

**SS1230E升降工作平台
零部件图册**

SS1230E AERIAL WORK PLATFORM PARTS CATALOG

临工集团济南重机有限公司
LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

配件与服务 Spare parts and services

对于临工集团济南重机的机器所有者来说，只有临工集团济南重机配件和服务才能够使您的机器更好地保持原有的特性。

For the owner of the machines of LGMG, only the spare parts and services of LGMG can make your machine to better maintain the original features.

只有临工集团济南重机才能够为您提供完美匹配且优质纯正的配件和对您的机器了如指掌的专业维修人员。这样才能保证及其可持续的高产能和更长的使用寿命。

Only LGMG is able to provide you with the perfect match of pure quality spare parts for your machine and knowledge of professional maintenance staff. Only in this way it can ensure sustainable high productivity and longer service life.

SS0407E升降工作平台零部件图册

SS0407E AERIAL WORK PLATFORM PARTS CATALOG

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前 言

SS0407E升降工作平台零部件图册，是为了方便用户使用、维修和保养而绘制的，以供在使用过程中查阅及参考，也可帮助用户了解本机的结构和装配关系。发动机的零部件详见其随机资料，图册不再绘出。

本图册按系统划分绘制出了各零部件的图形及相互装配关系。凡装机后不可拆卸的部件（如焊接件、铆合件），只标出部件代号，不另列其组成零件。本图册明细表采用中英文对照编排。

本图册根据SS0407E标准配置编绘，其它非标准配置，可参照执行，详情请咨询临工集团济南重机有限公司、或当地经销商、或登录临工集团济南重机有限公司网站查询。随着科技的进步，产品将会不断改进，故本图册的内容可能会有部分与以后的产品不一致，恕不另行通知。敬请用户在定购配件时，指明所购整车的出厂日期和编号。

编者

2020年1月

FOREWORD

This parts catalog of SS0407E aerial work platform is made for the convenience of users to use, repair and maintain the machine, which can be referred in the process of using. It can also help the users to be familiar with the structure and assembly relation of the machine. Parts of the engine are showed in details in its structure handbook, which are no longer contained in the catalog.

The catalog identifies drawings and assembly relations of different parts according to the system. Components which can not be taken apart, such as welding parts or riveted assemblies, are marked only by their code without the list of their consisting parts. The list in the catalog is arranged in Chinese and English.

This catalog is based on the SS0407E standard product, which can be a reference for the other nonstandard products, for more information, please consult LGMG, the local dealer or LinGong website. With the advancement of technology, we will keep on improving the product, so some content in the catalog may be inconsistent with the future products, which will not notice the users. When ordering the spare parts, please be kindly inform us the manufacturing date and serial number of the machine.

THE COMPILER

2020.1

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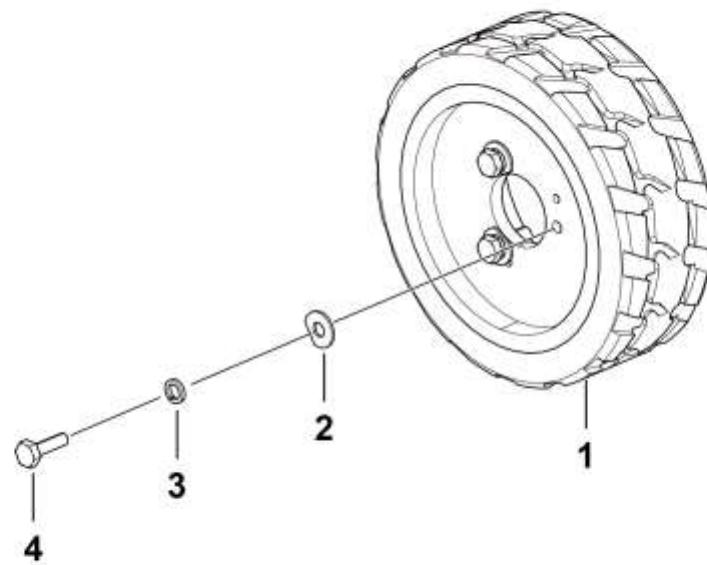
M3100-4130701899 驱动电机总成

Driver motor 90

**B 驱动桥系统
AXLE SYSTEM**

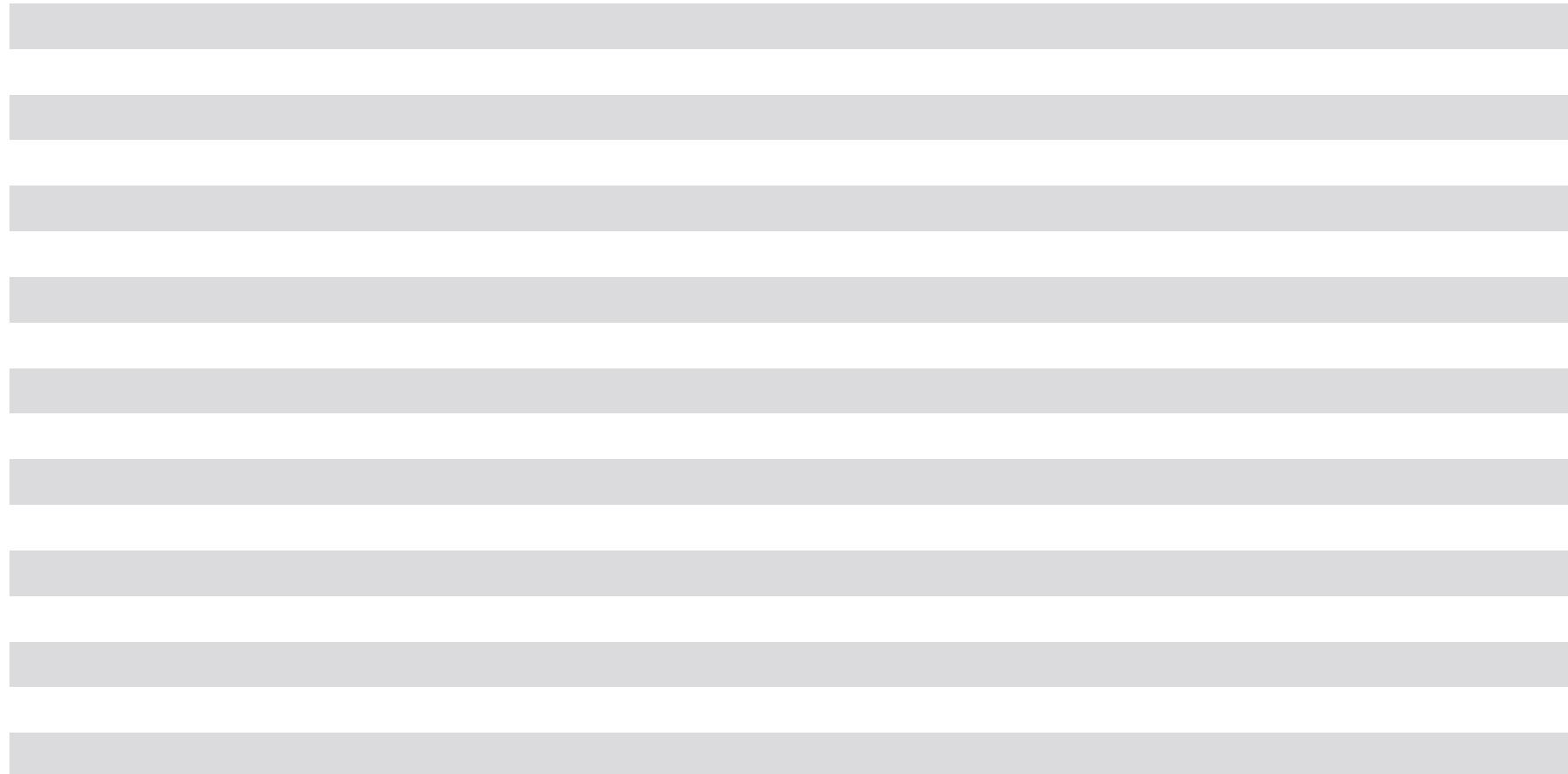
临工集团济南重机有限公司
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前桥总成 Front axle

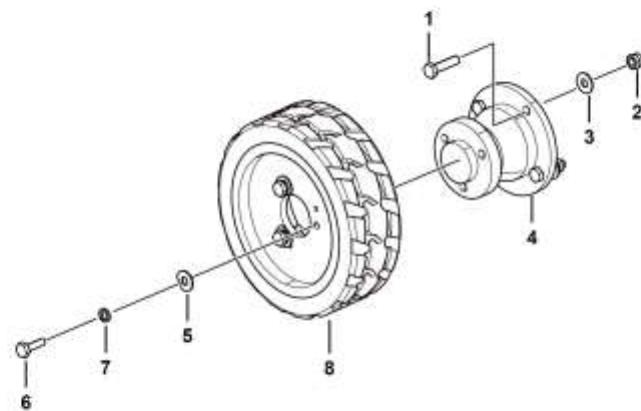


B0400-2504000255.S1d

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4110702390	轮胎总成 Tyre	Y	2	
2	25040002102	垫圈 Washer	Y	6	
3	4015010314	垫圈GB93-10-65Mn flZnyc Washer gb93-10-65mn flznyc	Y	6	
4	4011010783	螺栓GB5783-M10*35flZnyc- 10.9-480 Bolt gb5783-m10*35flznyc- 10.9-480	Y	6	

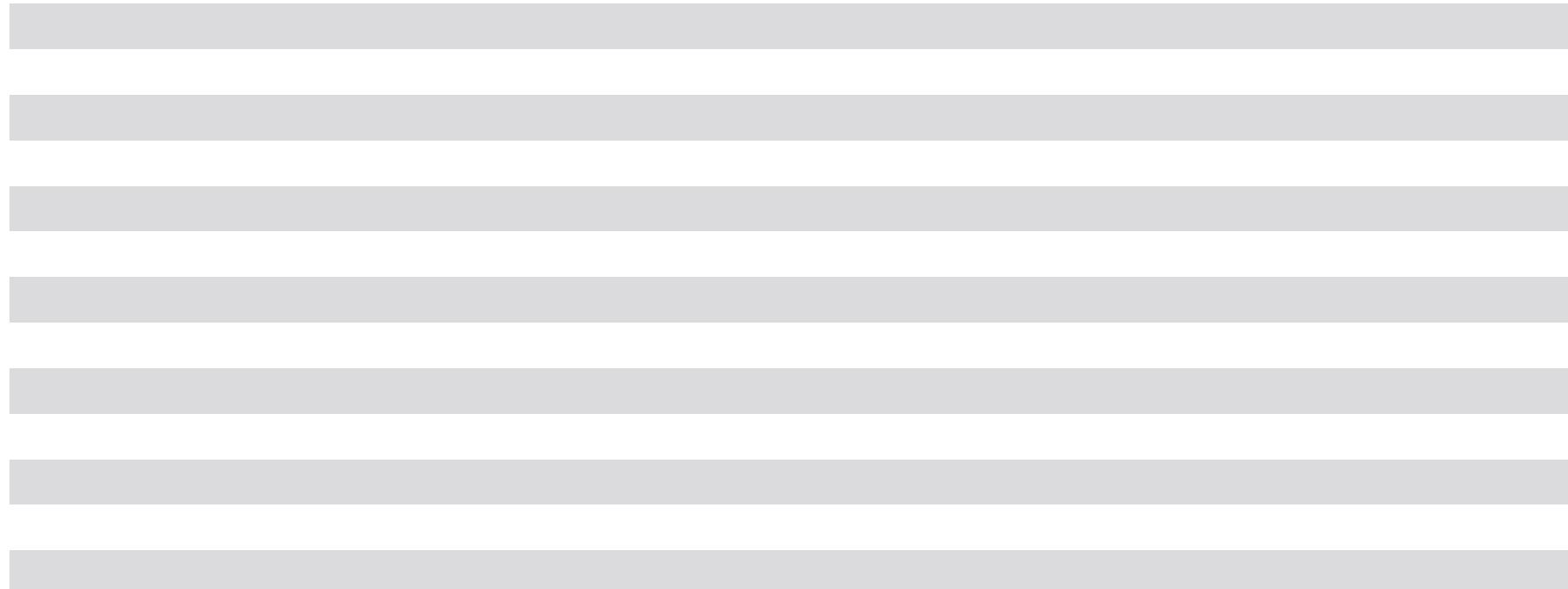


后桥总成 Rear axle assembly



B0500-2505000099.S1c

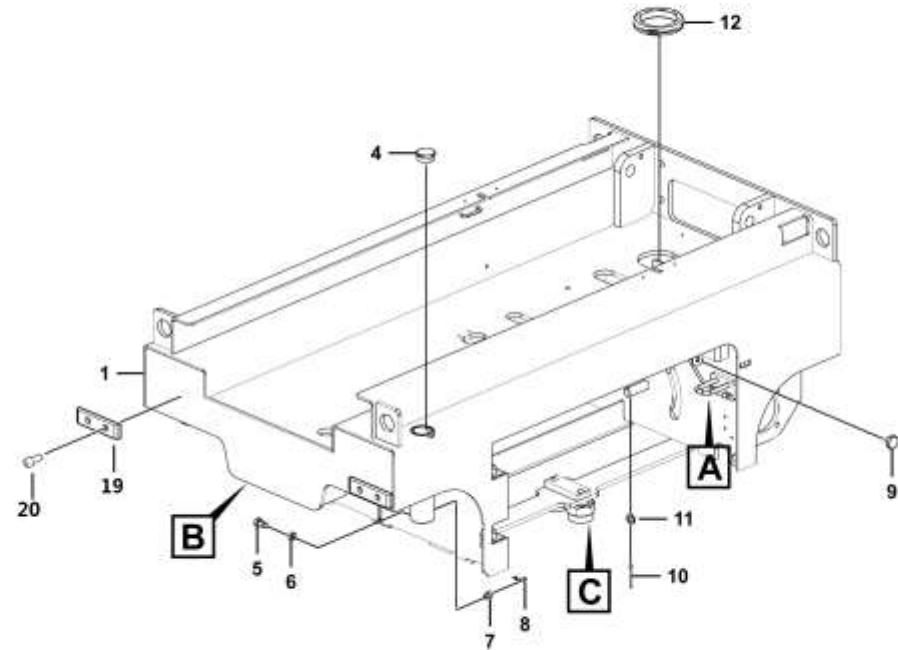
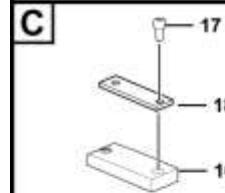
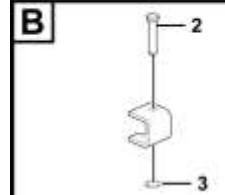
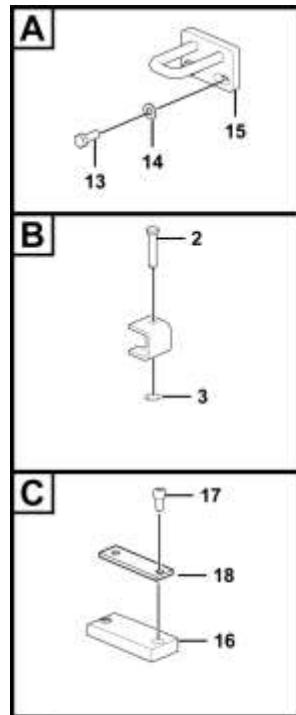
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1	4011010769	螺栓GB5783-M10*40flZnyc-10.9-480	Boltgb5783-m10*40flznyc-10.9-480	Y	8
2	4013010296	螺母GB889.1-M10flZnyc-8	Nut gb889.1-m10flznyc-8	Y	8
3	4015010279	垫圈GB97.1-10flZnyc-480	Washergb97.1-10flznyc-480	Y	8
4	4110702488	轮毂总成	Hub	Y	2
5	25040002102	垫圈	Washer	Y	6
6	4011010707	螺栓GB5783-M10*30flZnyc-8.8-480	Boltgb5783-m10*30flznyc-8.8-480	Y	6
7	4015010314	垫圈GB93-10-65Mn flZnyc	Washer gb93-10-65mn flznyc	Y	6
8	4110702390	轮胎总成	Tyre	Y	2



D 底盘系统
CHASSIS SYSTEM

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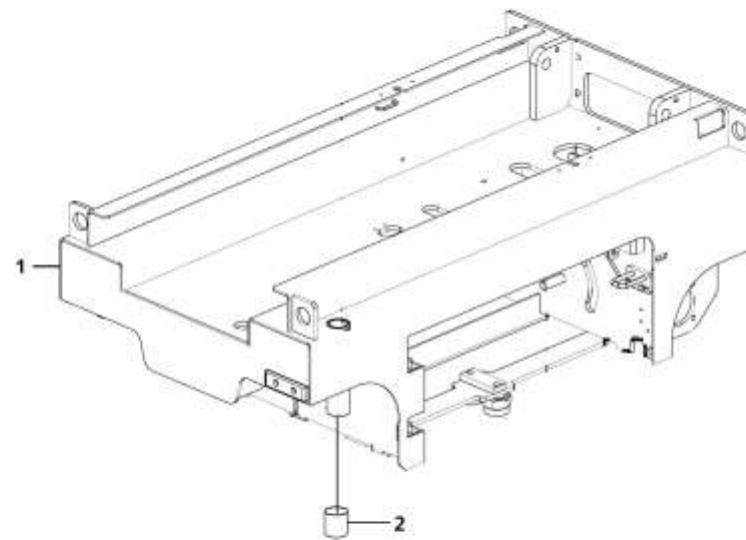
底盘总成 Chassis assembly



D0700-2516000752.S1d

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25160007565	底盘合件 Chassis	Y	1	
2	25160001341	油缸销轴 Pin	Y	1	
3	4015010295	挡圈GB894.1-19flZnyc-65Mn-480 Retainer ring gb894.1-19flznyc-65mn-480	Y	1	
4	4190002736	堵塞111532 Plug	Y	2	
5	25160003031	限位螺栓 Limited bolt	Y	2	
6	4013010315	螺母GB6172.1-M12flZnyc-8-480 Nut gb6172.1-m12flznyc-8-480	Y	2	
7	4030000065	油杯JB7940.1-M10*1 Grease cup jb7940.1-m10*1	Y	2	
8	4030000107	油杯防尘帽JXHF-00006 Grease cup dust cap jxhf-00006	Y	2	
9	25200000402	橡胶塞 Rubber plug	Y	2	
10	4016010136	开口销GB91-4*45flZnyc-480-Q235A Pin gb91-4*45flznyc-480-q235a	Y	2	
11	4015010294	垫圈GB97.1-20flZnyc-480 Washer	Y	2	
12	25160000621	橡胶套 Rubber sleeve	Y	1	
13	4011010711	螺栓GB5783-M8*20flZnyc-8.8-480 Boltgb5783-m8*20flznyc-8.8-480	Y	4	
14	4015010280	垫圈GB97.1-8flZnyc-480 Washergb97.1-10flznyc-480	Y	4	
15	25160004253	锁固定座 Seat	Y	2	
16	25160000991	垫块 Block	Y	2	
17	4011010908	螺钉GB70.1-M8*25flZnyc-8.8-480 Screw gb70.1-m8*25flznyc-8.8-480	Y	4	
18	25160014131	垫板 Plate	Y	2	
19	25160011312	防撞块 Block	Y	2	
20	4014010246	螺钉GB70.1-M8*20flZnyc-8.8-480 Screw gb70.1-m8*20flznyc-8.8-480	Y	4	

