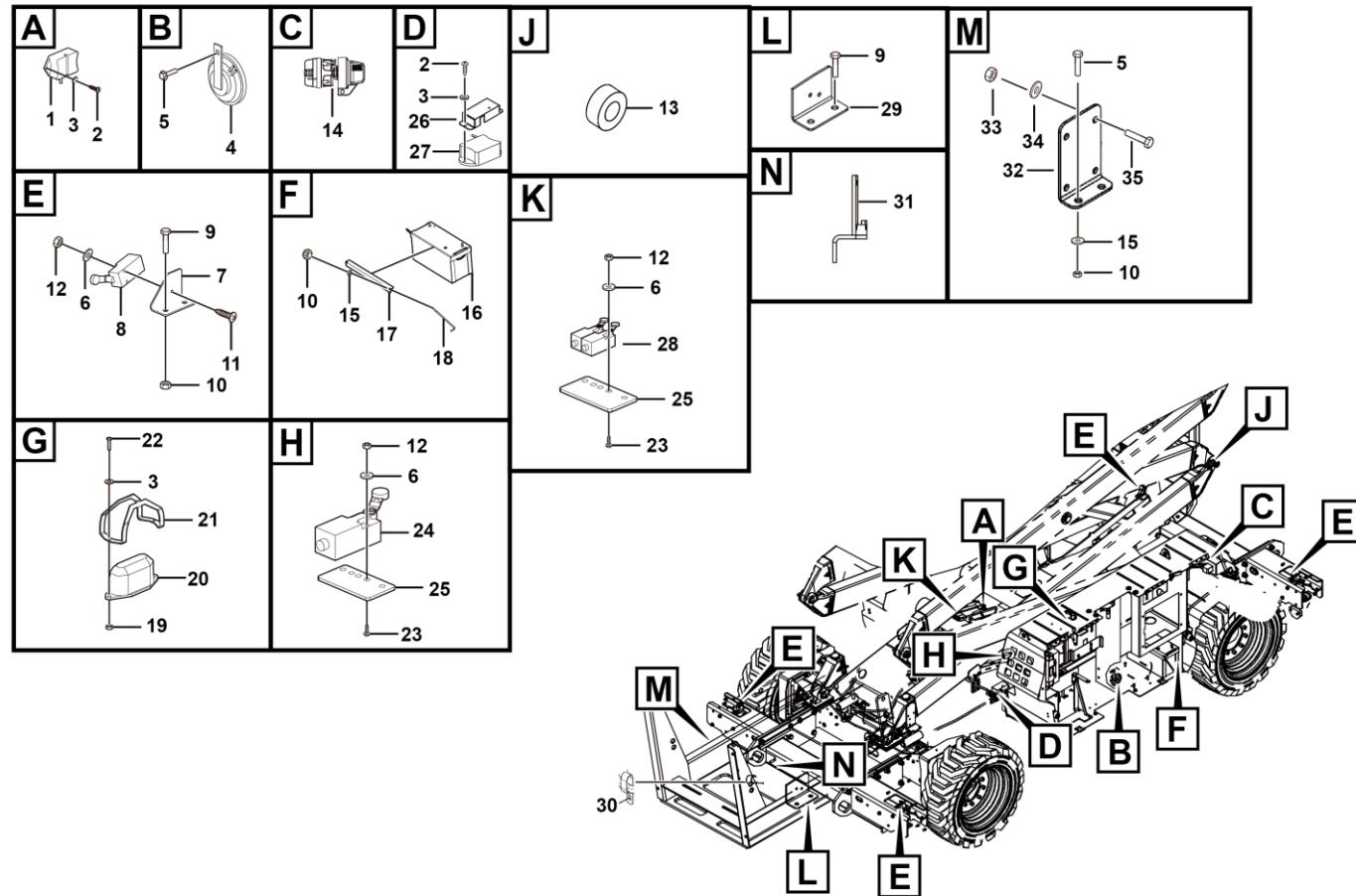


序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4130701636007	20A断路器10420008	Circuit breaker	Y	1
2	4130701752002	断路器10420006	Circuit switch10420006	Y	1
3	4130702035001	GCU-越野60020196	Gcu	Y	1
4	4130702035002	下控箱箱体 20020255	Box	Y	1
5	4130701636008	蜂鸣器10430003	Buzzer	Y	1
6	4130701636010	继电器10450018	Relay	Y	7
7	4130702035003	旋入式孔塞20020176	Stainless steel	Y	1
8	4130702035004	不锈钢堵头29700189	Stainless steel	Y	1
9	4130701636005	计时器10480013	Time indicator	Y	1
10	4130701636003	钥匙开关10420057	Key switch	Y	1
11	4130701751007	急停开关10420049	Switch	Y	1
12	4130702035005	黄色信号指示灯10480030	Yellow lamp	Y	1
13	4130702035006	下控箱指示面板20020256	Plat	Y	1
14	4130701848001	超载指示灯10480006	Led	Y	5