底盘合件 Chassis

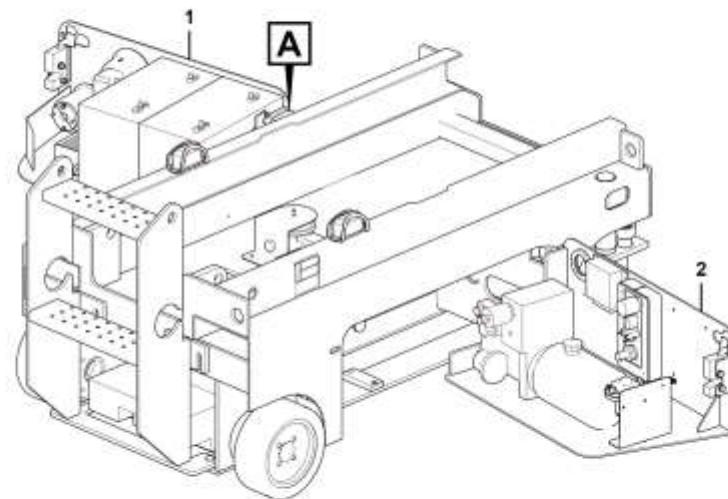
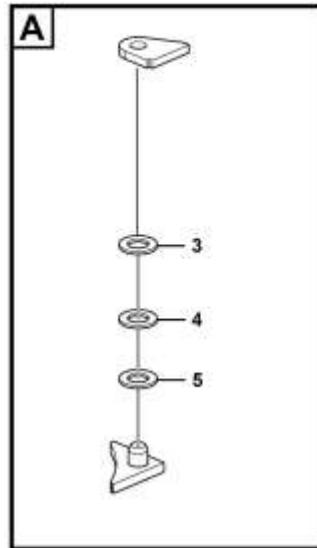


D0700-2516000756.S5d

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25160007538	底盘焊合 Chassis weldment	Y	1	
2	25220000661	轴套1.25 " *1.5 " *1 " Bushing	Y	4	



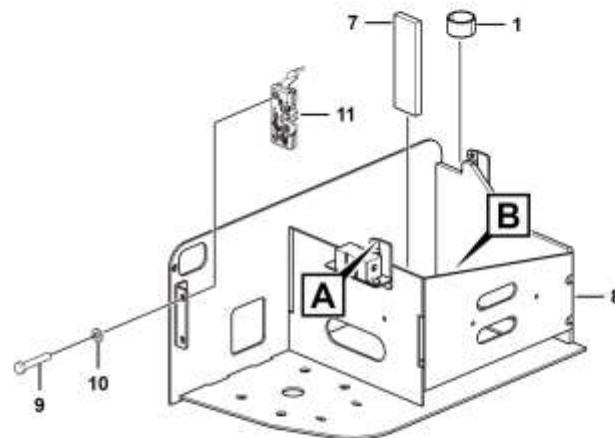
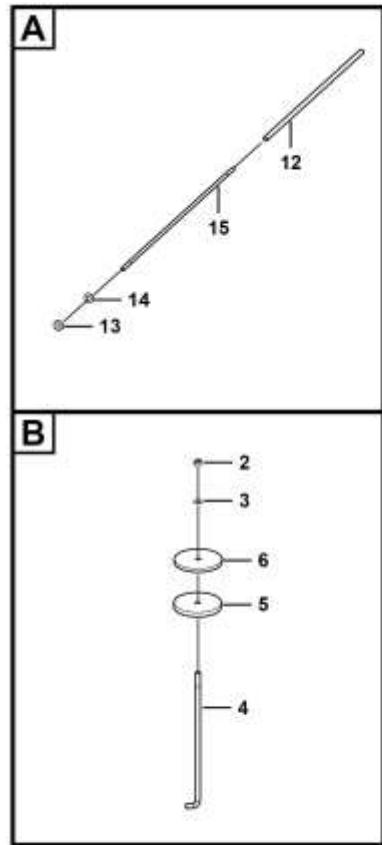
电池油箱侧 Battery side



D0800-2518000610.S1b

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25180006111	电池侧 Battery side	N	1	
2	25180006661	油箱侧 Oil box	N	1	
3	25180000201	调整垫片 Washer	Y	4	
4	25180000181	调整垫片 Washer	Y	4	
5	25180000191	调整垫片 Washer	Y	4	

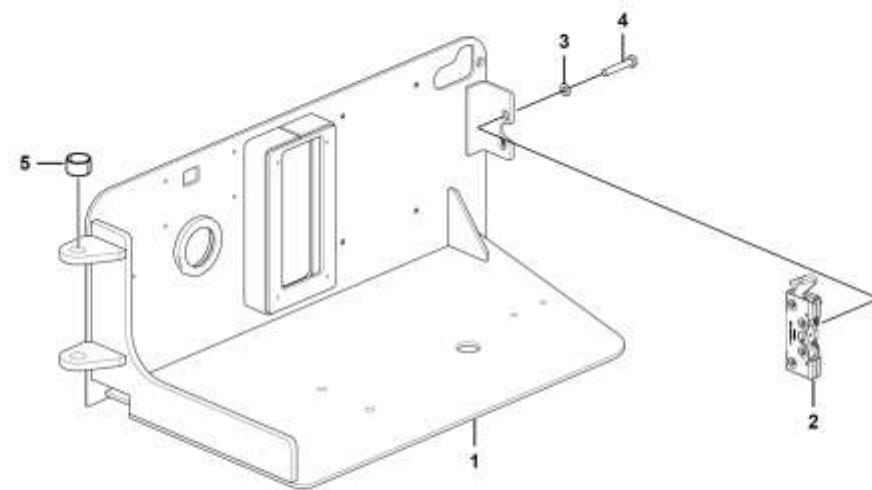
电池侧 Battery side



D0801-2518000611.S1c

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4190704138	自润滑轴套SF-1F20115	Bushing	Y	2
2	4013010297	螺母GB889.1-M8flZnyc-8-480	Nutgb889.1-m8flznyc-8-480	Y	1
3	4015010280	垫圈GB97.1-8flZnyc-480	Washergb97.1-10flznyc-480	Y	1
4	25180005731	螺杆	Screw	Y	1
5	25180004001	橡胶板	Rubber plate	Y	1
6	25180004011	压板	Plate	Y	1
7	25180005742	橡胶板	Rubber clamp	Y	2
8	25180006122	电池箱焊合	Battery side welding	Y	1
9	4011010717	螺栓GB5783-M6*30flZnyc-8.8-480	Boltgb5783-m6flznyc-8.8-480	Y	2
10	4015010296	垫圈GB96.1-6flZnyc-480	Washer gb96.1-6flznyc-480	Y	2
11	4190002250	右侧锁（特利马克50076）	Lock	Y	1
12	25180001551	绝缘套管	Pipe	Y	1
13	4013010293	螺母GB6170-M6flZnyc-8-480	Nutgb6170-m6flznyc-8-480	Y	2
14	4015010284	垫圈GB97.1-6flZnyc-480	Washer	Y	2
15	25180001541	螺杆	Screw	Y	1

油箱侧 Oil box

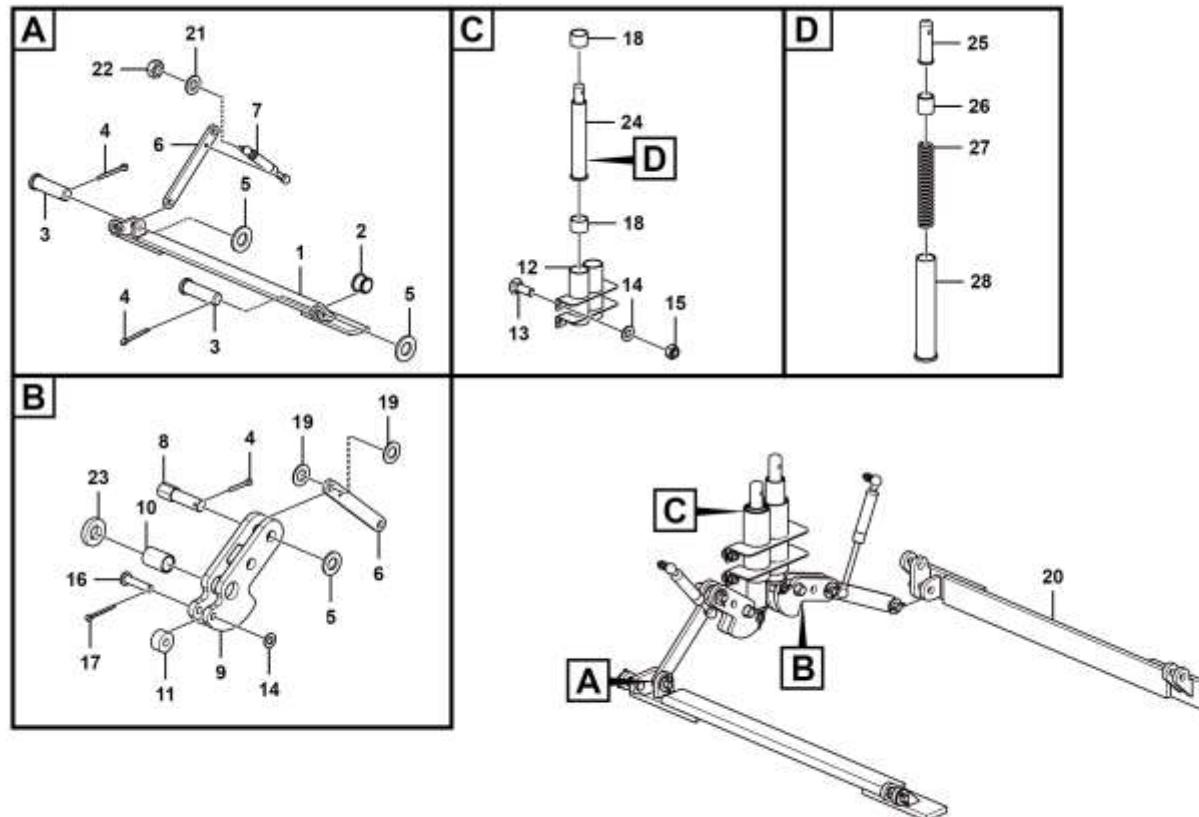


D0802-2518000666.51a

D0802-2518000666.S1a

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25180006672	油箱侧焊合 Oil box assembly	Y	1	
2	4190002249	左侧锁 (特利马克50075) Lock	Y	1	
3	4015010296	垫圈GB96.1-6flZnyc-480 Washer gb96.1-6flznyc-480	Y	2	
4	4011010717	螺栓GB5783-M6*30flZnyc-8.8-480 Boltgb5783-m6flznyc-8.8-480	Y	2	
5	4190704138	自润滑轴套SF-1F20115 Bushing	Y	2	

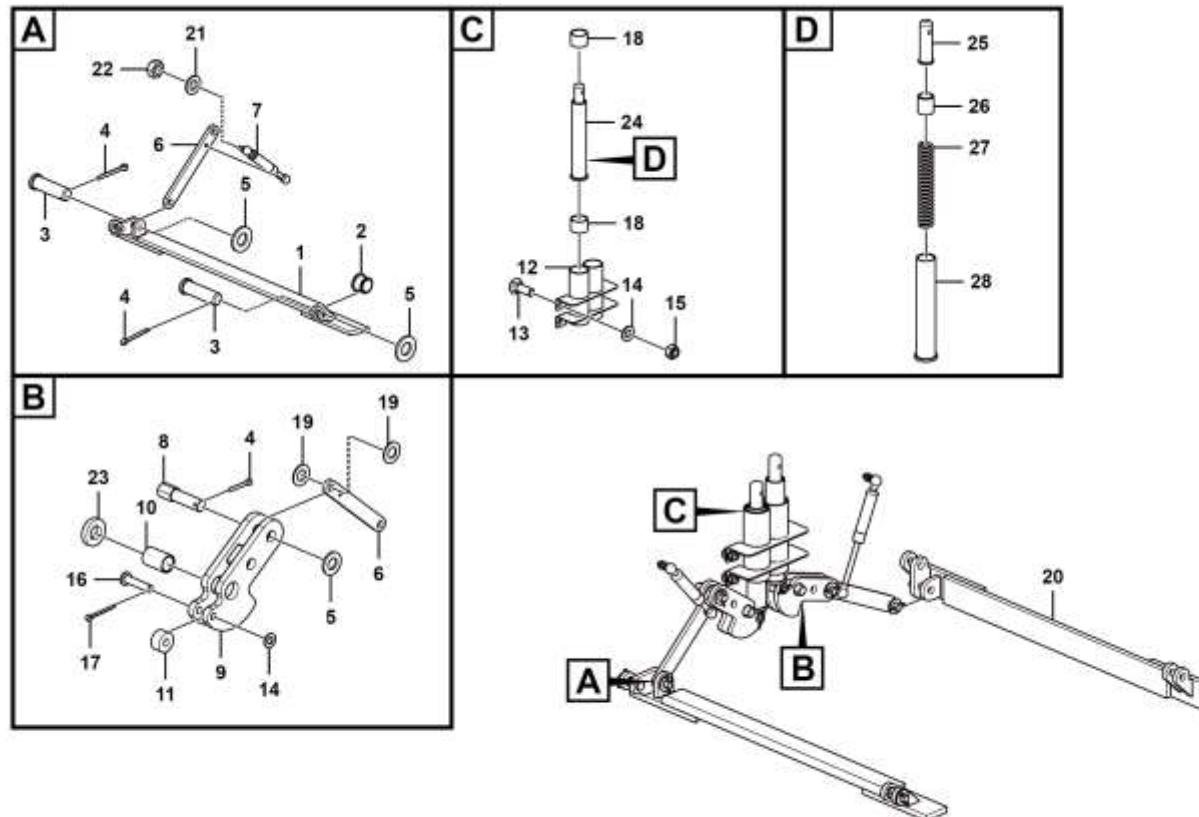
坑洼保护机构 Hollow protect system



D0900-2519000070.S1b

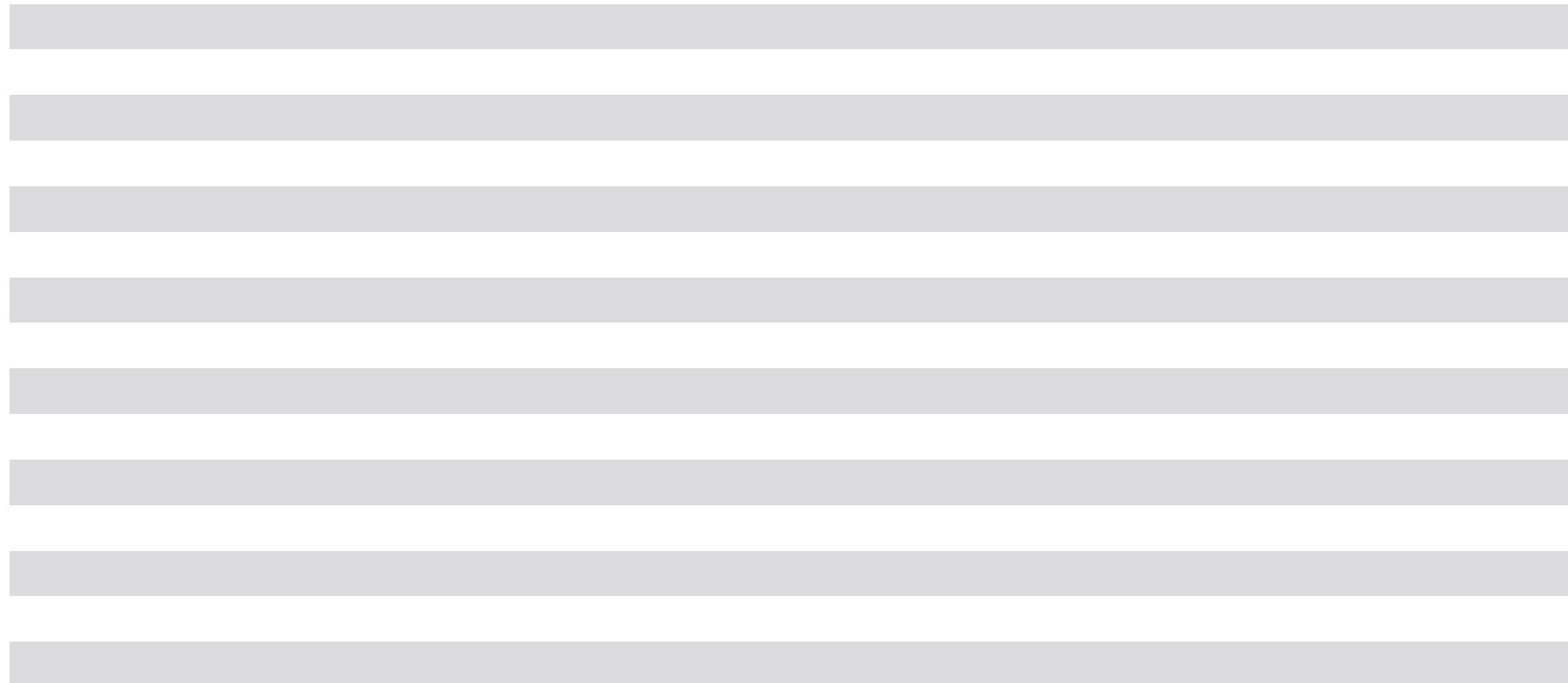
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25190001364	右护板 Right protecting plate	Y	1	
2	25190000171	轴套16 Bushing	Y	4	
3	25190000242	销轴16 Pin	Y	6	
4	4016010137	开口销GB91-4*28flZnyc-480-Q235A Pin gb91-4*28flznyc-480-q235a	Y	8	
5	4015010287	垫圈GB97.1-16flZnyc-480 Washer	Y	8	
6	25190000421	连杆 Connecting rod	Y	2	
7	25190000212	气弹簧 Air spring	Y	2	
8	25190000431	气弹簧销轴 Pin	Y	2	
9	25190000402	焊接连杆总成 Connecting rod assembly	Y	2	
10	25190000181	轴套20 Bushing	Y	2	
11	25190000221	滚轮 Roller	Y	2	
12	25190000441	轴固定模块 Fastening assembly	Y	1	
13	4011010725	螺栓GB14-M10*30flZnyc-8.8 Bolt gb12-m10*30flznyc-8.8	Y	4	
14	4015010279	垫圈GB97.1-10flZnyc-480 Washergb97.1-10flznyc-480	Y	6	
15	4013010296	螺母GB889.1-M10flZnyc-8 Nut gb889.1-m10flznyc-8	Y	4	
16	25190000231	销轴10 Pin	Y	2	
17	4016010138	开口销GB91-3.2*26flZnyc-480-Q235A Pin gb91-3.2*26flznyc-480-q235a	Y	2	
18	25200000141	轴套 Bushing	Y	4	
19	25190000191	簿垫片16 Washer	Y	4	
20	25190001374	左护板 Left protecting plate	Y	1	
21	4015010280	垫圈GB97.1-8flZnyc-480 Washergb97.1-10flznyc-480	Y	2	
22	4013010297	螺母GB889.1-M8flZnyc-8-480 Nutgb889.1-m8flznyc-8-480	Y	2	

坑洼保护机构 Hollow protect system



D0900-2519000070.S1b

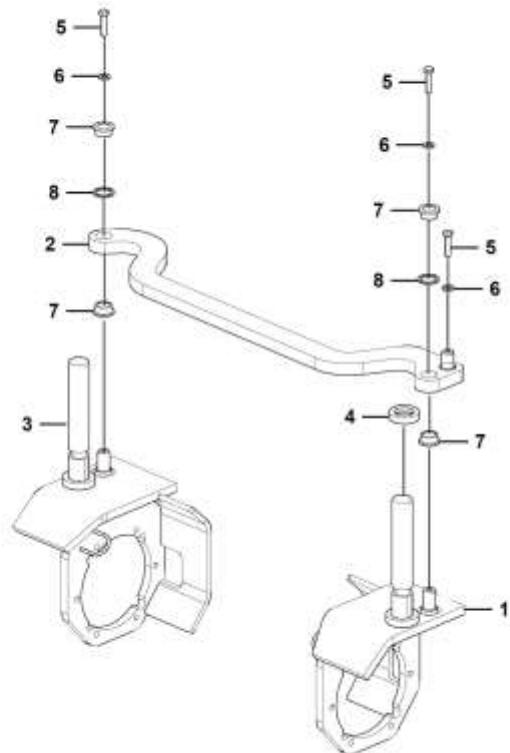
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
23	25190000201	隔套 Spacer bush	Y	2	
24	25190000281	压轴总成 Shaft assembly	N	2	
25	25190000291	轴 Shaft	Y	1	
26	25190000301	轴套 Bushing	Y	1	
27	25190000351	弹簧 Spring	Y	1	
28	25190000322	管总成 Pipe assembly	Y	1	



F 转向系统
STEERING SYSTEM

临工集团济南重机有限公司
LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

转向机构 Steering arm



F1200-2517000192.S1a

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25170001934	右转向节 Right spindle	Y	1	
2	25170000932	转向板焊体 Steering plate welding	Y	1	
3	25170001944	左转向节 Left spindle	Y	1	
4	25170000941	铜垫 Washer	Y	2	
5	4011010711	螺栓GB5783-M8*20flZnyc-8.8-480 Boltgb5783-m8*20flznyc-8.8-480	Y	3	
6	4015010289	垫圈GB96.1-8flZnyc-480 Washer gb96.1-8flznyc-480	Y	3	
7	25170000461	衬套 Bush	Y	4	
8	25170001071	垫圈25.4 Washer25.4	Y	2	

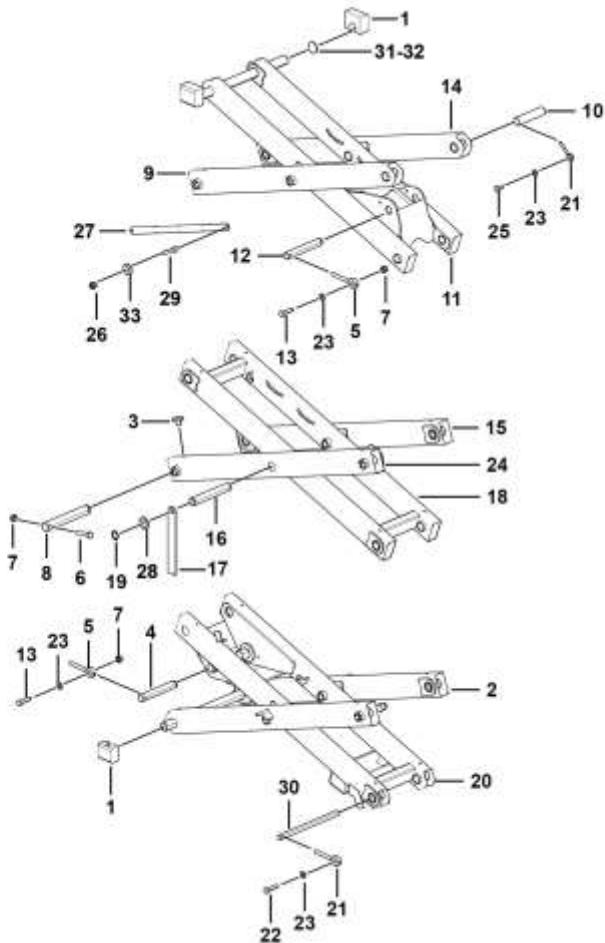
G 叉架总成

SCISSOR ASSY INSTALLATION ASSEMBLY

临工集团济南重机有限公司

LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

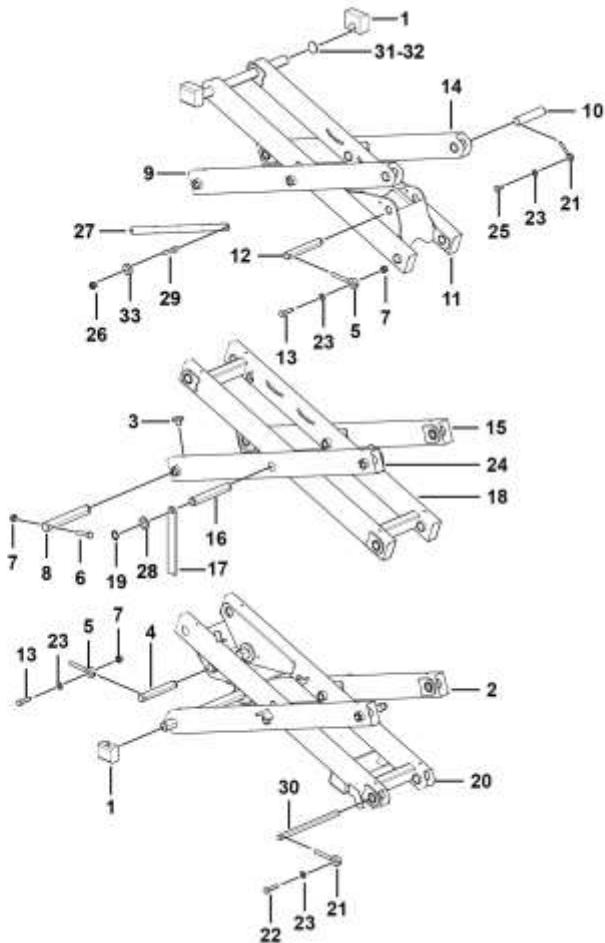
叉架总成 Scissor assy installation



G1300-2520001661.S1b

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25200005991	滑块 Block	Y	4	
2	25200016623	第一外臂合件 Outer arm	N	1	
3	2520000402	橡胶塞 Rubber plug	Y	16	
4	25200006101	轴 Pin	Y	1	
5	2520000641	插销 Pin	Y	2	
6	4011010741	螺栓GB5782-M10*55flZnyc-8.8-480 Bolt	Y	14	
7	4013010296	螺母GB889.1-M10flZnyc-8 Nut gb889.1-m10flznyc-8	Y	16	
8	25200016421	轴 Pin	N	12	
9	25200016642	第四外臂左合件 Outer arm	N	1	
10	25200006131	轴 Pin	Y	2	
11	25200012334	第三内臂合件 Inner arm	Y	1	
12	25200008161	轴 Pin	Y	1	
13	4011010706	螺栓GB5783-M10*40flZnyc-8.8-480 Boltgb5783-m10*40flznyc-8.8-480	Y	2	
14	25200016662	第四外臂右合件 Outer arm	N	1	
15	25200016682	第二外臂右合件 Outer arm	N	1	
16	25200016411	轴 Pin	N	2	
17	25200006001	支撑板 Plate	Y	2	
18	25200016702	第二内臂合件 Inner arm	N	1	
19	4015010291	挡圈JB4342-25flZnyc-65Mn-480 Check ring jb4342-25flznyc-65mn-480	Y	14	
20	25200016724	第一内臂合件 Inner arm	N	1	
21	25200008311	插销 Pin	Y	3	
22	4011010722	螺栓GB5783-M10*25flZnyc-8.8-480 Boltgb5783-m10*25flznyc-8.8-480	Y	1	

叉架总成 Scissor assy installation



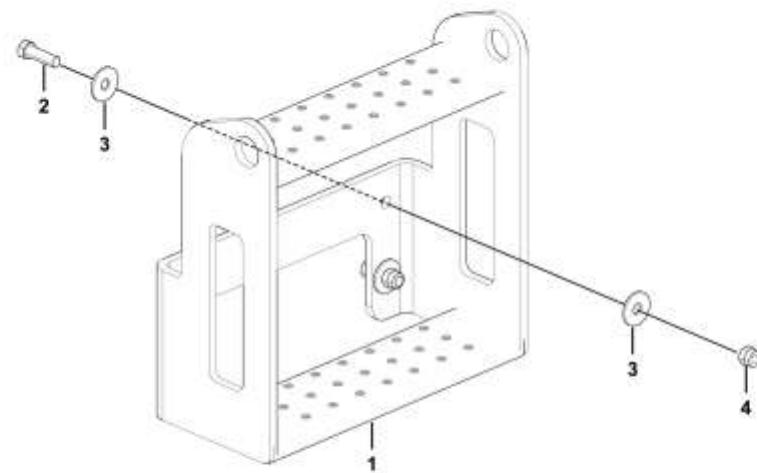
G1300-2520001661.S1b

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
23	4015010279	垫圈GB97.1-10flZnyc-480	Washergb97.1-10flznyc-480	Y	5
24	25200016742	第二外臂左合件	Outer arm	N	1
25	4011010748	螺栓GB5783-M10*20flZnyc-8.8-480	Boltgb5783-m10*20flznyc-8.8-480	Y	2
26	4013000189	螺母GB889.1-M10EpZn-8	Nut	Y	4
27	25200006033	走线板	Plate	Y	2
28	25200006111	垫片	Washer	Y	14
29	4011010707	螺栓GB5783-M10*30flZnyc-8.8-480	Boltgb5783-m10*30flznyc-8.8-480	Y	4
30	25200006121	轴	Pin	Y	1
31	25200006641	板	Plate	Y	4
32	25200006651	板	Plate	Y	4
33	4015010278	垫圈GB96.1-10flZnyc-480	Washerbg96.1-10flznyc-480	Y	4

I 覆蓋件附件
COVER ACCESSORY

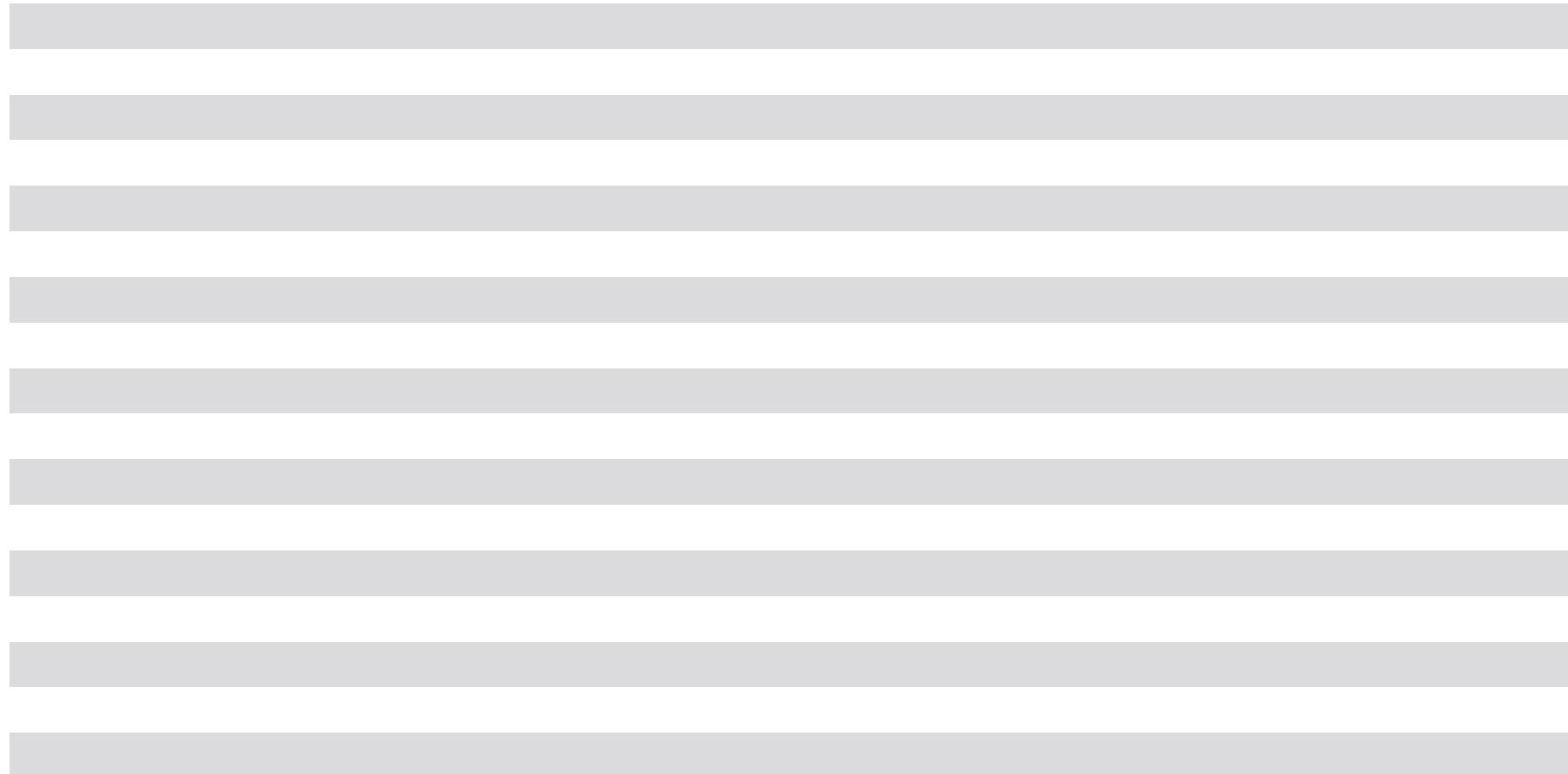
临工集团济南重机有限公司
LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

覆盖件附件 Foot step



I1700-2529000261.S1b

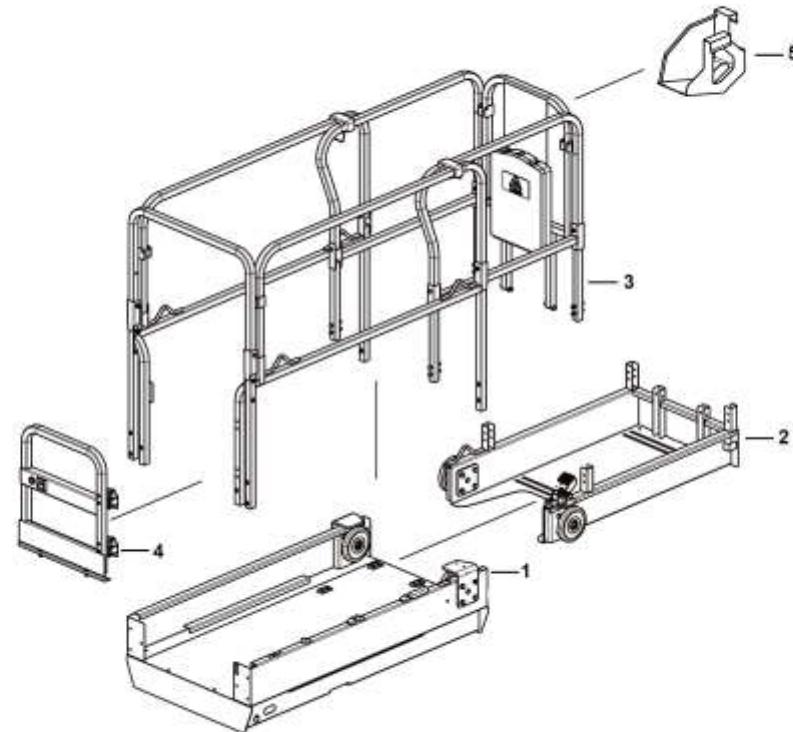
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25290005351	梯子 Ladder	Y	1	
2	4011010723	螺栓GB5783-M12*40flZnyc-8-480 Boltgb5783-m12*40flznyc-8-480	Y	4	
3	4015010282	垫圈GB97.1-12flZnyc-480 Washergb97.1-12flznyc-480	Y	8	
4	4013010301	螺母GB889.1-M12flZnyc-8-480 Nutgb889.1-m12flznyc-8-480	Y	4	