## 平台控制器PCU-G2-US Platform controller

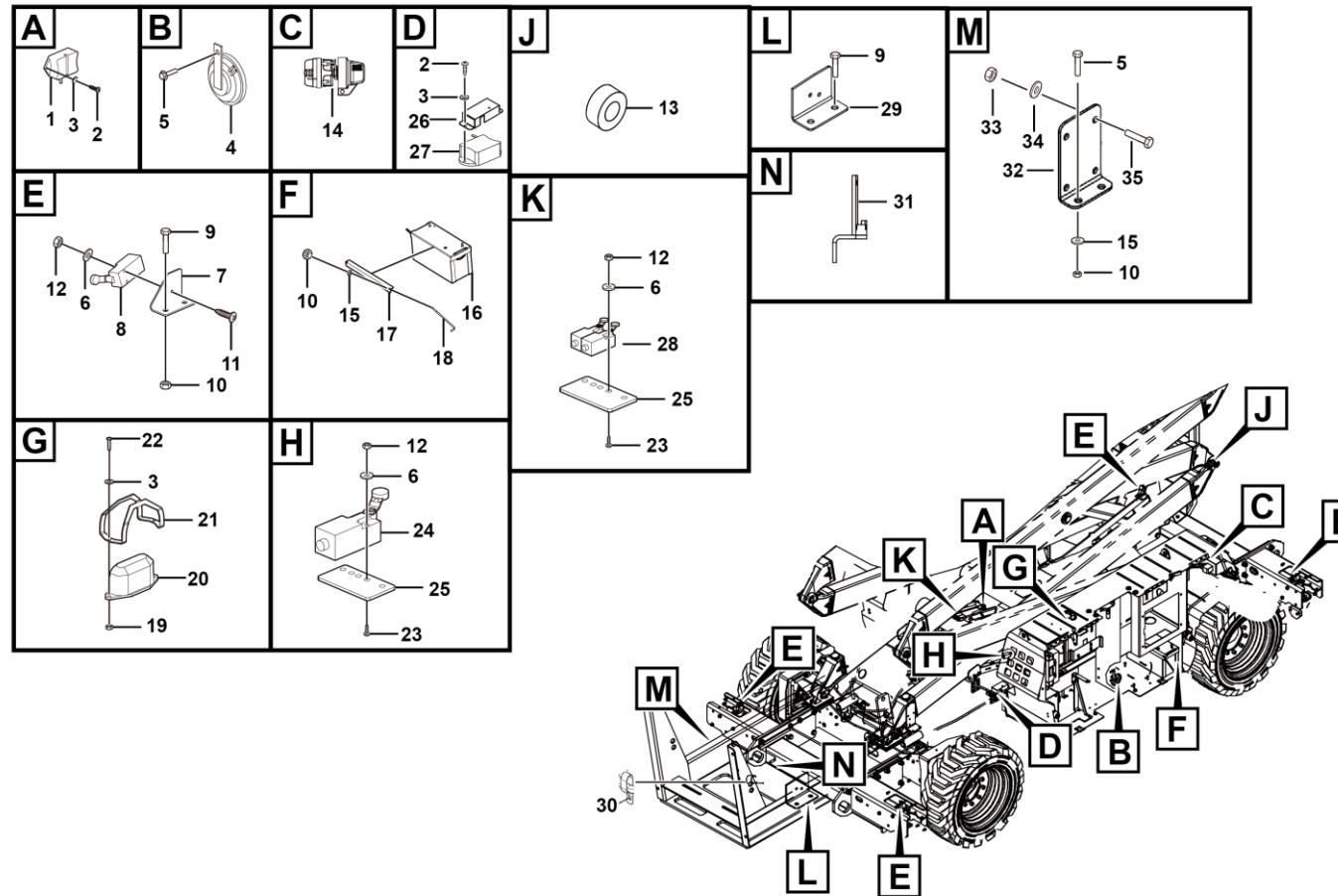


序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4130701751009	弹簧线束10470083 Wire	Y	1	
2	4130701751007	急停开关10420049 Switch	Y	1	
3	4130701751012	手柄硅胶套20020132 Sheath	Y	1	
4	4130701751008	霍尔手柄10480012 Handle	Y	1	
5	4130701751011	手柄转接线束10470114 Wire	Y	1	
6	4130702313001	手柄方向贴膜20020249 Pad pasting	Y	1	
7	4130702313002	PCU美标面膜20020246 Pad pasting us	Y	1	
8	4130702313003	PCU壳体20020217 Cover	Y	1	
9	4130702313004	PCU底座20020218 End cover	Y	1	
10	4130701636008	蜂鸣器10430003 Buzzer	Y	1	
11	4130001046015	蜂鸣器线束 10470100 Buzzer wire	N	1	

**底盘电气总成 Chassis electrical assembly**


M3100-2532001326.S1a

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4130000734	角度传感器SYSA	Angle sensor	Y	1
2	4014010416	螺钉GB818-M4*10flZnyc-8.8-480	Screw gb818-m4*10flznyc-8.8-480	Y	4
3	4015010381	垫圈GB97.1-4flZnyc-300HV-480	Washer gb97.1-4flznyc-300hv-480	Y	12
4	4130001029	喇叭DC12V	Horn	Y	1
5	4011010966	螺栓GB16674-M8*20flZnyc-8.8-480	Bolt gb16674-m8*20flznyc-8.8-480	Y	3
6	4015010283	垫圈GB97.1-5flZnyc-480	Washergb97.1-5flznyc-480	Y	28
7	25320001344	板	Plate	Y	4
8	4130701637	行程开关	Limit switch	Y	4
9	4011011069	螺栓GB16674-M8*35flZnyc-10.9-480	Screwgb16674-m8*35flznyc-10.9-480	Y	10
10	4013010396	螺母GB889.1-M8flZnyc-10	Nut螺母gb889.1-m8flznyc-10	Y	12