K 平台总成
PLATFORM ASSEMBLY

临工集团济南重机有限公司
LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

平台总成 Platform assembly



K2100-2521003857.S

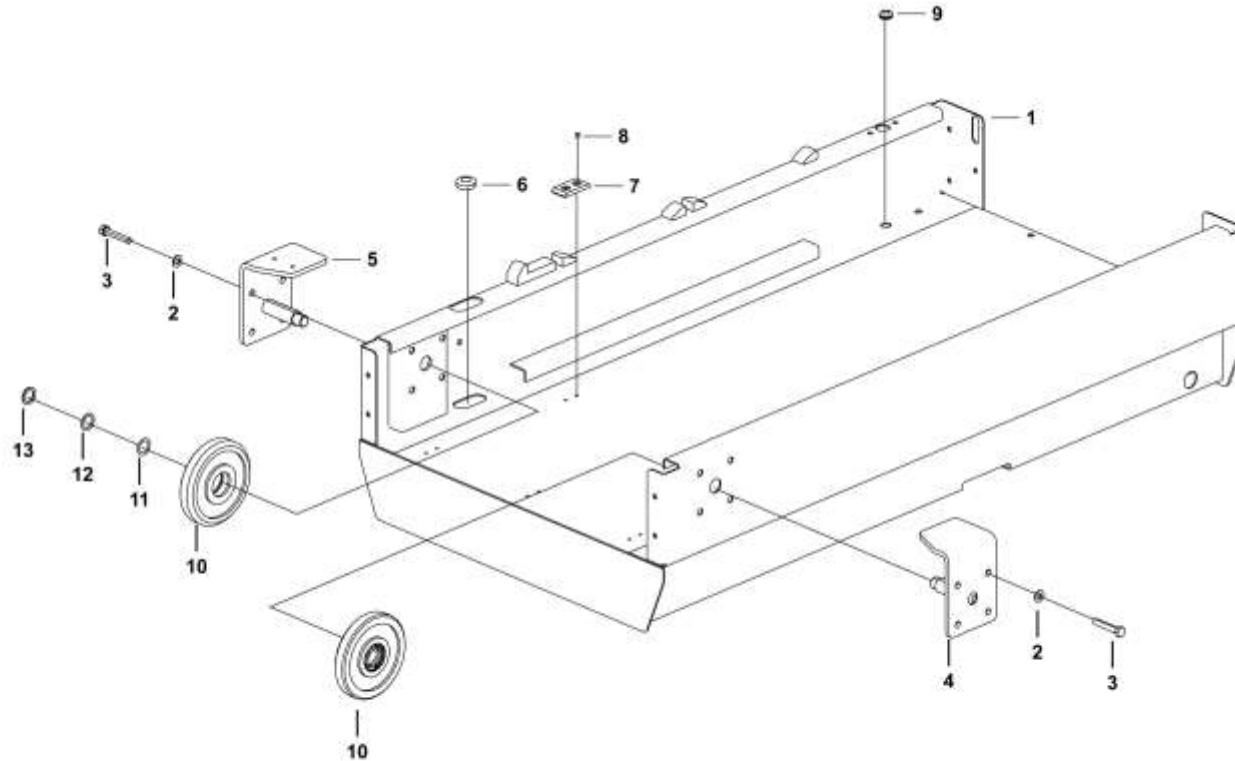
K2100-2521003857.S

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25210038531	主平台 Mainplatform	N	1	
2	25210038491	延伸平台 Extension platform	Y	1	
3	25210038511	护栏总成 Handrail	N	1	
4	25210037401	半旋转门 Revolving door assembly	N	1	
5	25210029621	支架 Plate	Y	1	

平台总成

Platform assembly

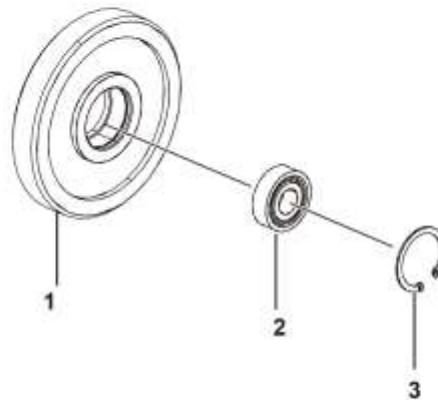
主平台 Mainplatform



K2101-2521003853. S

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25210038501	主平台焊合 Platform deck	Y	1	
2	4015010279	垫圈GB97.1-10flZnyc-480 Washer gb97.1-10flznyc-480	Y	8	
3	4011010741	螺栓GB5782-M10*55flZnyc-8.8-480 Bolt	Y	8	
4	25210030191	轮架 Wheel frame	Y	1	
5	25210021043	轮架 Wheel frame	Y	1	
6	25210003151	橡胶套 Rubber	Y	3	
7	25210002601	滑块 Block	Y	5	
8	4019010185	抽芯铆钉GB12619-5×13 Rivet	Y	10	
9	4190703908	标准护线环498055 Standard grommet	Y	1	
10	25210035931	轮子装配 Wheel assembly	N	2	
11	25210011191	调整垫片20*0.5 Adjusting shim	Y	2	
12	25210011181	调整垫片20*1 Adjusting shim	Y	2	
13	25210011171	调整垫片20*2 Adiusting shim	Y	2	

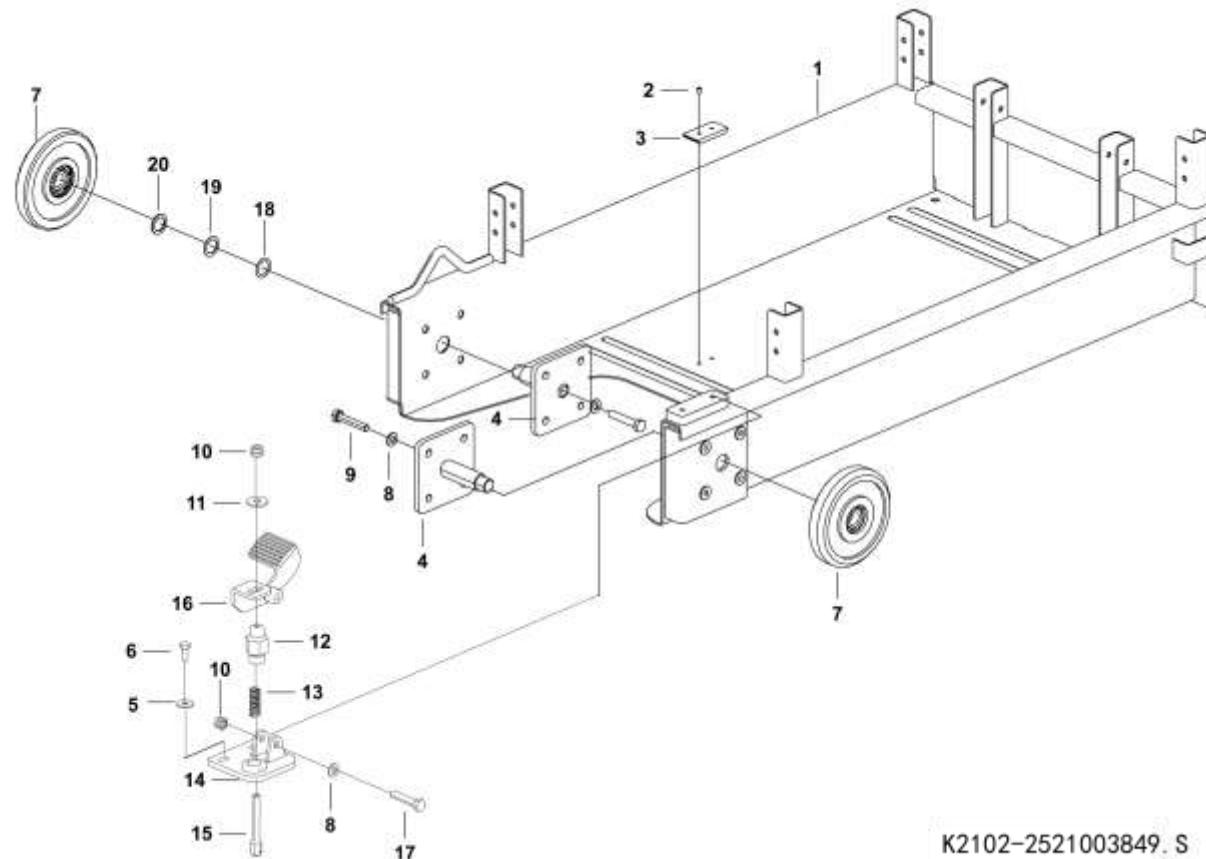
轮子装配 Wheel assembly



K2100-2521003593.S

K2100-2521003593.S

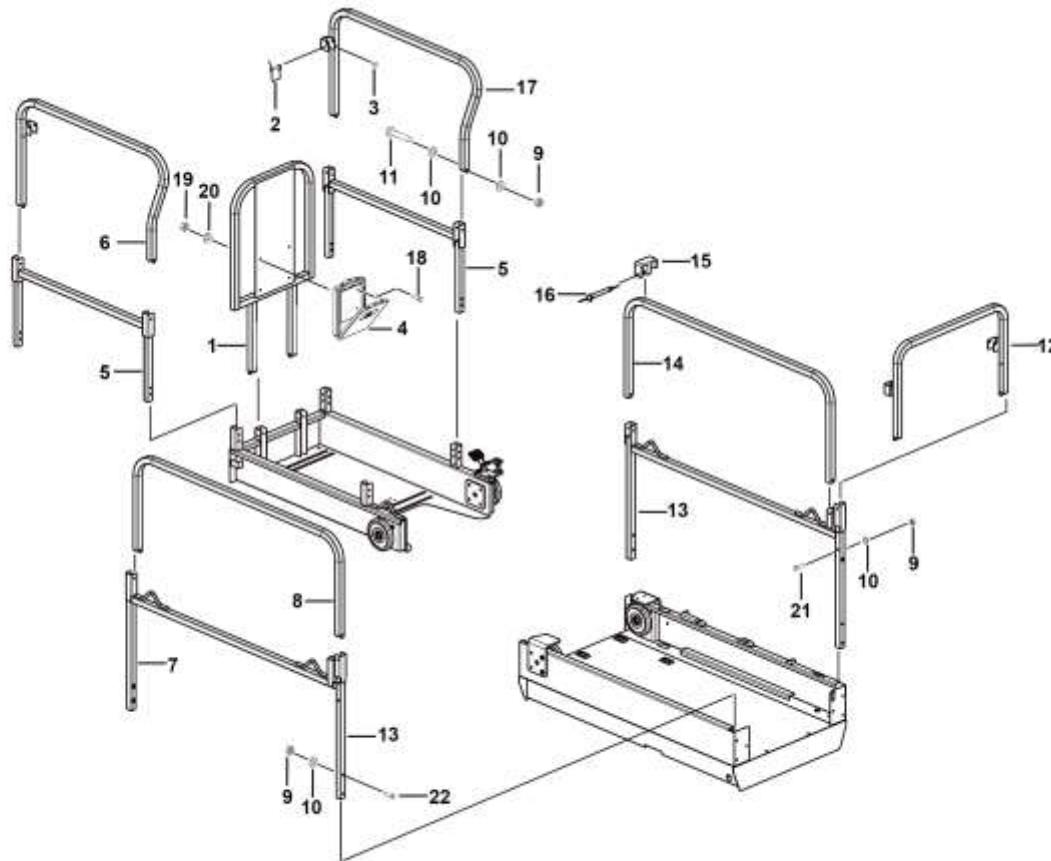
延伸平台 Extension platform



K2102-2521003849. S

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25210038481	延伸平台焊合 Welding extension deck	Y	1	
2	4019010185	抽芯铆钉GB12619-5×13 Rivet	Y	4	
3	25210002601	滑块 Block	Y	2	
4	25210030211	轮架 Wheel frame	Y	2	
5	4015010289	垫圈GB96.1-8flZnyc-480 Washer gb96.1-8flznyc-480	Y	2	
6	4011010711	螺栓GB5783-M8*20flZnyc-8.8-480 Boltgb5783-m8*20flznyc-8.8-480	Y	2	
7	25210035931	轮子装配 Wheel assembly	N	2	
8	4015010279	垫圈GB97.1-10flZnyc-480 Washergb97.1-10flznyc-480	Y	9	
9	4011010741	螺栓GB5782-M10*55flZnyc-8.8-480 Bolt	Y	8	
10	4013010296	螺母GB889.1-M10flZnyc-8 Nut gb889.1-m10flznyc-8	Y	2	
11	4015010278	垫圈GB96.1-10flZnyc-480 Washergb96.1-10flznyc-480	Y	1	
12	25210002891	弹簧座 Seat	Y	1	
13	25210002901	弹簧 Spring	Y	1	
14	25210012192	安装座 Seat	Y	1	
15	25210002911	弹簧销 Pin	Y	1	
16	25210036501	踏板 Plate	Y	1	
17	4011010736	螺栓GB5782-M8*50flZnyc-8.8-480 Bolt	Y	1	
18	25210011171	调整垫片20*2 Adiusting shim	Y	2	
19	25210011191	调整垫片20*0.5 Adjusting shim	Y	2	
20	25210011181	调整垫片20*1 Adjusting shim	Y	2	

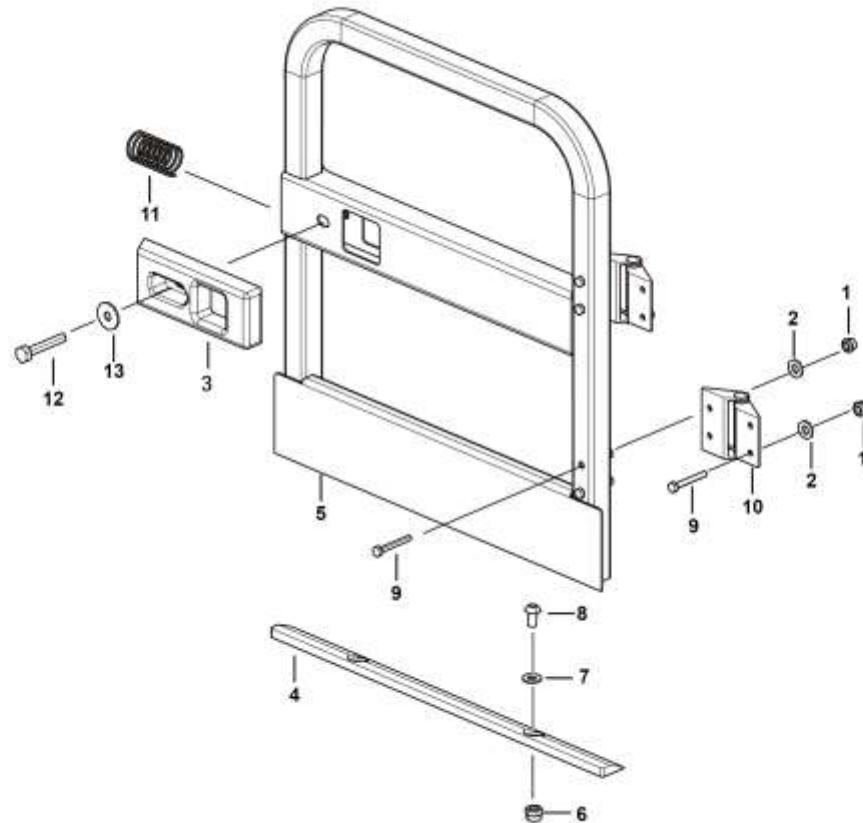
护栏总成 Handrail



K2100-2521003851.S

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25210037021	前栏焊合 Front handrail	Y	1	
2	4190703885	销子 带耳带200mm链和钢片D型销9.5*50 Pin	Y	4	
3	4019010209	抽芯铆钉GB12619-5*9 Rivet	Y	4	
4	25210000821	文件盒 Box	Y	1	
5	25210038421	延伸平台立柱焊合 Guardrail weldment	Y	2	
6	25210038431	延伸平台左护栏焊合 Right guardrail weldment	Y	1	
7	25210038401	主平台左立柱焊合 Left guardrail weldment	Y	1	
8	25210037081	主平台左护栏焊合 Steel tube	Y	1	
9	4013010297	螺母GB889.1-M8flZnyc-8-480 Nutgb889.1-m8flznyc-8-480	Y	24	
10	4015010280	垫圈GB97.1-8flZnyc-480 Washergb97.1-10flznyc-480	Y	52	
11	4011010919	螺栓GB5782-M8*55flZnyc-8.8-480 Bolt gb5782-m8*50flznyc-8.8-480	Y	18	
12	25210038411	门栏 Tube	Y	1	
13	25210038391	主平台右立柱焊合 Right guardrail weldment	Y	1	
14	25210037091	主平台右护栏焊合 Steel tube	Y	1	
15	25210013702	M-固定座 M-seat	Y	2	
16	4190002586	销子 Pin	Y	2	
17	25210038441	延伸平台右护栏焊合 Left guardrail weldment	Y	1	
18	4011010757	螺栓GB16674-M6*20flZnyc-8.8 Bolt gb16674-m6*20flznyc-8.8	Y	4	
19	4013010299	螺母GB889.1-M6flZnyc-8 Nut gb889.1-m6flznyc-8	Y	4	
20	4015010284	垫圈GB97.1-6flZnyc-480 Washer	Y	4	
21	4014010230	螺栓GB5782-M8*60flZnyc-12.9-480 Bolt gb5782-m8*60flznyc-12.9-480	Y	2	
22	4011010736	螺栓GB5782-M8*50flZnyc-8.8-480 Bolt	Y	8	

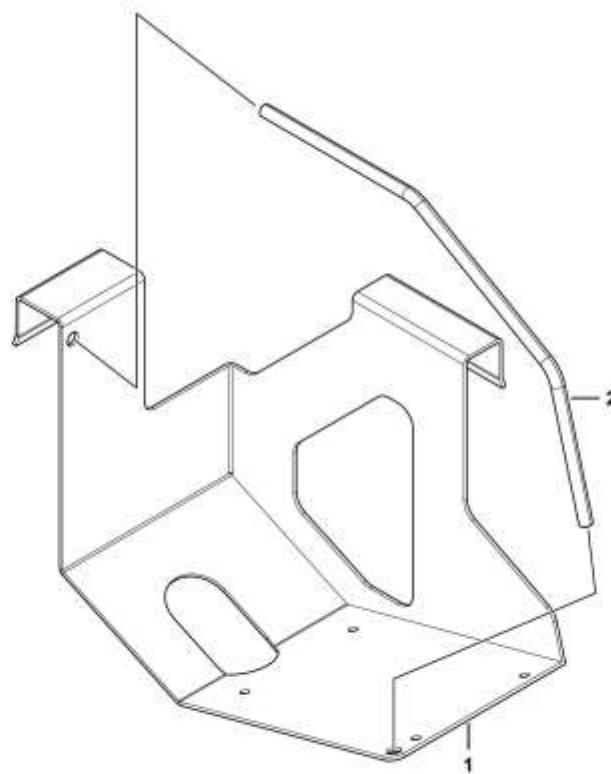
半旋转门 Revolving door assembly



K2100-2521003740. S1a

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4013010300	螺母GB889.1-M6flZnyc-8-480	Nut	Y	8
2	4015010284	垫圈GB97.1-6flZnyc-480	Washer	Y	8
3	25210011051	塑料块	Block	Y	1
4	25210034751	间隙调整板	Plate	Y	1
5	25210034791	旋转门	Door	Y	1
6	4013010296	螺母GB889.1-M10flZnyc-8	Nut gb889.1-m10flznyc-8	Y	3
7	4015010279	垫圈GB97.1-10flZnyc-480	Washergb97.1-10flznyc-480	Y	2
8	4014010182	螺钉GB70.2-M10*25flZnyc-8.8	Screw gb70.2-m10*25flznyc-8.8	Y	2
9	4011010826	螺栓GB5782-M6*45flZnyc-8.8-480	Bolt	Y	8
10	4190001525	弹簧铰链X022	Hinge	Y	2
11	25210002071	弹簧	Spring	Y	1
12	4011010741	螺栓GB5782-M10*55flZnyc-8.8-480	Bolt	Y	1
13	4015010278	垫圈GB96.1-10flZnyc-480	Washergb96.1-10flznyc-480	Y	2

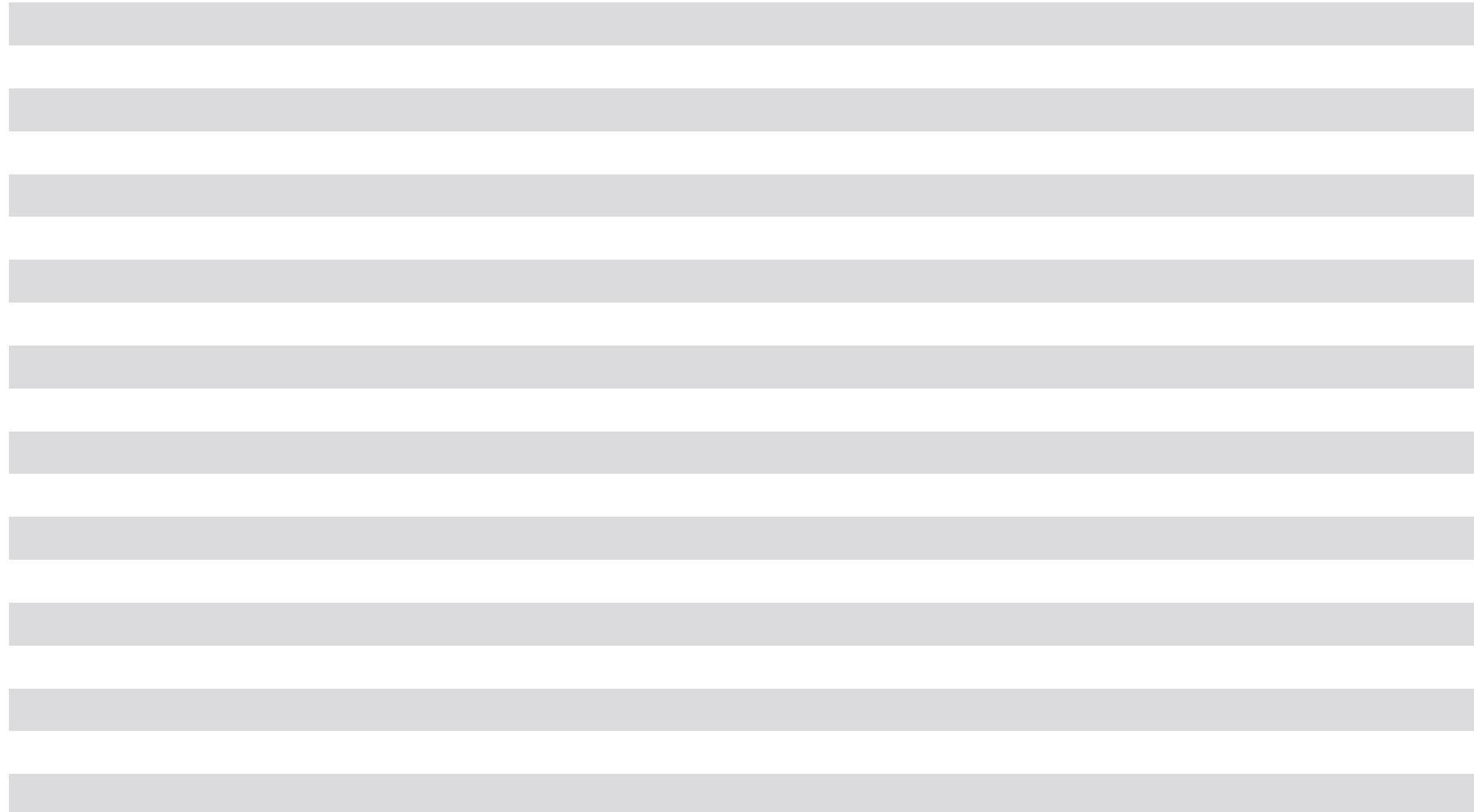
支架 Plate



K2106-2521002962.S

K2106-2521002962.S

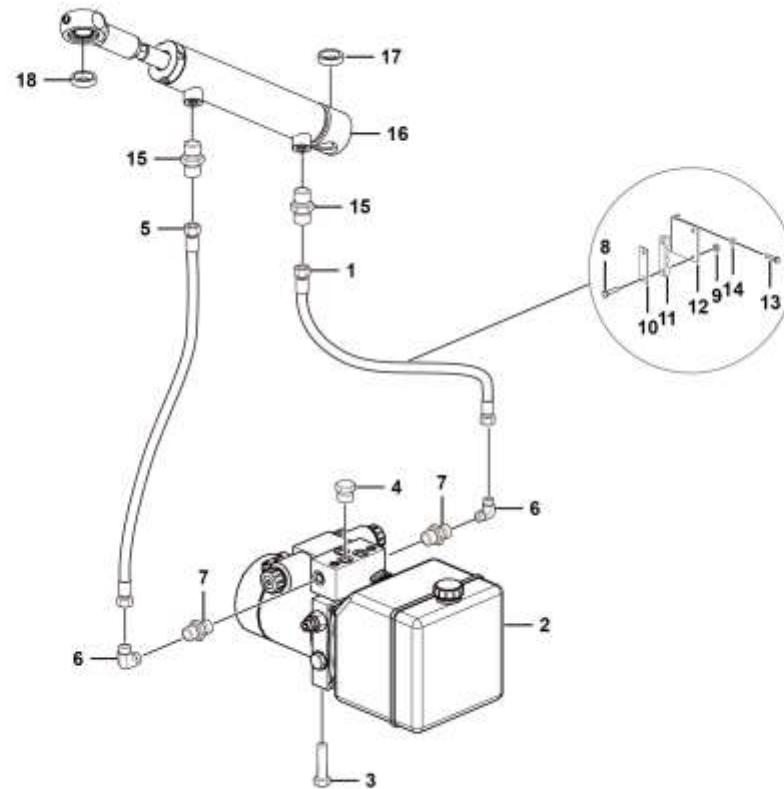
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25210029611	支架板 Plate	N	1	
2	25300001621	把手 Handle	Y	1	



L 液压系统
HYDRAULIC SYSTEM

临工集团济南重机有限公司
LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

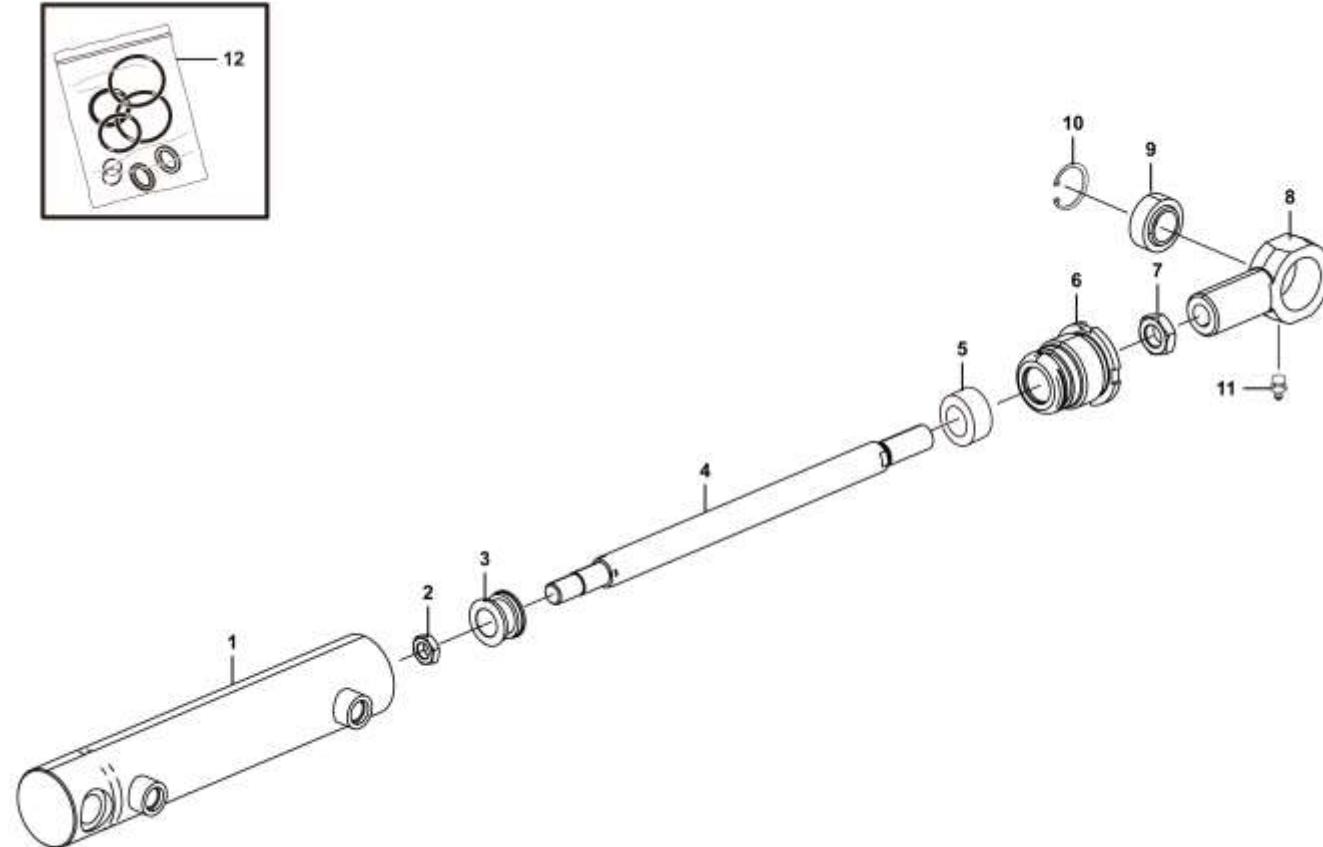
行走液压总成 Travel system



L2300-2507000348.S1c

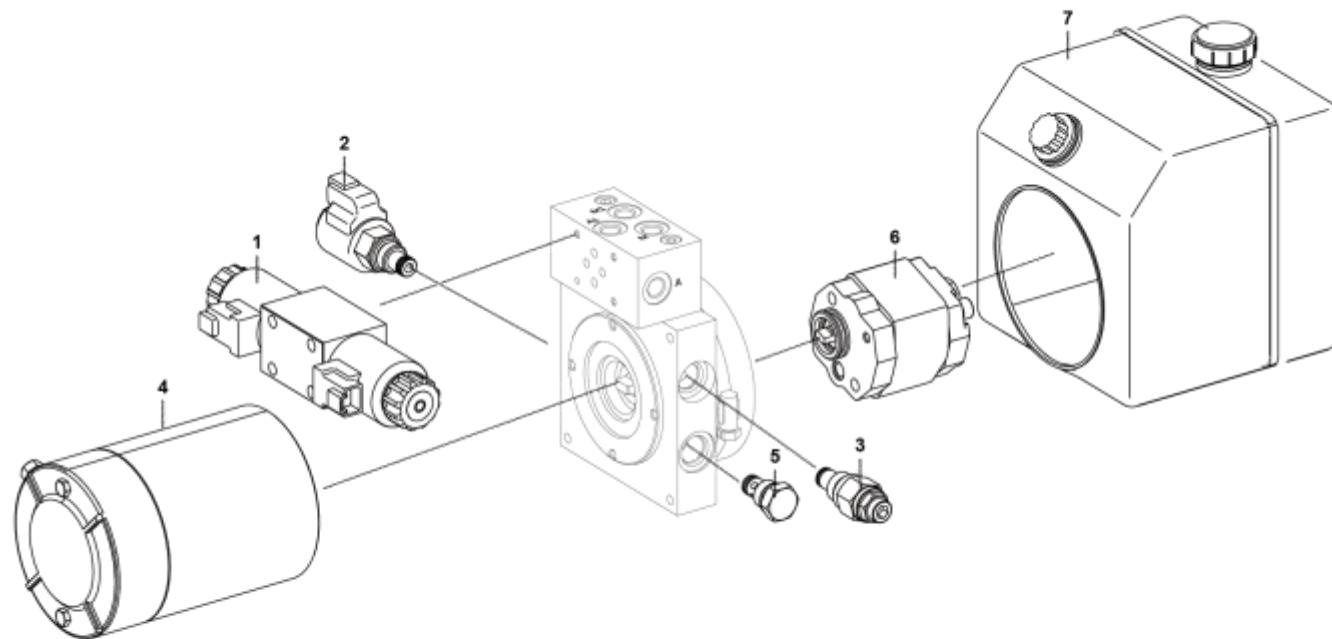
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120703452	软管J20411-14-04TZ*SCP3-04*1250	Pipe j20411-14-04tz*scp3-04*1250	Y	1
2	4120002290	动力单元DC-F47-1.1-E-1.6-24-24-4PH-C	Power unit	Y	1
3	4011010748	螺栓GB5783-M10*20flZnyc-8.8-480	Boltgb5783-m10*20flznyc-8.8-480	Y	2
4	4120001227	测压接头EM3/1/4ED	Jiont	Y	1
5	4120703453	软管 J20411-14-04TZ/20491-14-04TZ*SCP3-04*1400	Pipej20411-14-04tz/20491-14-04tz*scp3-04*1400	Y	1
6	4120000868	直角接头2C9-14Z	Rectangular connector	Y	3
7	4120001368	直通接头1CB-14-04WD	Joint 1cb-14-04wd	Y	2
8	4011010753	螺栓GB5783-M8*45flZnyc-8.8-480	Bolt gb5783-m8*45fflznyc-8.8-480	Y	2
9	4013010314	螺母GB6185-M8flZnyc-8	Bolt gb6185-m8flznyc-8	Y	2
10	25070001641	压板	Plate	Y	1
11	25070001631	管夹3*12	Clamp 3*12	Y	2
12	25070002741	支架总成	Bracket assembly	Y	1
13	4011010743	螺栓GB5783-M8*25flZnyc-8.8-480	Bolt gb5783-m8*25flznyc-8.8-480	Y	2
14	4015010280	垫圈GB97.1-8flZnyc-480	Washerbg97.1-10flznyc-480	Y	2
15	4120001340	接头1CO-14-04	Nipple	Y	2
16	4120703457	转向油缸40*20*152.4-400	Steering cylinder	Y	1
17	25070003131	轴套	Bushing	Y	1
18	25070003121	轴套	Bushing	Y	1

转向油缸40*20*152.4 Steering cylinder



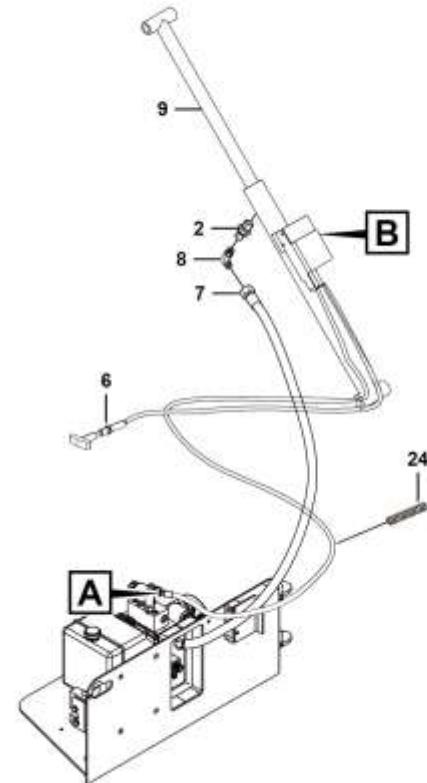
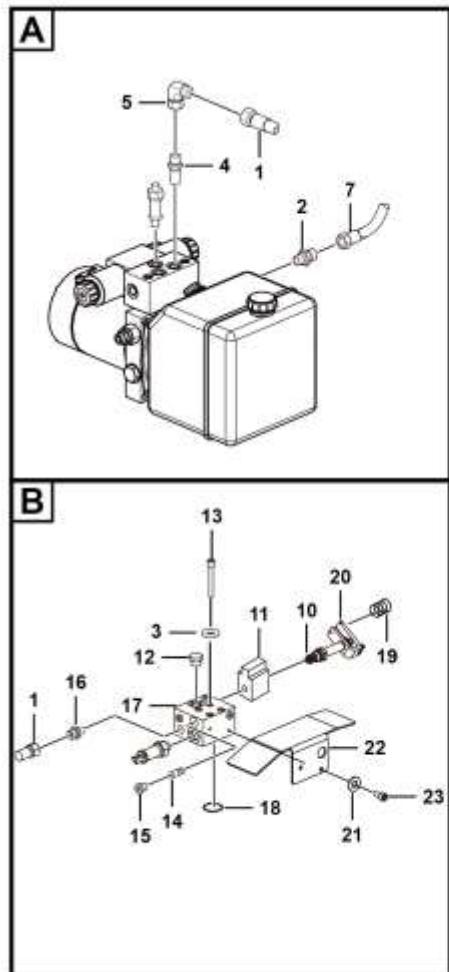
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120703457002	缸筒40*20*152.4	Cylinder body	Y	1
2	4120703457003	螺母（尼龙）40*20*152.4	Nut (nylon)	Y	1
3	4120703457004	活塞40*20*152.4	Piston	Y	1
4	4120703457005	活塞杆40*20*152.4	Piston body	Y	1
5	4120703457006	衬套40*20*152.4	Sleeve	Y	1
6	4120703457007	缸盖40*20*152.4	Cover	Y	1
7	4120703457008	螺母（六角薄，细牙）40*20*152.4	Nut	Y	1
8	4120703457009	活塞杆头40*20*152.4	Cover	Y	1
9	4120703457010	关节轴承40*20*152.4	Bearing	Y	1
10	4120703457011	A型轴用挡圈40*20*152.4	Gasket	Y	1
11	4120703457012	油杯40*20*152.4	Oil cup	Y	1
12	4120703457001	密封件包24A300540S	Repair box	Y	1