11	4014010123	螺钉GB70.1-M5*40flZnyc-8.8-480	Screw gb70.1-m5*40flznyc-8.8-480	Y	8
12	4013010305	螺母GB889.1-M5flZnyc-8-480	Nut gb889.1-m5flznyc-8-480	Y	14
13	25320005621	垫块	Block	Y	2
14	4130702113	直流电源开关75920-10	Battery disconnect switch	N	1
15	4015010280	垫圈GB97.1-8flZnyc-480	Washergb97.1-10flznyc-480	Y	12
16	4130000059	蓄电池6-QW-120B	Battery 6-qw-120b	Y	1
17	25320001381	锁紧角钢	Angle iron	Y	1
18	25320001321	螺纹杆	Worm pole	Y	2
19	4013010304	螺母GB6170-M4flZnyc-8-480	Nut gb6170-m4flznyc-8-480	Y	4
20	4130001028	工作指示灯LTE5051-12V	Lamp	Y	2
21	25320000192	护罩	Plate	Y	2
22	4014010121	螺钉GB818-M4*20flZnyc-4.8-480	Screw.gb818-m4*20flznyc-4.8-480	Y	4

**底盘电气总成 Chassis electrical assembly**


M3100-2532001326.S1a

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
23	4014010353	螺钉GB70.1-M5*45flZnyc-8.8	Screw è ? oé ? ? gb70.1-m5*45flznyc-8.8	Y	6
24	4130001025	行程开关XCKP2121P16	Limit switch	Y	1
25	25320001361	板	Plate	Y	2
26	25320013273	倾角传感器护罩	Protection hood	Y	1
27	4130001027	倾角传感器	Angle sensor	Y	1
28	4130701635	行程开关	Limit switch	Y	2
29	25320013283	ECU安装板	Plant	Y	1
30	4041010363	管夹LGB169-A20*12.5	Clamp	Y	6
31	25320013311	支架	Plate	Y	1
32	25300010022	预热继电器安装板	Plant	Y	1
33	4013010407	螺母GB56-M6flZnyc-8-480	Nut gb56-m6flznyc-8-480	Y	2
34	4015010284	垫圈GB97.1-6flZnyc-480	Washer	Y	4
35	4011010747	螺栓GB5783-M6*16flZnyc-8.8-480	Bolt gb5783-m6*16flznyc-8.8-480	Y	2