动力单元DC-F47-1.1-E-1.6-24-24-4PH-C Power unit



序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120002290001	三位四通电磁换向阀 WDMFA06-BEA-C24/G/DC24V	Valve	Y	1
2	4120002290004	两位两通插装电磁阀SV08-21-0-N-20ER	Valve	Y	1
3	4120002290002	直动式溢流阀RVB0.S05.0B.BAR	Valve	Y	1
4	4120002290007	直流电机ZD035-0W04-XX	Motor	Y	1
5	4120002290003	单向阀CV2-08-03	Valve	Y	1
6	4120002290006	齿轮泵1CPF1.1L01B02LBF	Pump	Y	1
7	4120002290005	塑料油箱PU-4.0VA1-03-P	Oil tank	Y	1

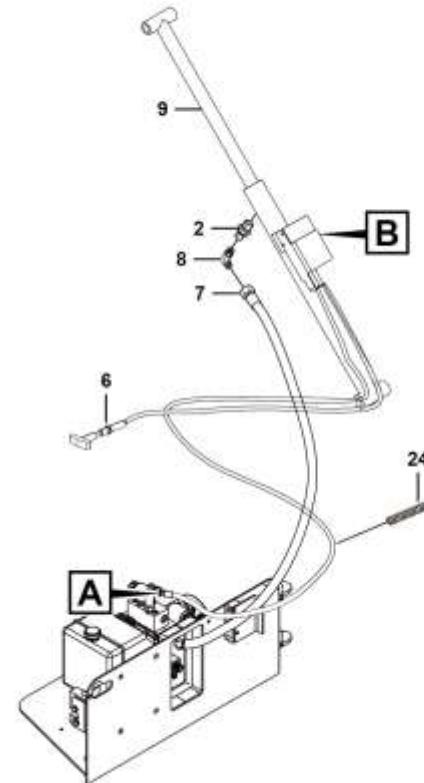
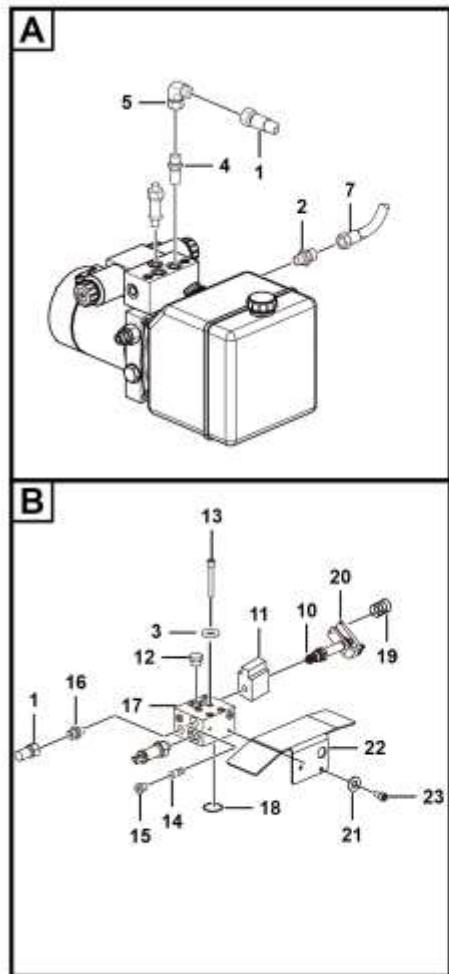
举升液压总成 Hydraulic lifting system



L2400-2508000314.S1d

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120702832	软管J20411-14-04TZ*SCP3-04*3250	Pipe j20411-14-04tz*scp3-04*3250	Y	1
2	4120001950	接头1CB-12-04WD	Fitting	Y	2
3	25080002881	M8硬垫片	M8 nut	Y	4
4	4120001368	直通接头1CB-14-04WD	Joint 1cb-14-04wd	Y	1
5	4120000868	直角接头2C9-14Z	Rectangular connector	Y	1
6	25080002023	拉线总成	Wire assembly	Y	1
7	25080001672	气管	Pipe	Y	1
8	4120001951	接头2C9-12	Fitting	Y	1
9	4120703499	举升油缸60*45*620-930	Lifting cylinder	Y	1
10	4120703713	压式换向阀	Valve	Y	1
11	4120002472	线圈D2DS100	Coild2ds	Y	1
12	4120001130	单向阀CV08-20-0-N-10	Check valve	Y	1
13	4014010231	螺栓GB5782-M8*65flZnyc-12.9-480	Bolt gb5782-m8*65flznyc-12.9-480	Y	4
14	4120001723	单向节流阀1.3	Valve	Y	1
15	4120002398	堵头4MN-14WD	Plug	Y	1
16	4120001495	直通接头1CB-14-06WD	Joint 1cb-14-06wd	Y	1
17	25080005061	油缸阀块	Valve block	Y	1
18	4120002399	O型圈10.77*2.62	O-ring	Y	1
19	25080001331	弹簧1.5*15*30	Spring	Y	1
20	25080001271	换向阀支架总成	Bracket assembly	Y	1
21	4015010284	垫圈GB97.1-6flZnyc-480	Washer	Y	2
22	25080003681	阀块护板总成	Plate	Y	1

举升液压总成 Hydraulic lifting system

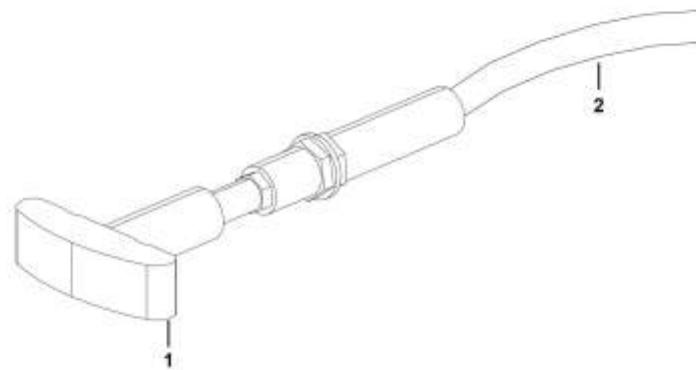


L2400-2508000314.S1d

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
23	4014010181	螺钉GB70.1-M6*12flZnyc-8.8-480	Screw gb70.1-m6*25flznyc-8.8-480	Y	2
24	4120001986	软管护套PG-050 (300)	Sleeve	Y	2



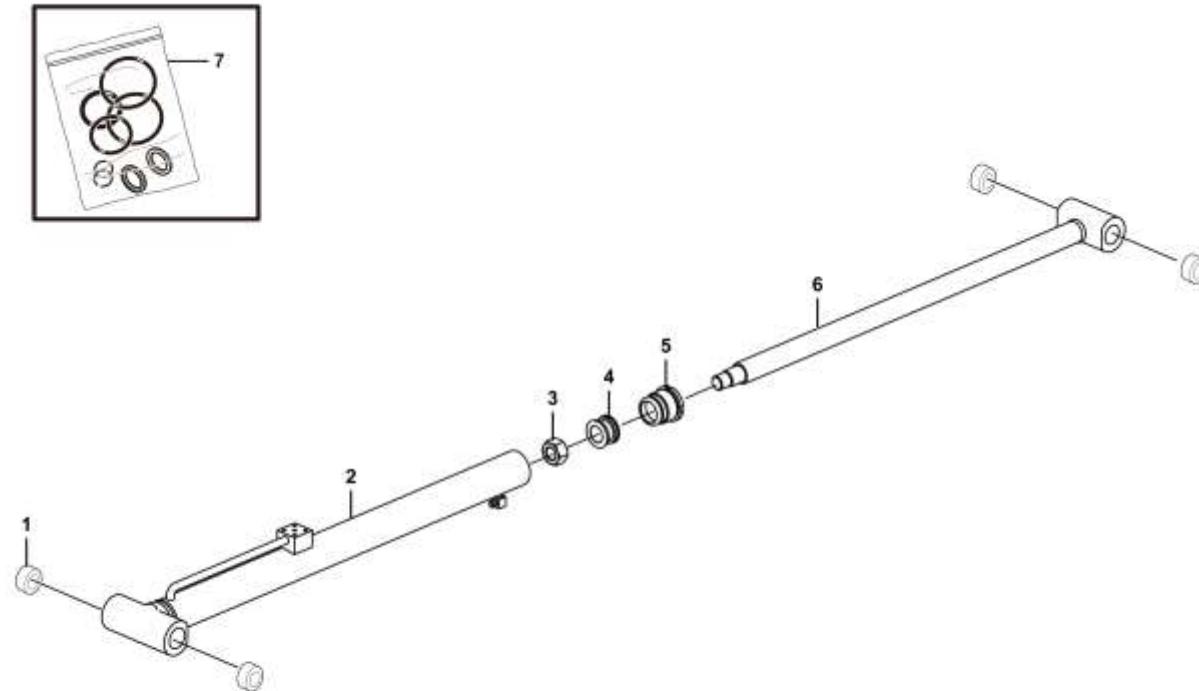
拉线总成 Wire assembly



L2400-2508000202.S3b

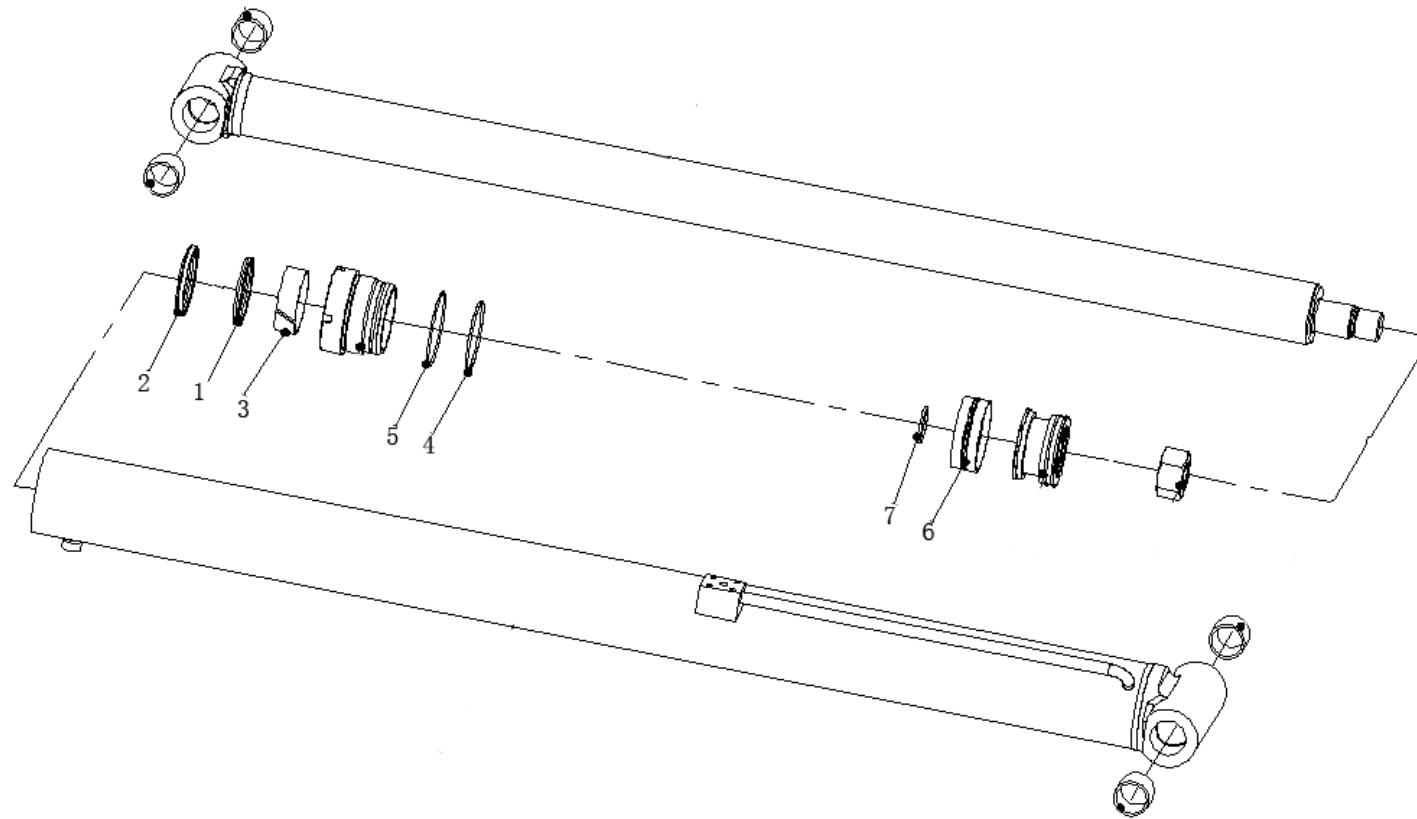
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	25080002911	红色把手 Handle	Y	1	
2	25080002012	拉线 Wire	Y	1	

[REDACTED]

举升油缸60*45*620-930 Lifting cylinder

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120703499002	轴套φ38 Sleeve	Y	1	
2	4120703499003	缸筒总成60*45*620 Cylinder body	Y	1	
3	4120703499004	螺母60*45*620 Nut	Y	1	
4	4120703499005	活塞60*45*620 Piston	Y	1	
5	4120703499006	缸盖60*45*620 Cover	Y	1	
6	4120703499007	活塞杆总成60*45*620 Piston body	Y	1	
7	4120703499001	密封件包24A300600S Repair box	Y	1	

密封件维修包 24A300610S 24A300600S Pack

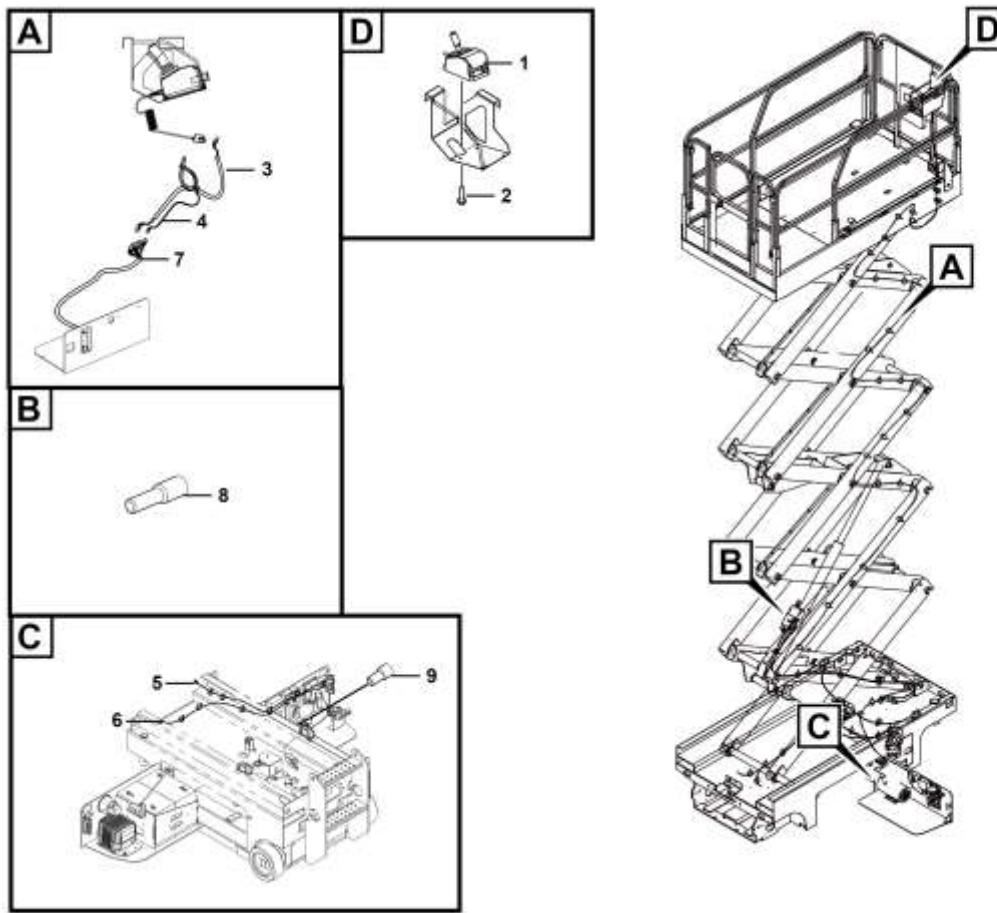


序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4120001450002	密封件-活塞杆24F204503	Sealing	N	1
2	4120001450003	密封件-防尘24D504502	Sealing	N	1
3	4120703499008	支承环 24G304552	Supporting-ring	N	1
4	4120703499009	O形圈 24K10550A	O-ring	N	1
5	4120001450006	O形圈24K306001	O-ring	N	1
6	4120001450007	密封件-活塞24P606000	Sealing	N	1
7	4120703499010	O形圈 24K103506	O-ring	N	1

M 电气系统
ELECTRIC SYSTEM

临工集团济南重机有限公司
LINGONG GROUP JINAN HEAVY MACHINERY CO., LTD.

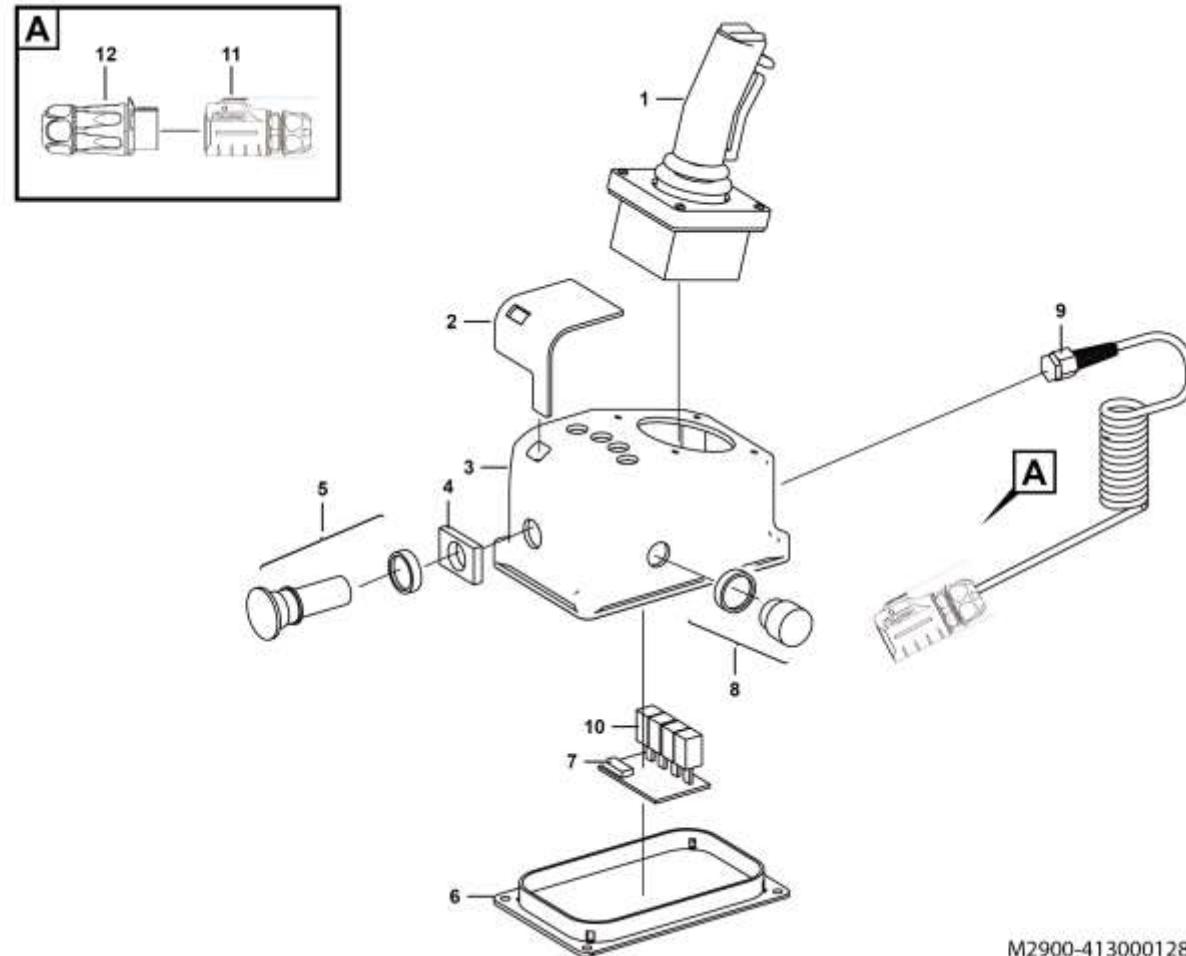
控制电气总成 Electrical assembly



M2900-2530000433.S1b

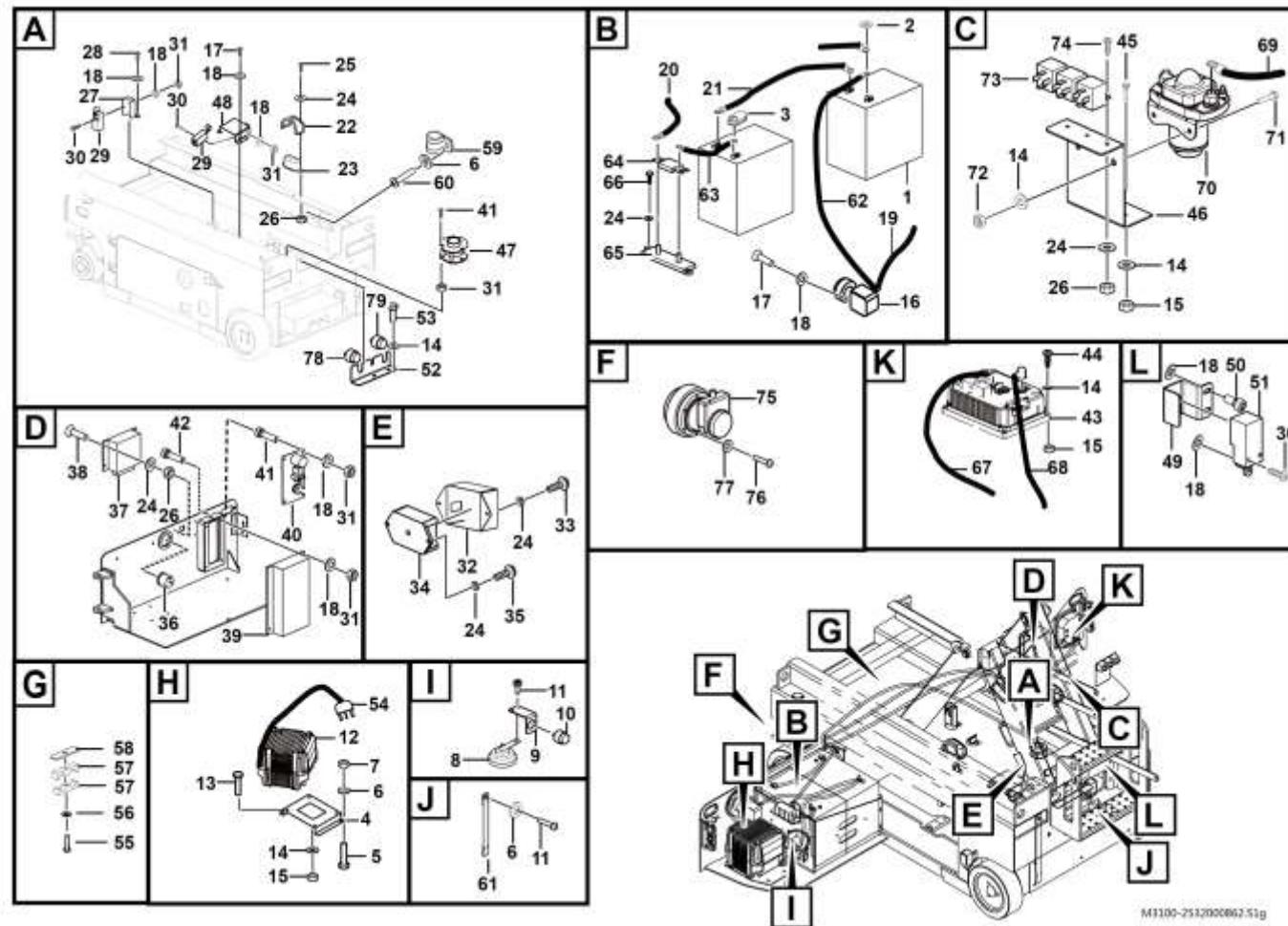
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4130001286	平台控制器 Pcu	Y	1	
2	4011010234	螺栓GB16674-M6*12EpZn-8.8 Bolt gb16674-m6*12epzn-8.8	Y	4	
3	25300004571	PCU线束 Pcu wire	Y	1	
4	25300001662	叉架线束 Wire	Y	1	
5	25300001923	右电机连接线 Wire	Y	1	
6	25300001933	左电机连接线 Wire	Y	1	
7	25300004324	主线束 Wire	Y	1	
8	4130001234	压力传感器 Pressure sensor	Y	1	
9	4120702931	压力开关 Pressure switch	Y	1	

平台控制器 Pcu



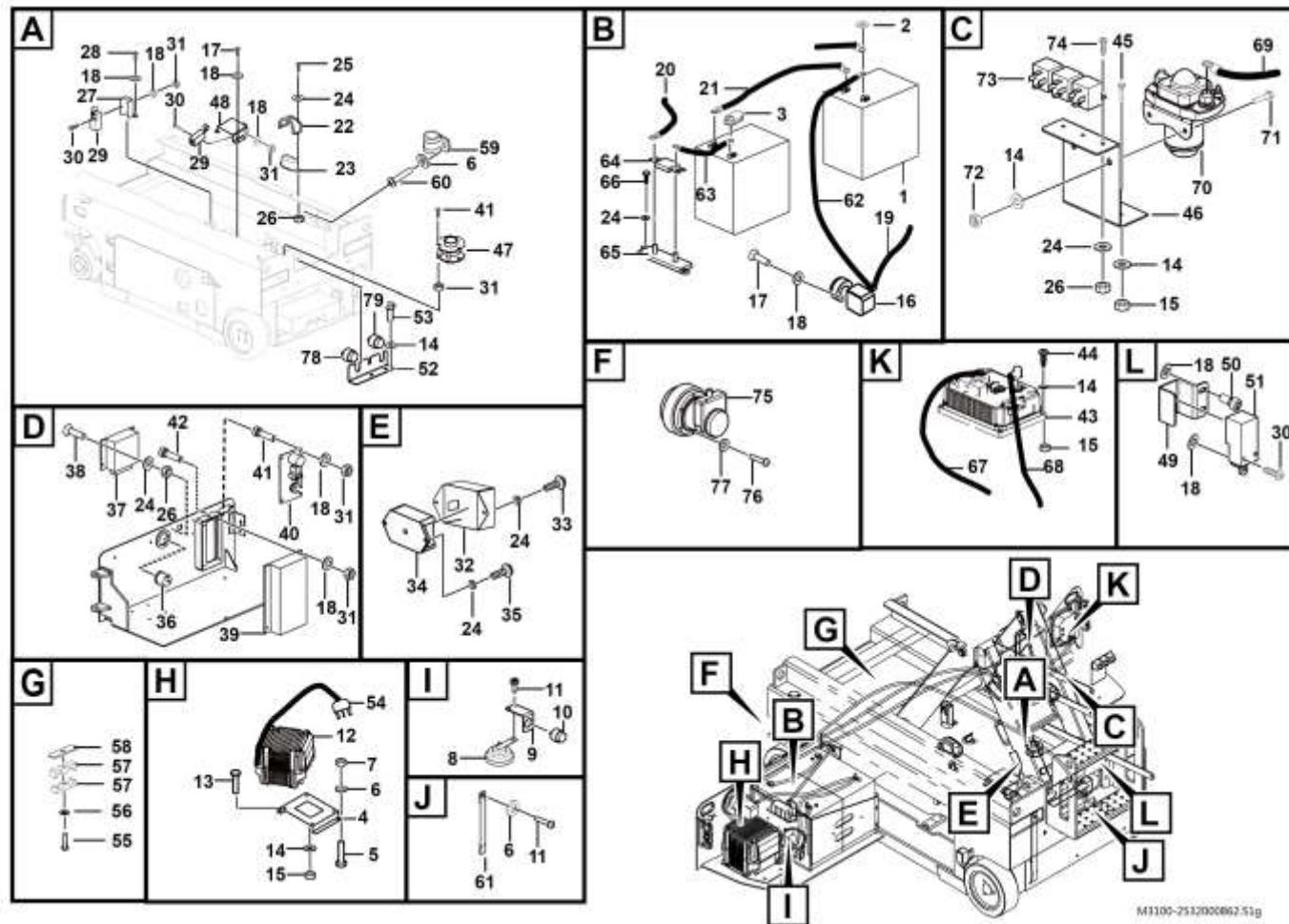
M2900-4130001286

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4130000862002	平台控制器手柄 Handle	Y	1	
2	4130000862001	平台控制器贴膜 Sign and logo	Y	1	
3	4130000862003	盒体 Box	Y	1	
4	4130000862004	急停开关基座 Seat	Y	1	
5	4130000862005	急停开关帽 Cover	Y	1	
6	4130000862006	盒盖 Cover	Y	1	
7	4130000862007	PCBA PcbA	Y	1	
8	4130000862008	蜂鸣器 Buzzer	Y	1	
9	4130001046009	弹簧线束200011 Wire	Y	1	
10	4130000862010	按键帽 Cover	Y	1	
11	25300003281	凌科插头（上控制器端） Plug(upper controller end)	Y	1	
12	25300003271	凌科插头（PCU线束端） Plug (pcu harness end)	Y	1	

底盘电气 Chassis electric system


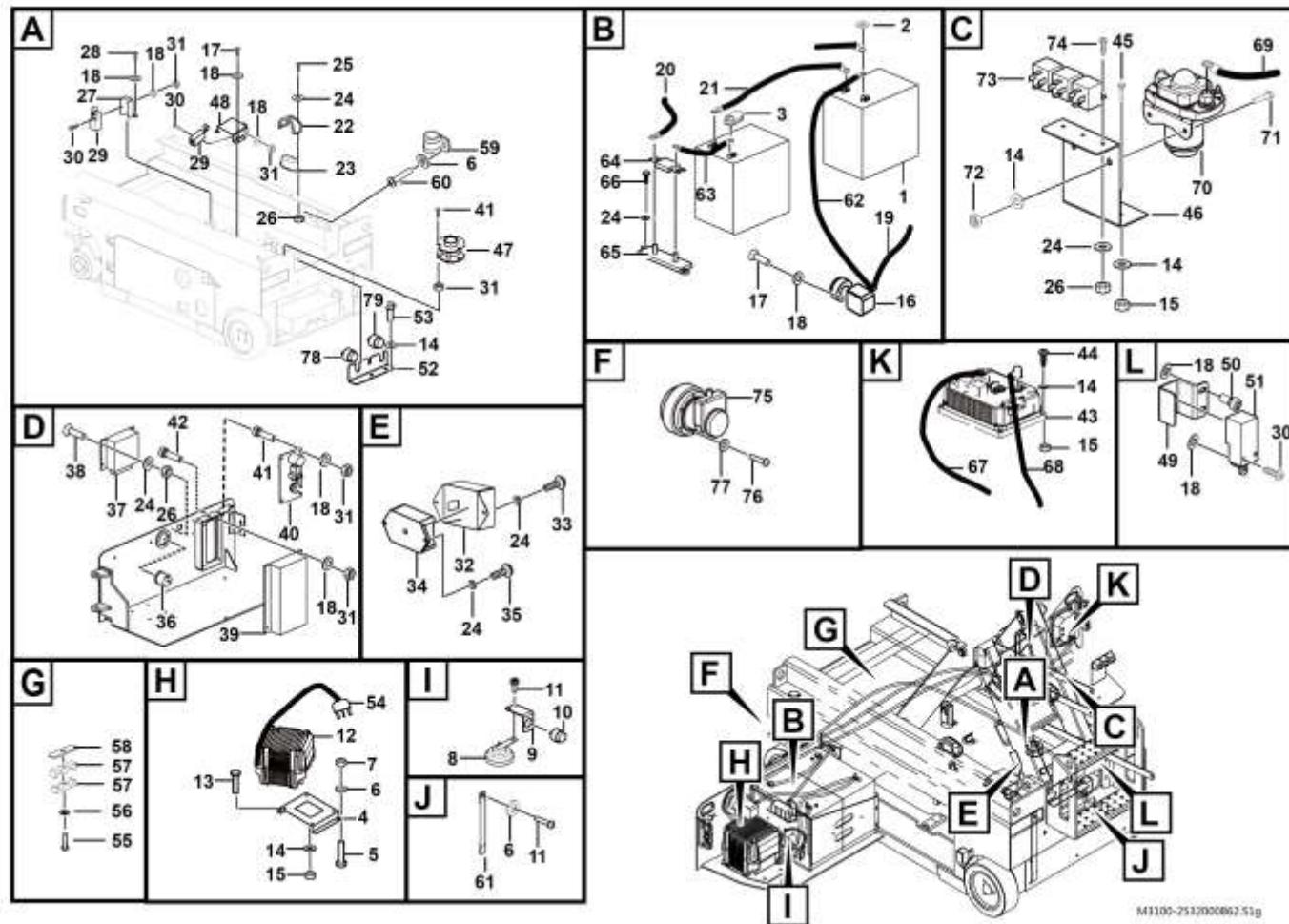
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4130701436	电池27TMH Battery 27tmh	Y	2	
2	25320003561	平垫8 Washer	Y	4	
3	25320000171	电池护套 Sleeve	Y	4	
4	25320010881	充电器支架 Plate	Y	1	
5	4011010719	螺栓GB5783-M8*25flZnyc-8-480 Boltgb5783-m8*20flznyc-8-480	Y	3	
6	4015010289	垫圈GB96.1-8flZnyc-480 Washer gb96.1-8flznyc-480	Y	12	
7	4013010297	螺母GB889.1-M8flZnyc-8-480 Nutgb889.1-m8flznyc-8-480	Y	3	
8	4130000906	单音盆形喇叭 (低音) Single-tone basin type horn (bass)	Y	1	
9	25320006441	蜂鸣器安装板 Plate	Y	1	
10	4130000797	蜂鸣器CY-3631-24V Alarm	Y	1	
11	4011010746	螺栓GB5783-M8*12flZnyc-8.8-480 Bolt gb5783-m8*12flznyc-8.8-480	Y	3	
12	4130701731	充电器GPCC1524 Battery charger	Y	1	
13	4014010119	螺钉GB70.1-M6*25flZnyc-8.8-480 Screw gb70.1-m6*25flznyc-8.8-480	Y	4	
14	4015010284	垫圈GB97.1-6flZnyc-480 Washer	Y	26	
15	4013010300	螺母GB889.1-M6flZnyc-8-480 Nut	Y	12	
16	4130001123	直流电源开关 ZDK31-250 Direct-current power supply switch zdk31-250	Y	1	
17	4014010120	螺钉GB818-M5*8flZnyc-4.8-480 Screw gb818-m5*8flznyc-4.8-480	Y	6	
18	4015010283	垫圈GB97.1-5flZnyc-480 Washer gb97.1-5flznyc-480	Y	36	
19	25320004133	电源线P35*2260 Wire	Y	1	
20	25320014022	电源线P35*2060 Wire	Y	1	
21	25320003132	电源线P35*100 Wire	Y	1	
22	25320000192	护罩 Plate	Y	2	

底盘电气 Chassis electric system



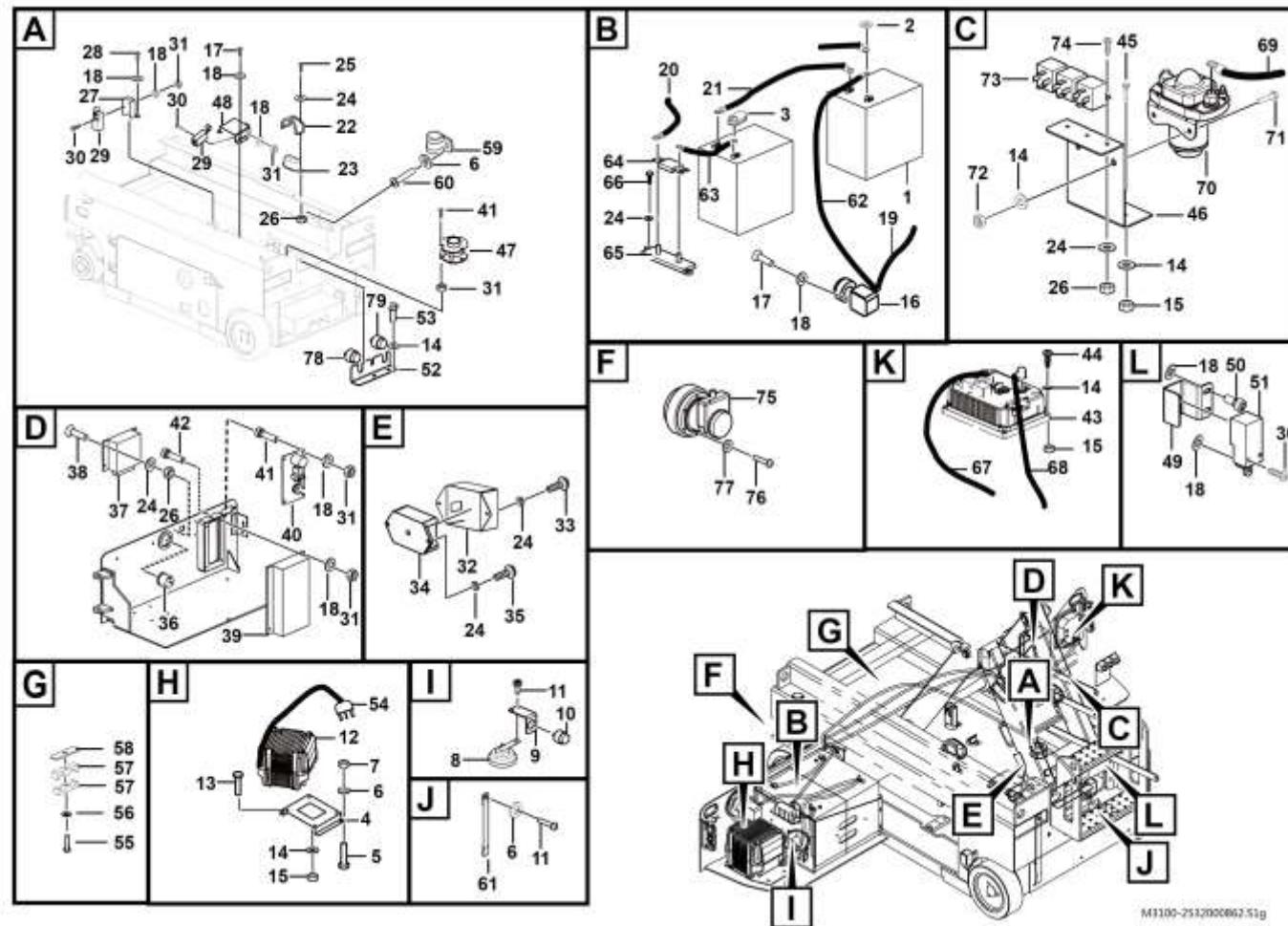
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
23	4130000729	工作指示灯 Working light	Y	2	
24	4015010290	垫圈GB97.1-4flZnyc-480 Washer gb97.1-4flznyc-480	Y	26	
25	4014010121	螺钉GB818-M4*20flZnyc-4.8-480 Screw gb818-m4*20flznyc-4.8-480	Y	4	
26	4013010304	螺母GB6170-M4flZnyc-8-480 Nut gb6170-m4flznyc-8-480	Y	11	
27	25320003222	上限位固定板 Plate	Y	1	
28	4014010122	螺钉GB70.1-M5*20flZnyc-8.8-480 Screw gb70.1-m5*20flznyc-8.8-480	Y	4	
29	4130000796	行程开关CLS-121 Switch	Y	2	
30	4014010123	螺钉GB70.1-M5*40flZnyc-8.8-480 Screw gb70.1-m5*40flznyc-8.8-480	Y	10	
31	4013010305	螺母GB889.1-M5flZnyc-8-480 Nut gb889.1-m5flznyc-8-480	Y	11	
32	25320000351	角度传感器护罩 Plate	Y	1	
33	4014010124	螺钉GB818-M4*6flZnyc-4.8-480 Screw gb818-m4*6flznyc-4.8-480	Y	2	
34	4130000734	角度传感器SYSA Angle sensor	Y	1	
35	4014010125	螺钉GB818-M4*10flZnyc-4.8-480 Screw gb818-m4*10flznyc-4.8-480	Y	2	
36	4130000726	时间表 Time indicator	Y	1	
37	4130701560	电气控制单元 Ecu	Y	1	
38	4014010126	螺钉GB70.3-M4*16flZnyc-8.8-480 Screw gb70.3-m4*16flznyc-8.8-480	Y	4	
39	25320004102	下控面板护罩 Plate	Y	1	
40	4130001288	下控制面板 Ground control unit	Y	1	
41	4014010127	螺钉GB70.1-M5*10flZnyc-8.8-480 Screw gb70.1-m5*10flznyc-8.8-480	Y	5	
42	4014010113	螺钉GB70.1-M5*25flZnyc-8.8 Screw gb70.1-m5*25flznyc-8.8	Y	2	
43	4130701503	电机控制器 Motor contor	Y	1	
44	4014010129	螺钉GB70.3-M6*30flZnyc-8.8-480 Screw gb70.3-m6*30flznyc-8.8-480	Y	4	

底盘电气 Chassis electric system



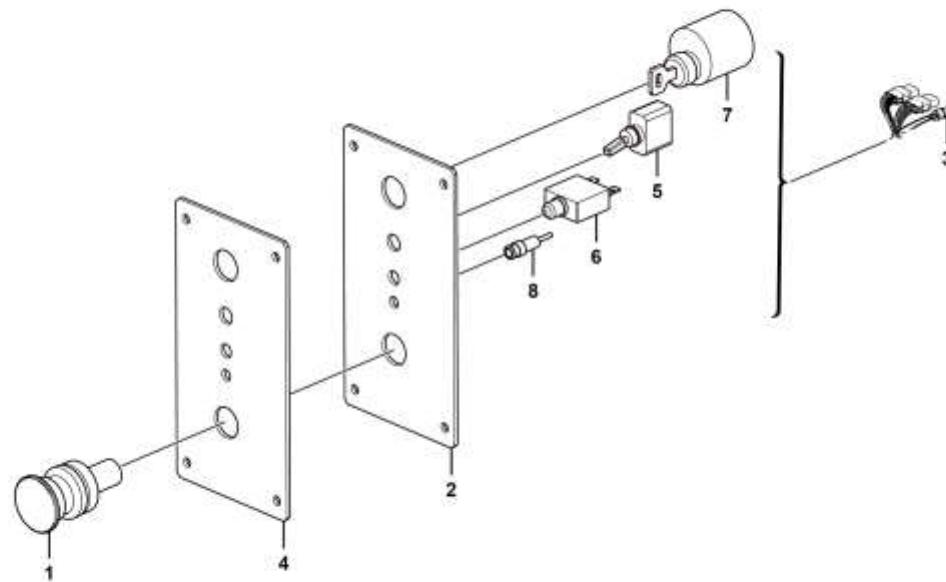
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
45	4011010744	螺栓GB5783-M6*20flZnyc-8.8-480	Bolt gb5783-m6*20flznyc-8.8-480	Y	4
46	25320003492	继电器固定板	Plate	Y	1
47	4130701488	倾角开关	Tilt switch	Y	1
48	25320004081	行程开关护罩	Plate	Y	1
49	25320000571	板	Board	Y	2
50	4014010131	螺钉GB70.1-M5*16flZnyc-8.8-480	Screw gb70.1-m5*16flznyc-8.8-480	Y	4
51	4130000880	行程开关CLS-103	Switch	Y	2
52	25320010391	固定板	1	N	1
53	4014010132	螺钉GB70.1-M6*20flZnyc-8.8-480	Screw gb70.1-m6*20flznyc-8.8-480	Y	2
54	25320001651	充电线束(欧标)	Wire	Y	1
55	4011010706	螺栓GB5783-M10*40flZnyc-8.8-480	Boltgb5783-m10*40flznyc-8.8-480	Y	2
56	4015010279	垫圈GB97.1-10flZnyc-480	Washergb97.1-10flznyc-480	Y	2
57	25320006571	管夹	Clamp	Y	2
58	25320008111	压板	Plat	Y	1
59	27340100341	管夹Φ13	Guanjia	N	4
60	4011010745	螺栓GB5783-M8*10flZnyc-8.8-480	Bolt gb5783-m8*10flznyc-8.8-480	Y	4
61	25320002461	导电带	Wire	Y	1
62	25320003152	电源线P35*500	Wire	Y	1
63	25320000672	电源线P35*290	Wire	Y	1
64	4130000836	力特保险丝0298300	Fuse	Y	1
65	4130000956	保险丝座02981001ZXT	Fuse seat	Y	1
66	4014010133	螺钉GB818-M4*16flZnyc-4.8-480	Screw gb818-m4*16flznyc-4.8-480	Y	2

底盘电气 Chassis electric system



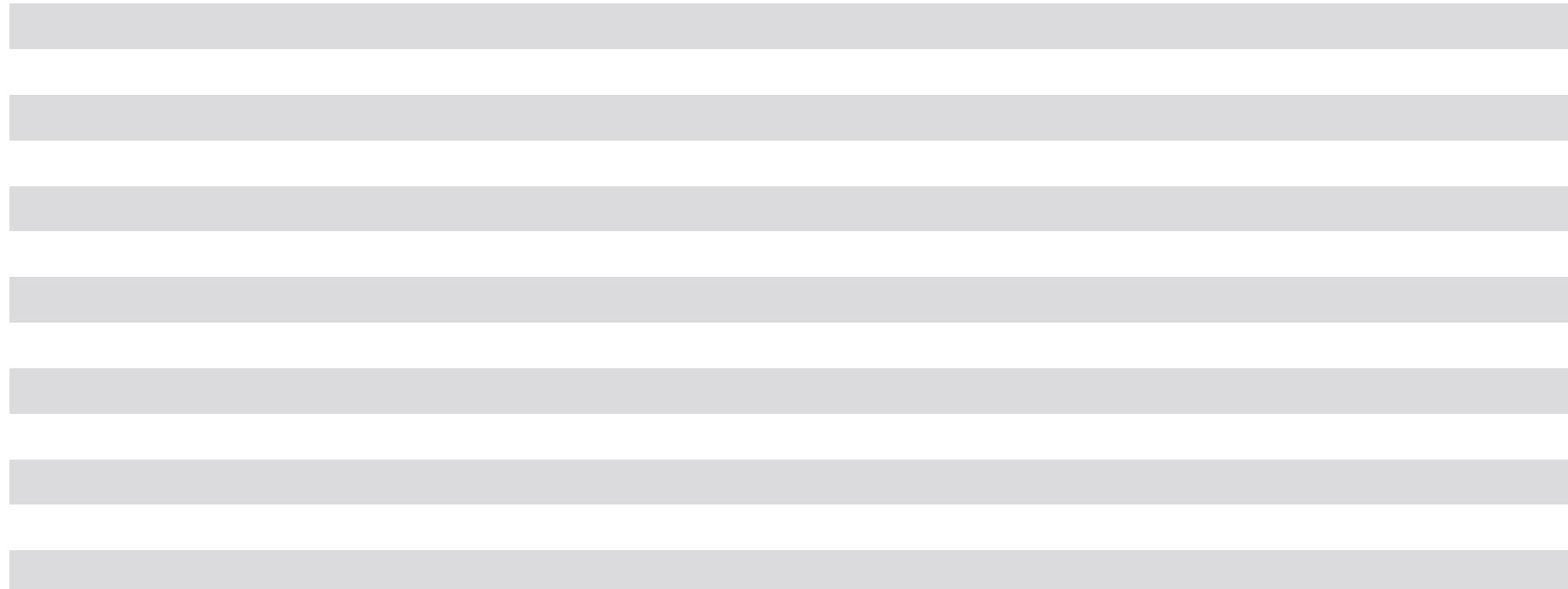
序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
67	25320003183	电源线P35*630	Wire	Y	1
68	25320003193	电源线P35*760	Wire	Y	1
69	25320014012	电源线P35*300	Wire	Y	1
70	4130702085	主接触器-24V	Main contactor-24v	Y	1
71	4011010747	螺栓GB5783-M6*16flZnyc-8.8-480	Bolt gb5783-m6*16flznyc-8.8-480	Y	2
72	4013010293	螺母GB6170-M6flZnyc-8-480	Nutgb6170-m6flznyc-8-480	Y	2
73	4130000722	继电器	Relay	Y	3
74	4014010134	螺钉GB818-M4*12flZnyc-4.8-480	Screw gb818-m4*12flznyc-4.8-480	Y	3
75	4130701899	驱动电机总成	Driver motor	Y	2
76	4011010708	螺栓GB5783-M8*30flZnyc-8.8-480	Boltgb5783-m8*30flznyc-8.8-480	Y	12
77	4015010280	垫圈GB97.1-8flZnyc-480	Washerbg97.1-10flznyc-480	Y	12
78	4130000866	蜂鸣器XB2BSBC	Alarm	Y	1
79	4130701703	电机控制器	Motor contor	Y	1

下控制面板 Ground control unit

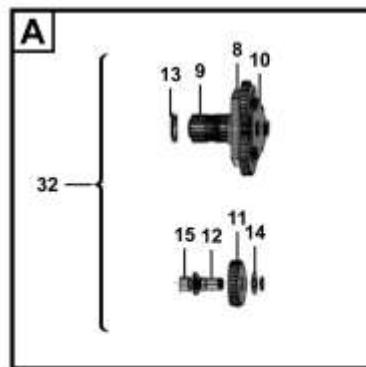


M3101-4130001288

序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4130001280	急停开关 Emergency stop	Y	1	
2	4130000889	面板 Plate	Y	1	
3	4130000795	下控面板线束 Wire	Y	1	
4	4130000941	贴膜 Sign	Y	1	
5	4130000720	摇头开关 Switch	Y	1	
6	4130000721	7A自复位保险丝 Fuse	Y	1	
7	4130000723	钥匙开关 Key switch	Y	1	
8	4130000773	超载指示灯 Lamp	Y	1	

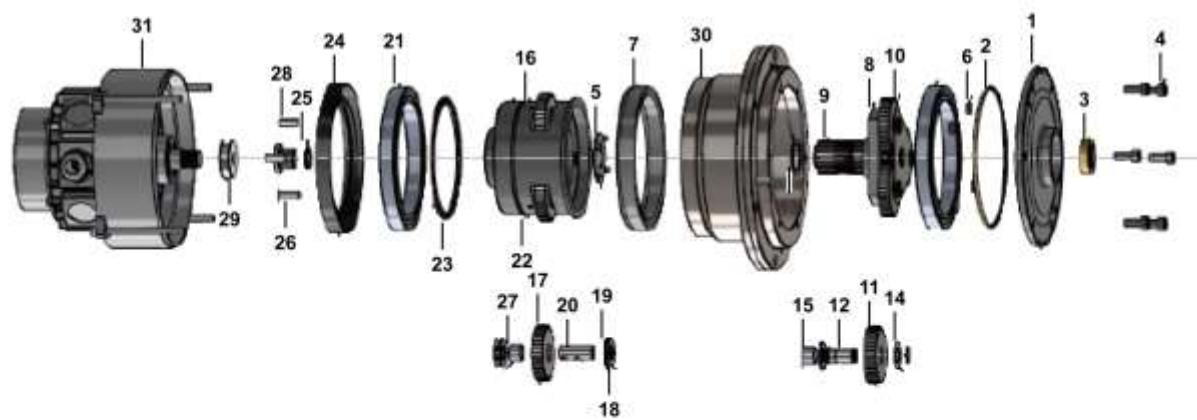
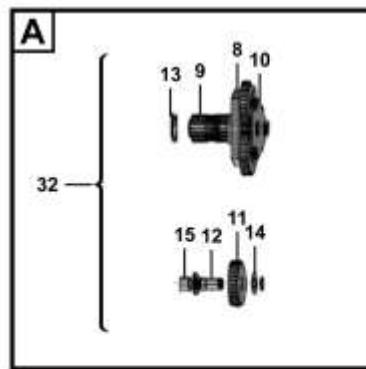


驱动电机总成 Driver motor



序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
1	4130701899002	后盖20597 End cap	Y	1	
2	4130701899003	O型圈60268 O-ring	Y	1	
3	4130701899004	密封圈60465 Lip seal	Y	1	
4	4130701899005	螺栓110391 Socket head bolt	Y	6	
5	4130701899006	螺母240786 Strong-magnet	Y	5	
6	4130701899007	垫圈60268 Thrust washer	Y	1	
7	4130701899008	齿轮31340 Ring gear	Y	1	
8	4130701899009	支架10593 Primary carrier	Y	1	
9	4130701899010	齿轮31341 Sun gear	Y	1	
10	4130701899011	支撑板240783 Support plate	Y	1	
11	4130701899012	齿轮31370 Primary planet gear	Y	3	
12	4130701899013	销40987 Planet pin	Y	3	
13	4130701899014	密封圈200169 Retaing ring	Y	3	
14	4130701899015	轴承130236 Slide bearing	Y	3	
15	4130701899016	轴承A05-000037 Lide bearing	Y	3	
16	4130701899017	支架40985 Spindle carrier	Y	1	
17	4130701899018	齿轮31342 Secondary planet gear	Y	3	
18	4130701899019	垫圈130178 Planet gear washer	Y	6	
19	4130701899020	垫圈130236 Planet gear washer	Y	6	
20	4130701899021	轴40986 Planet shaft	Y	3	
21	4130701899022	轴承50528 Ball bearing	Y	2	
22	4130701899023	销100194 Pin	Y	3	

驱动电机总成 Driver motor



序号 Key	零件代号 Part No.	名称 Description	是否配件 Spare parts Y/N	数量 Qty	备注 Remarks
23	4130701899024	垫圈200263	Retaing ring	Y	1
24	4130701899025	密封圈60423	Lip seal	Y	1
25	4130701899026	O型圈A06-000002	O-ring	Y	1
26	4130701899027	螺塞A14-000011	Flange plug	Y	1
27	4130701899028	轴承A05-000037	Slide bearing id 12	Y	3
28	4130701899029	垫圈240782	Thrust washer sun	Y	1
29	4130701899030	销50126	Dowel pin	Y	1
30	4130701899031	齿轮31481	Ring gear	Y	1
31	4130701899032	电器240896	Electrical motor	Y	1
32	4130701899033	支架总成180435	Primary carrier sub assembly	Y	1



